

---

GENERAL  
BROCHURE  
2021



**BE-  
YOND  
MO-  
TION**



# BEYOND MOTION

**Always ahead.  
Moving the world forward hand in hand  
with our customers. This is our vision.**

Developing next generation high performance ball screws by delivering all inclusive technology products. This is our mission.

**We are IPIRANGA  
Welcome to *Beyond Motion***

## IPIRANGA BEYOND MOTION

---

### Disclaimer

All information concerning these products and/or all suggestions for handling and use contained herein are offered in good faith and believed to be reliable.

Husillos Ipiranga S.L., however, makes no warranty as to the accuracy and/or sufficiency of such information and/or suggestions, as to the products' merchantability or fitness for any particular purpose without previous project planning process to ensure the suitability of these products or specialty developments for particular purposes. The user may forward, distribute and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. You may not copy this document to a website.

©2021 Ipiranga Beyond Motion. All rights reserved.

"Beyond Motion" is a trademark of Husillos Ipiranga S.L.

# INDEX

|  |     |
|--|-----|
| <b>ABOUT US</b>                                | 06  |
| Quick Facts                                    | 08  |
| Time Line                                      | 10  |
| Unique Partner                                 | 12  |
| <b>SOLUTIONS</b>                               | 14  |
| Motion Fit Solutions                           | 16  |
| Project Planning                               | 18  |
| Understanding Our References                   | 20  |
| <b>INDUSTRIES WE SERVE</b>                     | 22  |
| Machine Tools                                  | 24  |
| General Industry                               | 26  |
| Power Industry                                 | 28  |
| <b>BALL SCREWS</b>                             | 30  |
| PABS   Positioning Accuracy Ball Screws        | 32  |
| •PABS DOUBLE NUT                               |     |
| •PABS SINGLE NUT BALL SIZE PRELOAD             |     |
| •PABS SINGLE NUT PITCH SHIFT DEVIATION PRELOAD |     |
| •PABS SINGLE NUT START DEVIATION PRELOAD       |     |
| HLBS   High Loads Ball Screws                  | 98  |
| •HLBS SINGLE NUT HIGH LOAD                     |     |
| TMBS   Transport Motion Ball Screws            | 130 |
| •TMBS SINGLE NUT                               |     |
| DEBS   Demanding Environments Ball Screws      | 212 |
| •DEBS ROTATING DOUBLE NUT ROLLER BEARING       |     |
| •DEBS ROTATING SINGLE NUT COMPACT BEARING      |     |
| •DEBS COOLING SINGLE NUT                       |     |
| •EXTRA PERFORMANCE                             |     |
| RLD   Rolled Ball Screws                       | 228 |
| •RLD SERIES 10                                 |     |
| •RLD SERIES 12                                 |     |
| •RLD SERIES 14                                 |     |
| •RLD SERIES 16                                 |     |
| •RLD SERIES 18                                 |     |
| •RLD SERIES 20                                 |     |
| •RLD SERIES 22                                 |     |
| •RLD SERIES 24                                 |     |



# ABOUT US



# DELIVERING HIGHEST PERFORMANCE BALL SCREWS SINCE 1967.

We are one of the first companies in the world **specialized in the manufacture of high-performance ball screws** thanks to our close relationship with the machine tool industry and sector-leading companies from our very beginnings to the present day.

Being pioneers has been possible thanks to our close relationship with the machine tool industry and sector leading companies from our very beginnings to the present day.

Our headquarters are located in the province of Gipuzkoa - Basque Country - northern Spain, historically a machine tool industry reference region.



**IPIRANGA HEADQUARTERS**  
Polígono Industrial Erratzu  
Parcela G3. Pabellón 221 - Apdo.65  
E-20130 Urnieta, Gipuzkoa  
SPAIN



Today, with more than half a century of motion technologies and innovation knowledge, **we accompany our customers in the most demanding industries.** We deliver value-added solutions.



More than  
**20.000**  
projects  
developed since 1967



Product development  
with more than  
**1.400**  
customers



Ipiranga ball screws  
working worldwide in  
**40**  
countries



More than  
**50**  
applications  
covered



**400**  
specialty  
product developments  
per year



**ISO 9001**  
**ISO 14001**  
certified

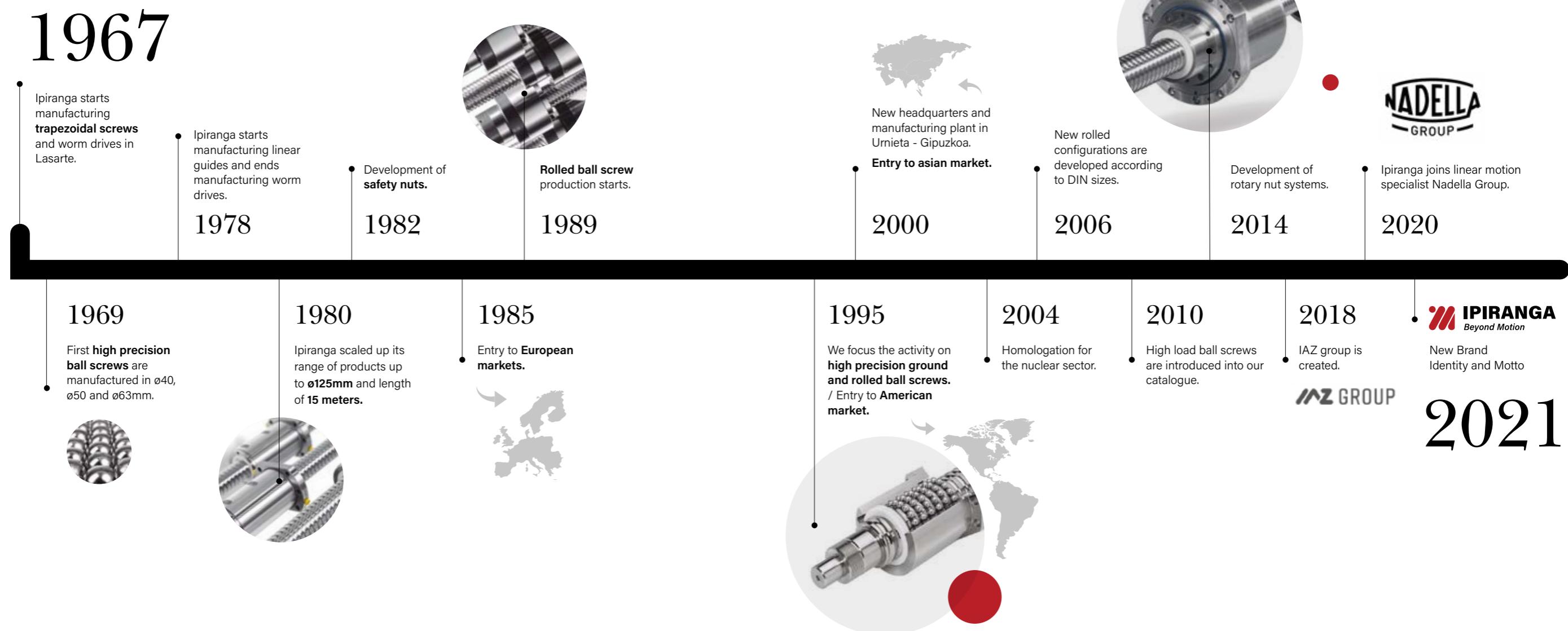


**DIN 69051**  
**ISO 3408**  
standards



# ANSWERING TO MOTION CHALLENGES SINCE 1967

The most demanding industries have always been our playground. **Delivering value-added & turnkey solutions** that meet any requirement has always been our goal. As we never rest on past success, when necessary, we engineer turnkey configurations that meet our customers' needs. We deliver solutions.

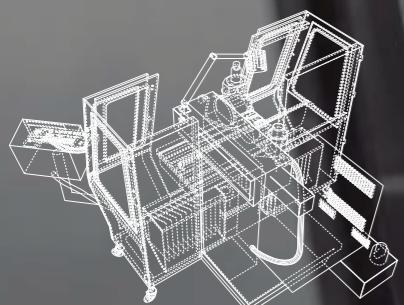


**We deliver solutions.**

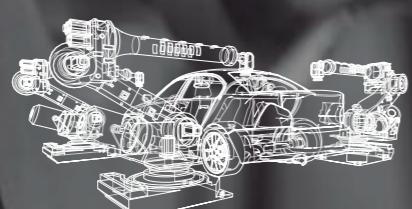
# TRUSTED PARTNER WORLDWIDE.

The world's infrastructure industries rely on Ipiranga to solve their most complex motion challenges. **We provide a range of ball screw solutions for a variety of industries** including machine tools, general industries and energy.

We deliver more than tailored ball screws; we help our customers increase plant uptime, enhance operational efficiency, and improve plant safety so they can optimize production and reduce costs.



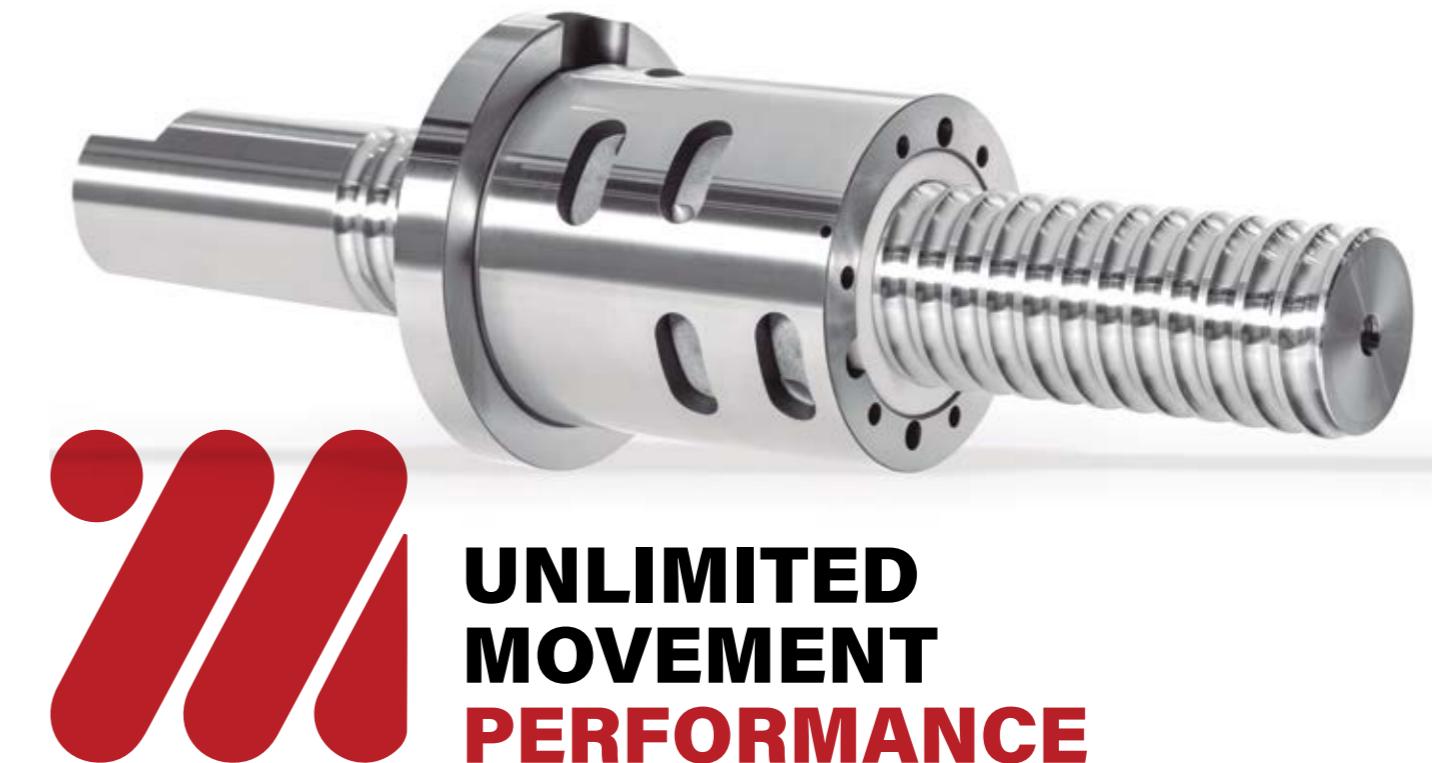
**MACHINE  
TOOLS**



**GENERAL  
INDUSTRIES**



**ENERGY**



## UNLIMITED MOVEMENT PERFORMANCE

**Ipiranga is unique in the motion industry** because of our deep application expertise in a variety of industries. We understand the challenges customers' face.

Our application knowledge and technical expertise enable us to design reliable ball screws and linear motion equipment customers can trust even in the most aggressive environments.





# SOLU- TIONS

A close-up photograph of a metallic mechanical assembly, possibly a gear or a bearing housing. The Ipiranga logo, featuring the red 'm' icon and the text 'IPIRANGA Beyond Motion', is printed on the side of the dark metal component. The background is blurred, showing more of the mechanical parts.

IPIRANGA  
*Beyond Motion*

02

SOLUTIONS



## Enabling future motion solutions with industry-specific motion technologies.

### Frameworks

#### NEXT GENERATION PERFORMANCE

Our ball screws help to meet next generation performance through simulations, tribology and materials. Focusing on specific working conditions to achieve highest performance and lowest maintenance.

### Innovation

#### MANUFACTURING & ENGINEERING EXPERTISE

Each of our products is the result of research and development. Thanks to our closest collaboration with our clients we own proven manufacturing & engineering expertise.

### Technology

#### ALL-INCLUSIVE-TEC BALL SCREWS

State-of-the-art technologies add a plus in efficiency, safety and sustainability. Motion Fit technology focuses on the implementation of optimal core technologies into specific screw - nut - balls configurations.

# IPIRANGA MOTION FIT SOLUTIONS

### OUR COMMITMENT TO OUR CUSTOMERS

Our commitment goes further than our commercial interests and guides us to transform the world hand in hand with our clients. This is possible thanks to our **Motion Fit Solutions methodology**. Including a comprehensive range of **value added processes and services** for our customers.

## Delivering highest performance ball screws for the most demanding applications.

### FRAMEWORK

**Multiple working conditions & tough environments matter to us.**

#### MotionFit PROTECT

Ball screws working in **tough environments** require specific rust prevention and coatings, specialty materials and component heat treatment or protective surface treatments are needed.

#### MotionFit TEMP

**Operating temperature** prevention and reduction. Optimal configuration for the application avoids high environmental temperatures and thermal expansion of a ball screw.

#### MotionFit LOW NOISE

Certain applications require **operating silence** of ball screw assembly. An optimal configuration of return systems, backlash and materials guarantees a low noise result in the application.

**Extra performance and equipment always at hand.**

#### MotionFit ROTATING

When the **operational speeds and lengths** of the ball screw does not allow high Rpm, the Rotary Nuts of Ipiranga satisfy the feed rates making the nut turning and getting the screw static.

#### MotionFit SAFETY

**Safety requirements** are becoming more important, implementing Ipiranga embedded or integrated Safety nuts guarantee the load will be transferred from the ball nut to the safety nut in the event of failure of the system.

#### MotionFit COOLING

When a heating is produced in the ball screw assembly, the accuracy and the life time of the ball screws are affected due to the deformations. Keeping an **equilibrate temperature** of the ball screw assembly we reduce such risks.

### INNOVATION

#### MotionFit TAILORED ENGINEERING

A trend that continues is the adoption of ball screws into **new applications**. Ipiranga tailored engineering reaches ball screw configurations that satisfy customers' performance requirements.

#### MotionFit CUSTOM MANUFACTURING

Recent generation ball screws have greater capabilities. Ipiranga in-house production facilities grant customized **IT1, IT3 & IT5** Ground high performance ball s screws and **IT5 & IT7 rolled**.

#### MotionFit DESIGN ECO

Hydraulic systems are being replaced by electromechanics in different fields of application where **energy efficiency and service life** are major design demands.

### TECHNOLOGY

#### MotionFit ACCURACY

Applications that demand accuracy in both positioning and changing of direction are obtainable through lead deviation and preload configurations.

**IT1-IT3-IT5 compliant technology.**

#### MotionFit SPEED

High speed requirements are reachable by a high DN. This is due to optimal returns systems and the type of balls.

**Up to 225,000 DN compliant technology.**

#### MotionFit LOADS

Applications with both high working load capacity and extreme working conditions requirements need specific high dynamics configurations.

**Up to 1800 kN dynamic load technology.**

#### MotionFit ROLLED

All-inclusive-technology that combines positioning accuracy up to IT5; high loads up to 130 kN dynamic load; DN up to 150,000; multiple starts and leads.

#### MotionFit TRANSPORT

All-inclusive-technology that combines positioning accuracy up to IT5; high loads up to 1800 kN dynamic load and DN up to 225,000.

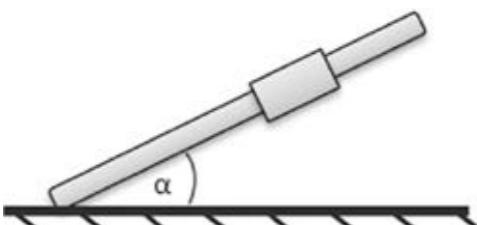


# PROJECT PLANNING SHEET

| SOLUTIONS |

Ipiranga manufactures high performance ball screws in line with made to order catalogued product references; according to customer drawings; or developing tailor made specialty solutions. Project planning ensures that the ball screw is ideally adapted to customers' requirements. You can count on our advice.

| <b>Customer Data</b> |  |
|----------------------|--|
| Company:             | Contact Person:  |
|                      | Department:  |
|                      | Phone:   |
| Project:             | Email:   |
|                      | Application type                                       |
|                      | Special operating conditions (e.g. dust, chips, fluid) |

| <b>Installation</b>   |  | <b>Dimensions</b>  |
|---|--|--|
| <br>$\alpha = 0^\circ$ horizontal <input type="checkbox"/><br>$\alpha = 90^\circ$ vertical <input type="checkbox"/><br>$\alpha = \underline{\hspace{2cm}}^\circ$ |  | External screw diameter [mm]<br>Total length [mm]<br>Type of nut Double - Single<br>Axial preload Newtons<br>Axial backlash (Single nut) [mm]<br>Pitch [mm]<br>Thread length [mm]<br>Thread direction Right-left<br>Other information: |

| <b>Type of supports</b> | <b>Operation</b>   | <b>Technology requirements</b>                                       |
|-------------------------|--|--|
| Fixed - Fixed           | <input type="checkbox"/> Rotating screw <input type="checkbox"/> | Tolerances:<br>IT1 IT3 IT5 IT7 compliant technologies                |
| Fixed - Supported       | <input type="checkbox"/> Rotating nut <input type="checkbox"/>   | Rotational Speed:<br>Up to 225,000 DN compliant technologies.        |
| Supported - Supported   | <input type="checkbox"/> Safety nut <input type="checkbox"/>     | Dynamic Loads:<br>Up to 1800 kN dynamic load compliant technologies. |
| Fixed - Free            | <input type="checkbox"/> Cooling nut <input type="checkbox"/>    |  |

|    | Direction a |           |        | Direction b |           |        |
|----|-------------|-----------|--------|-------------|-----------|--------|
|    | Load N      | Speed RPM | Time % | Load N      | Speed RPM | Time % |
| 1  |             |           |        |             |           |        |
| 2  |             |           |        |             |           |        |
| 3  |             |           |        |             |           |        |
| 4  |             |           |        |             |           |        |
| 5  |             |           |        |             |           |        |
| 6  |             |           |        |             |           |        |
| 7  |             |           |        |             |           |        |
| 8  |             |           |        |             |           |        |
| 9  |             |           |        |             |           |        |
| 10 |             |           |        |             |           |        |

| Mass to be displaced       | Kg.      | <b>Cycle data</b> |
|----------------------------|----------|-------------------|
| Max. working force         | Newton   |                   |
| Speed                      | m/minute |                   |
| Acceleration               | m/sec2   |                   |
| Guide friction coefficient |          | (1) Direction     |



| <b>Operation time</b>     | <b>Required lifetime</b>                   |                 |       |
|---------------------------|--|-----------------|-------|
| Cycles/hour [z/h] =       | 1-shift-operating <input type="checkbox"/> | Cycles [z]      | Lz =  |
|                           | 2-shift-operating <input type="checkbox"/> | Kilometers [km] | Lkm = |
| Working days/year [d/y] = | 3-shift-operating <input type="checkbox"/> | Years [y]       | Ly =  |

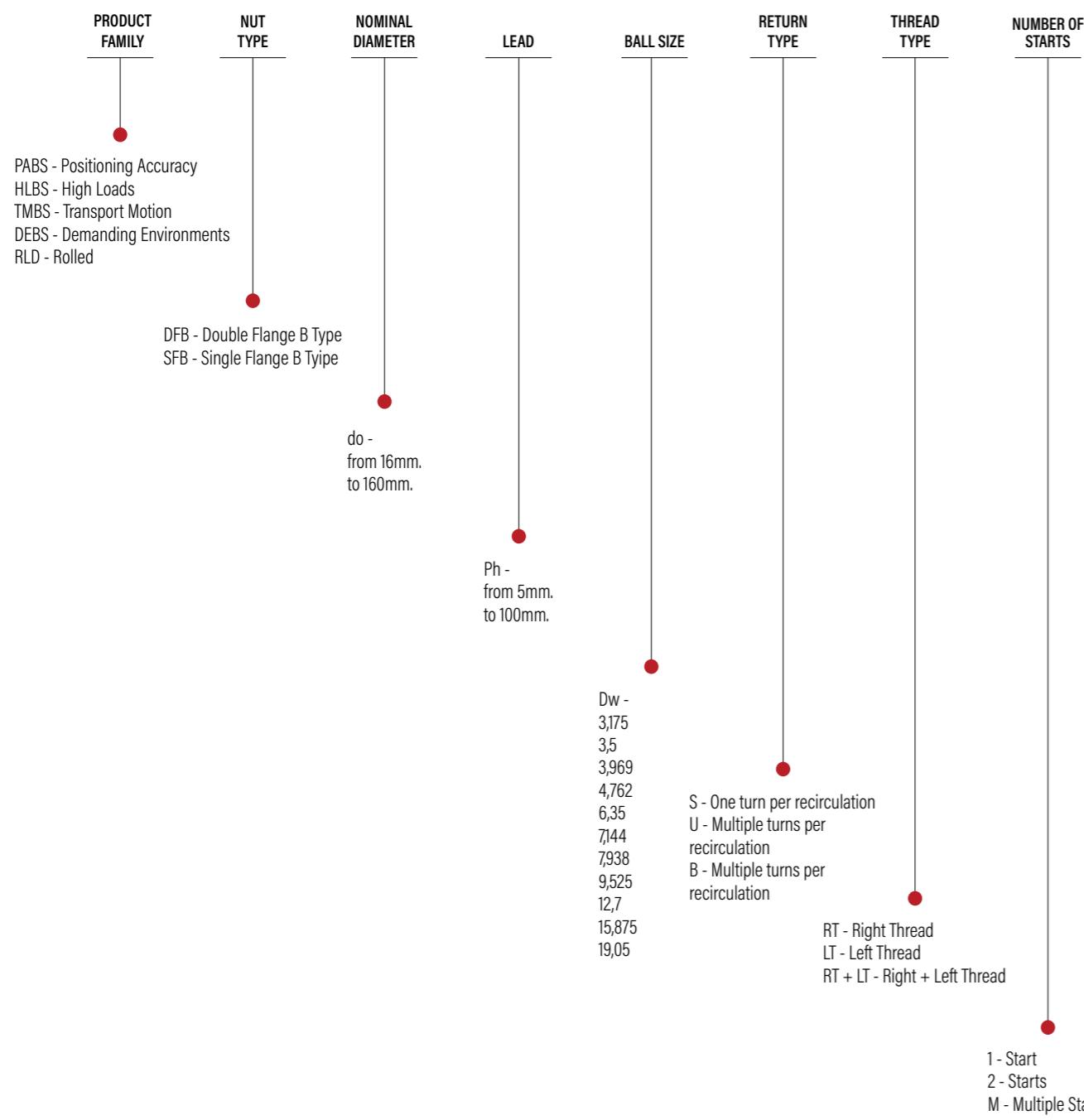
### Downloadable file





# UNDERSTANDING OUR REFERENCES

By product family



The following diagram summarizes all the abbreviations we use when coding our products in the technical specification tables

| NUMBER OF CIRCUITS | PRE-LOADING SYSTEM   | NUT SYSTEM   | MATERIALS                         | COATINGS                          | BALL MATERIAL             | WIPERS  |
|--------------------|--|--|-----------------------------------|-----------------------------------|---------------------------|---|
| i - units          | BS - Ball size preload<br>PS - Pitch Shift deviation preload<br>SD - Start deviation preload | CB - Compact Bearing Rotaty Nut<br>RB - Roller Bearing Rotary Nut<br>CL - Cooling Nut<br>SF - Safety Nut | S - Steel<br>SS - Stainless Steel | PHT - Phosphanted<br>AR - Armoloy | S - Steel<br>Si - Ceramic | PTFE<br>NY - Polyamide<br>F - Felt<br>P - Plough<br>3W - Triple wiper |
|                    |  |  |                                   |                                   |                           |   |
|                    |  |  |                                   |                                   |                           |   |
|                    |  |  |                                   |                                   |                           |   |

Other configurations under request.



# INDUS- TRIES



**03**  
INDUSTRIES

# MACHINE TOOLS

**We help our clients in the development of high-performance machine tools.**

Ipiranga high performance ball screws are suitable for high speed requirements, high load ratings and higher positioning accuracy demands.

**IPIRANGA  
STATE OF THE ART TECHNOLOGY.**



## HIGH-SPEED REQUIREMENTS

Reduction of time processes with high feed rates, tool changing's and ultra fast machining.



## HIGH LOAD REQUIREMENTS

Reduction of time processes with high machining power.



## HIGHER POSITIONING ACCURACY

Because of the high rigidity we achieve high repeatability and accuracy machining with high performance.

## APPLICATION AREAS

Vertical lathes  
Horizontal lathes  
Milling machines  
Grinding machines  
Boring machines  
Machining centers

# GENERAL INDUSTRY

**We provide the optimal solution whatever the application.**

Ipiranga has a global portfolio of solutions and technical expertise capable of tackling the stringent and often unique requirements found in the aeronautics and aerospace, automatisms, automotive, railways, injectors and presses, boarding bridges and elevators, public work, actuators and other general industries.

## IPIRANGA IMMEASURABLE VERSATILITY.



### HIGH EFFICIENCY

Great functioning performance with the minimum energy cost.



### DEMANDING DUTY CYCLES

High product flexibility to adjust to the more diverse duty cycles of the industry.



### HIGH ACCURACY

Quality precision for the highest demand and reliability applications.



### HEAVY LOADS

Replacement from hydraulic to electromechanical systems.

## APPLICATION AREAS

- Actuators
- Aeronautics and Aerospace
- Automatism
- Automotive
- Railways
- Injection molding and presses
- Boarding bridges and elevators
- Public work

# POWER INDUSTRY

**We provide solutions for the most demanding working conditions wherever energy is produced.**

Rapid load variations; frequent stops and starts; high temperatures and pressures are common in the energy industry. Ipiranga develops motion solutions that overcome these challenges while adhering to the most stringent quality and safety standards.

## IPIRANGA RELIABILITY, MATERIALS, COATINGS



### RELIABILITY, MATERIALS, COATINGS

The energy industry requires special materials for aggressive environments applications. Our coatings and materials satisfy those needs of protection keeping the highest reliability.



### QUALITY STANDARDS & TESTING

Due to the high safety requirements, IPIRANGA provide the highest quality and manufacturing processes along with the most demanding tests and trials of the market.



### CERTIFICATIONS

The certification of the product is the base of the energy industry. IPIRANGA is endorsed as high quality supplier.

## APPLICATION AREAS

Nuclear  
Wind  
Solar



# BALL SCREWS

HIGH PERFORMANCE

04

BALL SCREWS



# IPIRANGA PABS POSITIONING ACCURACY

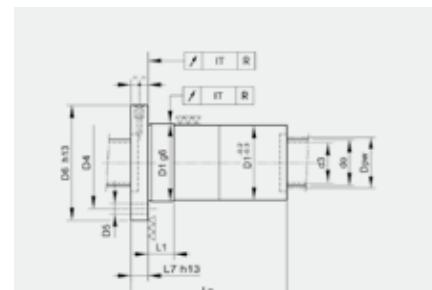
## DRIVING OUR CUSTOMERS' SUCCESS

**Ipiranga PABS Positioning Accuracy**  
**Ball Screws** are highest precision requirements compliant.

IPIRANGA PABS are designed to achieve the highest **rigidity** and **speed** requirements. Combined by optimum return systems, diameters, leads and balls, we are able to get the maximum **DN**.

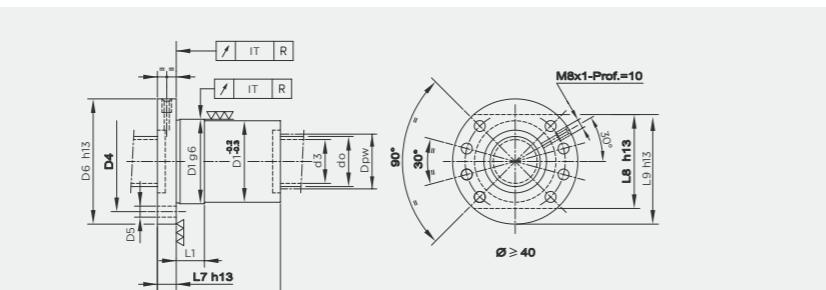


### NUT CONFIGURATIONS



#### DOUBLE NUT CONFIGURATION

Preloaded double nut with high rigidity provided by preloading it with 7-10% of the dynamic load.



#### PRELOADED SINGLE NUT

Preloaded single nut with high rigidity provided by preloading.

#### BALL SIZE

3.5-5% dynamic load.

#### PITCH SHIFT

5-7% dynamic load.

#### START DEVIATION

5-7% dynamic load.

### EXTRA PERFORMANCE & EQUIPMENT ALWAYS AT HAND

**MotionFit ROTATING**

When the **operational speeds and lengths** of the ball screw does not allow high Rpm, the Rotary Nuts of Ipiranga satisfy the feed rates making the nut turning and getting the screw static.

**MotionFit COOLING**

When a heating is produced in the ball screw assembly, the accuracy and the life time of the ball screws are affected due to the deformations. Keeping an **equilibrate temperature** of the ball screw assembly we reduce such risks.

**MotionFit SAFETY**

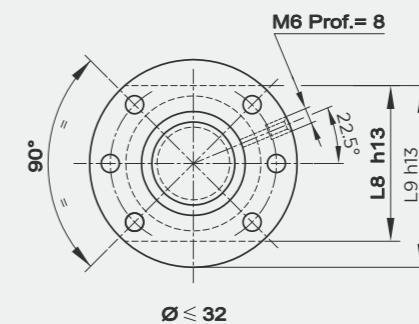
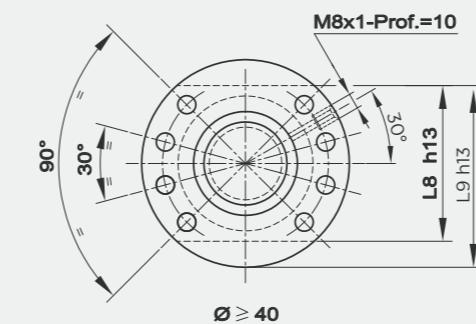
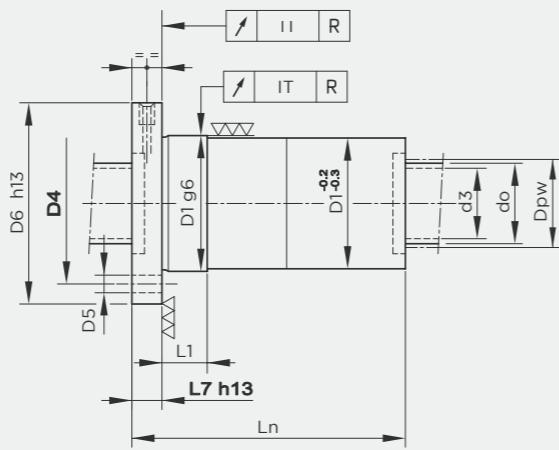
**Safety requirements** are becoming more important, implementing Ipiranga embedded or integrated Safety nuts guarantee the load will be transferred from the ball nut to the safety nut in the event of failure of the system.

#### WIPER CONFIGURATION

- PTFE/Polyamide wiper
- Plough wiper
- Encapsulated felt wiper
- Triple wiper

#### MATERIALS & COATINGS

- Magnesium Phosphate
- Armoloy
- Stainless steel
- Ceramic balls


**IPIRANGA**  
**PABS**  
**DOUBLE NUT**


| Reference     | Recirculation | Nominal diameter | Lead | Ball diameter | Root diameter | Circuits | Dimensions |    |    |    | Dimensions |    |    |    | Loads and rigidity |      |       |         |      |      |      |        |
|---------------|---------------|------------------|------|---------------|---------------|----------|------------|----|----|----|------------|----|----|----|--------------------|------|-------|---------|------|------|------|--------|
|               |               |                  |      |               |               |          | i          | Ln | D1 | D4 | D6         | D5 | L7 | L1 | L8                 | L9   | Cam   | Coam    | Rsm  | Rbt  | Rnu  | Rnu.ar |
| DOUBLE NUT    | S/U/B         | do               | Ph   | Dw            | d3            | i        |            |    |    |    |            |    |    |    |                    |      |       |         |      |      |      |        |
| Ref           | Tipo          | mm               | mm   | mm            | mm            | units    | mm         | mm | mm | mm | mm         | mm | mm | mm | mm                 | mm   | KN    | KN      | N/µm | N/µm | N/µm | N/µm   |
| DFB-16-5-4-3  | S             | 16               | 5    | 3,969         | 13            | 3        | 79         | 28 | 38 | 48 | 5,5        | 10 | 10 | 40 | 44                 | 14,3 | 23,2  | 33      | 706  | 657  | 329  |        |
| DFB-16-5-5-4  | S             | 16               | 5    | 3,969         | 13            | 4        | 90         | 28 | 38 | 48 | 5,5        | 10 | 10 | 40 | 44                 | 18,6 | 31,6  | 33      | 933  | 869  | 435  |        |
| DFB-16-5-4-5  | S             | 16               | 5    | 3,969         | 13            | 5        | 100        | 28 | 38 | 48 | 5,5        | 10 | 10 | 40 | 44                 | 22,7 | 40,2  | 33      | 1157 | 1078 | 539  |        |
| DFB-20-5-4-3  | S             | 20               | 5    | 3,969         | 17            | 3        | 79         | 36 | 47 | 58 | 6,6        | 10 | 10 | 44 | 51                 | 16,4 | 30    | 54      | 870  | 806  | 403  |        |
| DFB-20-5-4-4  | S             | 20               | 5    | 3,969         | 17            | 4        | 90         | 36 | 47 | 58 | 6,6        | 10 | 10 | 44 | 51                 | 21,2 | 40,8  | 54      | 1148 | 1064 | 532  |        |
| DFB-20-5-4-5  | S             | 20               | 5    | 3,969         | 17            | 5        | 100        | 36 | 47 | 58 | 6,6        | 10 | 10 | 44 | 51                 | 25,9 | 51,9  | 54      | 1424 | 1320 | 660  |        |
| DFB-20-5-4-6  | S             | 20               | 5    | 3,969         | 17            | 6        | 110        | 36 | 47 | 58 | 6,6        | 10 | 10 | 44 | 51                 | 30,5 | 63,3  | 54      | 1698 | 1575 | 788  |        |
| DFB-25-5-4-3  | S             | 25               | 5    | 3,969         | 22            | 3        | 79         | 40 | 51 | 62 | 6,6        | 10 | 10 | 48 | 55                 | 18,6 | 39,1  | 88      | 1075 | 963  | 482  |        |
| DFB-25-5-4-4  | S             | 25               | 5    | 3,969         | 22            | 4        | 90         | 40 | 51 | 62 | 6,6        | 10 | 10 | 48 | 55                 | 24,1 | 53    | 88      | 1419 | 1273 | 637  |        |
| DFB-25-5-4-5  | S             | 25               | 5    | 3,969         | 22            | 5        | 100        | 40 | 51 | 62 | 6,6        | 10 | 10 | 48 | 55                 | 29,3 | 67,5  | 88      | 1757 | 1577 | 789  |        |
| DFB-25-5-4-6  | S             | 25               | 5    | 3,969         | 22            | 6        | 110        | 40 | 51 | 62 | 6,6        | 10 | 10 | 48 | 55                 | 34,5 | 82,3  | 88      | 2095 | 1882 | 941  |        |
| DFB-25-10-4-3 | S             | 25               | 10   | 3,969         | 22,06         | 3        | 126        | 40 | 51 | 62 | 6,6        | 10 | 10 | 48 | 55                 | 17,1 | 34,5  | 88      | 957  | 910  | 455  |        |
| DFB-25-10-4-4 | S             | 25               | 10   | 3,969         | 22,06         | 4        | 148        | 40 | 51 | 62 | 6,6        | 10 | 10 | 48 | 55                 | 22,1 | 46,9  | 88      | 1263 | 1202 | 601  |        |
| DFB-25-10-5-3 | S             | 25               | 10   | 4,762         | 21,5          | 3        | 126        | 40 | 51 | 62 | 6,6        | 10 | 10 | 48 | 55                 | 21,2 | 39,2  | 85      | 952  | 902  | 451  |        |
| DFB-25-10-5-4 | S             | 25               | 10   | 4,762         | 21,5          | 4        | 148        | 40 | 51 | 62 | 6,6        | 10 | 10 | 48 | 55                 | 27,3 | 53,2  | 85      | 1255 | 1190 | 595  |        |
| DFB-32-5-4-3  | S             | 32               | 5    | 3,969         | 29            | 3        | 80         | 50 | 65 | 80 | 9          | 10 | 10 | 62 | 71                 | 20,9 | 50,4  | 149     | 1317 | 1156 | 578  |        |
| DFB-32-5-4-4  | S             | 32               | 5    | 3,969         | 29            | 4        | 92         | 50 | 65 | 80 | 9          | 10 | 10 | 62 | 71                 | 26,9 | 68,5  | 149     | 1736 | 1525 | 763  |        |
| DFB-32-5-4-5  | S             | 32               | 5    | 3,969         | 29            | 5        | 102        | 50 | 65 | 80 | 9          | 10 | 10 | 62 | 71                 | 32,8 | 87    | 149     | 2152 | 1893 | 947  |        |
| DFB-32-5-4-6  | S             | 32               | 5    | 3,969         | 29            | 6        | 112        | 50 | 65 | 80 | 9          | 10 | 10 | 62 | 71                 | 38,5 | 106,1 | 149     | 2563 | 2256 | 1128 |        |
| DFB-32-10-6-3 | S             | 32               | 10   | 6,35          | 27,2          | 3        | 132        | 50 | 65 | 80 | 9          | 10 | 10 | 62 | 71                 | 38,9 | 68,5  | 137     | 1290 | 1193 | 597  |        |
| DFB-32-10-6-3 | U             | 32               | 10   | 6,35          | 26,5          | 3        | 126        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 38,6 | 76,8  | 130     | 1413 | 1326 | 663  |        |
| DFB-32-10-6-4 | S             | 32               | 10   | 6,35          | 27,2          | 4        | 154        | 50 | 65 | 80 | 9          | 12 | 20 | 62 | 71                 | 50,1 | 92,6  | 137     | 1699 | 1572 | 786  |        |
| DFB-32-10-6-4 | U             | 32               | 10   | 6,35          | 26,5          | 4        | 146        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 52   | 110,9 | 130     | 1973 | 1846 | 923  |        |
| DFB-32-10-6-5 | S             | 32               | 10   | 6,35          | 27,2          | 5        | 176        | 50 | 65 | 80 | 9          | 12 | 20 | 62 | 71                 | 61,1 | 117,3 | 137     | 2107 | 1951 | 976  |        |
| DFB-32-10-6-5 | U             | 32               | 10   | 6,35          | 26,5          | 5        | 166        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 63,6 | 140,6 | 130     | 2448 | 2291 | 1146 |        |
| DFB-32-10-6-6 | S             | 32               | 10   | 6,35          | 27,2          | 6        | 196        | 50 | 65 | 80 | 9          | 12 | 20 | 62 | 71                 | 71,9 | 142,5 | 137     | 2512 | 2327 | 1164 |        |
| DFB-32-10-6-6 | U             | 32               | 10   | 6,35          | 26,5          | 6        | 186        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 74,9 | 171   | 130     | 2920 | 2733 | 1367 |        |
| DFB-32-12-6-3 | U             | 32               | 12   | 6,35          | 26,5          | 3        | 132        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 38,5 | 76,7  | 130     | 1407 | 1334 | 667  |        |
| DFB-32-12-6-4 | U             | 32               | 12   | 6,35          | 26,5          | 4        | 156        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 51,9 | 110,7 | 130     | 1965 | 1859 | 930  |        |
| DFB-32-12-6-5 | U             | 32               | 12   | 6,35          | 26,5          | 5        | 180        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 63,4 | 140,3 | 130     | 2437 | 2306 | 1153 |        |
| DFB-32-12-6-6 | U             | 32               | 12   | 6,35          | 26,5          | 6        | 204        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 74,7 | 170,7 | 130     | 2907 | 2751 | 1376 |        |
| DFB-32-16-6-3 | U             | 32               | 16   | 6,35          | 26,5          | 3        | 162        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 38,2 | 76,3  | 130     | 1391 | 1337 | 669  |        |
| DFB-32-16-6-4 | U             | 32               | 16   | 6,35          | 26,5          | 4        | 194        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 51,6 | 110,1 | 130     | 1945 | 1866 | 933  |        |
| DFB-32-16-6-5 | U             | 32               | 16   | 6,35          | 26,5          | 5        | 213        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 63   | 139,6 | 130     | 2412 | 2314 | 1157 |        |
| DFB-32-20-6-3 | U             | 32               | 20   | 6,35          | 26,5          | 3        | 171        | 56 | 71 | 86 | 9          | 14 | 20 | 65 | 75,5               | 37,9 | 75,8  | 130</td |      |      |      |        |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm  | L9<br>mm   | Cam<br>KN   | Coam<br>KN  | Rsm<br>N/µm | Rbt<br>N/µm    | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm   | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |             |
| DFB-32-20-8-3     | U                  | 32                  | 20       | 7,938            | 25,3             | 3          | 177        | 63         | 78       | 93       | 9          | 16       | 20       | 70       | 81,5               | 58,8      | 103,4      | 123         | 1569        | 1519        | 760            |             |
| DFB-32-20-8-4     | U                  | 32                  | 20       | 7,938            | 25,3             | 4          | 217        | 63         | 78       | 93       | 9          | 16       | 20       | 70       | 81,5               | 75,9      | 139,6      | 123         | 2070        | 2005        | 1003           |             |
| DFB-40-5-4-3      | S                  | 40                  | 5        | 3,969            | 37               | 3          | 83         | 63         | 78       | 93       | 9          | 14       | 10       | 70       | 81,5               | 23,6      | 66,3       | 238         | 1639        | 1409        | 705            |             |
| DFB-40-5-4-4      | S                  | 40                  | 5        | 3,969            | 37               | 4          | 95         | 63         | 78       | 93       | 9          | 14       | 10       | 70       | 81,5               | 30,4      | 89,9       | 238         | 2160        | 1860        | 930            |             |
| DFB-40-5-4-5      | S                  | 40                  | 5        | 3,969            | 37               | 5          | 105        | 63         | 78       | 93       | 9          | 14       | 10       | 70       | 81,5               | 37,1      | 114,3      | 238         | 2678        | 2309        | 1155           |             |
| DFB-40-5-4-6      | S                  | 40                  | 5        | 3,969            | 37               | 6          | 114        | 63         | 78       | 93       | 9          | 14       | 10       | 70       | 81,5               | 43,5      | 139,3      | 238         | 3189        | 2752        | 1376           |             |
| DFB-40-10-6-3     | U                  | 40                  | 10       | 6,35             | 34,5             | 3          | 127        | 63         | 78       | 93       | 9          | 14       | 16       | 70       | 81,5               | 43,7      | 98,8       | 214         | 1729        | 1581        | 791            |             |
| DFB-40-10-6-4     | U                  | 40                  | 10       | 6,35             | 34,5             | 4          | 147        | 63         | 78       | 93       | 9          | 14       | 16       | 70       | 81,5               | 56,4      | 133,6      | 214         | 2280        | 2087        | 1044           |             |
| DFB-40-10-6-5     | U                  | 40                  | 10       | 6,35             | 34,5             | 5          | 167        | 63         | 78       | 93       | 9          | 14       | 16       | 70       | 81,5               | 71,2      | 178,3      | 214         | 2959        | 2700        | 1350           |             |
| DFB-40-10-6-6     | U                  | 40                  | 10       | 6,35             | 34,5             | 6          | 187        | 63         | 78       | 93       | 9          | 14       | 16       | 70       | 81,5               | 83,9      | 216,7      | 214         | 3529        | 3222        | 1611           |             |
| DFB-40-10-6-7     | U                  | 40                  | 10       | 6,35             | 34,5             | 7          | 207        | 63         | 78       | 93       | 9          | 14       | 16       | 70       | 81,5               | 96,3      | 256,1      | 214         | 4095        | 3740        | 1870           |             |
| DFB-40-10-6-8     | U                  | 40                  | 10       | 6,35             | 34,5             | 8          | 227        | 63         | 78       | 93       | 9          | 14       | 16       | 70       | 81,5               | 108,1     | 292,7      | 214         | 4652        | 4251        | 2126           |             |
| DFB-40-10-7-3     | S                  | 40                  | 10       | 7,144            | 34,6             | 3          | 134        | 63         | 78       | 93       | 9          | 14       | 10       | 70       | 81,5               | 49,3      | 93         | 219         | 1529        | 1403        | 702            |             |
| DFB-40-10-7-4     | S                  | 40                  | 10       | 7,144            | 34,6             | 4          | 156        | 63         | 78       | 93       | 9          | 14       | 10       | 70       | 81,5               | 63,6      | 125,5      | 219         | 2016        | 1851        | 926            |             |
| DFB-40-10-7-5     | S                  | 40                  | 10       | 7,144            | 34,6             | 5          | 178        | 63         | 78       | 93       | 9          | 14       | 10       | 70       | 81,5               | 77,5      | 158,8      | 219         | 2498        | 2296        | 1148           |             |
| DFB-40-12-6-3     | U                  | 40                  | 12       | 6,35             | 34,5             | 3          | 130        | 63         | 78       | 93       | 9          | 14       | 20       | 70       | 81,5               | 43,6      | 98,7       | 214         | 1724        | 1600        | 800            |             |
| DFB-40-12-6-4     | U                  | 40                  | 12       | 6,35             | 34,5             | 4          | 154        | 63         | 78       | 93       | 9          | 14       | 20       | 70       | 81,5               | 56,3      | 133,4      | 214         | 2274        | 2112        | 1056           |             |
| DFB-40-12-6-5     | U                  | 40                  | 12       | 6,35             | 34,5             | 5          | 178        | 63         | 78       | 93       | 9          | 14       | 20       | 70       | 81,5               | 71,1      | 178        | 214         | 2951        | 2733        | 1367           |             |
| DFB-40-12-6-6     | U                  | 40                  | 12       | 6,35             | 34,5             | 6          | 202        | 63         | 78       | 93       | 9          | 14       | 20       | 70       | 81,5               | 83,7      | 216,5      | 214         | 3519        | 3261        | 1631           |             |
| DFB-40-12-6-7     | U                  | 40                  | 12       | 6,35             | 34,5             | 7          | 226        | 63         | 78       | 93       | 9          | 14       | 20       | 70       | 81,5               | 96,2      | 255,8      | 214         | 4085        | 3786        | 1893           |             |
| DFB-40-12-6-8     | U                  | 40                  | 12       | 6,35             | 34,5             | 8          | 250        | 63         | 78       | 93       | 9          | 14       | 20       | 70       | 81,5               | 107,9     | 292,3      | 214         | 4639        | 4302        | 2151           |             |
| DFB-40-12-8-3     | U                  | 40                  | 12       | 7,938            | 33,3             | 3          | 142        | 70         | 85       | 100      | 9          | 18       | 25       | 75       | 87,5               | 66,8      | 131,1      | 205         | 1924        | 1789        | 895            |             |
| DFB-40-12-8-4     | U                  | 40                  | 12       | 7,938            | 33,3             | 4          | 166        | 70         | 85       | 100      | 9          | 18       | 25       | 75       | 87,5               | 86        | 176,8      | 205         | 2536        | 2360        | 1180           |             |
| DFB-40-12-8-5     | U                  | 40                  | 12       | 7,938            | 33,3             | 5          | 190        | 70         | 85       | 100      | 9          | 18       | 25       | 75       | 87,5               | 104,8     | 223,5      | 205         | 3143        | 2926        | 1463           |             |
| DFB-40-12-8-6     | U                  | 40                  | 12       | 7,938            | 33,3             | 6          | 214        | 70         | 85       | 100      | 9          | 18       | 25       | 75       | 87,5               | 123,2     | 271,1      | 205         | 3746        | 3489        | 1745           |             |
| DFB-40-16-6-3     | U                  | 40                  | 16       | 6,35             | 34,5             | 3          | 163        | 65         | 78       | 93       | 9          | 16       | 20       | 70       | 81,5               | 43,5      | 98,3       | 214         | 1713        | 1625        | 813            |             |
| DFB-40-16-6-4     | U                  | 40                  | 16       | 6,35             | 34,5             | 4          | 195        | 65         | 78       | 93       | 9          | 16       | 20       | 70       | 81,5               | 56,1      | 133        | 214         | 2259        | 2144        | 1072           |             |
| DFB-40-16-6-5     | U                  | 40                  | 16       | 6,35             | 34,5             | 5          | 227        | 65         | 78       | 93       | 9          | 16       | 20       | 70       | 81,5               | 70,8      | 177,4      | 214         | 2931        | 2777        | 1389           |             |
| DFB-40-16-6-6     | U                  | 40                  | 16       | 6,35             | 34,5             | 6          | 259        | 65         | 78       | 93       | 9          | 16       | 20       | 70       | 81,5               | 83,4      | 215,7      | 214         | 3495        | 3312        | 1656           |             |
| DFB-40-16-8-3     | U                  | 40                  | 16       | 7,938            | 33,3             | 3          | 160        | 70         | 85       | 100      | 9          | 18       | 25       | 75       | 87,5               | 66,5      | 130,7      | 205         | 1911        | 1809        | 905            |             |
| DFB-40-16-8-4     | U                  | 40                  | 16       | 7,938            | 33,3             | 4          | 192        | 70         | 85       | 100      | 9          | 18       | 25       | 75       | 87,5               | 85,7      | 176,3      | 205         | 2519        | 2386        | 1193           |             |
| DFB-40-16-8-5     | U                  | 40                  | 16       | 7,938            | 33,3             | 5          | 224        | 70         | 85       | 100      | 9          | 18       | 25       | 75       | 87,5               | 104,4     | 222,8      | 205         | 3122        | 2959        | 1480           |             |
| DFB-40-16-8-6     | U                  | 40                  | 16       | 7,938            | 33,3             | 6          | 256        | 70         | 85       | 100      | 9          | 18       | 25       | 75       | 87,5               | 122,7     | 270,2      | 205         | 3720        | 3527        | 1764           |             |
| DFB-40-20-6-3     | U                  | 40                  | 20       | 6,35             | 34,5             | 3          | 174        | 65         | 78       | 93       | 9          | 18       | 20       | 70       | 81,5               | 43,2      | 97,9       | 214         | 1697        | 1628        | 814            |             |
| DFB-40-20-6-4     | U                  | 40                  | 20       | 6,35             | 34,5             | 4          | 214        | 65         | 78       | 93       | 9          | 18       | 20       | 70       | 81,5               | 55,8      | 132,4      | 214         | 2239        | 2148        |                |             |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm  | L9<br>mm   | Cam<br>KN   | Coam<br>KN  | Rsm<br>N/µm | Rbt<br>N/µm    | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm   | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |             |
| DFB-40-30-6-4     | U                  | 40                  | 30       | 6,35             | 34,5             | 4          | 305        | 70         | 85       | 100      | 9          | 18       | 20       | 75       | 87,5               | 54,7      | 130,5      | 214         | 2171        | 2120        | 1060           |             |
| DFB-40-30-8-3     | U                  | 40                  | 30       | 7,938            | 33,3             | 3          | 236        | 75         | 90       | 105      | 9          | 18       | 25       | 80       | 92,5               | 64,9      | 128,3      | 205         | 1839        | 1793        | 897            |             |
| DFB-40-30-8-4     | U                  | 40                  | 30       | 7,938            | 33,3             | 4          | 306        | 75         | 90       | 105      | 9          | 18       | 25       | 80       | 92,5               | 83,6      | 173,1      | 205         | 2423        | 2363        | 1182           |             |
| DFB-40-40-6-3     | U                  | 40                  | 40       | 6,35             | 34,5             | 3          | 290        | 70         | 85       | 100      | 9          | 18       | 20       | 75       | 87,5               | 41,3      | 94,6       | 214         | 1579        | 1552        | 776            |             |
| DFB-40-40-8-3     | U                  | 40                  | 40       | 7,938            | 33,3             | 3          | 292        | 75         | 90       | 105      | 9          | 18       | 25       | 80       | 92,5               | 63,3      | 125,9      | 205         | 1766        | 1734        | 867            |             |
| DFB-50-5-4-3      | S                  | 50                  | 5        | 3,969            | 47               | 3          | 85         | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 25,7      | 82,2       | 380         | 1940        | 1610        | 805            |             |
| DFB-50-5-4-4      | S                  | 50                  | 5        | 3,969            | 47               | 4          | 97         | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 33,1      | 111,6      | 380         | 2557        | 2126        | 1063           |             |
| DFB-50-5-4-5      | S                  | 50                  | 5        | 3,969            | 47               | 5          | 107        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 40,2      | 141,8      | 380         | 3165        | 2636        | 1318           |             |
| DFB-50-5-4-6      | S                  | 50                  | 5        | 3,969            | 47               | 6          | 117        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 47,2      | 172,8      | 380         | 3771        | 3144        | 1572           |             |
| DFB-50-10-6-3     | U                  | 50                  | 10       | 6,35             | 44,5             | 3          | 128        | 75         | 93       | 110      | 11         | 16       | 16       | 85       | 97,5               | 49        | 126,2      | 350         | 2103        | 1878        | 939            |             |
| DFB-50-10-6-4     | U                  | 50                  | 10       | 6,35             | 44,5             | 4          | 148        | 75         | 93       | 110      | 11         | 16       | 16       | 85       | 97,5               | 63,1      | 170,7      | 350         | 2771        | 2477        | 1239           |             |
| DFB-50-10-6-5     | U                  | 50                  | 10       | 6,35             | 44,5             | 5          | 168        | 75         | 93       | 110      | 11         | 16       | 16       | 85       | 97,5               | 77        | 216,3      | 350         | 3437        | 3075        | 1538           |             |
| DFB-50-10-6-6     | U                  | 50                  | 10       | 6,35             | 44,5             | 6          | 188        | 75         | 93       | 110      | 11         | 16       | 16       | 85       | 97,5               | 93,1      | 273,9      | 350         | 4248        | 3789        | 1895           |             |
| DFB-50-10-6-7     | U                  | 50                  | 10       | 6,35             | 44,5             | 7          | 208        | 75         | 93       | 110      | 11         | 16       | 16       | 85       | 97,5               | 106,8     | 323,5      | 350         | 4929        | 4398        | 2199           |             |
| DFB-50-10-7-3     | S                  | 50                  | 10       | 7,144            | 44,6             | 3          | 136        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 57,9      | 127,7      | 355         | 1981        | 1766        | 883            |             |
| DFB-50-10-7-4     | S                  | 50                  | 10       | 7,144            | 44,6             | 4          | 158        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 74,6      | 172,4      | 355         | 2611        | 2330        | 1165           |             |
| DFB-50-10-7-5     | S                  | 50                  | 10       | 7,144            | 44,6             | 5          | 180        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 90,8      | 218        | 355         | 3235        | 2890        | 1445           |             |
| DFB-50-10-7-6     | S                  | 50                  | 10       | 7,144            | 44,6             | 6          | 201        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 106,8     | 264,6      | 355         | 3856        | 3447        | 1724           |             |
| DFB-50-12-6-3     | U                  | 50                  | 12       | 6,35             | 44,5             | 3          | 132        | 75         | 93       | 110      | 11         | 16       | 20       | 85       | 97,5               | 48,9      | 126,1      | 350         | 2099        | 1909        | 955            |             |
| DFB-50-12-6-4     | U                  | 50                  | 12       | 6,35             | 44,5             | 4          | 156        | 75         | 93       | 110      | 11         | 16       | 20       | 85       | 97,5               | 63,1      | 170,6      | 350         | 2768        | 2519        | 1260           |             |
| DFB-50-12-6-5     | U                  | 50                  | 12       | 6,35             | 44,5             | 5          | 180        | 75         | 93       | 110      | 11         | 16       | 20       | 85       | 97,5               | 76,9      | 216,1      | 350         | 3430        | 3124        | 1562           |             |
| DFB-50-12-6-6     | U                  | 50                  | 12       | 6,35             | 44,5             | 6          | 204        | 75         | 93       | 110      | 11         | 16       | 20       | 85       | 97,5               | 93        | 273,6      | 350         | 4241        | 3852        | 1926           |             |
| DFB-50-12-6-7     | U                  | 50                  | 12       | 6,35             | 44,5             | 7          | 228        | 75         | 93       | 110      | 11         | 16       | 20       | 85       | 97,5               | 106,7     | 323,2      | 350         | 4920        | 4471        | 2236           |             |
| DFB-50-12-8-3     | S                  | 50                  | 12       | 7,938            | 44,1             | 3          | 169        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 66,1      | 138,9      | 350         | 1988        | 1796        | 898            |             |
| DFB-50-12-8-3     | U                  | 50                  | 12       | 7,938            | 43,3             | 3          | 140        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 72        | 157,9      | 338         | 2219        | 2031        | 1016           |             |
| DFB-50-12-8-4     | S                  | 50                  | 12       | 7,938            | 44,1             | 4          | 194        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 85,1      | 187,3      | 350         | 2619        | 2369        | 1185           |             |
| DFB-50-12-8-4     | U                  | 50                  | 12       | 7,938            | 43,3             | 4          | 164        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 95,9      | 224,1      | 338         | 3060        | 2793        | 1397           |             |
| DFB-50-12-8-5     | S                  | 50                  | 12       | 7,938            | 44,1             | 5          | 219        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 103,6     | 236,7      | 350         | 3245        | 2937        | 1469           |             |
| DFB-50-12-8-5     | U                  | 50                  | 12       | 7,938            | 43,3             | 5          | 188        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 116,8     | 283,2      | 338         | 3792        | 3463        | 1732           |             |
| DFB-50-12-8-6     | U                  | 50                  | 12       | 7,938            | 43,3             | 6          | 212        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 137,2     | 343,4      | 338         | 4518        | 4129        | 2065           |             |
| DFB-50-12-8-7     | U                  | 50                  | 12       | 7,938            | 43,3             | 7          | 236        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 157,3     | 404,7      | 338         | 5240        | 4791        | 2396           |             |
| DFB-50-12-8-8     | U                  | 50                  | 12       | 7,938            | 43,3             | 8          | 260        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 176,5     | 462,5      | 338         | 5952        | 5445        | 2723           |             |
| DFB-50-12-8-9     | U                  | 50                  | 12       | 7,938            | 43,3             | 9          | 284        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 195,3     | 520,3      | 338         | 6659        | 6094        | 3047           |             |
| DFB-50-12-8-10    | U                  | 50                  | 12       | 7,938            | 43,3             | 10         | 308        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 213,8     | 578,1      | 338         | 7363        | 6741        | 3371           |             |
| DFB-50-16-6-3     | U                  | 50                  | 16       | 6,35             | 44,5             | 3          | 164        | 75         | 93       | 110      | 11</       |          |          |          |                    |           |            |             |             |             |                |             |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm  | L9<br>mm   | Cam<br>KN   | Coam<br>KN  | Rsm<br>N/µm | Rbt<br>N/µm    | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm   | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |             |
| DFB-50-16-8-4     | U                  | 50                  | 16       | 7,938            | 43,3             | 4          | 194        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 95,7      | 223,7      | 338         | 3047        | 2844        | 1422           |             |
| DFB-50-16-8-5     | S                  | 50                  | 16       | 7,938            | 44,1             | 5          | 263        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 99,2      | 222,3      | 350         | 3061        | 2850        | 1425           |             |
| DFB-50-16-8-5     | U                  | 50                  | 16       | 7,938            | 43,3             | 5          | 226        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 116,5     | 282,6      | 338         | 3775        | 3525        | 1763           |             |
| DFB-50-16-8-6     | U                  | 50                  | 16       | 7,938            | 43,3             | 6          | 258        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 136,8     | 342,7      | 338         | 4498        | 4202        | 2101           |             |
| DFB-50-16-8-7     | U                  | 50                  | 16       | 7,938            | 43,3             | 7          | 290        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 156,9     | 403,8      | 338         | 5217        | 4876        | 2438           |             |
| DFB-50-16-8-8     | U                  | 50                  | 16       | 7,938            | 43,3             | 8          | 322        | 82         | 100      | 118      | 11         | 16       | 25       | 92       | 105                | 176       | 461,5      | 338         | 5926        | 5541        | 2771           |             |
| DFB-50-16-9-2     | B                  | 50                  | 16       | 9,525            | 42,2             | 2          | 153        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 64,1      | 123,3      | 327         | 1550        | 1446        | 723            |             |
| DFB-50-16-9-3     | B                  | 50                  | 16       | 9,525            | 42,2             | 3          | 185        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 91,4      | 187        | 327         | 2286        | 2135        | 1068           |             |
| DFB-50-16-9-4     | B                  | 50                  | 16       | 9,525            | 42,2             | 4          | 217        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 122,5     | 267,6      | 327         | 3179        | 2961        | 1481           |             |
| DFB-50-16-9-5     | B                  | 50                  | 16       | 9,525            | 42,2             | 5          | 249        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 149,2     | 337,8      | 327         | 3939        | 3671        | 1836           |             |
| DFB-50-16-9-6     | B                  | 50                  | 16       | 9,525            | 42,2             | 6          | 281        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 175,3     | 409,3      | 327         | 4694        | 4376        | 2188           |             |
| DFB-50-16-9-7     | B                  | 50                  | 16       | 9,525            | 42,2             | 7          | 311        | 85         | 105      | 125      | 13,5       | 20       | 25       | 95       | 110                | 201,1     | 482        | 327         | 5445        | 5079        | 2540           |             |
| DFB-50-16-9-8     | B                  | 50                  | 16       | 9,525            | 42,2             | 8          | 343        | 85         | 105      | 125      | 13,5       | 20       | 25       | 95       | 110                | 225,6     | 550,8      | 327         | 6185        | 5771        | 2886           |             |
| DFB-50-16-9-9     | B                  | 50                  | 16       | 9,525            | 42,2             | 9          | 367        | 85         | 105      | 125      | 13,5       | 20       | 25       | 95       | 110                | 249,6     | 619,7      | 327         | 6919        | 6458        | 3229           |             |
| DFB-50-20-6-3     | U                  | 50                  | 20       | 6,35             | 44,5             | 3          | 176        | 75         | 93       | 110      | 11         | 18       | 25       | 85       | 97,5               | 48,6      | 125,5      | 350         | 2077        | 1961        | 981            |             |
| DFB-50-20-6-4     | U                  | 50                  | 20       | 6,35             | 44,5             | 4          | 216        | 75         | 93       | 110      | 11         | 18       | 25       | 85       | 97,5               | 62,7      | 169,7      | 350         | 2739        | 2588        | 1294           |             |
| DFB-50-20-6-5     | U                  | 50                  | 20       | 6,35             | 44,5             | 5          | 256        | 75         | 93       | 110      | 11         | 18       | 25       | 85       | 97,5               | 76,4      | 215        | 350         | 3395        | 3209        | 1605           |             |
| DFB-50-20-6-6     | U                  | 50                  | 20       | 6,35             | 44,5             | 6          | 296        | 75         | 93       | 110      | 11         | 18       | 25       | 85       | 97,5               | 92,4      | 272,3      | 350         | 4197        | 3960        | 1980           |             |
| DFB-50-20-6-7     | U                  | 50                  | 20       | 6,35             | 44,5             | 7          | 336        | 75         | 93       | 110      | 11         | 18       | 25       | 85       | 97,5               | 106       | 321,6      | 350         | 4869        | 4595        | 2298           |             |
| DFB-50-20-8-3     | S                  | 50                  | 20       | 7,938            | 44,1             | 3          | 221        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 63,1      | 130,1      | 350         | 1865        | 1759        | 880            |             |
| DFB-50-20-8-3     | U                  | 50                  | 20       | 7,938            | 43,3             | 3          | 184        | 82         | 100      | 118      | 11         | 18       | 25       | 92       | 105                | 71,5      | 157,2      | 338         | 2196        | 2082        | 1041           |             |
| DFB-50-20-8-4     | S                  | 50                  | 20       | 7,938            | 44,1             | 4          | 264        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 81,2      | 175,5      | 350         | 2457        | 2319        | 1160           |             |
| DFB-50-20-8-4     | U                  | 50                  | 20       | 7,938            | 43,3             | 4          | 224        | 82         | 100      | 118      | 11         | 18       | 25       | 92       | 105                | 95,3      | 223        | 338         | 3029        | 2866        | 1433           |             |
| DFB-50-20-8-5     | S                  | 50                  | 20       | 7,938            | 44,1             | 5          | 306        | 75         | 93       | 110      | 11         | 16       | 10       | 85       | 97,5               | 98,9      | 221,7      | 350         | 3045        | 2876        | 1438           |             |
| DFB-50-20-8-5     | U                  | 50                  | 20       | 7,938            | 43,3             | 5          | 264        | 82         | 100      | 118      | 11         | 18       | 25       | 92       | 105                | 116       | 281,8      | 338         | 3753        | 3553        | 1777           |             |
| DFB-50-20-8-6     | U                  | 50                  | 20       | 7,938            | 43,3             | 6          | 304        | 82         | 100      | 118      | 11         | 18       | 25       | 92       | 105                | 136,4     | 341,7      | 338         | 4473        | 4236        | 2118           |             |
| DFB-50-20-8-7     | U                  | 50                  | 20       | 7,938            | 43,3             | 7          | 344        | 82         | 100      | 118      | 11         | 18       | 25       | 92       | 105                | 156,3     | 402,7      | 338         | 5187        | 4914        | 2457           |             |
| DFB-50-20-9-2     | B                  | 50                  | 20       | 9,525            | 42,2             | 2          | 167        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 63,9      | 123        | 327         | 1542        | 1459        | 730            |             |
| DFB-50-20-9-3     | B                  | 50                  | 20       | 9,525            | 42,2             | 3          | 207        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 91        | 186,5      | 327         | 2272        | 2151        | 1076           |             |
| DFB-50-20-9-4     | B                  | 50                  | 20       | 9,525            | 42,2             | 4          | 247        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 122,1     | 266,9      | 327         | 3161        | 2986        | 1493           |             |
| DFB-50-20-9-5     | B                  | 50                  | 20       | 9,525            | 42,2             | 5          | 287        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 148,6     | 336,9      | 327         | 3916        | 3701        | 1851           |             |
| DFB-50-20-9-6     | B                  | 50                  | 20       | 9,525            | 42,2             | 6          | 327        | 90         | 108      | 125      | 11         | 20       | 25       | 95       | 110                | 174,7     | 408,2      | 327         | 4668        | 4413        | 2207           |             |
| DFB-50-20-9-7     | B                  | 50                  | 20       | 9,525            | 42,2             | 7          | 365        | 85         | 105      | 125      | 13,5       | 20       | 25       | 95       | 110                | 200,4     | 480,7      | 327         | 5415        | 5121        | 2561           |             |
| DFB-50-30-6-3     | U                  | 50                  | 30       | 6,35             | 44,5             | 3          | 243        | 75         | 93       | 110      | 11         | 18       | 25       | 85       | 97,5               | 48        | 124,3      | 350         | 2036        | 1960        | 980            |             |
| DFB-50-30-6-4     | U                  | 50                  | 30       | 6,35             | 44,5             | 4          | 303        |            |          |          |            |          |          |          |                    |           |            |             |             |             |                |             |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter  | Lead     | Ball<br>diameter     | Root<br>diameter     | Circuits   | Dimensions           |                      |                      |                      | Dimensions           |                      |                      |                      | Loads and rigidity   |                       |                        |                                |                                |                                |                                 |                                 |
|-------------------|--------------------|----------------------|----------|----------------------|----------------------|------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|-----------------------|------------------------|--------------------------------|--------------------------------|--------------------------------|---------------------------------|---------------------------------|
|                   |                    |                      |          |                      |                      |            | d <sub>3</sub><br>mm | L <sub>n</sub><br>mm | D <sub>1</sub><br>mm | D <sub>4</sub><br>mm | D <sub>6</sub><br>mm | D <sub>5</sub><br>mm | L <sub>7</sub><br>mm | L <sub>1</sub><br>mm | L <sub>8</sub><br>mm | L <sub>9</sub><br>mm  | C <sub>am</sub><br>KN  | C <sub>oam</sub><br>KN         | R <sub>srm</sub><br>N/ $\mu$ m | R <sub>bt</sub><br>N/ $\mu$ m  | R <sub>nru</sub><br>N/ $\mu$ m  | R <sub>nuar</sub><br>N/ $\mu$ m |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | d <sub>o</sub><br>mm | Ph<br>mm | D <sub>w</sub><br>mm | d <sub>3</sub><br>mm | i<br>units | L <sub>n</sub><br>mm | D <sub>1</sub><br>mm | D <sub>4</sub><br>mm | D <sub>6</sub><br>mm | D <sub>5</sub><br>mm | L <sub>7</sub><br>mm | L <sub>1</sub><br>mm | L <sub>8</sub><br>mm | L <sub>9</sub><br>mm | C <sub>am</sub><br>KN | C <sub>oam</sub><br>KN | R <sub>srm</sub><br>N/ $\mu$ m | R <sub>bt</sub><br>N/ $\mu$ m  | R <sub>nru</sub><br>N/ $\mu$ m | R <sub>nuar</sub><br>N/ $\mu$ m |                                 |
| DFB-50-30-9-5     | B                  | 50                   | 30       | 9,525                | 42,2                 | 5          | 373                  | 90                   | 108                  | 125                  | 11                   | 20                   | 25                   | 95                   | 110                  | 146,9                 | 333,8                  | 327                            | 3842                           | 3702                           | 1851                            |                                 |
| DFB-50-40-6-3     | U                  | 50                   | 40       | 6,35                 | 44,5                 | 3          | 294                  | 75                   | 93                   | 110                  | 11                   | 18                   | 25                   | 85                   | 97,5                 | 47,2                  | 122,7                  | 350                            | 1981                           | 1927                           | 964                             |                                 |
| DFB-50-40-6-4     | U                  | 50                   | 40       | 6,35                 | 44,5                 | 4          | 374                  | 75                   | 93                   | 110                  | 11                   | 18                   | 25                   | 85                   | 97,5                 | 60,9                  | 165,9                  | 350                            | 2613                           | 2542                           | 1271                            |                                 |
| DFB-50-40-8-3     | U                  | 50                   | 40       | 7,938                | 43,3                 | 3          | 298                  | 85                   | 103                  | 120                  | 11                   | 18                   | 25                   | 95                   | 107,5                | 69,5                  | 153,7                  | 338                            | 2097                           | 2047                           | 1024                            |                                 |
| DFB-50-40-8-4     | U                  | 50                   | 40       | 7,938                | 43,3                 | 4          | 378                  | 85                   | 103                  | 120                  | 11                   | 18                   | 25                   | 95                   | 107,5                | 92,6                  | 218,2                  | 338                            | 2892                           | 2821                           | 1411                            |                                 |
| DFB-50-40-9-2     | B                  | 50                   | 40       | 9,525                | 42,2                 | 2          | 216                  | 90                   | 108                  | 125                  | 11                   | 20                   | 25                   | 95                   | 110                  | 62,1                  | 120,4                  | 327                            | 1473                           | 1434                           | 717                             |                                 |
| DFB-50-40-9-3     | B                  | 50                   | 40       | 9,525                | 42,2                 | 3          | 296                  | 90                   | 108                  | 125                  | 11                   | 20                   | 25                   | 95                   | 110                  | 88,5                  | 182,5                  | 327                            | 2172                           | 2116                           | 1058                            |                                 |
| DFB-50-50-6-3     | U                  | 50                   | 50       | 6,35                 | 44,5                 | 3          | 349                  | 75                   | 93                   | 110                  | 11                   | 18                   | 25                   | 85                   | 97,5                 | 46,2                  | 120,7                  | 350                            | 1915                           | 1874                           | 937                             |                                 |
| DFB-50-50-8-3     | U                  | 50                   | 50       | 7,938                | 43,3                 | 3          | 352                  | 85                   | 103                  | 120                  | 11                   | 18                   | 25                   | 95                   | 107,5                | 68,1                  | 151,3                  | 338                            | 2028                           | 1991                           | 996                             |                                 |
| DFB-50-50-9-2     | B                  | 50                   | 50       | 9,525                | 42,2                 | 2          | 248                  | 90                   | 108                  | 125                  | 11                   | 20                   | 25                   | 95                   | 110                  | 60,8                  | 118,5                  | 327                            | 1425                           | 1396                           | 698                             |                                 |
| DFB-50-50-9-3     | B                  | 50                   | 50       | 9,525                | 42,2                 | 3          | 348                  | 90                   | 108                  | 125                  | 11                   | 20                   | 25                   | 95                   | 110                  | 86,7                  | 179,6                  | 327                            | 2101                           | 2059                           | 1030                            |                                 |
| DFB-63-5-4-3      | S                  | 63                   | 5        | 3,969                | 60,06                | 3          | 82                   | 90                   | 108                  | 125                  | 11                   | 18                   | 10                   | 95                   | 110                  | 28,7                  | 107,2                  | 614                            | 2395                           | 1881                           | 941                             |                                 |
| DFB-63-5-4-4      | S                  | 63                   | 5        | 3,969                | 60                   | 4          | 99                   | 90                   | 108                  | 125                  | 11                   | 18                   | 10                   | 95                   | 110                  | 37                    | 145,4                  | 614                            | 3157                           | 2485                           | 1243                            |                                 |
| DFB-63-5-4-5      | S                  | 63                   | 5        | 3,969                | 60                   | 5          | 109                  | 90                   | 108                  | 125                  | 11                   | 18                   | 10                   | 95                   | 110                  | 45                    | 184,7                  | 614                            | 3911                           | 3084                           | 1542                            |                                 |
| DFB-63-5-4-6      | S                  | 63                   | 5        | 3,969                | 60                   | 6          | 119                  | 90                   | 108                  | 125                  | 11                   | 18                   | 10                   | 95                   | 110                  | 52,8                  | 225,1                  | 614                            | 4658                           | 3679                           | 1840                            |                                 |
| DFB-63-10-6-3     | U                  | 63                   | 10       | 6,35                 | 57,5                 | 3          | 122                  | 90                   | 108                  | 125                  | 11                   | 18                   | 16                   | 95                   | 110                  | 54                    | 159,3                  | 575                            | 2524                           | 2186                           | 1093                            |                                 |
| DFB-63-10-6-4     | U                  | 63                   | 10       | 6,35                 | 57,5                 | 4          | 142                  | 90                   | 108                  | 125                  | 11                   | 18                   | 16                   | 95                   | 110                  | 69,6                  | 215,3                  | 575                            | 3327                           | 2886                           | 1443                            |                                 |
| DFB-63-10-6-5     | U                  | 63                   | 10       | 6,35                 | 57,5                 | 5          | 162                  | 90                   | 108                  | 125                  | 11                   | 18                   | 16                   | 95                   | 110                  | 86,6                  | 281,8                  | 575                            | 4244                           | 3671                           | 1836                            |                                 |
| DFB-63-10-6-6     | U                  | 63                   | 10       | 6,35                 | 57,5                 | 6          | 182                  | 90                   | 108                  | 125                  | 11                   | 18                   | 16                   | 95                   | 110                  | 101,9                 | 342,6                  | 575                            | 5060                           | 4381                           | 2191                            |                                 |
| DFB-63-10-7-3     | S                  | 63                   | 10       | 7,144                | 57,6                 | 3          | 148                  | 90                   | 108                  | 125                  | 11                   | 18                   | 20                   | 95                   | 110                  | 66                    | 169,7                  | 582                            | 2488                           | 2139                           | 1070                            |                                 |
| DFB-63-10-7-4     | S                  | 63                   | 10       | 7,144                | 57,6                 | 4          | 160                  | 90                   | 108                  | 125                  | 11                   | 18                   | 20                   | 95                   | 110                  | 84,9                  | 229                    | 582                            | 3277                           | 2822                           | 1411                            |                                 |
| DFB-63-10-7-5     | S                  | 63                   | 10       | 7,144                | 57,6                 | 5          | 182                  | 90                   | 108                  | 125                  | 11                   | 18                   | 20                   | 95                   | 110                  | 103,4                 | 289,5                  | 582                            | 4061                           | 3501                           | 1751                            |                                 |
| DFB-63-10-7-6     | S                  | 63                   | 10       | 7,144                | 57,6                 | 6          | 203                  | 90                   | 108                  | 125                  | 11                   | 18                   | 20                   | 95                   | 110                  | 121,5                 | 351,3                  | 582                            | 4839                           | 4175                           | 2088                            |                                 |
| DFB-63-12-6-3     | U                  | 63                   | 12       | 6,35                 | 57,5                 | 3          | 134                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 53,9                  | 159,2                  | 575                            | 2520                           | 2266                           | 1133                            |                                 |
| DFB-63-12-6-4     | U                  | 63                   | 12       | 6,35                 | 57,5                 | 4          | 158                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 69,5                  | 215,2                  | 575                            | 3323                           | 2991                           | 1496                            |                                 |
| DFB-63-12-6-5     | U                  | 63                   | 12       | 6,35                 | 57,5                 | 5          | 182                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 86,6                  | 281,7                  | 575                            | 4240                           | 3808                           | 1904                            |                                 |
| DFB-63-12-6-6     | U                  | 63                   | 12       | 6,35                 | 57,5                 | 6          | 206                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 101,8                 | 342,4                  | 575                            | 5054                           | 4543                           | 2272                            |                                 |
| DFB-63-12-8-3     | U                  | 63                   | 12       | 7,938                | 56,3                 | 3          | 140                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 80                    | 201,7                  | 560                            | 2690                           | 2387                           | 1194                            |                                 |
| DFB-63-12-8-4     | S                  | 63                   | 12       | 7,938                | 57,1                 | 4          | 198                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 96,2                  | 245,1                  | 576                            | 3246                           | 2903                           | 1452                            |                                 |
| DFB-63-12-8-4     | U                  | 63                   | 12       | 7,938                | 56,3                 | 4          | 164                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 103                   | 272                    | 560                            | 3546                           | 3150                           | 1575                            |                                 |
| DFB-63-12-8-5     | S                  | 63                   | 12       | 7,938                | 57,1                 | 5          | 223                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 117,1                 | 309,7                  | 576                            | 4022                           | 3600                           | 1800                            |                                 |
| DFB-63-12-8-5     | U                  | 63                   | 12       | 7,938                | 56,3                 | 5          | 188                  | 95                   | 115                  | 135                  | 13,5                 | 20                   | 25                   | 100                  | 117,5                | 128,8                 | 357,9                  | 560                            | 4555                           | 4034                           | 2017                            |                                 |
| DFB-63-12-8-6     | S                  | 63                   | 12       | 7,938                | 57,1                 | 6          | 248                  | 95                   | 115                  | 135                  | 13,5</               |                      |                      |                      |                      |                       |                        |                                |                                |                                |                                 |                                 |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm  | L9<br>mm   | Cam<br>KN   | Coam<br>KN  | Rsm<br>N/µm | Rbt<br>N/µm    | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm   | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |             |
| DFB-63-16-8-5     | S                  | 63                  | 16       | 7,938            | 57,1             | 5          | 267        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 113,3     | 295,2      | 576         | 3848        | 3549        | 1775           |             |
| DFB-63-16-8-5     | U                  | 63                  | 16       | 7,938            | 56,3             | 5          | 236        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 128,6     | 357,4      | 560         | 4542        | 4142        | 2071           |             |
| DFB-63-16-8-6     | S                  | 63                  | 16       | 7,938            | 57,1             | 6          | 300        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 133,1     | 358        | 576         | 4585        | 4232        | 2116           |             |
| DFB-63-16-8-6     | U                  | 63                  | 16       | 7,938            | 56,3             | 6          | 268        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 151       | 433,3      | 560         | 5411        | 4938        | 2469           |             |
| DFB-63-16-8-7     | U                  | 63                  | 16       | 7,938            | 56,3             | 7          | 300        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 173       | 510,5      | 560         | 6275        | 5729        | 2865           |             |
| DFB-63-16-9-3     | B                  | 63                  | 16       | 9,525            | 55,2             | 3          | 178        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 101,7     | 237,1      | 546         | 2757        | 2526        | 1263           |             |
| DFB-63-16-9-4     | B                  | 63                  | 16       | 9,525            | 55,2             | 4          | 210        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 135,2     | 335,2      | 546         | 3794        | 3466        | 1733           |             |
| DFB-63-16-9-5     | B                  | 63                  | 16       | 9,525            | 55,2             | 5          | 242        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 164,5     | 423,1      | 546         | 4700        | 4297        | 2149           |             |
| DFB-63-16-9-6     | B                  | 63                  | 16       | 9,525            | 55,2             | 6          | 279        | 100        | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 193,3     | 512,6      | 546         | 5601        | 5124        | 2562           |             |
| DFB-63-16-9-7     | B                  | 63                  | 16       | 9,525            | 55,2             | 7          | 311        | 100        | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 221,6     | 603,5      | 546         | 6496        | 5946        | 2973           |             |
| DFB-63-16-9-8     | B                  | 63                  | 16       | 9,525            | 55,2             | 8          | 343        | 100        | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 248,5     | 689,7      | 546         | 7377        | 6755        | 3378           |             |
| DFB-63-16-9-9     | B                  | 63                  | 16       | 9,525            | 55,2             | 9          | 375        | 100        | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 275       | 775,9      | 546         | 8254        | 7562        | 3781           |             |
| DFB-63-16-9-10    | B                  | 63                  | 16       | 9,525            | 55,2             | 10         | 407        | 100        | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 301,1     | 862,1      | 546         | 9126        | 8364        | 4182           |             |
| DFB-63-16-12-2    | B                  | 63                  | 16       | 12,7             | 54               | 2          | 144        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 109       | 221,3      | 536         | 2049        | 1871        | 936            |             |
| DFB-63-16-12-3    | B                  | 63                  | 16       | 12,7             | 54               | 3          | 176        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 155,2     | 334,5      | 536         | 3021        | 2763        | 1382           |             |
| DFB-63-16-12-4    | B                  | 63                  | 16       | 12,7             | 54               | 4          | 208        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,5     | 449,5      | 536         | 3979        | 3643        | 1822           |             |
| DFB-63-16-12-5    | B                  | 63                  | 16       | 12,7             | 54               | 5          | 240        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 242,7     | 566,1      | 536         | 4929        | 4516        | 2258           |             |
| DFB-63-16-12-6    | B                  | 63                  | 16       | 12,7             | 54               | 6          | 272        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 285       | 684,3      | 536         | 5872        | 5383        | 2692           |             |
| DFB-63-16-12-7    | B                  | 63                  | 16       | 12,7             | 54               | 7          | 320        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 326,5     | 804,1      | 536         | 6809        | 6245        | 3123           |             |
| DFB-63-16-12-8    | B                  | 63                  | 16       | 12,7             | 54               | 8          | 352        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 366,3     | 918,9      | 536         | 7733        | 7096        | 3548           |             |
| DFB-63-16-12-9    | B                  | 63                  | 16       | 12,7             | 54               | 9          | 384        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 405,3     | 1033,8     | 536         | 8652        | 7943        | 3972           |             |
| DFB-63-16-12-10   | B                  | 63                  | 16       | 12,7             | 54               | 10         | 416        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 443,8     | 1148,7     | 536         | 9567        | 8787        | 4394           |             |
| DFB-63-20-6-3     | U                  | 63                  | 20       | 6,35             | 57,5             | 3          | 178        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 53,7      | 158,7      | 575         | 2504        | 2347        | 1174           |             |
| DFB-63-20-6-4     | U                  | 63                  | 20       | 6,35             | 57,5             | 4          | 218        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 69,2      | 214,5      | 575         | 3301        | 3096        | 1548           |             |
| DFB-63-20-6-5     | U                  | 63                  | 20       | 6,35             | 57,5             | 5          | 258        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 86,2      | 280,8      | 575         | 4212        | 3946        | 1973           |             |
| DFB-63-20-6-6     | U                  | 63                  | 20       | 6,35             | 57,5             | 6          | 298        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 101,4     | 341,3      | 575         | 5021        | 4705        | 2353           |             |
| DFB-63-20-8-3     | U                  | 63                  | 20       | 7,938            | 56,3             | 3          | 184        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 79,7      | 201,1      | 560         | 2673        | 2485        | 1243           |             |
| DFB-63-20-8-4     | U                  | 63                  | 20       | 7,938            | 56,3             | 4          | 224        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 102,6     | 271,1      | 560         | 3523        | 3278        | 1639           |             |
| DFB-63-20-8-5     | U                  | 63                  | 20       | 7,938            | 56,3             | 5          | 264        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 128,3     | 356,8      | 560         | 4525        | 4202        | 2101           |             |
| DFB-63-20-8-6     | U                  | 63                  | 20       | 7,938            | 56,3             | 6          | 304        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 150,6     | 432,5      | 560         | 5390        | 5008        | 2504           |             |
| DFB-63-20-8-7     | U                  | 63                  | 20       | 7,938            | 56,3             | 7          | 344        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 172,6     | 509,6      | 560         | 6252        | 5811        | 2906           |             |
| DFB-63-20-9-3     | S                  | 63                  | 20       | 9,525            | 55,9             | 3          | 236        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 90        | 197,3      | 559         | 2333        | 2176        | 1088           |             |
| DFB-63-20-9-3     | U                  | 63                  | 20       | 9,525            | 55,2             | 3          | 209        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 101,5     | 236,7      | 546         | 2748        | 2578        | 1289           |             |
| DFB-63-20-9-3     | B                  | 63                  | 20       | 9,525            | 55,2             | 3          | 209        | 10         |          |          |            |          |          |          |                    |           |            |             |             |             |                |             |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| DFB-63-20-9-7     | U                  | 63                  | 20       | 9,525            | 55,2             | 7          | 369        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 221,1     | 602,4      | 546         | 6473        | 6067        | 3034           |  |
| DFB-63-20-9-7     | B                  | 63                  | 20       | 9,525            | 55,2             | 7          | 375        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 221,1     | 602,4      | 546         | 6473        | 6028        | 3014           |  |
| DFB-63-20-9-8     | U                  | 63                  | 20       | 9,525            | 55,2             | 8          | 409        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 248       | 688,5      | 546         | 7351        | 6893        | 3447           |  |
| DFB-63-20-9-8     | B                  | 63                  | 20       | 9,525            | 55,2             | 8          | 415        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 248       | 688,5      | 546         | 7351        | 6849        | 3425           |  |
| DFB-63-20-9-9     | U                  | 63                  | 20       | 9,525            | 55,2             | 9          | 449        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 274,4     | 774,6      | 546         | 8224        | 7714        | 3857           |  |
| DFB-63-20-9-9     | B                  | 63                  | 20       | 9,525            | 55,2             | 9          | 455        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 274,4     | 774,6      | 546         | 8224        | 7665        | 3833           |  |
| DFB-63-20-9-10    | B                  | 63                  | 20       | 9,525            | 55,2             | 10         | 495        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 300,4     | 860,6      | 546         | 9093        | 8478        | 4239           |  |
| DFB-63-20-12-3    | B                  | 63                  | 20       | 12,7             | 54               | 3          | 204        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 154,8     | 334        | 536         | 3010        | 2802        | 1401           |  |
| DFB-63-20-12-4    | B                  | 63                  | 20       | 12,7             | 54               | 4          | 244        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,1     | 448,7      | 536         | 3965        | 3693        | 1847           |  |
| DFB-63-20-12-5    | B                  | 63                  | 20       | 12,7             | 54               | 5          | 284        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 242,2     | 565,2      | 536         | 4912        | 4578        | 2289           |  |
| DFB-63-20-12-6    | B                  | 63                  | 20       | 12,7             | 54               | 6          | 324        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 284,4     | 683,2      | 536         | 5852        | 5457        | 2729           |  |
| DFB-63-20-12-7    | B                  | 63                  | 20       | 12,7             | 54               | 7          | 384        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 325,8     | 802,8      | 536         | 6786        | 6330        | 3165           |  |
| DFB-63-20-12-8    | B                  | 63                  | 20       | 12,7             | 54               | 8          | 424        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 365,5     | 917,4      | 536         | 7707        | 7193        | 3597           |  |
| DFB-63-20-12-9    | B                  | 63                  | 20       | 12,7             | 54               | 9          | 464        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 404,5     | 1032,1     | 536         | 8623        | 8050        | 4025           |  |
| DFB-63-20-12-10   | B                  | 63                  | 20       | 12,7             | 54               | 10         | 504        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 442,8     | 1146,8     | 536         | 9534        | 8904        | 4452           |  |
| DFB-63-20-15-2    | B                  | 63                  | 20       | 15,875           | 50               | 2          | 175        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 147       | 328,2      | 477         | 2168        | 2023        | 1012           |  |
| DFB-63-20-15-3    | B                  | 63                  | 20       | 15,875           | 50               | 3          | 215        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 209,4     | 496        | 477         | 3197        | 2986        | 1493           |  |
| DFB-63-20-15-4    | B                  | 63                  | 20       | 15,875           | 50               | 4          | 255        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 269,5     | 666,3      | 477         | 4212        | 3937        | 1969           |  |
| DFB-63-20-15-5    | B                  | 63                  | 20       | 15,875           | 50               | 5          | 295        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 328,2     | 839        | 477         | 5219        | 4880        | 2440           |  |
| DFB-63-20-15-6    | B                  | 63                  | 20       | 15,875           | 50               | 6          | 335        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 385,7     | 1014       | 477         | 6220        | 5819        | 2910           |  |
| DFB-63-20-15-7    | B                  | 63                  | 20       | 15,875           | 50               | 7          | 375        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 442,4     | 1191,3     | 477         | 7215        | 6752        | 3376           |  |
| DFB-63-20-15-8    | B                  | 63                  | 20       | 15,875           | 50               | 8          | 415        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 496,3     | 1361,5     | 477         | 8195        | 7672        | 3836           |  |
| DFB-63-20-15-9    | B                  | 63                  | 20       | 15,875           | 50               | 9          | 475        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 549,2     | 1531,7     | 477         | 9169        | 8587        | 4294           |  |
| DFB-63-20-15-10   | B                  | 63                  | 20       | 15,875           | 50               | 10         | 515        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 601,2     | 1701,9     | 477         | 10137       | 9497        | 4749           |  |
| DFB-63-30-6-3     | U                  | 63                  | 30       | 6,35             | 57,5             | 3          | 247        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 53,3      | 157,7      | 575         | 2473        | 2369        | 1185           |  |
| DFB-63-30-6-4     | U                  | 63                  | 30       | 6,35             | 57,5             | 4          | 307        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 68,7      | 213,2      | 575         | 3259        | 3123        | 1562           |  |
| DFB-63-30-6-5     | U                  | 63                  | 30       | 6,35             | 57,5             | 5          | 367        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 85,5      | 279,1      | 575         | 4158        | 3981        | 1991           |  |
| DFB-63-30-6-6     | U                  | 63                  | 30       | 6,35             | 57,5             | 6          | 427        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 100,6     | 339,2      | 575         | 4957        | 4748        | 2374           |  |
| DFB-63-30-8-3     | U                  | 63                  | 30       | 7,938            | 56,3             | 3          | 249        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 79,1      | 199,9      | 560         | 2640        | 2515        | 1258           |  |
| DFB-63-30-8-4     | U                  | 63                  | 30       | 7,938            | 56,3             | 4          | 309        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 101,8     | 269,5      | 560         | 3479        | 3316        | 1658           |  |
| DFB-63-30-8-5     | U                  | 63                  | 30       | 7,938            | 56,3             | 5          | 369        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 127,3     | 354,6      | 560         | 4469        | 4254        | 2127           |  |
| DFB-63-30-8-6     | U                  | 63                  | 30       | 7,938            | 56,3             | 6          | 429        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 149,5     | 429,9      | 560         | 5324        | 5069        | 2535           |  |
| DFB-63-30-9-3     | U                  | 63                  | 30       | 9,525            | 55,2             | 3          | 256        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 100,7     | 235,3      | 546         | 2714        | 2601        | 1301           |  |
| DFB-63-30-9-3     | B                  | 63                  | 30       | 9,525            | 55,2             | 3          | 256        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 100,7     | 235,3      | 546         | 2714        | 2590        | 1295           |  |
| DFB-63-30-9-4     | U                  | 63                  | 30       | 9,525            | 55,2             | 4          | 316        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 133,9     | 332,7      | 546         | 3734        | 3573        | 1787           |  |
| DFB-63-30-9-4     | B                  | 63                  | 30       | 9,525            | 55,2             | 4          | 316        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 133,9     | 332,7      | 54          |             |             |                |  |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm  | L9<br>mm   | Cam<br>KN   | Coam<br>KN  | Rsm<br>N/µm | Rbt<br>N/µm    | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm   | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |             |
| DFB-63-30-12-5    | B                  | 63                  | 30       | 12,7             | 54               | 5          | 379        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 240,4     | 562        | 536         | 4855        | 4633        | 2317           |             |
| DFB-63-30-12-6    | B                  | 63                  | 30       | 12,7             | 54               | 6          | 439        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 282,3     | 679,4      | 536         | 5783        | 5520        | 2760           |             |
| DFB-63-30-15-3    | B                  | 63                  | 30       | 15,875           | 50               | 3          | 270        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 207,9     | 493,2      | 477         | 3159        | 3018        | 1509           |             |
| DFB-63-30-15-4    | B                  | 63                  | 30       | 15,875           | 50               | 4          | 330        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 267,6     | 662,5      | 477         | 4163        | 3980        | 1990           |             |
| DFB-63-30-15-5    | B                  | 63                  | 30       | 15,875           | 50               | 5          | 390        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 325,7     | 834,2      | 477         | 5157        | 4932        | 2466           |             |
| DFB-63-30-15-6    | B                  | 63                  | 30       | 15,875           | 50               | 6          | 450        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 382,9     | 1008,2     | 477         | 6146        | 5879        | 2940           |             |
| DFB-63-40-6-3     | U                  | 63                  | 40       | 6,35             | 57,5             | 3          | 296        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 52,7      | 156,4      | 575         | 2429        | 2353        | 1177           |             |
| DFB-63-40-6-4     | U                  | 63                  | 40       | 6,35             | 57,5             | 4          | 376        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 67,9      | 211,4      | 575         | 3202        | 3103        | 1552           |             |
| DFB-63-40-6-5     | U                  | 63                  | 40       | 6,35             | 57,5             | 5          | 456        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 84,6      | 276,8      | 575         | 4086        | 3957        | 1979           |             |
| DFB-63-40-8-3     | U                  | 63                  | 40       | 7,938            | 56,3             | 3          | 296        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 78,3      | 198,3      | 560         | 2595        | 2503        | 1252           |             |
| DFB-63-40-8-4     | U                  | 63                  | 40       | 7,938            | 56,3             | 4          | 376        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 100,7     | 267,3      | 560         | 3419        | 3300        | 1650           |             |
| DFB-63-40-8-5     | U                  | 63                  | 40       | 7,938            | 56,3             | 5          | 456        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 125,9     | 351,7      | 560         | 4391        | 4233        | 2117           |             |
| DFB-63-40-9-2     | B                  | 63                  | 40       | 9,525            | 55,2             | 2          | 222        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 70        | 154        | 546         | 1810        | 1747        | 874            |             |
| DFB-63-40-9-3     | U                  | 63                  | 40       | 9,525            | 55,2             | 3          | 302        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 99,6      | 233,4      | 546         | 2667        | 2584        | 1292           |             |
| DFB-63-40-9-3     | B                  | 63                  | 40       | 9,525            | 55,2             | 3          | 302        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 99,6      | 233,4      | 546         | 2667        | 2576        | 1288           |             |
| DFB-63-40-9-4     | U                  | 63                  | 40       | 9,525            | 55,2             | 4          | 382        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 132,5     | 330        | 546         | 3671        | 3553        | 1777           |             |
| DFB-63-40-9-4     | B                  | 63                  | 40       | 9,525            | 55,2             | 4          | 382        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 132,5     | 330        | 546         | 3671        | 3542        | 1771           |             |
| DFB-63-40-9-5     | U                  | 63                  | 40       | 9,525            | 55,2             | 5          | 462        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 161,2     | 416,5      | 546         | 4547        | 4403        | 2202           |             |
| DFB-63-40-9-5     | B                  | 63                  | 40       | 9,525            | 55,2             | 5          | 462        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 161,2     | 416,5      | 546         | 4547        | 4388        | 2194           |             |
| DFB-63-40-12-2    | B                  | 63                  | 40       | 12,7             | 54               | 2          | 244        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 106,9     | 218        | 536         | 1986        | 1916        | 958            |             |
| DFB-63-40-12-3    | B                  | 63                  | 40       | 12,7             | 54               | 3          | 324        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 152,2     | 329,6      | 536         | 2928        | 2826        | 1413           |             |
| DFB-63-40-12-4    | B                  | 63                  | 40       | 12,7             | 54               | 4          | 404        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 195,7     | 442,8      | 536         | 3857        | 3724        | 1862           |             |
| DFB-63-40-12-5    | B                  | 63                  | 40       | 12,7             | 54               | 5          | 484        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 238,1     | 557,7      | 536         | 4777        | 4614        | 2307           |             |
| DFB-63-40-15-2    | B                  | 63                  | 40       | 15,875           | 50               | 2          | 255        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 144,4     | 323,8      | 477         | 2107        | 2036        | 1018           |             |
| DFB-63-40-15-3    | B                  | 63                  | 40       | 15,875           | 50               | 3          | 335        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 205,8     | 489,4      | 477         | 3107        | 3004        | 1502           |             |
| DFB-63-40-15-4    | B                  | 63                  | 40       | 15,875           | 50               | 4          | 415        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 480,7     | 1314,7     | 477         | 4994        | 4795        | 2398           |             |
| DFB-63-40-15-5    | B                  | 63                  | 40       | 15,875           | 50               | 5          | 495        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 683,7     | 1700,8     | 477         | 6845        | 6547        | 3274           |             |
| DFB-63-40-15-6    | B                  | 63                  | 40       | 15,875           | 50               | 6          | 615        | 120        | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 803,6     | 2057,7     | 477         | 8157        | 7804        | 3902           |             |
| DFB-63-50-6-3     | U                  | 63                  | 50       | 6,35             | 57,5             | 3          | 354        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 52        | 154,7      | 575         | 2376        | 2318        | 1159           |             |
| DFB-63-50-6-4     | U                  | 63                  | 50       | 6,35             | 57,5             | 4          | 454        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 67        | 209,2      | 575         | 3132        | 3056        | 1528           |             |
| DFB-63-50-8-3     | U                  | 63                  | 50       | 7,938            | 56,3             | 3          | 356        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 77,2      | 196,2      | 560         | 2538        | 2467        | 1234           |             |
| DFB-63-50-8-4     | U                  | 63                  | 50       | 7,938            | 56,3             | 4          | 456        | 95         | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 99,3      | 264,5      | 560         | 3344        | 3252        | 1626           |             |
| DFB-63-50-9-2     | B                  | 63                  | 50       | 9,525            | 55,2             | 2          | 256        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 69        | 152,4      | 546         | 1771        | 1723        | 862            |             |
| DFB-63-50-9-3     | B                  | 63                  | 50       | 9,525            | 55,2             | 3          | 356        | 105        |          |          |            |          |          |          |                    |           |            |             |             |             |                |             |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter  | Lead     | Ball<br>diameter     | Root<br>diameter     | Circuits | Dimensions           |                         |                      |                      | Dimensions           |                      |                      |                      | Loads and rigidity   |                       |                        |                                |                                |                                |                                   |                                   |
|-------------------|--------------------|----------------------|----------|----------------------|----------------------|----------|----------------------|-------------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|-----------------------|------------------------|--------------------------------|--------------------------------|--------------------------------|-----------------------------------|-----------------------------------|
|                   |                    |                      |          |                      |                      |          | d <sub>3</sub><br>mm | L <sub>n</sub><br>units | D <sub>1</sub><br>mm | D <sub>4</sub><br>mm | D <sub>6</sub><br>mm | D <sub>5</sub><br>mm | L <sub>7</sub><br>mm | L <sub>1</sub><br>mm | L <sub>8</sub><br>mm | L <sub>9</sub><br>mm  | C <sub>am</sub><br>KN  | C <sub>oam</sub><br>KN         | R <sub>srm</sub><br>N/ $\mu$ m | R <sub>bt</sub><br>N/ $\mu$ m  | R <sub>nru</sub><br>N/ $\mu$ m    | R <sub>nru.ar</sub><br>N/ $\mu$ m |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | d <sub>o</sub><br>mm | Ph<br>mm | D <sub>w</sub><br>mm | d <sub>3</sub><br>mm | i        | L <sub>n</sub><br>mm | D <sub>1</sub><br>mm    | D <sub>4</sub><br>mm | D <sub>6</sub><br>mm | D <sub>5</sub><br>mm | L <sub>7</sub><br>mm | L <sub>1</sub><br>mm | L <sub>8</sub><br>mm | L <sub>9</sub><br>mm | C <sub>am</sub><br>KN | C <sub>oam</sub><br>KN | R <sub>srm</sub><br>N/ $\mu$ m | R <sub>bt</sub><br>N/ $\mu$ m  | R <sub>nru</sub><br>N/ $\mu$ m | R <sub>nru.ar</sub><br>N/ $\mu$ m |                                   |
| DFB-70-10-6-3     | U                  | 70                   | 10       | 6,35                 | 64,5                 | 3        | 122                  | 105                     | 123                  | 140                  | 11                   | 20                   | 25                   | 110                  | 125                  | 56,1                  | 175,8                  | 719                            | 2725                           | 2381                           | 1191                              |                                   |
| DFB-70-10-6-4     | U                  | 70                   | 10       | 6,35                 | 64,5                 | 4        | 142                  | 105                     | 123                  | 140                  | 11                   | 20                   | 25                   | 110                  | 125                  | 73,7                  | 244,9                  | 719                            | 3688                           | 3216                           | 1608                              |                                   |
| DFB-70-10-6-5     | U                  | 70                   | 10       | 6,35                 | 64,5                 | 5        | 162                  | 105                     | 123                  | 140                  | 11                   | 20                   | 25                   | 110                  | 125                  | 89,8                  | 310,2                  | 719                            | 4571                           | 3990                           | 1995                              |                                   |
| DFB-70-12-8-3     | U                  | 70                   | 12       | 7,938                | 63,3                 | 3        | 152                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 84,4                  | 227,9                  | 703                            | 2964                           | 2605                           | 1303                              |                                   |
| DFB-70-12-8-4     | U                  | 70                   | 12       | 7,938                | 63,3                 | 4        | 176                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 108,6                 | 307,2                  | 703                            | 3906                           | 3437                           | 1719                              |                                   |
| DFB-70-12-8-5     | U                  | 70                   | 12       | 7,938                | 63,3                 | 5        | 200                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 132,2                 | 388,1                  | 703                            | 4839                           | 4263                           | 2132                              |                                   |
| DFB-70-12-8-6     | U                  | 70                   | 12       | 7,938                | 63,3                 | 6        | 224                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 159                   | 487,9                  | 703                            | 5954                           | 5229                           | 2615                              |                                   |
| DFB-70-16-8-3     | U                  | 70                   | 16       | 7,938                | 63,3                 | 3        | 171                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 84,3                  | 227,7                  | 703                            | 2958                           | 2681                           | 1341                              |                                   |
| DFB-70-16-8-4     | U                  | 70                   | 16       | 7,938                | 63,3                 | 4        | 203                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 108,5                 | 306,9                  | 703                            | 3897                           | 3536                           | 1768                              |                                   |
| DFB-70-16-8-5     | U                  | 70                   | 16       | 7,938                | 63,3                 | 5        | 235                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 132                   | 387,7                  | 703                            | 4828                           | 4385                           | 2193                              |                                   |
| DFB-70-16-8-6     | U                  | 70                   | 16       | 7,938                | 63,3                 | 6        | 267                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 158,8                 | 487,4                  | 703                            | 5940                           | 5382                           | 2691                              |                                   |
| DFB-70-16-9-3     | B                  | 70                   | 16       | 9,525                | 62,2                 | 3        | 179                  | 110                     | 130                  | 150                  | 13,5                 | 25                   | 25                   | 115                  | 132,5                | 109,2                 | 274,1                  | 687                            | 3102                           | 2814                           | 1407                              |                                   |
| DFB-70-16-9-4     | B                  | 70                   | 16       | 9,525                | 62,2                 | 4        | 211                  | 110                     | 130                  | 150                  | 13,5                 | 25                   | 25                   | 115                  | 132,5                | 140,5                 | 369,1                  | 687                            | 4088                           | 3712                           | 1856                              |                                   |
| DFB-70-16-9-5     | B                  | 70                   | 16       | 9,525                | 62,2                 | 5        | 247                  | 110                     | 130                  | 150                  | 13,5                 | 25                   | 25                   | 115                  | 132,5                | 170,9                 | 465,9                  | 687                            | 5063                           | 4601                           | 2301                              |                                   |
| DFB-70-16-9-6     | B                  | 70                   | 16       | 9,525                | 62,2                 | 6        | 279                  | 110                     | 130                  | 150                  | 13,5                 | 25                   | 25                   | 115                  | 132,5                | 200,7                 | 564,3                  | 687                            | 6032                           | 5486                           | 2743                              |                                   |
| DFB-70-16-9-7     | B                  | 70                   | 16       | 9,525                | 62,2                 | 7        | 311                  | 110                     | 130                  | 150                  | 13,5                 | 25                   | 25                   | 115                  | 132,5                | 230,1                 | 664,3                  | 687                            | 6997                           | 6366                           | 3183                              |                                   |
| DFB-70-16-9-8     | B                  | 70                   | 16       | 9,525                | 62,2                 | 8        | 343                  | 110                     | 130                  | 150                  | 13,5                 | 25                   | 25                   | 115                  | 132,5                | 258                   | 759,2                  | 687                            | 7945                           | 7233                           | 3617                              |                                   |
| DFB-70-16-9-9     | B                  | 70                   | 16       | 9,525                | 62,2                 | 9        | 391                  | 110                     | 130                  | 150                  | 13,5                 | 25                   | 25                   | 115                  | 132,5                | 285,6                 | 854,1                  | 687                            | 8890                           | 8097                           | 4049                              |                                   |
| DFB-70-16-9-10    | B                  | 70                   | 16       | 9,525                | 62,2                 | 10       | 423                  | 110                     | 130                  | 150                  | 13,5                 | 25                   | 25                   | 115                  | 132,5                | 312,6                 | 949                    | 687                            | 9829                           | 8956                           | 4478                              |                                   |
| DFB-70-16-12-2    | B                  | 70                   | 16       | 12,7                 | 61                   | 2        | 144                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 111,6                 | 236,7                  | 676                            | 2153                           | 1958                           | 979                               |                                   |
| DFB-70-16-12-3    | B                  | 70                   | 16       | 12,7                 | 61                   | 3        | 176                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 158,8                 | 357,8                  | 676                            | 3173                           | 2890                           | 1445                              |                                   |
| DFB-70-16-12-4    | B                  | 70                   | 16       | 12,7                 | 61                   | 4        | 208                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 212,1                 | 509                    | 676                            | 4397                           | 3990                           | 1995                              |                                   |
| DFB-70-16-12-5    | B                  | 70                   | 16       | 12,7                 | 61                   | 5        | 240                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 258                   | 641                    | 676                            | 5447                           | 4947                           | 2474                              |                                   |
| DFB-70-16-12-6    | B                  | 70                   | 16       | 12,7                 | 61                   | 6        | 272                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 302,8                 | 774,8                  | 676                            | 6488                           | 5896                           | 2948                              |                                   |
| DFB-70-16-12-7    | B                  | 70                   | 16       | 12,7                 | 61                   | 7        | 320                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 346,9                 | 910,4                  | 676                            | 7523                           | 6841                           | 3421                              |                                   |
| DFB-70-16-12-8    | B                  | 70                   | 16       | 12,7                 | 61                   | 8        | 352                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 389,1                 | 1040,4                 | 676                            | 8544                           | 7773                           | 3887                              |                                   |
| DFB-70-16-12-9    | B                  | 70                   | 16       | 12,7                 | 61                   | 9        | 384                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 430,6                 | 1170,5                 | 676                            | 9560                           | 8702                           | 4351                              |                                   |
| DFB-70-16-12-10   | B                  | 70                   | 16       | 12,7                 | 61                   | 10       | 416                  | 120                     | 140                  | 160                  | 13,5                 | 25                   | 25                   | 125                  | 142,5                | 471,4                 | 1300,5                 | 676                            | 10569                          | 9625                           | 4813                              |                                   |
| DFB-70-20-8-3     | U                  | 70                   | 20       | 7,938                | 63,3                 | 3        | 202                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 84,2                  | 227,3                  | 703                            | 2950                           | 2726                           | 1363                              |                                   |
| DFB-70-20-8-4     | U                  | 70                   | 20       | 7,938                | 63,3                 | 4        | 242                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 108,3                 | 306,5                  | 703                            | 3886                           | 3594                           | 1797                              |                                   |
| DFB-70-20-8-5     | U                  | 70                   | 20       | 7,938                | 63,3                 | 5        | 282                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 127,5                | 131,7                 | 387,1                  | 703                            | 4813                           | 4454                           | 2227                              |                                   |
| DFB-70-20-8-6     | U                  | 70                   | 20       | 7,938                | 63,3                 | 6        | 322                  | 105                     | 125                  | 145                  | 13,5                 | 20                   | 25                   | 110                  | 1                    |                       |                        |                                |                                |                                |                                   |                                   |

**IPIRANGA  
PABS  
DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |          |          |           |            |             |             |             |                |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|----------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units |            |            |          | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| DFB-70-20-9-8     | U                  | 70                  | 20       | 9,525            | 62,2             | 8          | 398        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 257,6    | 758,1    | 687       | 7923       | 7346        | 3673        |             |                |
| DFB-70-20-9-8     | B                  | 70                  | 20       | 9,525            | 62,2             | 8          | 415        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 257,6    | 758,1    | 687       | 7923       | 7346        | 3673        |             |                |
| DFB-70-20-9-9     | B                  | 70                  | 20       | 9,525            | 62,2             | 9          | 475        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 285      | 852,9    | 687       | 8864       | 8222        | 4111        |             |                |
| DFB-70-20-9-10    | B                  | 70                  | 20       | 9,525            | 62,2             | 10         | 515        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 312,1    | 947,7    | 687       | 9801       | 9094        | 4547        |             |                |
| DFB-70-20-12-3    | B                  | 70                  | 20       | 12,7             | 61               | 3          | 219        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 158,6    | 357,3    | 676       | 3165       | 2935        | 1468        |             |                |
| DFB-70-20-12-4    | B                  | 70                  | 20       | 12,7             | 61               | 4          | 259        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 211,8    | 508,3    | 676       | 4385       | 4055        | 2028        |             |                |
| DFB-70-20-12-5    | B                  | 70                  | 20       | 12,7             | 61               | 5          | 299        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 257,5    | 640,1    | 676       | 5431       | 5026        | 2513        |             |                |
| DFB-70-20-12-6    | B                  | 70                  | 20       | 12,7             | 61               | 6          | 339        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 302,3    | 773,8    | 676       | 6470       | 5990        | 2995        |             |                |
| DFB-70-20-12-7    | B                  | 70                  | 20       | 12,7             | 61               | 7          | 384        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 346,3    | 909,1    | 676       | 7502       | 6949        | 3475        |             |                |
| DFB-70-20-12-8    | B                  | 70                  | 20       | 12,7             | 61               | 8          | 424        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 388,4    | 1039     | 676       | 8520       | 7896        | 3948        |             |                |
| DFB-70-20-12-9    | B                  | 70                  | 20       | 12,7             | 61               | 9          | 464        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 429,8    | 1168,9   | 676       | 9533       | 8838        | 4419        |             |                |
| DFB-70-20-12-10   | B                  | 70                  | 20       | 12,7             | 61               | 10         | 504        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 470,6    | 1298,8   | 676       | 10540      | 9775        | 4888        |             |                |
| DFB-70-30-8-3     | U                  | 70                  | 30       | 7,938            | 63,3             | 3          | 250        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 83,6     | 226,2    | 703       | 2919       | 2769        | 1385        |             |                |
| DFB-70-30-8-4     | U                  | 70                  | 30       | 7,938            | 63,3             | 4          | 310        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 107,6    | 305      | 703       | 3846       | 3650        | 1825        |             |                |
| DFB-70-30-8-5     | U                  | 70                  | 30       | 7,938            | 63,3             | 5          | 370        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 130,9    | 385,2    | 703       | 4764       | 4523        | 2262        |             |                |
| DFB-70-30-8-6     | U                  | 70                  | 30       | 7,938            | 63,3             | 6          | 430        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 157,5    | 484,3    | 703       | 5862       | 5559        | 2780        |             |                |
| DFB-70-30-9-3     | U                  | 70                  | 30       | 9,525            | 62,2             | 3          | 256        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 105,2    | 260,6    | 687       | 2944       | 2799        | 1400        |             |                |
| DFB-70-30-9-3     | B                  | 70                  | 30       | 9,525            | 62,2             | 3          | 256        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 108,3    | 272,4    | 687       | 3062       | 2906        | 1453        |             |                |
| DFB-70-30-9-4     | U                  | 70                  | 30       | 9,525            | 62,2             | 4          | 316        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 139,4    | 366,8    | 687       | 4035       | 3831        | 1916        |             |                |
| DFB-70-30-9-4     | B                  | 70                  | 30       | 9,525            | 62,2             | 4          | 316        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 139,4    | 366,8    | 687       | 4035       | 3831        | 1916        |             |                |
| DFB-70-30-9-5     | U                  | 70                  | 30       | 9,525            | 62,2             | 5          | 376        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 169,6    | 463      | 687       | 4998       | 4748        | 2374        |             |                |
| DFB-70-30-9-5     | B                  | 70                  | 30       | 9,525            | 62,2             | 5          | 400        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 169,6    | 463      | 687       | 4998       | 4748        | 2374        |             |                |
| DFB-70-30-9-6     | U                  | 70                  | 30       | 9,525            | 62,2             | 6          | 436        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,1    | 560,8    | 687       | 5954       | 5658        | 2829        |             |                |
| DFB-70-30-9-6     | B                  | 70                  | 30       | 9,525            | 62,2             | 6          | 460        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,1    | 560,8    | 687       | 5954       | 5658        | 2829        |             |                |
| DFB-70-30-12-3    | B                  | 70                  | 30       | 12,7             | 61               | 3          | 266        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 157,6    | 355,7    | 676       | 3134       | 2980        | 1490        |             |                |
| DFB-70-30-12-4    | B                  | 70                  | 30       | 12,7             | 61               | 4          | 326        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 210,5    | 506      | 676       | 4343       | 4122        | 2061        |             |                |
| DFB-70-30-12-5    | B                  | 70                  | 30       | 12,7             | 61               | 5          | 386        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 256      | 637,2    | 676       | 5379       | 5107        | 2554        |             |                |
| DFB-70-30-12-6    | B                  | 70                  | 30       | 12,7             | 61               | 6          | 446        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 300,5    | 770,2    | 676       | 6408       | 6086        | 3043        |             |                |
| DFB-70-40-8-3     | U                  | 70                  | 40       | 7,938            | 63,3             | 3          | 298        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 82,9     | 224,7    | 703       | 2878       | 2767        | 1384        |             |                |
| DFB-70-40-8-4     | U                  | 70                  | 40       | 7,938            | 63,3             | 4          | 378        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 106,7    | 302,9    | 703       | 3792       | 3647        | 1824        |             |                |
| DFB-70-40-8-5     | U                  | 70                  | 40       | 7,938            | 63,3             | 5          | 458        | 105        | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 129,7    | 382,6    | 703       | 4696       | 4518        | 2259        |             |                |
| DFB-70-40-9-2     | B                  | 70                  | 40       | 9,525            | 62,2             | 2          | 224        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 75,4     | 178,6    | 687       | 2048       | 1969        | 985         |             |                |
| DFB-70-40-9-3     | U                  | 70                  | 40       | 9,525            | 62,2             | 3          | 304        | 110        | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 104,2    | 258,8    | 687       | 2902       | 2795        | 1398        |             |                |
| DFB-70-40-9-3     | B                  | 70                  | 40       | 9,525            | 62,2             | 3          |            |            |          |          |            |          |          |          |                    |          |          |           |            |             |             |             |                |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| DFB-70-50-8-3     | U                  | 70                  | 50       | 7,938            | 63,3             | 3          | 358        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 82        | 222,8      | 703         | 2827        | 2741        | 1371           |  |
| DFB-70-50-8-4     | U                  | 70                  | 50       | 7,938            | 63,3             | 4          | 458        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 105,5     | 300,3      | 703         | 3724        | 3612        | 1806           |  |
| DFB-70-50-9-2     | B                  | 70                  | 50       | 9,525            | 62,2             | 2          | 258        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 74,6      | 177,1      | 687         | 2012        | 1950        | 975            |  |
| DFB-70-50-9-3     | U                  | 70                  | 50       | 9,525            | 62,2             | 3          | 358        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 103,1     | 256,7      | 687         | 2851        | 2768        | 1384           |  |
| DFB-70-50-9-3     | B                  | 70                  | 50       | 9,525            | 62,2             | 3          | 358        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 106,2     | 268,3      | 687         | 2966        | 2876        | 1438           |  |
| DFB-70-50-9-4     | U                  | 70                  | 50       | 9,525            | 62,2             | 4          | 458        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 136,6     | 361,3      | 687         | 3908        | 3791        | 1896           |  |
| DFB-70-50-9-4     | B                  | 70                  | 50       | 9,525            | 62,2             | 4          | 458        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 136,6     | 361,3      | 687         | 3908        | 3791        | 1896           |  |
| DFB-70-50-12-2    | B                  | 70                  | 50       | 12,7             | 61               | 2          | 270        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 108,7     | 232        | 676         | 2063        | 2002        | 1001           |  |
| DFB-70-50-12-3    | B                  | 70                  | 50       | 12,7             | 61               | 3          | 370        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 154,7     | 350,6      | 676         | 3041        | 2953        | 1477           |  |
| DFB-70-50-12-4    | B                  | 70                  | 50       | 12,7             | 61               | 4          | 470        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 206,6     | 498,8      | 676         | 4214        | 4087        | 2044           |  |
| DFB-80-10-6-3     | U                  | 80                  | 10       | 6,35             | 74,5             | 3          | 122        | 115      | 135      | 155      | 13,5       | 20       | 16       | 120      | 137,5              | 59,6      | 203,2      | 954         | 3056        | 2601        | 1301           |  |
| DFB-80-10-6-4     | U                  | 80                  | 10       | 6,35             | 74,5             | 4          | 142        | 115      | 135      | 155      | 13,5       | 20       | 16       | 120      | 137,5              | 76,7      | 274,7      | 954         | 4027        | 3433        | 1717           |  |
| DFB-80-10-7-3     | S                  | 80                  | 10       | 7,144            | 74,73            | 3          | 146        | 105      | 125      | 145      | 13,5       | 20       | 16       | 110      | 127,5              | 73,3      | 218,9      | 962         | 3040        | 2427        | 1214           |  |
| DFB-80-10-7-4     | S                  | 80                  | 10       | 7,144            | 74,6             | 4          | 168        | 105      | 125      | 145      | 13,5       | 20       | 16       | 110      | 127,5              | 94,3      | 295,4      | 962         | 4005        | 3204        | 1602           |  |
| DFB-80-10-7-5     | S                  | 80                  | 10       | 7,144            | 74,6             | 5          | 189        | 105      | 125      | 145      | 13,5       | 20       | 16       | 110      | 127,5              | 114,7     | 373,4      | 962         | 4960        | 3976        | 1988           |  |
| DFB-80-10-7-6     | S                  | 80                  | 10       | 7,144            | 74,6             | 6          | 210        | 105      | 125      | 145      | 13,5       | 20       | 16       | 110      | 127,5              | 134,7     | 453,1      | 962         | 5910        | 4744        | 2372           |  |
| DFB-80-12-8-3     | U                  | 80                  | 12       | 7,938            | 73,3             | 3          | 154        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 87,6      | 254,5      | 934         | 3222        | 2842        | 1421           |  |
| DFB-80-12-8-4     | S                  | 80                  | 12       | 7,938            | 74,1             | 4          | 203        | 105      | 125      | 145      | 13,5       | 25       | 25       | 110      | 127,5              | 109,1     | 325,9      | 954         | 4074        | 3332        | 1666           |  |
| DFB-80-12-8-4     | U                  | 80                  | 12       | 7,938            | 73,3             | 4          | 178        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 115,2     | 354,4      | 934         | 4370        | 3847        | 1924           |  |
| DFB-80-12-8-5     | S                  | 80                  | 12       | 7,938            | 74,1             | 5          | 228        | 105      | 125      | 145      | 13,5       | 25       | 25       | 110      | 127,5              | 132,8     | 411,8      | 954         | 5048        | 4135        | 2068           |  |
| DFB-80-12-8-5     | U                  | 80                  | 12       | 7,938            | 73,3             | 5          | 202        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 140,1     | 447,6      | 934         | 5413        | 4770        | 2385           |  |
| DFB-80-12-8-6     | S                  | 80                  | 12       | 7,938            | 74,1             | 6          | 253        | 105      | 125      | 145      | 13,5       | 25       | 25       | 110      | 127,5              | 156       | 499,3      | 954         | 6015        | 4934        | 2467           |  |
| DFB-80-12-8-6     | U                  | 80                  | 12       | 7,938            | 73,3             | 6          | 226        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 164,5     | 542,6      | 934         | 6449        | 5688        | 2844           |  |
| DFB-80-16-8-3     | U                  | 80                  | 16       | 7,938            | 73,3             | 3          | 173        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 87,5      | 254,2      | 934         | 3216        | 2924        | 1462           |  |
| DFB-80-16-8-4     | S                  | 80                  | 16       | 7,938            | 74,1             | 4          | 239        | 105      | 125      | 145      | 13,5       | 25       | 25       | 110      | 127,5              | 106,5     | 314,4      | 954         | 3943        | 3395        | 1698           |  |
| DFB-80-16-8-4     | U                  | 80                  | 16       | 7,938            | 73,3             | 4          | 205        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 115,1     | 354,1      | 934         | 4363        | 3960        | 1980           |  |
| DFB-80-16-8-5     | S                  | 80                  | 16       | 7,938            | 74,1             | 5          | 272        | 105      | 125      | 145      | 13,5       | 25       | 25       | 110      | 127,5              | 129,6     | 397,3      | 954         | 4885        | 4211        | 2106           |  |
| DFB-80-16-8-5     | U                  | 80                  | 16       | 7,938            | 73,3             | 5          | 237        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 140       | 447,3      | 934         | 5404        | 4909        | 2455           |  |
| DFB-80-16-8-6     | S                  | 80                  | 16       | 7,938            | 74,1             | 6          | 305        | 105      | 125      | 145      | 13,5       | 25       | 25       | 110      | 127,5              | 152,2     | 481,7      | 954         | 5820        | 5021        | 2511           |  |
| DFB-80-16-8-6     | U                  | 80                  | 16       | 7,938            | 73,3             | 6          | 269        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 164,3     | 542,1      | 934         | 6437        | 5851        | 2926           |  |
| DFB-80-16-9-3     | B                  | 80                  | 16       | 9,525            | 72,2             | 3          | 179        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 115       | 311,7      | 916         | 3429        | 3057        | 1529           |  |
| DFB-80-16-9-4     | B                  | 80                  | 16       | 9,525            | 72,2             | 4          | 211        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 147,9     | 419,7      | 916         | 4517        | 4032        | 2016           |  |
| DFB-80-16-9-5     | B                  | 80                  | 16       | 9,525            | 72,2             | 5          | 247        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 179,9     | 529,7      | 916         | 5595        | 4998        | 2499           |  |
| DFB-80-16-9-6     | B                  | 80                  | 16       | 9,525            | 72,2             | 6          | 279        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 211,2     | 641,5      | 916         | 6665        | 5959        | 2980           |  |
| DFB-80-16-9-7     | B                  | 80                  | 16       | 9,525            | 72,2             | 7          | 311        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 242       | 755,2      | 916         | 7729        | 6914        | 3457           |  |
| DFB-80-16-9-8     | B                  | 80                  | 16       | 9,525            | 72,2             | 8          | 343        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 271,4     | 863,1</td  |             |             |             |                |  |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm  | L9<br>mm   | Cam<br>KN   | Coam<br>KN  | Rsm<br>N/µm | Rbt<br>N/µm    | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm   | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |             |
| DFB-80-16-12-6    | B                  | 80                  | 16       | 12,7             | 71               | 6          | 288        | 130        | 150      |          | 13,5       | 30       | 25       | 135      | 152,5              | 316,6     | 867,1      | 903         | 7071        | 6331        | 3166           |             |
| DFB-80-16-12-7    | B                  | 80                  | 16       | 12,7             | 71               | 7          | 320        | 130        | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 362,6     | 1018,7     | 903         | 8199        | 7345        | 3673           |             |
| DFB-80-16-12-8    | B                  | 80                  | 16       | 12,7             | 71               | 8          | 352        | 130        | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 406,7     | 1164,3     | 903         | 9312        | 8348        | 4174           |             |
| DFB-80-16-12-9    | B                  | 80                  | 16       | 12,7             | 71               | 9          | 384        | 130        | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 450,1     | 1309,8     | 903         | 10419       | 9345        | 4673           |             |
| DFB-80-16-12-10   | B                  | 80                  | 16       | 12,7             | 71               | 10         | 416        | 130        | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 492,8     | 1455,3     | 903         | 11520       | 10338       | 5169           |             |
| DFB-80-20-8-3     | U                  | 80                  | 20       | 7,938            | 73,3             | 3          | 203        | 125        | 145      | 170      | 13,5       | 25       | 25       | 130      | 147,5              | 87,4      | 254        | 934         | 3209        | 2972        | 1486           |             |
| DFB-80-20-8-4     | U                  | 80                  | 20       | 7,938            | 73,3             | 4          | 243        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,9     | 353,7      | 934         | 4352        | 4025        | 2013           |             |
| DFB-80-20-8-5     | U                  | 80                  | 20       | 7,938            | 73,3             | 5          | 283        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 139,8     | 446,8      | 934         | 5392        | 4990        | 2495           |             |
| DFB-80-20-8-6     | U                  | 80                  | 20       | 7,938            | 73,3             | 6          | 323        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 164,1     | 541,6      | 934         | 6422        | 5947        | 2974           |             |
| DFB-80-20-9-3     | U                  | 80                  | 20       | 9,525            | 72,2             | 3          | 198        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,8     | 311,4      | 916         | 3421        | 3143        | 1572           |             |
| DFB-80-20-9-4     | S                  | 80                  | 20       | 9,525            | 72,9             | 4          | 292        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 130,7     | 347,9      | 933         | 3813        | 3546        | 1773           |             |
| DFB-80-20-9-4     | U                  | 80                  | 20       | 9,525            | 72,2             | 4          | 238        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 147,7     | 419,3      | 916         | 4507        | 4144        | 2072           |             |
| DFB-80-20-9-5     | S                  | 80                  | 20       | 9,525            | 72,9             | 5          | 334        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 159       | 439        | 933         | 4723        | 4395        | 2198           |             |
| DFB-80-20-9-5     | U                  | 80                  | 20       | 9,525            | 72,2             | 5          | 278        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 179,6     | 529,1      | 916         | 5582        | 5137        | 2569           |             |
| DFB-80-20-9-6     | S                  | 80                  | 20       | 9,525            | 72,9             | 6          | 375        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 186,7     | 531,7      | 933         | 5627        | 5239        | 2620           |             |
| DFB-80-20-9-6     | U                  | 80                  | 20       | 9,525            | 72,2             | 6          | 318        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 210,9     | 640,8      | 916         | 6650        | 6123        | 3062           |             |
| DFB-80-20-9-7     | U                  | 80                  | 20       | 9,525            | 72,2             | 7          | 358        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 241,6     | 754,4      | 916         | 7711        | 7103        | 3552           |             |
| DFB-80-20-9-7     | B                  | 80                  | 20       | 9,525            | 72,2             | 7          | 375        | 120        | 140      | 165      | 13,5       | 25       | 25       | 125      | 142,5              | 241,6     | 754,4      | 916         | 7711        | 7048        | 3524           |             |
| DFB-80-20-9-8     | B                  | 80                  | 20       | 9,525            | 72,2             | 8          | 415        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 271,1     | 862,1      | 916         | 8759        | 8010        | 4005           |             |
| DFB-80-20-9-9     | B                  | 80                  | 20       | 9,525            | 72,2             | 9          | 475        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 299,9     | 969,9      | 916         | 9799        | 8966        | 4483           |             |
| DFB-80-20-9-10    | B                  | 80                  | 20       | 9,525            | 72,2             | 10         | 515        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 328,4     | 1077,7     | 916         | 10835       | 9918        | 4959           |             |
| DFB-80-20-12-3    | U                  | 80                  | 20       | 12,7             | 71               | 3          | 220        | 135        | 155      | 160      | 13,5       | 25       | 25       | 140      | 157,5              | 172,4     | 423,7      | 903         | 3632        | 3335        | 1668           |             |
| DFB-80-20-12-4    | U                  | 80                  | 20       | 12,7             | 71               | 4          | 260        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 221,6     | 569,2      | 903         | 4783        | 4397        | 2199           |             |
| DFB-80-20-12-5    | U                  | 80                  | 20       | 12,7             | 71               | 5          | 300        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 269,4     | 716,7      | 903         | 5924        | 5450        | 2725           |             |
| DFB-80-20-12-6    | U                  | 80                  | 20       | 12,7             | 71               | 6          | 340        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 316,2     | 866,2      | 903         | 7056        | 6495        | 3248           |             |
| DFB-80-20-12-7    | U                  | 80                  | 20       | 12,7             | 71               | 7          | 380        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 362,1     | 1017,7     | 903         | 8181        | 7534        | 3767           |             |
| DFB-80-20-12-8    | U                  | 80                  | 20       | 12,7             | 71               | 8          | 420        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 406,2     | 1163,1     | 903         | 9292        | 8561        | 4281           |             |
| DFB-80-20-12-8    | B                  | 80                  | 20       | 12,7             | 71               | 8          | 424        | 130        | 150      | 175      | 13,5       | 30       | 25       | 135      | 152,5              | 406,2     | 1163,1     | 903         | 9292        | 8508        | 4254           |             |
| DFB-80-20-12-9    | U                  | 80                  | 20       | 12,7             | 71               | 9          | 460        | 135        | 155      | 170      | 13,5       | 25       | 25       | 140      | 157,5              | 449,5     | 1308,4     | 903         | 10396       | 9582        | 4791           |             |
| DFB-80-20-12-9    | B                  | 80                  | 20       | 12,7             | 71               | 9          | 464        | 130        | 150      | 175      | 13,5       | 30       | 25       | 135      | 152,5              | 449,5     | 1308,4     | 903         | 10396       | 9523        | 4762           |             |
| DFB-80-20-12-10   | U                  | 80                  | 20       | 12,7             | 71               | 10         | 500        | 135        | 155      | 170      | 13,5       | 25       | 25       | 140      | 157,5              | 492,1     | 1453,8     | 903         | 11495       | 10599       | 5300           |             |
| DFB-80-20-12-10   | B                  | 80                  | 20       | 12,7             | 71               | 10         | 504        | 130        | 150      | 175      | 13,5       | 30       | 25       | 135      | 152,5              | 492,1     | 1453,8     | 903         | 11495       | 10534       | 5267           |             |
| DFB-80-20-15-2    | B                  | 80                  | 20       | 15,875           | 67               | 2          | 175        | 140        | 166      | 170      | 17,5       | 30       | 25       | 145      | 168,5              | 165,6     | 411,9      | 826         | 2600        | 2380        | 1190           |             |
| DFB-80-20-15-3    | B                  | 80                  |          |                  |                  |            |            |            |          |          |            |          |          |          |                    |           |            |             |             |             |                |             |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| DFB-80-30-8-4     | U                  | 80                  | 30       | 7,938            | 73,3             | 4          | 311        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,3     | 352,4      | 934         | 4318        | 4098        | 2049           |  |
| DFB-80-30-8-5     | U                  | 80                  | 30       | 7,938            | 73,3             | 5          | 371        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 139,1     | 445,1      | 934         | 5349        | 5079        | 2540           |  |
| DFB-80-30-8-6     | U                  | 80                  | 30       | 7,938            | 73,3             | 6          | 431        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 163,3     | 539,5      | 934         | 6372        | 6052        | 3026           |  |
| DFB-80-30-9-2     | B                  | 80                  | 30       | 9,525            | 72,2             | 2          | 198        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 80,2      | 204,7      | 916         | 2302        | 2161        | 1081           |  |
| DFB-80-30-9-3     | U                  | 80                  | 30       | 9,525            | 72,2             | 3          | 258        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,2     | 310,2      | 916         | 3394        | 3206        | 1603           |  |
| DFB-80-30-9-3     | B                  | 80                  | 30       | 9,525            | 72,2             | 3          | 258        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,2     | 310,2      | 916         | 3394        | 3189        | 1595           |  |
| DFB-80-30-9-4     | U                  | 80                  | 30       | 9,525            | 72,2             | 4          | 318        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 146,9     | 417,7      | 916         | 4471        | 4227        | 2114           |  |
| DFB-80-30-9-4     | B                  | 80                  | 30       | 9,525            | 72,2             | 4          | 318        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 146,9     | 417,7      | 916         | 4471        | 4204        | 2102           |  |
| DFB-80-30-9-5     | U                  | 80                  | 30       | 9,525            | 72,2             | 5          | 378        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 178,8     | 527,2      | 916         | 5539        | 5239        | 2620           |  |
| DFB-80-30-9-5     | B                  | 80                  | 30       | 9,525            | 72,2             | 5          | 400        | 120      | 140      | 165      | 13,5       | 25       | 25       | 125      | 142,5              | 178,8     | 527,2      | 916         | 5539        | 5211        | 2606           |  |
| DFB-80-30-9-6     | U                  | 80                  | 30       | 9,525            | 72,2             | 6          | 438        | 125      | 145      | 160      | 13,5       | 25       | 25       | 130      | 147,5              | 209,9     | 638,4      | 916         | 6598        | 6243        | 3122           |  |
| DFB-80-30-9-6     | B                  | 80                  | 30       | 9,525            | 72,2             | 6          | 460        | 120      | 140      | 165      | 13,5       | 25       | 25       | 125      | 142,5              | 209,9     | 638,4      | 916         | 6598        | 6210        | 3105           |  |
| DFB-80-30-12-3    | U                  | 80                  | 30       | 12,7             | 71               | 3          | 268        | 135      | 155      | 160      | 13,5       | 25       | 25       | 140      | 157,5              | 171,6     | 422,2      | 903         | 3605        | 3405        | 1703           |  |
| DFB-80-30-12-4    | U                  | 80                  | 30       | 12,7             | 71               | 4          | 328        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 220,6     | 567,1      | 903         | 4748        | 4487        | 2244           |  |
| DFB-80-30-12-5    | U                  | 80                  | 30       | 12,7             | 71               | 5          | 388        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 268,2     | 714,1      | 903         | 5880        | 5560        | 2780           |  |
| DFB-80-30-12-6    | U                  | 80                  | 30       | 12,7             | 71               | 6          | 448        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 314,7     | 863,1      | 903         | 7003        | 6624        | 3312           |  |
| DFB-80-30-15-3    | B                  | 80                  | 30       | 15,875           | 67               | 3          | 270        | 140      | 166      | 175      | 17,5       | 30       | 25       | 145      | 168,5              | 234,7     | 620,3      | 826         | 3803        | 3588        | 1794           |  |
| DFB-80-30-15-4    | B                  | 80                  | 30       | 15,875           | 67               | 4          | 330        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 301,9     | 833        | 826         | 5011        | 4730        | 2365           |  |
| DFB-80-30-15-5    | B                  | 80                  | 30       | 15,875           | 67               | 5          | 390        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 367,3     | 1048,6     | 826         | 6207        | 5862        | 2931           |  |
| DFB-80-30-15-6    | B                  | 80                  | 30       | 15,875           | 67               | 6          | 450        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 431,3     | 1267,1     | 826         | 7395        | 6987        | 3494           |  |
| DFB-80-30-19-3    | B                  | 80                  | 30       | 19,05            | 64,1             | 3          | 282        | 150      | 176      | 192      | 17,5       | 30       | 40       | 155      | 178,5              | 287,8     | 711,3      | 774         | 3758        | 3560        | 1780           |  |
| DFB-80-30-19-4    | B                  | 80                  | 30       | 19,05            | 64,1             | 4          | 342        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 370,1     | 954,3      | 774         | 4951        | 4693        | 2347           |  |
| DFB-80-30-19-5    | B                  | 80                  | 30       | 19,05            | 64,1             | 5          | 402        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 450,2     | 1200,2     | 774         | 6132        | 5816        | 2908           |  |
| DFB-80-30-19-6    | B                  | 80                  | 30       | 19,05            | 64,1             | 6          | 462        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 555,5     | 1560,4     | 774         | 7804        | 7378        | 3689           |  |
| DFB-80-40-8-3     | U                  | 80                  | 40       | 7,938            | 73,3             | 3          | 304        | 125      | 145      | 202      | 13,5       | 25       | 25       | 130      | 147,5              | 86,4      | 251,7      | 934         | 3149        | 3031        | 1516           |  |
| DFB-80-40-8-4     | U                  | 80                  | 40       | 7,938            | 73,3             | 4          | 384        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 113,6     | 350,5      | 934         | 4271        | 4108        | 2054           |  |
| DFB-80-40-8-5     | U                  | 80                  | 40       | 7,938            | 73,3             | 5          | 464        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 138,1     | 442,8      | 934         | 5290        | 5089        | 2545           |  |
| DFB-80-40-9-2     | B                  | 80                  | 40       | 9,525            | 72,2             | 2          | 228        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 79,7      | 203,7      | 916         | 2278        | 2173        | 1087           |  |
| DFB-80-40-9-3     | U                  | 80                  | 40       | 9,525            | 72,2             | 3          | 308        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 113,5     | 308,6      | 916         | 3358        | 3218        | 1609           |  |
| DFB-80-40-9-3     | B                  | 80                  | 40       | 9,525            | 72,2             | 3          | 308        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 113,5     | 308,6      | 916         | 3358        | 3218        | 1609           |  |
| DFB-80-40-9-4     | U                  | 80                  | 40       | 9,525            | 72,2             | 4          | 388        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 146       | 415,6      | 916         | 4423        | 4241        | 2121           |  |
| DFB-80-40-9-4     | B                  | 80                  | 40       | 9,525            | 72,2             | 4          | 388        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 146       | 415,6      | 916         | 4423        | 4224        | 2112           |  |
| DFB-80-40-9-5     | U                  | 80                  | 40       | 9,525            | 72,2             | 5          | 468        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 177,6     | 524,4      | 916         | 5479        | 5256        | 2628           |  |
| DFB-80-40-9-5     | B                  | 80                  | 40       | 9,525            | 72,2             | 5          | 515        | 120      | 140      | 165      | 13,5       | 25       | 25       | 125      | 142,5              | 177,6     | 524,4      | 916         | 5479        | 5235        | 2618           |  |
| DFB-80-40-9-6     | B                  | 80                  | 40       | 9,525            | 72,2             | 6          | 595        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 208,5     | 635,1      | 916         | 6527        | 6238        | 3119           |  |
| DFB-80-40-12-2    | B                  | 80                  | 40       | 12,7             | 71               | 2          | 254        | 135      | 155      | 160      | 13,5       | 25       | 25       | 140      | 157,5</td          |           |            |             |             |             |                |  |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm  | L9<br>mm   | Cam<br>KN   | Coam<br>KN  | Rsm<br>N/µm | Rbt<br>N/µm    | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm   | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |             |
| DFB-80-40-12-6    | B                  | 80                  | 40       | 12,7             | 71               | 6          | 604        | 130        | 150      | 175      | 13,5       | 30       | 25       | 135      | 152,5              | 312,7     | 858,9      | 903         | 6931        | 6627        | 3314           |             |
| DFB-80-40-15-2    | B                  | 80                  | 40       | 15,875           | 67               | 2          | 255        | 140        | 166      | 170      | 17,5       | 30       | 25       | 145      | 168,5              | 163,8     | 408,4      | 826         | 2553        | 2443        | 1222           |             |
| DFB-80-40-15-3    | B                  | 80                  | 40       | 15,875           | 67               | 3          | 335        | 140        | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 233,1     | 617,1      | 826         | 3763        | 3603        | 1802           |             |
| DFB-80-40-15-4    | B                  | 80                  | 40       | 15,875           | 67               | 4          | 415        | 140        | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 299,9     | 828,8      | 826         | 4958        | 4749        | 2375           |             |
| DFB-80-40-15-5    | B                  | 80                  | 40       | 15,875           | 67               | 5          | 495        | 140        | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 364,9     | 1043,4     | 826         | 6142        | 5885        | 2943           |             |
| DFB-80-40-15-6    | B                  | 80                  | 40       | 15,875           | 67               | 6          | 615        | 140        | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 428,5     | 1260,8     | 826         | 7317        | 7013        | 3507           |             |
| DFB-80-40-19-2    | B                  | 80                  | 40       | 19,05            | 64,1             | 2          | 267        | 150        | 176      | 192      | 17,5       | 30       | 40       | 155      | 178,5              | 200,9     | 468,9      | 774         | 2523        | 2422        | 1211           |             |
| DFB-80-40-19-3    | B                  | 80                  | 40       | 19,05            | 64,1             | 3          | 347        | 150        | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 285,9     | 707,8      | 774         | 3719        | 3572        | 1786           |             |
| DFB-80-40-19-4    | B                  | 80                  | 40       | 19,05            | 64,1             | 4          | 427        | 150        | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 367,7     | 949,6      | 774         | 4899        | 4707        | 2354           |             |
| DFB-80-40-19-5    | B                  | 80                  | 40       | 19,05            | 64,1             | 5          | 507        | 150        | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 447,3     | 1194,3     | 774         | 6069        | 5834        | 2917           |             |
| DFB-80-40-19-6    | B                  | 80                  | 40       | 19,05            | 64,1             | 6          | 627        | 150        | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 525,3     | 1441,8     | 774         | 7230        | 6951        | 3476           |             |
| DFB-80-50-9-2     | B                  | 80                  | 50       | 9,525            | 72,2             | 2          | 262        | 125        | 145      | 202      | 13,5       | 25       | 25       | 130      | 147,5              | 79        | 202,3      | 916         | 2246        | 2164        | 1082           |             |
| DFB-80-50-9-3     | U                  | 80                  | 50       | 9,525            | 72,2             | 3          | 362        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 112,5     | 306,6      | 916         | 3311        | 3202        | 1601           |             |
| DFB-80-50-9-3     | B                  | 80                  | 50       | 9,525            | 72,2             | 3          | 362        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 112,5     | 306,6      | 916         | 3311        | 3191        | 1596           |             |
| DFB-80-50-9-4     | U                  | 80                  | 50       | 9,525            | 72,2             | 4          | 462        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 144,7     | 412,8      | 916         | 4362        | 4219        | 2110           |             |
| DFB-80-50-9-4     | B                  | 80                  | 50       | 9,525            | 72,2             | 4          | 462        | 125        | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 144,7     | 412,8      | 916         | 4362        | 4206        | 2103           |             |
| DFB-80-50-9-5     | B                  | 80                  | 50       | 9,525            | 72,2             | 5          | 630        | 120        | 140      | 165      | 13,5       | 25       | 25       | 125      | 142,5              | 176       | 521        | 916         | 5403        | 5211        | 2606           |             |
| DFB-80-50-9-6     | B                  | 80                  | 50       | 9,525            | 72,2             | 6          | 703        | 120        | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 206,7     | 631        | 916         | 6437        | 6210        | 3105           |             |
| DFB-80-50-12-2    | B                  | 80                  | 50       | 12,7             | 71               | 2          | 274        | 135        | 155      | 160      | 13,5       | 25       | 25       | 140      | 157,5              | 118,9     | 276,2      | 903         | 2389        | 2302        | 1151           |             |
| DFB-80-50-12-3    | U                  | 80                  | 50       | 12,7             | 71               | 3          | 374        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 169,2     | 417,5      | 903         | 3521        | 3404        | 1702           |             |
| DFB-80-50-12-3    | B                  | 80                  | 50       | 12,7             | 71               | 3          | 374        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 169,2     | 417,5      | 903         | 3521        | 3395        | 1698           |             |
| DFB-80-50-12-4    | U                  | 80                  | 50       | 12,7             | 71               | 4          | 474        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 217,4     | 560,8      | 903         | 4637        | 4485        | 2243           |             |
| DFB-80-50-12-4    | B                  | 80                  | 50       | 12,7             | 71               | 4          | 474        | 135        | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 217,4     | 560,8      | 903         | 4637        | 4473        | 2237           |             |
| DFB-80-50-12-5    | B                  | 80                  | 50       | 12,7             | 71               | 5          | 639        | 130        | 150      | 175      | 13,5       | 30       | 25       | 135      | 152,5              | 264,3     | 706,2      | 903         | 5743        | 5541        | 2771           |             |
| DFB-80-50-12-6    | B                  | 80                  | 50       | 12,7             | 71               | 6          | 712        | 130        | 150      | 175      | 13,5       | 30       | 25       | 135      | 152,5              | 310,2     | 853,5      | 903         | 6841        | 6602        | 3301           |             |
| DFB-80-50-15-2    | B                  | 80                  | 50       | 15,875           | 67               | 2          | 300        | 140        | 166      | 175      | 17,5       | 30       | 25       | 145      | 168,5              | 162,4     | 405,8      | 826         | 2519        | 2432        | 1216           |             |
| DFB-80-50-15-3    | B                  | 80                  | 50       | 15,875           | 67               | 3          | 400        | 140        | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 231,2     | 613,2      | 826         | 3713        | 3587        | 1794           |             |
| DFB-80-50-15-4    | B                  | 80                  | 50       | 15,875           | 67               | 4          | 500        | 140        | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 297,4     | 823,5      | 826         | 4892        | 4728        | 2364           |             |
| DFB-80-50-15-5    | B                  | 80                  | 50       | 15,875           | 67               | 5          | 630        | 140        | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 361,8     | 1036,7     | 826         | 6060        | 5858        | 2929           |             |
| DFB-80-50-15-6    | B                  | 80                  | 50       | 15,875           | 67               | 6          | 723        | 140        | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 425       | 1252,8     | 826         | 7220        | 6981        | 3491           |             |
| DFB-80-50-19-2    | B                  | 80                  | 50       | 19,05            | 64,1             | 2          | 312        | 150        | 176      | 192      | 17,5       | 30       | 40       | 155      | 178,5              | 199,3     | 465,9      | 774         | 2490        | 2411        | 1206           |             |
| DFB-80-50-19-3    | B                  | 80                  | 50       | 19,05            | 64,1             | 3          | 412        | 150        | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 283,6     | 703,3      | 774         | 3670        | 3555        | 1778           |             |
| DFB-80-50-19-4    | B                  | 80                  | 50       | 19,05            | 64,1             | 4          | 512        | 150        | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 364,7     | 943,6      | 774         | 4834        | 4684        | 2342           |             |
| DFB-80-50-19-5    | B                  | 80                  | 50       | 19,05            |                  |            |            |            |          |          |            |          |          |          |                    |           |            |             |             |             |                |             |

**IPIRANGA  
PABS  
DOUBLE NUT**

| Reference        | Recirculation | Nominal diameter | Lead  | Ball diameter | Root diameter | Circuits | Dimensions |       |       |       | Dimensions |       |       |       | Loads and rigidity |        |         |          |          |          |             |
|------------------|---------------|------------------|-------|---------------|---------------|----------|------------|-------|-------|-------|------------|-------|-------|-------|--------------------|--------|---------|----------|----------|----------|-------------|
| DOUBLE NUT Ref   | S/U/B Tipo    | do mm            | Ph mm | Dw mm         | d3 mm         | i units  | Ln mm      | D1 mm | D4 mm | D6 mm | D5 mm      | L7 mm | L1 mm | L8 mm | L9 mm              | Cam KN | Coam KN | Rsm N/µm | Rbt N/µm | Rnu N/µm | Rnu.ar N/µm |
| DFB-100-16-8-3   | U             | 100              | 16    | 7,938         | 93,3          | 3        | 172        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 96,7   | 324,2   | 1497     | 3897     | 3458     | 1729        |
| DFB-100-16-8-4   | U             | 100              | 16    | 7,938         | 93,3          | 4        | 204        | 150   | 176   |       | 17,5       | 30    | 25    | 155   | 178,5              | 124,3  | 437     | 1497     | 5133     | 4561     | 2281        |
| DFB-100-16-9-3   | U             | 100              | 16    | 9,525         | 92,2          | 3        | 178        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 125    | 386,8   | 1473     | 4054     | 3566     | 1783        |
| DFB-100-16-9-3   | B             | 100              | 16    | 9,525         | 92,2          | 3        | 178        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 125    | 386,8   | 1473     | 4054     | 3481     | 1741        |
| DFB-100-16-9-4   | U             | 100              | 16    | 9,525         | 92,2          | 4        | 210        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 160,7  | 520,8   | 1473     | 5340     | 4704     | 2352        |
| DFB-100-16-9-4   | B             | 100              | 16    | 9,525         | 92,2          | 4        | 215        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 160,7  | 520,8   | 1473     | 5340     | 4592     | 2296        |
| DFB-100-16-9-5   | U             | 100              | 16    | 9,525         | 92,2          | 5        | 242        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 199,5  | 677,7   | 1473     | 6798     | 5975     | 2988        |
| DFB-100-16-9-5   | B             | 100              | 16    | 9,525         | 92,2          | 5        | 247        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 195,4  | 657,1   | 1473     | 6614     | 5695     | 2848        |
| DFB-100-16-9-6   | B             | 100              | 16    | 9,525         | 92,2          | 6        | 279        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 229,4  | 795,8   | 1473     | 7878     | 6791     | 3396        |
| DFB-100-16-9-7   | B             | 100              | 16    | 9,525         | 92,2          | 7        | 327        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 262,8  | 936,6   | 1473     | 9136     | 7881     | 3941        |
| DFB-100-16-9-8   | B             | 100              | 16    | 9,525         | 92,2          | 8        | 359        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 294,7  | 1070,5  | 1473     | 10375    | 8958     | 4479        |
| DFB-100-16-9-9   | B             | 100              | 16    | 9,525         | 92,2          | 9        | 391        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 332,9  | 1241,9  | 1473     | 11930    | 10270    | 5135        |
| DFB-100-16-9-10  | B             | 100              | 16    | 9,525         | 92,2          | 10       | 439        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 357,1  | 1338,1  | 1473     | 12835    | 11098    | 5549        |
| DFB-100-16-12-2  | B             | 100              | 16    | 12,7          | 91            | 2        | 144        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 130,7  | 340,2   | 1458     | 2862     | 2494     | 1247        |
| DFB-100-16-12-3  | B             | 100              | 16    | 12,7          | 91            | 3        | 176        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 191    | 535,7   | 1458     | 4374     | 3802     | 1901        |
| DFB-100-16-12-4  | B             | 100              | 16    | 12,7          | 91            | 4        | 208        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 245,4  | 719,5   | 1458     | 5760     | 5015     | 2508        |
| DFB-100-16-12-5  | B             | 100              | 16    | 12,7          | 91            | 5        | 256        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 298,2  | 905,9   | 1458     | 7132     | 6217     | 3109        |
| DFB-100-16-12-6  | B             | 100              | 16    | 12,7          | 91            | 6        | 288        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 349,9  | 1094,7  | 1458     | 8495     | 7413     | 3707        |
| DFB-100-16-12-7  | B             | 100              | 16    | 12,7          | 91            | 7        | 320        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 400,6  | 1286    | 1458     | 9848     | 8600     | 4300        |
| DFB-100-16-12-8  | B             | 100              | 16    | 12,7          | 91            | 8        | 352        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 449,3  | 1469,7  | 1458     | 11185    | 9775     | 4888        |
| DFB-100-16-12-9  | B             | 100              | 16    | 12,7          | 91            | 9        | 400        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 497,2  | 1653,5  | 1458     | 12514    | 10944    | 5472        |
| DFB-100-16-12-10 | B             | 100              | 16    | 12,7          | 91            | 10       | 432        | 155   | 181   | 207   | 17,5       | 30    | 25    | 160   | 183,5              | 544,4  | 1837,2  | 1458     | 13836    | 12108    | 6054        |
| DFB-100-20-8-3   | U             | 100              | 20    | 7,938         | 93,3          | 3        | 203        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 96,6   | 324     | 1497     | 3891     | 3533     | 1767        |
| DFB-100-20-8-4   | U             | 100              | 20    | 7,938         | 93,3          | 4        | 243        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 124,2  | 436,7   | 1497     | 5126     | 4659     | 2330        |
| DFB-100-20-9-3   | U             | 100              | 20    | 9,525         | 92,2          | 3        | 200        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 124,9  | 386,6   | 1473     | 4048     | 3649     | 1825        |
| DFB-100-20-9-3   | B             | 100              | 20    | 9,525         | 92,2          | 3        | 200        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 124,9  | 386,6   | 1473     | 4048     | 3577     | 1789        |
| DFB-100-20-9-4   | S             | 100              | 20    | 9,525         | 92,9          | 4        | 299        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 148,8  | 462,5   | 1495     | 4795     | 4365     | 2183        |
| DFB-100-20-9-4   | U             | 100              | 20    | 9,525         | 92,2          | 4        | 240        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 160,6  | 520,4   | 1473     | 5333     | 4813     | 2407        |
| DFB-100-20-9-4   | B             | 100              | 20    | 9,525         | 92,2          | 4        | 255        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 160,6  | 520,4   | 1473     | 5333     | 4719     | 2360        |
| DFB-100-20-9-5   | S             | 100              | 20    | 9,525         | 92,9          | 5        | 341        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 181,1  | 583,6   | 1495     | 5941     | 5412     | 2706        |
| DFB-100-20-9-5   | U             | 100              | 20    | 9,525         | 92,2          | 5        | 280        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 199,3  | 677,2   | 1473     | 6787     | 6114     | 3057        |
| DFB-100-20-9-5   | B             | 100              | 20    | 9,525         | 92,2          | 5        | 295        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 195,3  | 656,7   | 1473     | 6605     | 5851     | 2926        |
| DFB-100-20-9-6   | S             | 100              | 20    | 9,525         | 92,9          | 6        | 382        | 150   | 176   | 202   | 17,5       | 30    | 25    | 155   | 178,5              | 212,6  | 706,7   | 1495     | 7077     | 6451     | 3226        |
| DFB-100-20-9-6   | B             | 100              | 20    | 9,525         | 92,2          | 6        | 335        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 229,2  | 795,2   | 1473     | 7867     | 6975     | 3488        |
| DFB-100-20-9-7   | B             | 100              | 20    | 9,525         | 92,2          | 7        | 395        | 140   | 166   | 192   | 17,5       | 30    | 25    | 145   | 168,5              | 262,5  | 936     | 1        |          |          |             |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |     |     |     | Dimensions |    |    |     | Loads and rigidity |       |        |      |       |       |      |      |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|-----|-----|-----|------------|----|----|-----|--------------------|-------|--------|------|-------|-------|------|------|
|                  |                    |                     |          |                  |                  |          | d3         | i   | Ln  | D1  | D4         | D6 | D5 | L7  | L1                 | L8    | L9     | Cam  | Coam  | Rsm   | Rbt  | Rnu  |
| Ref              | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | mm               | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm                 | mm    | KN     | KN   | N/µm  | N/µm  | N/µm | N/µm |
| DOUBLE NUT       |                    |                     |          |                  |                  |          |            |     |     |     |            |    |    |     |                    |       |        |      |       |       |      |      |
| DFB-100-20-12-7  | U                  | 100                 | 20       | 12,7             | 91               | 7        | 381        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 400,2 | 1285,2 | 1458 | 9834  | 8734  | 4367 |      |
| DFB-100-20-12-7  | B                  | 100                 | 20       | 12,7             | 91               | 7        | 384        | 155 | 181 | 207 | 17,5       | 30 | 25 | 160 | 183,5              | 400,2 | 1285,2 | 1458 | 9834  | 8812  | 4406 |      |
| DFB-100-20-12-8  | B                  | 100                 | 20       | 12,7             | 91               | 8        | 424        | 155 | 181 | 207 | 17,5       | 30 | 25 | 160 | 183,5              | 448,9 | 1468,7 | 1458 | 11169 | 10015 | 5008 |      |
| DFB-100-20-12-9  | B                  | 100                 | 20       | 12,7             | 91               | 9        | 484        | 155 | 181 | 207 | 17,5       | 30 | 25 | 160 | 183,5              | 496,8 | 1652,3 | 1458 | 12496 | 11211 | 5606 |      |
| DFB-100-20-12-10 | B                  | 100                 | 20       | 12,7             | 91               | 10       | 524        | 155 | 181 | 207 | 17,5       | 30 | 25 | 160 | 183,5              | 543,9 | 1835,9 | 1458 | 13817 | 12403 | 6202 |      |
| DFB-100-20-15-2  | B                  | 100                 | 20       | 15,875           | 87               | 2        | 182        | 160 | 186 | 212 | 17,5       | 30 | 40 | 165 | 188,5              | 180   | 496,2  | 1359 | 3004  | 2702  | 1351 |      |
| DFB-100-20-15-3  | S                  | 100                 | 20       | 15,875           | 88,3             | 3        | 265        | 160 | 186 | 212 | 17,5       | 30 | 25 | 165 | 188,5              | 224   | 527,8  | 1396 | 3767  | 3418  | 1709 |      |
| DFB-100-20-15-3  | B                  | 100                 | 20       | 15,875           | 87               | 3        | 222        | 160 | 186 | 212 | 17,5       | 30 | 40 | 165 | 188,5              | 256,1 | 749,7  | 1359 | 4427  | 3988  | 1994 |      |
| DFB-100-20-15-4  | S                  | 100                 | 20       | 15,875           | 88,3             | 4        | 308        | 160 | 186 | 212 | 17,5       | 30 | 25 | 165 | 188,5              | 288   | 708,5  | 1396 | 4962  | 4507  | 2254 |      |
| DFB-100-20-15-4  | B                  | 100                 | 20       | 15,875           | 87               | 4        | 262        | 160 | 186 | 212 | 17,5       | 30 | 40 | 165 | 188,5              | 340,7 | 1059,6 | 1359 | 6103  | 5480  | 2740 |      |
| DFB-100-20-15-5  | S                  | 100                 | 20       | 15,875           | 88,3             | 5        | 350        | 160 | 186 | 212 | 17,5       | 30 | 25 | 165 | 188,5              | 350,2 | 891,5  | 1396 | 6145  | 5586  | 2793 |      |
| DFB-100-20-15-5  | B                  | 100                 | 20       | 15,875           | 87               | 5        | 302        | 160 | 186 | 212 | 17,5       | 30 | 40 | 165 | 188,5              | 414,4 | 1333,8 | 1359 | 7559  | 6793  | 3397 |      |
| DFB-100-20-15-6  | S                  | 100                 | 20       | 15,875           | 88,3             | 6        | 392        | 160 | 186 | 212 | 17,5       | 30 | 25 | 165 | 188,5              | 411,1 | 1076,7 | 1396 | 7321  | 6660  | 3330 |      |
| DFB-100-20-15-6  | B                  | 100                 | 20       | 15,875           | 87               | 6        | 355        | 165 | 191 | 217 | 17,5       | 30 | 40 | 170 | 193,5              | 486,4 | 1611,4 | 1359 | 9004  | 8098  | 4049 |      |
| DFB-100-20-15-7  | B                  | 100                 | 20       | 15,875           | 87               | 7        | 395        | 165 | 191 | 217 | 17,5       | 30 | 40 | 170 | 193,5              | 557,3 | 1892,5 | 1359 | 10442 | 9397  | 4699 |      |
| DFB-100-20-15-8  | B                  | 100                 | 20       | 15,875           | 87               | 8        | 435        | 165 | 191 | 217 | 17,5       | 30 | 40 | 170 | 193,5              | 625,1 | 2162,9 | 1359 | 11859 | 10678 | 5339 |      |
| DFB-100-20-15-9  | B                  | 100                 | 20       | 15,875           | 87               | 9        | 475        | 165 | 191 | 217 | 17,5       | 30 | 40 | 170 | 193,5              | 691,8 | 2433,2 | 1359 | 13269 | 11954 | 5977 |      |
| DFB-100-20-15-10 | B                  | 100                 | 20       | 15,875           | 87               | 10       | 515        | 165 | 191 | 217 | 17,5       | 30 | 40 | 170 | 193,5              | 757,4 | 2703,6 | 1359 | 14671 | 13224 | 6612 |      |
| DFB-100-30-9-3   | U                  | 100                 | 30       | 9,525            | 92,2             | 3        | 256        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 124,5 | 385,6  | 1473 | 4028  | 3756  | 1878 |      |
| DFB-100-30-9-3   | B                  | 100                 | 30       | 9,525            | 92,2             | 3        | 256        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 124,5 | 385,6  | 1473 | 4028  | 3705  | 1853 |      |
| DFB-100-30-9-4   | U                  | 100                 | 30       | 9,525            | 92,2             | 4        | 316        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 160,1 | 519,2  | 1473 | 5306  | 4951  | 2476 |      |
| DFB-100-30-9-4   | B                  | 100                 | 30       | 9,525            | 92,2             | 4        | 340        | 140 | 166 | 192 | 17,5       | 30 | 25 | 145 | 168,5              | 160,1 | 519,2  | 1473 | 5306  | 4885  | 2443 |      |
| DFB-100-30-9-5   | U                  | 100                 | 30       | 9,525            | 92,2             | 5        | 376        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 198,7 | 675,6  | 1473 | 6753  | 6294  | 3147 |      |
| DFB-100-30-9-5   | B                  | 100                 | 30       | 9,525            | 92,2             | 5        | 400        | 140 | 166 | 192 | 17,5       | 30 | 25 | 145 | 168,5              | 194,6 | 655,1  | 1473 | 6570  | 6053  | 3027 |      |
| DFB-100-30-9-6   | B                  | 100                 | 30       | 9,525            | 92,2             | 6        | 460        | 140 | 166 | 192 | 17,5       | 30 | 25 | 145 | 168,5              | 228,5 | 793,3  | 1473 | 7827  | 7215  | 3608 |      |
| DFB-100-30-12-3  | U                  | 100                 | 30       | 12,7             | 91               | 3        | 272        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 185,2 | 512,7  | 1458 | 4192  | 3869  | 1935 |      |
| DFB-100-30-12-4  | U                  | 100                 | 30       | 12,7             | 91               | 4        | 332        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 244,5 | 717,4  | 1458 | 5724  | 5273  | 2637 |      |
| DFB-100-30-12-5  | U                  | 100                 | 30       | 12,7             | 91               | 5        | 392        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 297,1 | 903,2  | 1458 | 7088  | 6534  | 3267 |      |
| DFB-100-30-12-6  | U                  | 100                 | 30       | 12,7             | 91               | 6        | 452        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5              | 348,5 | 1091,5 | 1458 | 8441  | 7786  | 3893 |      |
| DFB-100-30-15-3  | U                  | 100                 | 30       | 15,875           | 87               | 3        | 302        | 160 | 186 | 212 | 17,5       | 30 | 40 | 165 | 188,5              | 255,3 | 747,9  | 1359 | 4405  | 4087  | 2044 |      |
| DFB-100-30-15-4  | U                  | 100                 | 30       | 15,875           | 87               | 4        | 362        | 160 | 186 | 212 | 17,5       | 30 | 40 | 165 | 188,5              | 339,7 | 1057,1 | 1359 | 6073  | 5621  | 2811 |      |
| DFB-100-30-15-5  | U                  | 100                 | 30       | 15,875           | 87               | 5        | 422        | 160 | 186 | 212 | 17,5       | 30 | 40 | 165 | 188,5              | 413,1 | 1330,6 | 1359 | 7522  | 6967  | 3484 |      |
| DFB-100-30-15-6  | U                  | 10                  |          |                  |                  |          |            |     |     |     |            |    |    |     |                    |       |        |      |       |       |      |      |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| DFB-100-40-12-3   | B                  | 100                 | 40       | 12,7             | 91               | 3          | 336        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 189,5     | 532,3      | 1458        | 4317        | 4075        | 2038           |  |
| DFB-100-40-12-4   | U                  | 100                 | 40       | 12,7             | 91               | 4          | 416        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 243,4     | 715        | 1458        | 5685        | 5345        | 2673           |  |
| DFB-100-40-12-4   | B                  | 100                 | 40       | 12,7             | 91               | 4          | 416        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 243,4     | 715        | 1458        | 5685        | 5370        | 2685           |  |
| DFB-100-40-12-5   | U                  | 100                 | 40       | 12,7             | 91               | 5          | 496        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 295,8     | 900,3      | 1458        | 7039        | 6621        | 3311           |  |
| DFB-100-40-12-5   | B                  | 100                 | 40       | 12,7             | 91               | 5          | 524        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 295,8     | 900,3      | 1458        | 7039        | 6653        | 3327           |  |
| DFB-100-40-12-6   | B                  | 100                 | 40       | 12,7             | 91               | 6          | 604        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 347,1     | 1087,9     | 1458        | 8384        | 7927        | 3964           |  |
| DFB-100-40-15-2   | B                  | 100                 | 40       | 15,875           | 87               | 2          | 260        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 178,7     | 493,4      | 1359        | 2968        | 2813        | 1407           |  |
| DFB-100-40-15-3   | U                  | 100                 | 40       | 15,875           | 87               | 3          | 340        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 254,2     | 745,4      | 1359        | 4374        | 4135        | 2068           |  |
| DFB-100-40-15-3   | B                  | 100                 | 40       | 15,875           | 87               | 3          | 340        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 254,2     | 745,4      | 1359        | 4374        | 4149        | 2075           |  |
| DFB-100-40-15-4   | U                  | 100                 | 40       | 15,875           | 87               | 4          | 420        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 388,3     | 1080       | 1359        | 6632        | 6222        | 3111           |  |
| DFB-100-40-15-4   | B                  | 100                 | 40       | 15,875           | 87               | 4          | 420        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 338,2     | 1053,7     | 1359        | 6031        | 5710        | 2855           |  |
| DFB-100-40-15-5   | U                  | 100                 | 40       | 15,875           | 87               | 5          | 500        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 411,3     | 1326,3     | 1359        | 7470        | 7052        | 3526           |  |
| DFB-100-40-15-5   | B                  | 100                 | 40       | 15,875           | 87               | 5          | 500        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 411,3     | 1326,3     | 1359        | 7470        | 7076        | 3538           |  |
| DFB-100-40-15-6   | B                  | 100                 | 40       | 15,875           | 87               | 6          | 615        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 482,9     | 1602,3     | 1359        | 8899        | 8433        | 4217           |  |
| DFB-100-40-19-2   | B                  | 100                 | 40       | 19,05            | 84,1             | 2          | 267        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 226,8     | 588,8      | 1292        | 3039        | 2886        | 1443           |  |
| DFB-100-40-19-3   | B                  | 100                 | 40       | 19,05            | 84,1             | 3          | 347        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 322,7     | 888,7      | 1292        | 4479        | 4257        | 2129           |  |
| DFB-100-40-19-4   | B                  | 100                 | 40       | 19,05            | 84,1             | 4          | 427        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 431,8     | 1266,7     | 1292        | 6225        | 5904        | 2952           |  |
| DFB-100-40-19-5   | B                  | 100                 | 40       | 19,05            | 84,1             | 5          | 507        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 525       | 1592,9     | 1292        | 7710        | 7316        | 3658           |  |
| DFB-100-40-19-6   | B                  | 100                 | 40       | 19,05            | 84,1             | 6          | 627        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 616,3     | 1922,7     | 1292        | 9184        | 8718        | 4359           |  |
| DFB-100-50-9-3    | U                  | 100                 | 50       | 9,525            | 92,2             | 3          | 368        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 123,2     | 382,7      | 1473        | 3963        | 3801        | 1901           |  |
| DFB-100-50-9-4    | U                  | 100                 | 50       | 9,525            | 92,2             | 4          | 468        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 158,5     | 515,2      | 1473        | 5221        | 5009        | 2505           |  |
| DFB-100-50-12-2   | B                  | 100                 | 50       | 12,7             | 91               | 2          | 280        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 129       | 336,7      | 1458        | 2801        | 2678        | 1339           |  |
| DFB-100-50-12-3   | U                  | 100                 | 50       | 12,7             | 91               | 3          | 380        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 183,4     | 508,9      | 1458        | 4127        | 3933        | 1967           |  |
| DFB-100-50-12-3   | B                  | 100                 | 50       | 12,7             | 91               | 3          | 380        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 188,5     | 530,1      | 1458        | 4280        | 4088        | 2044           |  |
| DFB-100-50-12-4   | U                  | 100                 | 50       | 12,7             | 91               | 4          | 480        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 242,1     | 712,1      | 1458        | 5636        | 5365        | 2683           |  |
| DFB-100-50-12-4   | B                  | 100                 | 50       | 12,7             | 91               | 4          | 480        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 242,1     | 712,1      | 1458        | 5636        | 5386        | 2693           |  |
| DFB-100-50-12-5   | B                  | 100                 | 50       | 12,7             | 91               | 5          | 639        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 294,3     | 896,5      | 1458        | 6979        | 6672        | 3336           |  |
| DFB-100-50-12-6   | B                  | 100                 | 50       | 12,7             | 91               | 6          | 737        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 345,2     | 1083,4     | 1458        | 8311        | 7948        | 3974           |  |
| DFB-100-50-15-2   | B                  | 100                 | 50       | 15,875           | 87               | 2          | 290        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 177,7     | 491,3      | 1359        | 2942        | 2819        | 1410           |  |
| DFB-100-50-15-3   | U                  | 100                 | 50       | 15,875           | 87               | 3          | 390        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 252,9     | 742,3      | 1359        | 4336        | 4146        | 2073           |  |
| DFB-100-50-15-3   | B                  | 100                 | 50       | 15,875           | 87               | 3          | 390        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 252,9     | 742,3      | 1359        | 4336        | 4157        | 2079           |  |
| DFB-100-50-15-4   | U                  | 100                 | 50       | 15,875           | 87               | 4          | 490        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 336,4     | 1049,3     | 1359        | 5978        | 5707        | 2854           |  |
| DFB-100-50-15-4   | B                  | 100                 | 50       | 15,875           | 87               | 4          | 490        | 160      | 186      | 212      | 17,5       | 30       | 40       | 165      | 188,5              | 336,4     | 1049,3     | 1359        | 5978        | 5723        | 2862           |  |
| DFB-100-50-15-5   | B                  | 100                 | 50       | 15,875           | 87               | 5          | 650        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 409,1     | 1320,7     | 1359        | 7404        | 7091        | 3546           |  |
| DFB-100-50-15-6   | B                  | 100                 | 50       | 15,875           | 87               | 6          | 748        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 480,2     | 1595,6     | 1359        | 8820        | 8450        | 4225           |  |
| DFB-100-50-19-2   | B                  | 100                 | 50       |                  |                  |            |            |          |          |          |            |          |          |          |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm  | L9<br>mm   | Cam<br>KN   | Coam<br>KN  | Rsm<br>N/µm | Rbt<br>N/µm    | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm   | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |             |
| DFB-120-10-7-5    | S                  | 120                 | 10       | 7,144            | 114,6            | 5          | 200        | 150        | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 138,2     | 588,9      | 2234        | 7113        | 5116        | 2558           |             |
| DFB-120-10-7-6    | S                  | 120                 | 10       | 7,144            | 114,6            | 6          | 220        | 150        | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 162,3     | 714,4      | 2234        | 8474        | 6107        | 3054           |             |
| DFB-120-12-8-3    | S                  | 120                 | 12       | 7,938            | 114,1            | 3          | 174        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 100,6     | 370,9      | 2222        | 4327        | 3443        | 1722           |             |
| DFB-120-12-8-3    | U                  | 120                 | 12       | 7,938            | 113,3            | 3          | 153        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 103       | 385,8      | 2191        | 4461        | 3670        | 1835           |             |
| DFB-120-12-8-4    | S                  | 120                 | 12       | 7,938            | 114,1            | 4          | 202        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 129,4     | 499,9      | 2222        | 5701        | 4547        | 2274           |             |
| DFB-120-12-8-5    | S                  | 120                 | 12       | 7,938            | 114,1            | 5          | 226        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 157,4     | 631,5      | 2222        | 7062        | 5643        | 2822           |             |
| DFB-120-12-8-6    | S                  | 120                 | 12       | 7,938            | 114,1            | 6          | 252        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 184,8     | 765,5      | 2222        | 8412        | 6731        | 3366           |             |
| DFB-120-16-9-3    | U                  | 120                 | 16       | 9,525            | 112,2            | 3          | 180        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 133,6     | 461,8      | 2163        | 4651        | 3959        | 1980           |             |
| DFB-120-16-9-3    | B                  | 120                 | 16       | 9,525            | 112,2            | 3          | 180        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 133,6     | 461,8      | 2163        | 4651        | 3835        | 1918           |             |
| DFB-120-16-9-4    | U                  | 120                 | 16       | 9,525            | 112,2            | 4          | 212        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 174,8     | 638,1      | 2163        | 6270        | 5328        | 2664           |             |
| DFB-120-16-9-4    | B                  | 120                 | 16       | 9,525            | 112,2            | 4          | 215        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 171,8     | 621,7      | 2163        | 6127        | 5063        | 2532           |             |
| DFB-120-16-9-5    | B                  | 120                 | 16       | 9,525            | 112,2            | 5          | 247        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 208,8     | 784,4      | 2163        | 7587        | 6279        | 3140           |             |
| DFB-120-16-9-6    | B                  | 120                 | 16       | 9,525            | 112,2            | 6          | 279        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 249,4     | 974,9      | 2163        | 9250        | 7634        | 3817           |             |
| DFB-120-16-9-7    | B                  | 120                 | 16       | 9,525            | 112,2            | 7          | 327        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 285,6     | 1147,3     | 2163        | 10724       | 8860        | 4430           |             |
| DFB-120-16-9-8    | B                  | 120                 | 16       | 9,525            | 112,2            | 8          | 359        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 320,4     | 1311,2     | 2163        | 12181       | 10075       | 5038           |             |
| DFB-120-16-9-9    | B                  | 120                 | 16       | 9,525            | 112,2            | 9          | 391        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 354,5     | 1475,1     | 2163        | 13627       | 11281       | 5641           |             |
| DFB-120-16-9-10   | B                  | 120                 | 16       | 9,525            | 112,2            | 10         | 439        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 388,2     | 1639       | 2163        | 15068       | 12485       | 6243           |             |
| DFB-120-16-12-2   | B                  | 120                 | 16       | 12,7             | 111              | 2          | 144        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 142       | 414        | 2144        | 3341        | 2805        | 1403           |             |
| DFB-120-16-12-3   | B                  | 120                 | 16       | 12,7             | 111              | 3          | 176        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 201,9     | 625,6      | 2144        | 4922        | 4144        | 2072           |             |
| DFB-120-16-12-4   | B                  | 120                 | 16       | 12,7             | 111              | 4          | 208        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 265,3     | 869,3      | 2144        | 6680        | 5608        | 2804           |             |
| DFB-120-16-12-5   | B                  | 120                 | 16       | 12,7             | 111              | 5          | 256        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 315,1     | 1057,9     | 2144        | 8026        | 6780        | 3390           |             |
| DFB-120-16-12-6   | B                  | 120                 | 16       | 12,7             | 111              | 6          | 288        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 378       | 1322,4     | 2144        | 9850        | 8292        | 4146           |             |
| DFB-120-16-12-7   | B                  | 120                 | 16       | 12,7             | 111              | 7          | 320        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 432,7     | 1553,3     | 2144        | 11419       | 9622        | 4811           |             |
| DFB-120-16-12-8   | B                  | 120                 | 16       | 12,7             | 111              | 8          | 352        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 485,4     | 1775,2     | 2144        | 12969       | 10939       | 5470           |             |
| DFB-120-16-12-9   | B                  | 120                 | 16       | 12,7             | 111              | 9          | 400        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 537,2     | 1997,1     | 2144        | 14511       | 12250       | 6125           |             |
| DFB-120-16-12-10  | B                  | 120                 | 16       | 12,7             | 111              | 10         | 432        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 588,1     | 2219       | 2144        | 16044       | 13554       | 6777           |             |
| DFB-120-20-9-3    | B                  | 120                 | 20       | 9,525            | 112,2            | 3          | 195        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 133,5     | 461,6      | 2163        | 4646        | 3971        | 1986           |             |
| DFB-120-20-9-4    | B                  | 120                 | 20       | 9,525            | 112,2            | 4          | 255        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 171,7     | 621,4      | 2163        | 6121        | 5240        | 2620           |             |
| DFB-120-20-9-5    | B                  | 120                 | 20       | 9,525            | 112,2            | 5          | 295        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 208,7     | 784,1      | 2163        | 7580        | 6498        | 3249           |             |
| DFB-120-20-9-6    | B                  | 120                 | 20       | 9,525            | 112,2            | 6          | 335        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 249,2     | 974,4      | 2163        | 9239        | 7902        | 3951           |             |
| DFB-120-20-9-7    | B                  | 120                 | 20       | 9,525            | 112,2            | 7          | 395        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 285,4     | 1146,8     | 2163        | 10713       | 9171        | 4586           |             |
| DFB-120-20-9-8    | B                  | 120                 | 20       | 9,525            | 112,2            | 8          | 435        | 160        | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5              | 320,2     | 1310,6     | 2163        | 12168       | 10426       | 5213           |             |
| DFB-120-20-9-9    | B                  | 120                 | 20       | 9,525            | 112,2            | 9          | 475        | 160        | 186      | 212</    |            |          |          |          |                    |           |            |             |             |             |                |             |

**IPIRANGA  
PABS  
DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |          |          |           |            |             |             |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|----------|----------|-----------|------------|-------------|-------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units |            |            |          |          |            |          |          |          |                    |          |          |           |            |             |             |             |
| DFB-120-20-12-10  | B                  | 120                 | 20       | 12,7             | 111              | 10         | 524        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 587,7    | 2217,9   | 2144      | 16027      | 13976       | 6988        |             |
| DFB-120-20-15-2   | B                  | 120                 | 20       | 15,875           | 107              | 2          | 184        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 197,8    | 606,2    | 2023      | 3525       | 3080        | 1540        |             |
| DFB-120-20-15-3   | U                  | 120                 | 20       | 15,875           | 107              | 3          | 224        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 281,4    | 915,9    | 2023      | 5194       | 4509        | 2255        |             |
| DFB-120-20-15-3   | B                  | 120                 | 20       | 15,875           | 107              | 3          | 224        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 281,4    | 915,9    | 2023      | 5194       | 4548        | 2274        |             |
| DFB-120-20-15-4   | U                  | 120                 | 20       | 15,875           | 107              | 4          | 264        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 361,7    | 1229,7   | 2023      | 6841       | 5948        | 2974        |             |
| DFB-120-20-15-4   | B                  | 120                 | 20       | 15,875           | 107              | 4          | 264        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 372,1    | 1283,2   | 2023      | 7105       | 6201        | 3101        |             |
| DFB-120-20-15-5   | U                  | 120                 | 20       | 15,875           | 107              | 5          | 304        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 452,4    | 1615     | 2023      | 8800       | 7622        | 3811        |             |
| DFB-120-20-15-5   | B                  | 120                 | 20       | 15,875           | 107              | 5          | 304        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 452,4    | 1615     | 2023      | 8800       | 7689        | 3845        |             |
| DFB-120-20-15-6   | U                  | 120                 | 20       | 15,875           | 107              | 6          | 344        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 530,9    | 1950,9   | 2023      | 10481      | 9087        | 4544        |             |
| DFB-120-20-15-6   | B                  | 120                 | 20       | 15,875           | 107              | 6          | 355        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 530,9    | 1950,9   | 2023      | 10481      | 9167        | 4584        |             |
| DFB-120-20-15-7   | U                  | 120                 | 20       | 15,875           | 107              | 7          | 384        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 608,1    | 2291,1   | 2023      | 12153      | 10545       | 5273        |             |
| DFB-120-20-15-7   | B                  | 120                 | 20       | 15,875           | 107              | 7          | 395        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 608,1    | 2291,1   | 2023      | 12153      | 10637       | 5319        |             |
| DFB-120-20-15-8   | U                  | 120                 | 20       | 15,875           | 107              | 8          | 424        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 682,1    | 2618,4   | 2023      | 13803      | 11986       | 5993        |             |
| DFB-120-20-15-8   | B                  | 120                 | 20       | 15,875           | 107              | 8          | 435        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 682,1    | 2618,4   | 2023      | 13803      | 12091       | 6046        |             |
| DFB-120-20-15-9   | B                  | 120                 | 20       | 15,875           | 107              | 9          | 475        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 754,8    | 2945,6   | 2023      | 15443      | 13536       | 6768        |             |
| DFB-120-20-15-10  | B                  | 120                 | 20       | 15,875           | 107              | 10         | 515        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 826,4    | 3272,9   | 2023      | 17075      | 14976       | 7488        |             |
| DFB-120-30-12-3   | U                  | 120                 | 30       | 12,7             | 111              | 3          | 274        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 201,3    | 624,3    | 2144      | 4900       | 4419        | 2210        |             |
| DFB-120-30-12-4   | U                  | 120                 | 30       | 12,7             | 111              | 4          | 334        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 258,6    | 838,5    | 2144      | 6453       | 5826        | 2913        |             |
| DFB-120-30-12-5   | U                  | 120                 | 30       | 12,7             | 111              | 5          | 394        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 321,4    | 1092     | 2144      | 8234       | 7419        | 3710        |             |
| DFB-120-30-12-6   | U                  | 120                 | 30       | 12,7             | 111              | 6          | 454        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 377      | 1319,6   | 2144      | 9806       | 8842        | 4421        |             |
| DFB-120-30-12-6   | B                  | 120                 | 30       | 12,7             | 111              | 6          | 469        | 175        | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 377      | 1319,6   | 2144      | 9806       | 8916        | 4458        |             |
| DFB-120-30-15-3   | U                  | 120                 | 30       | 15,875           | 107              | 3          | 303        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 280,8    | 914,3    | 2023      | 5176       | 4701        | 2351        |             |
| DFB-120-30-15-4   | U                  | 120                 | 30       | 15,875           | 107              | 4          | 363        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 360,9    | 1227,7   | 2023      | 6817       | 6199        | 3100        |             |
| DFB-120-30-15-5   | U                  | 120                 | 30       | 15,875           | 107              | 5          | 423        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 451,4    | 1612,3   | 2023      | 8769       | 7952        | 3976        |             |
| DFB-120-30-15-6   | U                  | 120                 | 30       | 15,875           | 107              | 6          | 483        | 180        | 206      | 232      | 17,5       | 30       | 40       | 185      | 208,5              | 529,8    | 1947,7   | 2023      | 10445      | 9479        | 4740        |             |
| DFB-120-30-19-3   | B                  | 120                 | 30       | 19,05            | 104,1            | 3          | 282        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 354,1    | 1071,5   | 1942      | 5221       | 4796        | 2398        |             |
| DFB-120-30-19-4   | B                  | 120                 | 30       | 19,05            | 104,1            | 4          | 342        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 470,8    | 1512,8   | 1942      | 7197       | 6593        | 3297        |             |
| DFB-120-30-19-5   | B                  | 120                 | 30       | 19,05            | 104,1            | 5          | 402        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 572,2    | 1902,1   | 1942      | 8912       | 8170        | 4085        |             |
| DFB-120-30-19-6   | B                  | 120                 | 30       | 19,05            | 104,1            | 6          | 462        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 671,5    | 2295,8   | 1942      | 10615      | 9737        | 4869        |             |
| DFB-120-40-12-2   | B                  | 120                 | 40       | 12,7             | 111              | 2          | 258        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 141,2    | 412,2    | 2144      | 3310       | 3077        | 1539        |             |
| DFB-120-40-12-3   | U                  | 120                 | 40       | 12,7             | 111              | 3          | 338        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 200,7    | 622,9    | 2144      | 4877       | 4511        | 2256        |             |
| DFB-120-40-12-3   | B                  | 120                 | 40       | 12,7             | 111              | 3          | 338        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 200,7    | 622,9    | 2144      | 4877       | 4539        | 2270        |             |
| DFB-120-40-12-4   | U                  | 120                 | 40       | 12,7             | 111              | 4          | 418        | 170        | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 257,9    | 836,6    |           |            |             |             |             |

**IPIRANGA  
PABS  
DOUBLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |     |     |     | Dimensions |    |    |     | Loads and rigidity |       |        |      |       |      |      |      |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|-----|-----|-----|------------|----|----|-----|--------------------|-------|--------|------|-------|------|------|------|
|                 |                    |                     |          |                  |                  |          | d3         | i   | Ln  | D1  | D4         | D6 | D5 | L7  | L1                 | L8    | L9     | Cam  | Coam  | Rsm  | Rbt  | Rnu  |
| Ref             | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | mm               | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm                 | mm    | KN     | KN   | N/µm  | N/µm | N/µm | N/µm |
| DOUBLE NUT      |                    |                     |          |                  |                  |          |            |     |     |     |            |    |    |     |                    |       |        |      |       |      |      |      |
| DFB-120-40-15-5 | U                  | 120                 | 40       | 15,875           | 107              | 5        | 496        | 180 | 206 | 232 | 17,5       | 30 | 40 | 185 | 208,5              | 450   | 1608,5 | 2023 | 8726  | 8105 | 4053 |      |
| DFB-120-40-15-5 | B                  | 120                 | 40       | 15,875           | 107              | 5        | 496        | 180 | 206 | 232 | 17,5       | 30 | 40 | 185 | 208,5              | 450   | 1608,5 | 2023 | 8726  | 8143 | 4072 |      |
| DFB-120-40-15-6 | B                  | 120                 | 40       | 15,875           | 107              | 6        | 615        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 528,2 | 1943,2 | 2023 | 10394 | 9704 | 4852 |      |
| DFB-120-40-19-2 | B                  | 120                 | 40       | 19,05            | 104,1            | 2        | 267        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 248,2 | 708,3  | 1942 | 3526  | 3304 | 1652 |      |
| DFB-120-40-19-3 | B                  | 120                 | 40       | 19,05            | 104,1            | 3        | 347        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 353   | 1069   | 1942 | 5196  | 4874 | 2437 |      |
| DFB-120-40-19-4 | B                  | 120                 | 40       | 19,05            | 104,1            | 4        | 427        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 469,4 | 1509,3 | 1942 | 7162  | 6704 | 3352 |      |
| DFB-120-40-19-5 | B                  | 120                 | 40       | 19,05            | 104,1            | 5        | 507        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 570,5 | 1897,8 | 1942 | 8869  | 8306 | 4153 |      |
| DFB-120-40-19-6 | B                  | 120                 | 40       | 19,05            | 104,1            | 6        | 627        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 669,5 | 2290,5 | 1942 | 10564 | 9898 | 4949 |      |
| DFB-120-50-12-2 | B                  | 120                 | 50       | 12,7             | 111              | 2        | 284        | 170 | 196 | 222 | 17,5       | 30 | 25 | 175 | 198,5              | 140,7 | 411    | 2144 | 3290  | 3103 | 1552 |      |
| DFB-120-50-12-3 | U                  | 120                 | 50       | 12,7             | 111              | 3        | 384        | 170 | 196 | 222 | 17,5       | 30 | 25 | 175 | 198,5              | 200   | 621,1  | 2144 | 4847  | 4553 | 2277 |      |
| DFB-120-50-12-3 | B                  | 120                 | 50       | 12,7             | 111              | 3        | 384        | 170 | 196 | 222 | 17,5       | 30 | 25 | 175 | 198,5              | 200   | 621,1  | 2144 | 4847  | 4577 | 2289 |      |
| DFB-120-50-12-4 | U                  | 120                 | 50       | 12,7             | 111              | 4        | 484        | 170 | 196 | 222 | 17,5       | 30 | 25 | 175 | 198,5              | 256,9 | 834,2  | 2144 | 6383  | 6000 | 3000 |      |
| DFB-120-50-12-4 | B                  | 120                 | 50       | 12,7             | 111              | 4        | 484        | 170 | 196 | 222 | 17,5       | 30 | 25 | 175 | 198,5              | 262,8 | 862,9  | 2144 | 6578  | 6205 | 3103 |      |
| DFB-120-50-12-5 | B                  | 120                 | 50       | 12,7             | 111              | 5        | 639        | 175 | 201 | 227 | 17,5       | 30 | 40 | 180 | 203,5              | 312,1 | 1050,1 | 2144 | 7903  | 7471 | 3736 |      |
| DFB-120-50-12-6 | B                  | 120                 | 50       | 12,7             | 111              | 6        | 737        | 175 | 201 | 227 | 17,5       | 30 | 40 | 180 | 203,5              | 374,5 | 1312,7 | 2144 | 9700  | 9158 | 4579 |      |
| DFB-120-50-15-2 | B                  | 120                 | 50       | 15,875           | 107              | 2        | 292        | 180 | 206 | 232 | 17,5       | 30 | 40 | 185 | 208,5              | 196,1 | 602    | 2023 | 3474  | 3287 | 1644 |      |
| DFB-120-50-15-3 | U                  | 120                 | 50       | 15,875           | 107              | 3        | 392        | 180 | 206 | 232 | 17,5       | 30 | 40 | 185 | 208,5              | 278,9 | 909,5  | 2023 | 5119  | 4830 | 2415 |      |
| DFB-120-50-15-3 | B                  | 120                 | 50       | 15,875           | 107              | 3        | 392        | 180 | 206 | 232 | 17,5       | 30 | 40 | 185 | 208,5              | 278,9 | 909,5  | 2023 | 5119  | 4848 | 2424 |      |
| DFB-120-50-15-4 | U                  | 120                 | 50       | 15,875           | 107              | 4        | 509        | 180 | 206 | 232 | 17,5       | 30 | 40 | 185 | 208,5              | 358,4 | 1221,2 | 2023 | 6742  | 6365 | 3183 |      |
| DFB-120-50-15-4 | B                  | 120                 | 50       | 15,875           | 107              | 4        | 509        | 180 | 206 | 232 | 17,5       | 30 | 40 | 185 | 208,5              | 368,8 | 1274,3 | 2023 | 7003  | 6623 | 3312 |      |
| DFB-120-50-15-5 | B                  | 120                 | 50       | 15,875           | 107              | 5        | 650        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 435,8 | 1537   | 2023 | 8350  | 7916 | 3958 |      |
| DFB-120-50-15-6 | B                  | 120                 | 50       | 15,875           | 107              | 6        | 748        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 526,1 | 1937,5 | 2023 | 10329 | 9777 | 4889 |      |
| DFB-120-50-19-2 | B                  | 120                 | 50       | 19,05            | 104,1            | 2        | 312        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 247,3 | 706,2  | 1942 | 3504  | 3326 | 1663 |      |
| DFB-120-50-19-3 | B                  | 120                 | 50       | 19,05            | 104,1            | 3        | 412        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 351,7 | 1065,8 | 1942 | 5164  | 4906 | 2453 |      |
| DFB-120-50-19-4 | B                  | 120                 | 50       | 19,05            | 104,1            | 4        | 512        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 467,6 | 1504,9 | 1942 | 7118  | 6751 | 3376 |      |
| DFB-120-50-19-5 | B                  | 120                 | 50       | 19,05            | 104,1            | 5        | 662        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 549,2 | 1797,6 | 1942 | 8421  | 8009 | 4005 |      |
| DFB-120-50-19-6 | B                  | 120                 | 50       | 19,05            | 104,1            | 6        | 760        | 195 | 221 | 247 | 17,5       | 40 | 40 | 200 | 223,5              | 666,9 | 2283,7 | 1942 | 10498 | 9965 | 4983 |      |
| DFB-125-16-9-3  | B                  | 125                 | 16       | 9,525            | 117,2            | 3        | 167        | 165 | 191 | 217 | 17,5       | 30 | 25 | 170 | 193,5              | 136,7 | 486,7  | 2356 | 4851  | 3950 | 1975 |      |
| DFB-125-16-9-4  | B                  | 125                 | 16       | 9,525            | 117,2            | 4        | 215        | 165 | 191 | 217 | 17,5       | 30 | 25 | 170 | 193,5              | 175,8 | 655,1  | 2356 | 6390  | 5214 | 2607 |      |
| DFB-125-16-9-5  | B                  | 125                 | 16       | 9,525            | 117,2            | 5        | 247        | 165 | 191 | 217 | 17,5       | 30 | 25 | 170 | 193,5              | 213,7 | 826,6  | 2356 | 7913  | 6468 | 3234 |      |
| DFB-125-16-9-6  | B                  | 125                 | 16       | 9,525            | 117,2            | 6        | 279        | 165 | 191 | 217 | 17,5       | 30 | 25 | 170 | 193,5              | 250,8 | 1000,9 | 2356 | 9426  | 7715 | 3858 |      |
| DFB-125-16-9-7  | B                  | 125                 | 16       | 9,525            | 117,2            | 7        | 327        | 165 | 191 | 217 | 17,5       | 30 | 25 | 170 | 193,5              | 287,3 | 1177,9 | 2356 | 10930 | 8956 | 4478 |      |
| DFB-125-16-9-8  | B                  | 125                 |          |                  |                  |          |            |     |     |     |            |    |    |     |                    |       |        |      |       |      |      |      |

**IPIRANGA  
PABS  
DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |          |          |           |            |             |             |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|----------|----------|-----------|------------|-------------|-------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units |            |            |          |          |            |          |          |          |                    |          |          |           |            |             |             |             |
| DFB-125-16-12-9   | B                  | 125                 | 16       | 12,7             | 116              | 9          | 400        | 180        | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 543,4    | 2066,3   | 2336      | 14890      | 12469       | 6235        |             |
| DFB-125-16-12-10  | B                  | 125                 | 16       | 12,7             | 116              | 10         | 432        | 180        | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 594,9    | 2295,9   | 2336      | 16463      | 13798       | 6899        |             |
| DFB-125-20-9-3    | B                  | 125                 | 20       | 9,525            | 117,2            | 3          | 195        | 165        | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 136,7    | 486,4    | 2356      | 4847       | 4099        | 2050        |             |
| DFB-125-20-9-4    | B                  | 125                 | 20       | 9,525            | 117,2            | 4          | 255        | 165        | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 175,7    | 654,8    | 2356      | 6384       | 5409        | 2705        |             |
| DFB-125-20-9-5    | B                  | 125                 | 20       | 9,525            | 117,2            | 5          | 295        | 165        | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 213,6    | 826,2    | 2356      | 7906       | 6708        | 3354        |             |
| DFB-125-20-9-6    | B                  | 125                 | 20       | 9,525            | 117,2            | 6          | 335        | 165        | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 250,7    | 1000,4   | 2356      | 9417       | 7999        | 4000        |             |
| DFB-125-20-9-7    | B                  | 125                 | 20       | 9,525            | 117,2            | 7          | 395        | 165        | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 287,1    | 1177,4   | 2356      | 10919      | 9284        | 4642        |             |
| DFB-125-20-9-8    | B                  | 125                 | 20       | 9,525            | 117,2            | 8          | 435        | 165        | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 322      | 1345,6   | 2356      | 12401      | 10554       | 5277        |             |
| DFB-125-20-9-9    | B                  | 125                 | 20       | 9,525            | 117,2            | 9          | 475        | 165        | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 356,4    | 1513,8   | 2356      | 13875      | 11818       | 5909        |             |
| DFB-125-20-9-10   | B                  | 125                 | 20       | 9,525            | 117,2            | 10         | 535        | 165        | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 390,2    | 1682     | 2356      | 15341      | 13076       | 6538        |             |
| DFB-125-20-12-3   | U                  | 125                 | 20       | 12,7             | 116              | 3          | 222        | 175        | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 204,3    | 647,8    | 2336      | 5052       | 4308        | 2154        |             |
| DFB-125-20-12-4   | U                  | 125                 | 20       | 12,7             | 116              | 4          | 262        | 175        | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 268,2    | 899,1    | 2336      | 6848       | 5825        | 2913        |             |
| DFB-125-20-12-5   | U                  | 125                 | 20       | 12,7             | 116              | 5          | 302        | 175        | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 325,9    | 1131,8   | 2336      | 8480       | 7223        | 3612        |             |
| DFB-125-20-12-6   | U                  | 125                 | 20       | 12,7             | 116              | 6          | 342        | 175        | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 382,2    | 1367,7   | 2336      | 10098      | 8611        | 4306        |             |
| DFB-125-20-12-6   | B                  | 125                 | 20       | 12,7             | 116              | 6          | 404        | 180        | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 382,2    | 13677    | 2336      | 10098      | 8721        | 4361        |             |
| DFB-125-20-12-7   | B                  | 125                 | 20       | 12,7             | 116              | 7          | 384        | 180        | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 437,5    | 1606,4   | 2336      | 11707      | 10119       | 5060        |             |
| DFB-125-20-12-8   | B                  | 125                 | 20       | 12,7             | 116              | 8          | 424        | 180        | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 490,8    | 1835,9   | 2336      | 13297      | 11503       | 5752        |             |
| DFB-125-20-12-9   | B                  | 125                 | 20       | 12,7             | 116              | 9          | 484        | 180        | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 543,1    | 2065,4   | 2336      | 14877      | 12879       | 6440        |             |
| DFB-125-20-12-10  | B                  | 125                 | 20       | 12,7             | 116              | 10         | 524        | 180        | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 594,6    | 2294,9   | 2336      | 16448      | 14248       | 7124        |             |
| DFB-125-20-15-2   | B                  | 125                 | 20       | 15,875           | 112              | 2          | 184        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 201,9    | 633,7    | 2210      | 3652       | 3167        | 1584        |             |
| DFB-125-20-15-3   | B                  | 125                 | 20       | 15,875           | 112              | 3          | 224        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 287,2    | 957,4    | 2210      | 5381       | 4677        | 2339        |             |
| DFB-125-20-15-4   | B                  | 125                 | 20       | 15,875           | 112              | 4          | 264        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 379,2    | 1339     | 2210      | 7349       | 6367        | 3184        |             |
| DFB-125-20-15-5   | B                  | 125                 | 20       | 15,875           | 112              | 5          | 304        | 185        | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 461      | 1685,2   | 2210      | 9101       | 7895        | 3948        |             |
| DFB-125-20-15-6   | B                  | 125                 | 20       | 15,875           | 112              | 6          | 355        | 190        | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 541      | 2035,8   | 2210      | 10840      | 9412        | 4706        |             |
| DFB-125-20-15-7   | B                  | 125                 | 20       | 15,875           | 112              | 7          | 395        | 190        | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 619,6    | 2390,7   | 2210      | 12569      | 10922       | 5461        |             |
| DFB-125-20-15-8   | B                  | 125                 | 20       | 15,875           | 112              | 8          | 435        | 190        | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 695      | 2732,2   | 2210      | 14276      | 12416       | 6208        |             |
| DFB-125-20-15-9   | B                  | 125                 | 20       | 15,875           | 112              | 9          | 475        | 190        | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 769,1    | 3073,7   | 2210      | 15972      | 13901       | 6951        |             |
| DFB-125-20-15-10  | B                  | 125                 | 20       | 15,875           | 112              | 10         | 515        | 190        | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 842,1    | 3415,3   | 2210      | 17660      | 15379       | 7690        |             |
| DFB-125-30-12-3   | U                  | 125                 | 30       | 12,7             | 116              | 3          | 274        | 175        | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 203,9    | 646,8    | 2336      | 5036       | 4517        | 2259        |             |
| DFB-125-30-12-4   | U                  | 125                 | 30       | 12,7             | 116              | 4          | 334        | 175        | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 267,7    | 897,7    | 2336      | 6827       | 6113        | 3057        |             |
| DFB-125-30-12-5   | U                  | 125                 | 30       | 12,7             | 116              | 5          | 394        | 175        | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 325,2    | 1130,1   | 2336      | 8453       | 7577        | 3789        |             |
| DFB-125-30-12-6   | U                  | 125                 | 30       | 12,7             | 116              | 6          | 454        | 175        | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 381,5    | 1365,6   | 2336      | 10067      | 9030        | 4515        |             |
| DFB-125-30-12-6   | B                  | 125                 | 30       | 12,7             | 116              | 6          | 469        | 180        | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 381,5    | 1365,6   | 2336      |            |             |             |             |

**IPIRANGA  
PABS  
DOUBLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |     |     |     | Dimensions |    |    |     | Loads and rigidity |       |        |      |       |       |      |      |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|-----|-----|-----|------------|----|----|-----|--------------------|-------|--------|------|-------|-------|------|------|
|                 |                    |                     |          |                  |                  |          | d3         | i   | Ln  | D1  | D4         | D6 | D5 | L7  | L1                 | L8    | L9     | Cam  | Coam  | Rsm   | Rbt  | Rnu  |
| Ref             | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | mm               | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm                 | mm    | KN     | KN   | N/µm  | N/µm  | N/µm | N/µm |
| DOUBLE NUT      |                    |                     |          |                  |                  |          |            |     |     |     |            |    |    |     |                    |       |        |      |       |       |      |      |
| DFB-125-40-12-3 | U                  | 125                 | 40       | 12,7             | 116              | 3        | 338        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 203,3 | 645,5  | 2336 | 5013  | 4617  | 2309 |      |
| DFB-125-40-12-3 | B                  | 125                 | 40       | 12,7             | 116              | 3        | 338        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 203,3 | 645,5  | 2336 | 5013  | 4649  | 2325 |      |
| DFB-125-40-12-4 | U                  | 125                 | 40       | 12,7             | 116              | 4        | 418        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 267   | 895,8  | 2336 | 6797  | 6252  | 3126 |      |
| DFB-125-40-12-4 | B                  | 125                 | 40       | 12,7             | 116              | 4        | 418        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 267   | 895,8  | 2336 | 6797  | 6295  | 3148 |      |
| DFB-125-40-12-5 | U                  | 125                 | 40       | 12,7             | 116              | 5        | 498        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 324,3 | 1127,7 | 2336 | 8415  | 7746  | 3873 |      |
| DFB-125-40-12-5 | B                  | 125                 | 40       | 12,7             | 116              | 5        | 524        | 180 | 206 | 232 | 17,5       | 30 | 25 | 185 | 208,5              | 324,3 | 1127,7 | 2336 | 8415  | 7799  | 3900 |      |
| DFB-125-40-12-6 | B                  | 125                 | 40       | 12,7             | 116              | 6        | 604        | 180 | 206 | 232 | 17,5       | 30 | 25 | 185 | 208,5              | 380,4 | 1362,7 | 2336 | 10022 | 9294  | 4647 |      |
| DFB-125-40-15-2 | B                  | 125                 | 40       | 15,875           | 112              | 2        | 256        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 200,9 | 631,4  | 2210 | 3623  | 3367  | 1684 |      |
| DFB-125-40-15-3 | U                  | 125                 | 40       | 15,875           | 112              | 3        | 336        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 325,8 | 976,3  | 2210 | 5858  | 5385  | 2693 |      |
| DFB-125-40-15-3 | B                  | 125                 | 40       | 15,875           | 112              | 3        | 336        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 325,8 | 976,3  | 2210 | 5858  | 5415  | 2708 |      |
| DFB-125-40-15-4 | U                  | 125                 | 40       | 15,875           | 112              | 4        | 416        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 367,3 | 1280,8 | 2210 | 7033  | 6518  | 3259 |      |
| DFB-125-40-15-4 | B                  | 125                 | 40       | 15,875           | 112              | 4        | 416        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 377,4 | 1334,1 | 2210 | 7292  | 6774  | 3387 |      |
| DFB-125-40-15-5 | U                  | 125                 | 40       | 15,875           | 112              | 5        | 496        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 458,8 | 1679,1 | 2210 | 9031  | 8353  | 4177 |      |
| DFB-125-40-15-5 | B                  | 125                 | 40       | 15,875           | 112              | 5        | 496        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 458,8 | 1679,1 | 2210 | 9031  | 8395  | 4198 |      |
| DFB-125-40-15-6 | B                  | 125                 | 40       | 15,875           | 112              | 6        | 615        | 190 | 216 | 242 | 17,5       | 30 | 40 | 195 | 218,5              | 538,4 | 2028,4 | 2210 | 10757 | 10004 | 5002 |      |
| DFB-125-40-19-2 | B                  | 125                 | 40       | 19,05            | 109,1            | 2        | 267        | 200 | 226 | 252 | 17,5       | 40 | 40 | 205 | 228,5              | 255,2 | 747,5  | 2125 | 3685  | 3438  | 1719 |      |
| DFB-125-40-19-3 | B                  | 125                 | 40       | 19,05            | 109,1            | 3        | 347        | 200 | 226 | 252 | 17,5       | 40 | 40 | 205 | 228,5              | 362,9 | 1128,1 | 2125 | 5430  | 5072  | 2536 |      |
| DFB-125-40-19-4 | B                  | 125                 | 40       | 19,05            | 109,1            | 4        | 427        | 200 | 226 | 252 | 17,5       | 40 | 40 | 205 | 228,5              | 481,7 | 1588,7 | 2125 | 7468  | 6961  | 3481 |      |
| DFB-125-40-19-5 | B                  | 125                 | 40       | 19,05            | 109,1            | 5        | 507        | 200 | 226 | 252 | 17,5       | 40 | 40 | 205 | 228,5              | 585,5 | 1997,6 | 2125 | 9248  | 8625  | 4313 |      |
| DFB-125-40-19-6 | B                  | 125                 | 40       | 19,05            | 109,1            | 6        | 627        | 200 | 226 | 252 | 17,5       | 40 | 40 | 205 | 228,5              | 665   | 2296,1 | 2125 | 10547 | 9870  | 4935 |      |
| DFB-125-50-12-2 | B                  | 125                 | 50       | 12,7             | 116              | 2        | 286        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 142,5 | 425,9  | 2336 | 3383  | 3181  | 1591 |      |
| DFB-125-50-12-3 | U                  | 125                 | 50       | 12,7             | 116              | 3        | 386        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 202,6 | 643,7  | 2336 | 4985  | 4667  | 2334 |      |
| DFB-125-50-12-3 | B                  | 125                 | 50       | 12,7             | 116              | 3        | 386        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 202,6 | 643,7  | 2336 | 4985  | 4693  | 2347 |      |
| DFB-125-50-12-4 | U                  | 125                 | 50       | 12,7             | 116              | 4        | 486        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 266   | 893,4  | 2336 | 6758  | 6320  | 3160 |      |
| DFB-125-50-12-4 | B                  | 125                 | 50       | 12,7             | 116              | 4        | 486        | 175 | 201 | 227 | 17,5       | 30 | 25 | 180 | 203,5              | 266   | 893,4  | 2336 | 6758  | 6355  | 3178 |      |
| DFB-125-50-12-5 | B                  | 125                 | 50       | 12,7             | 116              | 5        | 639        | 180 | 206 | 232 | 17,5       | 30 | 25 | 185 | 208,5              | 323,2 | 1124,7 | 2336 | 8368  | 7874  | 3937 |      |
| DFB-125-50-12-6 | B                  | 125                 | 50       | 12,7             | 116              | 6        | 737        | 180 | 206 | 232 | 17,5       | 30 | 25 | 185 | 208,5              | 379,1 | 1359   | 2336 | 9965  | 9380  | 4690 |      |
| DFB-125-50-15-2 | B                  | 125                 | 50       | 15,875           | 112              | 2        | 292        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 200,2 | 629,7  | 2210 | 3603  | 3398  | 1699 |      |
| DFB-125-50-15-3 | U                  | 125                 | 50       | 15,875           | 112              | 3        | 392        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 284,8 | 951,3  | 2210 | 5309  | 4992  | 2496 |      |
| DFB-125-50-15-3 | B                  | 125                 | 50       | 15,875           | 112              | 3        | 392        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 284,8 | 951,3  | 2210 | 5309  | 5012  | 2506 |      |
| DFB-125-50-15-4 | U                  | 125                 | 50       | 15,875           | 112              | 4        | 509        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 366   | 1277,3 | 2210 | 6992  | 6579  | 3290 |      |
| DFB-125-50-15-4 | B                  | 125                 | 50       | 15,875           | 112              | 4        | 509        | 185 | 211 | 237 | 17,5       | 30 | 40 | 190 | 213,5              | 376,1 | 1330,5 | 2210 | 7251  | 6835  | 3418 |      |
| DFB-125-50-15-5 | B                  | 125                 | 50       | 15,8             |                  |          |            |     |     |     |            |    |    |     |                    |       |        |      |       |       |      |      |

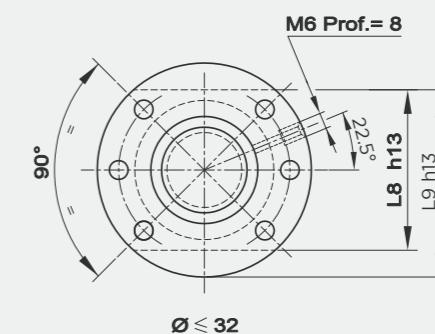
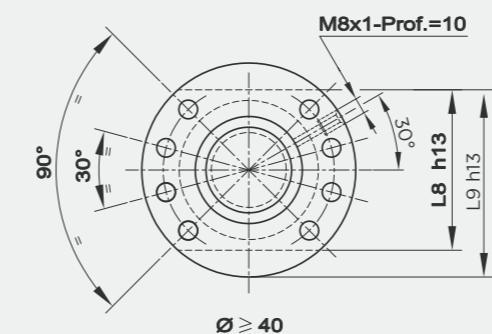
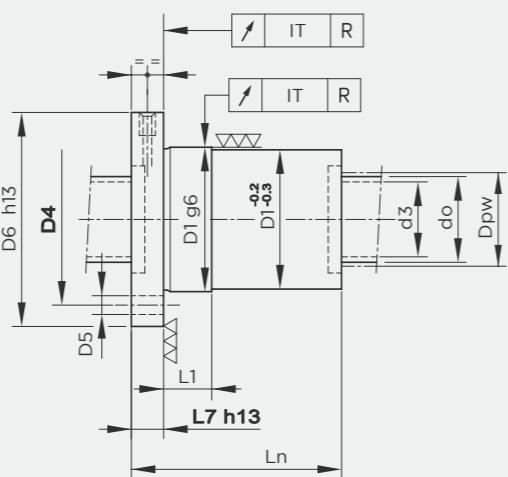
**IPIRANGA**  
**PABS**  
**DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| DFB-140-16-12-5   | B                  | 140                 | 16       | 12,7             | 131              | 5          | 256        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 336,8     | 1246,1     | 2962        | 9128        | 7423        | 3712           |  |
| DFB-140-16-12-6   | B                  | 140                 | 16       | 12,7             | 131              | 6          | 288        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 395       | 1505,7     | 2962        | 10870       | 8852        | 4426           |  |
| DFB-140-16-12-7   | B                  | 140                 | 16       | 12,7             | 131              | 7          | 320        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 452,1     | 1768,5     | 2962        | 12601       | 10273       | 5137           |  |
| DFB-140-16-12-8   | B                  | 140                 | 16       | 12,7             | 131              | 8          | 352        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 517       | 2080,6     | 2962        | 14685       | 11929       | 5965           |  |
| DFB-140-16-12-9   | B                  | 140                 | 16       | 12,7             | 131              | 9          | 400        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 561,2     | 2273,8     | 2962        | 16012       | 13082       | 6541           |  |
| DFB-140-16-12-10  | B                  | 140                 | 16       | 12,7             | 131              | 10         | 432        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 626,4     | 2600,8     | 2962        | 18166       | 14785       | 7393           |  |
| DFB-140-20-12-2   | B                  | 140                 | 20       | 12,7             | 131              | 2          | 164        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 151,8     | 487,6      | 2962        | 3797        | 3188        | 1594           |  |
| DFB-140-20-12-3   | B                  | 140                 | 20       | 12,7             | 131              | 3          | 204        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 215,8     | 736,8      | 2962        | 5595        | 4711        | 2356           |  |
| DFB-140-20-12-4   | B                  | 140                 | 20       | 12,7             | 131              | 4          | 244        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 277,1     | 989,5      | 2962        | 7367        | 6215        | 3108           |  |
| DFB-140-20-12-5   | B                  | 140                 | 20       | 12,7             | 131              | 5          | 304        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 336,7     | 1245,7     | 2962        | 9121        | 7706        | 3853           |  |
| DFB-140-20-12-6   | B                  | 140                 | 20       | 12,7             | 131              | 6          | 344        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 394,8     | 1505,2     | 2962        | 10862       | 9187        | 4594           |  |
| DFB-140-20-12-7   | B                  | 140                 | 20       | 12,7             | 131              | 7          | 384        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 451,9     | 1767,9     | 2962        | 12591       | 10660       | 5330           |  |
| DFB-140-20-12-8   | B                  | 140                 | 20       | 12,7             | 131              | 8          | 424        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 516,8     | 2079,9     | 2962        | 14674       | 12386       | 6193           |  |
| DFB-140-20-12-9   | B                  | 140                 | 20       | 12,7             | 131              | 9          | 484        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 560,9     | 2273       | 2962        | 16000       | 13571       | 6786           |  |
| DFB-140-20-12-10  | B                  | 140                 | 20       | 12,7             | 131              | 10         | 524        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 626,1     | 2599,9     | 2962        | 18152       | 15347       | 7674           |  |
| DFB-140-20-15-2   | B                  | 140                 | 20       | 15,875           | 127              | 2          | 186        | 200      | 226      | 252      | 17,5       | 30       | 40       | 205      | 228,5              | 213,3     | 716,3      | 2820        | 4025        | 3442        | 1721           |  |
| DFB-140-20-15-3   | B                  | 140                 | 20       | 15,875           | 127              | 3          | 226        | 200      | 226      | 252      | 17,5       | 30       | 40       | 205      | 228,5              | 303,3     | 1082,1     | 2820        | 5931        | 5085        | 2543           |  |
| DFB-140-20-15-4   | B                  | 140                 | 20       | 15,875           | 127              | 4          | 266        | 200      | 226      | 252      | 17,5       | 30       | 40       | 205      | 228,5              | 389,8     | 1452,8     | 2820        | 7811        | 6708        | 3354           |  |
| DFB-140-20-15-5   | B                  | 140                 | 20       | 15,875           | 127              | 5          | 315        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 473,7     | 1828,3     | 2820        | 9672        | 8317        | 4159           |  |
| DFB-140-20-15-6   | B                  | 140                 | 20       | 15,875           | 127              | 6          | 355        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 555,9     | 2208,6     | 2820        | 11520       | 9917        | 4959           |  |
| DFB-140-20-15-7   | B                  | 140                 | 20       | 15,875           | 127              | 7          | 395        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 636,6     | 2593,4     | 2820        | 13357       | 11508       | 5754           |  |
| DFB-140-20-15-8   | B                  | 140                 | 20       | 15,875           | 127              | 8          | 435        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 731,6     | 3073,7     | 2820        | 15669       | 13450       | 6725           |  |
| DFB-140-20-15-9   | B                  | 140                 | 20       | 15,875           | 127              | 9          | 495        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 790,2     | 3334,4     | 2820        | 16974       | 14648       | 7324           |  |
| DFB-140-20-15-10  | B                  | 140                 | 20       | 15,875           | 127              | 10         | 535        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 886,3     | 3842,1     | 2820        | 19383       | 16663       | 8332           |  |
| DFB-140-30-12-2   | B                  | 140                 | 30       | 12,7             | 131              | 2          | 199        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 151,5     | 487        | 2962        | 3787        | 3360        | 1680           |  |
| DFB-140-30-12-3   | B                  | 140                 | 30       | 12,7             | 131              | 3          | 259        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 215,4     | 735,9      | 2962        | 5580        | 4961        | 2481           |  |
| DFB-140-30-12-4   | B                  | 140                 | 30       | 12,7             | 131              | 4          | 319        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 276,7     | 988,3      | 2962        | 7348        | 6542        | 3271           |  |
| DFB-140-30-12-5   | B                  | 140                 | 30       | 12,7             | 131              | 5          | 409        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 336,1     | 1244,2     | 2962        | 9098        | 8108        | 4054           |  |
| DFB-140-30-12-6   | B                  | 140                 | 30       | 12,7             | 131              | 6          | 469        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 394,2     | 1503,4     | 2962        | 10834       | 9663        | 4832           |  |
| DFB-140-30-19-3   | B                  | 140                 | 30       | 19,05            | 124,1            | 3          | 282        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 391,4     | 1307,8     | 2723        | 6140        | 5544        | 2772           |  |
| DFB-140-30-19-4   | B                  | 140                 | 30       | 19,05            | 124,1            | 4          | 342        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 502,8     | 1754       | 2723        | 8086        | 7310        | 3655           |  |
| DFB-140-30-19-5   | B                  | 140                 | 30       | 19,05            | 124,1            | 5          | 402        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 611       | 2205,3     | 2723        | 10013       | 9060        | 4530           |  |
| DFB-140-30-19-6   | B                  | 140                 | 30       | 19,05            | 124,1            | 6          | 492        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 716,8     | 2661,5     | 2723        | 11925       | 10798       | 5399           |  |
| DFB-140-40-12-2   | B                  | 140                 | 40       | 12,7             | 131              | 2          | 244        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 151,2     | 486,1      | 2962        | 3774        | 3447        | 1724           |  |
| DFB-140-40-12-3   | B                  | 140                 | 40       | 12,7             | 131              | 3          | 324        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 214,9     | 734,7      | 2962        | 5560        | 5086        |                |  |

**IPIRANGA  
PABS  
DOUBLE NUT**

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |            |          |          | Dimensions |          |          |          | Loads and rigidity |          |          |           |            |             |             |             |
|-------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|------------|----------|----------|------------|----------|----------|----------|--------------------|----------|----------|-----------|------------|-------------|-------------|-------------|
|                   |                    |                     |          |                  |                  |            | d3<br>mm   | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm   | D6<br>mm | D5<br>mm | L7<br>mm | L1<br>mm           | L8<br>mm | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm |
| DOUBLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units |            |            |          |          |            |          |          |          |                    |          |          |           |            |             |             |             |
| DFB-140-40-19-2   | B                  | 140                 | 40       | 19,05            | 124,1            | 2          | 267        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 266,7    | 827,5    | 2723      | 3992       | 3701        | 1851        |             |
| DFB-140-40-19-3   | B                  | 140                 | 40       | 19,05            | 124,1            | 3          | 347        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 390,5    | 1305,6   | 2723      | 6118       | 5663        | 2832        |             |
| DFB-140-40-19-4   | B                  | 140                 | 40       | 19,05            | 124,1            | 4          | 427        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 501,7    | 1751     | 2723      | 8057       | 7465        | 3733        |             |
| DFB-140-40-19-5   | B                  | 140                 | 40       | 19,05            | 124,1            | 5          | 507        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 609,7    | 2201,5   | 2723      | 9977       | 9250        | 4625        |             |
| DFB-140-40-19-6   | B                  | 140                 | 40       | 19,05            | 124,1            | 6          | 627        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 715,2    | 2656,9   | 2723      | 11882      | 11022       | 5511        |             |
| DFB-140-50-12-2   | B                  | 140                 | 50       | 12,7             | 131              | 2          | 289        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 150,8    | 485,1    | 2962      | 3757       | 3493        | 1747        |             |
| DFB-140-50-12-3   | B                  | 140                 | 50       | 12,7             | 131              | 3          | 389        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 214,3    | 733,1    | 2962      | 5535       | 5153        | 2577        |             |
| DFB-140-50-12-4   | B                  | 140                 | 50       | 12,7             | 131              | 4          | 489        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 275,3    | 984,5    | 2962      | 7288       | 6790        | 3395        |             |
| DFB-140-50-12-5   | B                  | 140                 | 50       | 12,7             | 131              | 5          | 639        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 334,4    | 1239,4   | 2962      | 9024       | 8413        | 4207        |             |
| DFB-140-50-12-6   | B                  | 140                 | 50       | 12,7             | 131              | 6          | 737        | 195        | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 392,2    | 1497,5   | 2962      | 10746      | 10023       | 5012        |             |
| DFB-140-50-15-2   | B                  | 140                 | 50       | 15,875           | 127              | 2          | 294        | 200        | 226      | 252      | 17,5       | 30       | 40       | 205      | 228,5              | 211,8    | 712,6    | 2820      | 3981       | 3731        | 1866        |             |
| DFB-140-50-15-3   | B                  | 140                 | 50       | 15,875           | 127              | 3          | 394        | 200        | 226      | 252      | 17,5       | 30       | 40       | 205      | 228,5              | 301,3    | 1076,5   | 2820      | 5867       | 5505        | 2753        |             |
| DFB-140-50-15-4   | B                  | 140                 | 50       | 15,875           | 127              | 4          | 510        | 200        | 226      | 252      | 17,5       | 30       | 40       | 205      | 228,5              | 387,2    | 1445,3   | 2820      | 7727       | 7255        | 3628        |             |
| DFB-140-50-15-5   | B                  | 140                 | 50       | 15,875           | 127              | 5          | 650        | 210        | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 470,6    | 1819     | 2820      | 9569       | 8990        | 4495        |             |
| DFB-140-50-15-6   | B                  | 140                 | 50       | 15,875           | 127              | 6          | 748        | 210        | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 552,2    | 2197,3   | 2820      | 11397      | 10712       | 5356        |             |
| DFB-140-50-19-2   | B                  | 140                 | 50       | 19,05            | 124,1            | 2          | 312        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 265,9    | 825,7    | 2723      | 3973       | 3739        | 1870        |             |
| DFB-140-50-19-3   | B                  | 140                 | 50       | 19,05            | 124,1            | 3          | 412        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 389,4    | 1302,7   | 2723      | 6090       | 5724        | 2862        |             |
| DFB-140-50-19-4   | B                  | 140                 | 50       | 19,05            | 124,1            | 4          | 512        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 500,3    | 1747,2   | 2723      | 8020       | 7544        | 3772        |             |
| DFB-140-50-19-5   | B                  | 140                 | 50       | 19,05            | 124,1            | 5          | 662        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 607,9    | 2196,7   | 2723      | 9931       | 9346        | 4673        |             |
| DFB-140-50-19-6   | B                  | 140                 | 50       | 19,05            | 124,1            | 6          | 760        | 220        | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 713,2    | 2651,1   | 2723      | 11828      | 11137       | 5569        |             |
| DFB-160-20-15-2   | B                  | 160                 | 20       | 15,875           | 147              | 2          | 175        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 227      | 826,4    | 3748      | 4508       | 3741        | 1871        |             |
| DFB-160-20-15-3   | B                  | 160                 | 20       | 15,875           | 147              | 3          | 215        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 322,7    | 1248,4   | 3748      | 6641       | 5527        | 2764        |             |
| DFB-160-20-15-4   | B                  | 160                 | 20       | 15,875           | 147              | 4          | 275        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 414,7    | 1676     | 3748      | 8747       | 7295        | 3648        |             |
| DFB-160-20-15-5   | B                  | 160                 | 20       | 15,875           | 147              | 5          | 315        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 504      | 2109,1   | 3748      | 10832      | 9047        | 4524        |             |
| DFB-160-20-15-6   | B                  | 160                 | 20       | 15,875           | 147              | 6          | 355        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 591,3    | 2547,6   | 3748      | 12900      | 10788       | 5394        |             |
| DFB-160-20-15-7   | B                  | 160                 | 20       | 15,875           | 147              | 7          | 415        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 677      | 2991,4   | 3748      | 14956      | 12520       | 6260        |             |
| DFB-160-20-15-8   | B                  | 160                 | 20       | 15,875           | 147              | 8          | 455        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 759,4    | 3418,7   | 3748      | 16987      | 14235       | 7118        |             |
| DFB-160-20-15-9   | B                  | 160                 | 20       | 15,875           | 147              | 9          | 495        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 840,3    | 3846     | 3748      | 19005      | 15940       | 7970        |             |
| DFB-160-20-15-10  | B                  | 160                 | 20       | 15,875           | 147              | 10         | 555        | 230        | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 920      | 4273,4   | 3748      | 21013      | 17638       | 8819        |             |
| DFB-160-30-19-3   | B                  | 160                 | 30       | 19,05            | 144,1            | 3          | 282        | 240        | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 413,6    | 1487,4   | 3637      | 6794       | 6023        | 3012        |             |
| DFB-160-30-19-4   | B                  | 160                 | 30       | 19,05            | 144,1            | 4          | 342        | 240        | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 531,2    | 1994,9   | 3637      | 8946       | 7942        | 3971        |             |
| DFB-160-30-19-5   | B                  | 160                 | 30       | 19,05            | 144,1            | 5          | 432        | 240        | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 645,5    | 2508     | 3637      | 11077      | 9844        | 4922        |             |
| DFB-160-30-19-6   | B                  | 160                 | 30       | 19,05            | 144,1            | 6          | 492        | 240        | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 757,1    | 3026,6   | 3         |            |             |             |             |

**IPIRANGA**  
**PABS**  
**SINGLE NUT**  
Ball Size Preload



| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |    |    |    | Dimensions |     |    |    | Loads and rigidity |      |      |       |     |      |      |      |      |        |
|------------------|--------------------|---------------------|------|------------------|------------------|----------|------------|----|----|----|------------|-----|----|----|--------------------|------|------|-------|-----|------|------|------|------|--------|
|                  |                    |                     |      |                  |                  |          | Dw         | d3 | i  | Ln | D1         | D4  | D6 | D5 | L7                 | L1   | L8   | L9    | Cam | Coam | Rsm  | Rbt  | Rnu  | Rnu.ar |
| SINGLE NUT       | S/U/B              | do                  | Ph   | Dw               | d3               | i        |            |    |    | Ln | D1         | D4  | D6 | D5 | L7                 | L1   | L8   | L9    | Cam | Coam | Rsm  | Rbt  | Rnu  | Rnu.ar |
| Ref              | Tipo               | mm                  | mm   | mm               | mm               | units    |            |    |    | mm | mm         | mm  | mm | mm | mm                 | mm   | mm   | mm    | KN  | KN   | N/µm | N/µm | N/µm | N/µm   |
| SFB-16-5-4-2-BS  | S                  | 16                  | 5    | 3,969            | 13               | 2        | 40         | 28 | 38 |    | 48         | 5,5 | 10 | 10 | 40                 | 44   | 10   | 15,2  | 33  | 380  | 340  | 170  |      |        |
| SFB-16-5-4-3-BS  | S                  | 16                  | 5    | 3,969            | 13               | 3        | 44         | 28 | 38 |    | 48         | 5,5 | 10 | 10 | 40                 | 44   | 14,3 | 23,2  | 33  | 560  | 501  | 251  |      |        |
| SFB-16-5-4-4-BS  | S                  | 16                  | 5    | 3,969            | 13               | 4        | 50         | 28 | 38 |    | 48         | 5,5 | 10 | 10 | 40                 | 44   | 18,6 | 31,6  | 33  | 740  | 663  | 332  |      |        |
| SFB-16-5-4-5-BS  | S                  | 16                  | 5    | 3,969            | 13               | 5        | 55         | 28 | 38 |    | 48         | 5,5 | 10 | 10 | 40                 | 44   | 22,7 | 40,2  | 33  | 918  | 823  | 412  |      |        |
| SFB-20-5-4-3-BS  | S                  | 20                  | 5    | 3,969            | 17               | 3        | 44         | 36 | 47 |    | 58         | 6,6 | 10 | 10 | 44                 | 51   | 16,4 | 30    | 54  | 690  | 613  | 307  |      |        |
| SFB-20-5-4-4-BS  | S                  | 20                  | 5    | 3,969            | 17               | 4        | 50         | 36 | 47 |    | 58         | 6,6 | 10 | 10 | 44                 | 51   | 21,2 | 40,8  | 54  | 911  | 809  | 405  |      |        |
| SFB-20-5-4-5-BS  | S                  | 20                  | 5    | 3,969            | 17               | 5        | 55         | 36 | 47 |    | 58         | 6,6 | 10 | 10 | 44                 | 51   | 25,9 | 51,9  | 54  | 1130 | 1005 | 503  |      |        |
| SFB-20-5-4-6-BS  | S                  | 20                  | 5    | 3,969            | 17               | 6        | 60         | 36 | 47 |    | 58         | 6,6 | 10 | 10 | 44                 | 51   | 30,5 | 63,3  | 54  | 1347 | 1198 | 599  |      |        |
| SFB-25-5-4-3-BS  | S                  | 25                  | 5    | 3,969            | 22               | 3        | 44         | 40 | 51 |    | 62         | 6,6 | 10 | 10 | 48                 | 55   | 18,6 | 39,1  | 88  | 853  | 720  | 360  |      |        |
| SFB-25-5-4-4-BS  | S                  | 25                  | 5    | 3,969            | 22               | 4        | 50         | 40 | 51 |    | 62         | 6,6 | 10 | 10 | 48                 | 55   | 24,1 | 53    | 88  | 1126 | 952  | 476  |      |        |
| SFB-25-5-4-5-BS  | S                  | 25                  | 5    | 3,969            | 22               | 5        | 55         | 40 | 51 |    | 62         | 6,6 | 10 | 10 | 48                 | 55   | 29,3 | 67,5  | 88  | 1395 | 1181 | 591  |      |        |
| SFB-25-5-4-6-BS  | S                  | 25                  | 5    | 3,969            | 22               | 6        | 60         | 40 | 51 |    | 62         | 6,6 | 10 | 10 | 48                 | 55   | 34,5 | 82,3  | 88  | 1663 | 1409 | 705  |      |        |
| SFB-25-10-4-3-BS | S                  | 25                  | 10   | 3,969            | 22,06            | 3        | 65         | 40 | 51 |    | 62         | 6,6 | 10 | 10 | 48                 | 55   | 17,1 | 34,5  | 88  | 760  | 703  | 352  |      |        |
| SFB-25-10-4-4-BS | S                  | 25                  | 10   | 3,969            | 22,06            | 4        | 76         | 40 | 51 |    | 62         | 6,6 | 10 | 10 | 48                 | 55   | 22,1 | 46,9  | 88  | 1002 | 927  | 464  |      |        |
| SFB-25-10-5-3-BS | S                  | 25                  | 10   | 4,762            | 21,5             | 3        | 65         | 40 | 51 |    | 62         | 6,6 | 10 | 10 | 48                 | 55   | 21,2 | 39,2  | 85  | 756  | 695  | 348  |      |        |
| SFB-25-10-5-4-BS | S                  | 25                  | 10   | 4,762            | 21,5             | 4        | 76         | 40 | 51 |    | 62         | 6,6 | 10 | 10 | 48                 | 55   | 27,3 | 53,2  | 85  | 996  | 916  | 458  |      |        |
| SFB-32-5-4-3-BS  | S                  | 32                  | 5    | 3,969            | 29               | 3        | 45         | 50 | 65 |    | 80         | 9   | 12 | 10 | 62                 | 71   | 20,9 | 50,4  | 149 | 1046 | 856  | 428  |      |        |
| SFB-32-5-4-4-BS  | S                  | 32                  | 5    | 3,969            | 29               | 4        | 51         | 50 | 65 |    | 80         | 9   | 12 | 10 | 62                 | 71   | 26,9 | 68,5  | 149 | 1378 | 1130 | 565  |      |        |
| SFB-32-5-4-5-BS  | S                  | 32                  | 5    | 3,969            | 29               | 5        | 57         | 50 | 65 |    | 80         | 9   | 12 | 10 | 62                 | 71   | 32,8 | 87    | 149 | 1708 | 1403 | 702  |      |        |
| SFB-32-5-4-6-BS  | S                  | 32                  | 5    | 3,969            | 29               | 6        | 62         | 50 | 65 |    | 80         | 9   | 12 | 10 | 62                 | 71   | 38,5 | 106,1 | 149 | 2034 | 1673 | 837  |      |        |
| SFB-32-10-6-3-BS | S                  | 32                  | 10   | 6,35             | 27,2             | 3        | 70         | 50 | 65 |    | 80         | 9   | 12 | 20 | 62                 | 71   | 38,9 | 68,5  | 137 | 1024 | 907  | 454  |      |        |
| SFB-32-10-6-4-BS | S                  | 32                  | 10   | 6,35             | 27,2             | 4        | 82         | 50 | 65 |    | 80         | 9   | 12 | 20 | 62                 | 71   | 50,1 | 92,6  | 137 | 1349 | 1196 | 598  |      |        |
| SFB-32-10-6-5-BS | S                  | 32                  | 10   | 6,35             | 27,2             | 5        | 92         | 50 | 65 |    | 80         | 9   | 12 | 20 | 62                 | 71   | 61,1 | 117,3 | 137 | 1672 | 1483 | 742  |      |        |
| SFB-32-10-6-6-BS | S                  | 32                  | 10   | 6,35             | 27,2             | 6        | 102        | 50 | 65 |    | 80         | 9   | 12 | 20 | 62                 | 71   | 71,9 | 142,5 | 137 | 1994 | 1770 | 885  |      |        |
| SFB-32-20-5-3-BS | S                  | 32                  | 20   | 4,762            | 28,5             | 3        | 116        | 56 | 71 |    | 86         | 9   | 14 | 20 | 65                 | 75,5 | 22,9 | 48,4  | 145 | 875  | 842  | 421  |      |        |
| SFB-32-25-5-2-BS | S                  | 32                  | 25   | 4,762            | 28,5             | 2        | 87         | 56 | 71 |    | 86         | 9   | 14 | 20 | 65                 | 75,5 | 15,8 | 31,4  | 145 | 581  | 564  | 282  |      |        |
| SFB-40-5-4-3-BS  | S                  | 40                  | 5    | 3,969            | 37               | 3        | 48         | 63 | 78 |    | 93         | 9   | 14 | 10 | 70                 | 81,5 | 23,6 | 66,3  | 238 | 1301 | 1034 | 517  |      |        |
| SFB-40-5-4-4-BS  | S                  | 40                  | 5    | 3,969            | 37               | 4        | 54         | 63 | 78 |    | 93         | 9   | 14 | 10 | 70                 | 81,5 | 30,4 | 89,9  | 238 | 1714 | 1365 | 683  |      |        |
| SFB-40-5-4-5-BS  | S                  | 40                  | 5    | 3,969            | 37               | 5        | 59         | 63 | 78 |    | 93         | 9   | 14 | 10 | 70                 | 81,5 | 37,1 | 114,3 | 238 | 2126 | 1696 | 848  |      |        |
| SFB-40-5-4-6-BS  | S                  | 40                  | 5    | 3,969            | 37               | 6        | 64         | 63 | 78 |    | 93         | 9   | 14 | 10 | 70                 | 81,5 | 43,5 | 139,3 | 238 | 2531 | 2022 | 1011 |      |        |
| SFB-40-10-6-3-BS | S                  | 40                  | 10   | 6,35             | 35,2             | 3        | 74         | 63 | 78 |    | 93         | 9   | 14 | 20 | 70                 | 81,5 | 44,7 | 90,8  | 224 | 1286 | 1124 | 562  |      |        |
| SFB-40-10-6-4-BS | S                  | 40                  | 10   | 6,35             | 35,2             | 4        | 85         | 63 | 78 |    | 93         | 9   | 14 | 20 | 70                 | 81,5 | 57,6 | 122,7 | 224 | 1695 | 1483 | 742  |      |        |
| SFB-40-10-6-5-BS | S                  | 40                  | 10   | 6,35             | 35,2             | 5        | 96         | 63 | 78 |    | 93         | 9   | 14 | 20 | 70                 | 81,5 | 70,1 | 155,4 | 224 | 2100 | 1839 | 920  |      |        |

**IPIRANGA**  
**PABS**  
**SINGLE NUT**  
 Ball Size Preload

| Reference         | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter     | Root<br>diameter     | Circuits   | Dimensions           |                      |                      |                      | Dimensions           |                      |                      |                      |                      |                       | Loads and rigidity     |                                |                               |                              |                                 |                        |
|-------------------|--------------------|---------------------|----------|----------------------|----------------------|------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|-----------------------|------------------------|--------------------------------|-------------------------------|------------------------------|---------------------------------|------------------------|
|                   |                    |                     |          |                      |                      |            | d <sub>o</sub><br>mm | Ph<br>mm             | D <sub>w</sub><br>mm | d <sub>3</sub><br>mm | i<br>units           | L <sub>n</sub><br>mm | D <sub>1</sub><br>mm | D <sub>4</sub><br>mm | D <sub>6</sub><br>mm | D <sub>5</sub><br>mm  | L <sub>7</sub><br>mm   | L <sub>1</sub><br>mm           | L <sub>8</sub><br>mm          | L <sub>9</sub><br>mm         | C <sub>am</sub><br>KN           | C <sub>oam</sub><br>KN |
| SINGLE NUT<br>Ref | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | D <sub>w</sub><br>mm | d <sub>3</sub><br>mm | i<br>units | L <sub>n</sub><br>mm | D <sub>1</sub><br>mm | D <sub>4</sub><br>mm | D <sub>6</sub><br>mm | D <sub>5</sub><br>mm | L <sub>7</sub><br>mm | L <sub>1</sub><br>mm | L <sub>8</sub><br>mm | L <sub>9</sub><br>mm | C <sub>am</sub><br>KN | C <sub>oam</sub><br>KN | R <sub>srm</sub><br>N/ $\mu$ m | R <sub>bt</sub><br>N/ $\mu$ m | R <sub>n</sub><br>N/ $\mu$ m | R <sub>n,ar</sub><br>N/ $\mu$ m |                        |
| SFB-40-12-6-3-BS  | S                  | 40                  | 12       | 6,35                 | 35,2                 | 3          | 84                   | 63                   | 78                   | 93                   | 9                    | 14                   | 20                   | 70                   | 81,5                 | 44,6                  | 90,7                   | 224                            | 1282                          | 1145                         | 573                             |                        |
| SFB-40-12-6-4-BS  | S                  | 40                  | 12       | 6,35                 | 35,2                 | 4          | 97                   | 63                   | 78                   | 93                   | 9                    | 14                   | 20                   | 70                   | 81,5                 | 57,5                  | 122,6                  | 224                            | 1690                          | 1511                         | 756                             |                        |
| SFB-40-12-6-5-BS  | S                  | 40                  | 12       | 6,35                 | 35,2                 | 5          | 110                  | 63                   | 78                   | 93                   | 9                    | 14                   | 20                   | 70                   | 81,5                 | 70                    | 155,2                  | 224                            | 2094                          | 1873                         | 937                             |                        |
| SFB-40-20-6-3-BS  | S                  | 40                  | 20       | 6,35                 | 35,2                 | 3          | 119                  | 63                   | 78                   | 93                   | 9                    | 14                   | 20                   | 70                   | 81,5                 | 40,6                  | 79,5                   | 224                            | 1129                          | 1062                         | 531                             |                        |
| SFB-40-20-6-4-BS  | S                  | 40                  | 20       | 6,35                 | 35,2                 | 4          | 141                  | 63                   | 78                   | 93                   | 9                    | 14                   | 20                   | 70                   | 81,5                 | 52,4                  | 107,4                  | 224                            | 1489                          | 1401                         | 701                             |                        |
| SFB-40-25-6-2-BS  | S                  | 40                  | 25       | 6,35                 | 35,2                 | 2          | 103                  | 70                   | 85                   | 100                  | 9                    | 14                   | 20                   | 75                   | 87,5                 | 28,3                  | 51,9                   | 224                            | 756                           | 726                          | 363                             |                        |
| SFB-40-25-6-3-BS  | S                  | 40                  | 25       | 6,35                 | 35,2                 | 3          | 132                  | 70                   | 85                   | 100                  | 9                    | 14                   | 20                   | 75                   | 87,5                 | 40,3                  | 79                     | 224                            | 1115                          | 1072                         | 536                             |                        |
| SFB-50-5-4-3-BS   | S                  | 50                  | 5        | 3,969                | 47                   | 3          | 49                   | 75                   | 93                   | 110                  | 11                   | 16                   | 10                   | 85                   | 97,5                 | 25,7                  | 82,2                   | 380                            | 1540                          | 1162                         | 581                             |                        |
| SFB-50-5-4-4-BS   | S                  | 50                  | 5        | 3,969                | 47                   | 4          | 54                   | 75                   | 93                   | 110                  | 11                   | 16                   | 10                   | 85                   | 97,5                 | 33,1                  | 111,6                  | 380                            | 2029                          | 1535                         | 768                             |                        |
| SFB-50-5-4-5-BS   | S                  | 50                  | 5        | 3,969                | 47                   | 5          | 59                   | 75                   | 93                   | 110                  | 11                   | 16                   | 10                   | 85                   | 97,5                 | 40,2                  | 141,8                  | 380                            | 2512                          | 1905                         | 953                             |                        |
| SFB-50-5-4-6-BS   | S                  | 50                  | 5        | 3,969                | 47                   | 6          | 66                   | 75                   | 93                   | 110                  | 11                   | 16                   | 10                   | 85                   | 97,5                 | 47,2                  | 172,8                  | 380                            | 2993                          | 2273                         | 1137                            |                        |
| SFB-50-10-7-3-BS  | S                  | 50                  | 10       | 7,144                | 44,6                 | 3          | 76                   | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 57,9                  | 127,7                  | 355                            | 1572                          | 1317                         | 659                             |                        |
| SFB-50-10-7-4-BS  | S                  | 50                  | 10       | 7,144                | 44,6                 | 4          | 87                   | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 74,6                  | 172,4                  | 355                            | 2072                          | 1739                         | 870                             |                        |
| SFB-50-10-7-5-BS  | S                  | 50                  | 10       | 7,144                | 44,6                 | 5          | 98                   | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 90,8                  | 218                    | 355                            | 2567                          | 2158                         | 1079                            |                        |
| SFB-50-10-7-6-BS  | S                  | 50                  | 10       | 7,144                | 44,6                 | 6          | 109                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 106,8                 | 264,6                  | 355                            | 3060                          | 2575                         | 1288                            |                        |
| SFB-50-12-8-3-BS  | S                  | 50                  | 12       | 7,938                | 44,1                 | 3          | 96                   | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 66,1                  | 138,9                  | 350                            | 1578                          | 1349                         | 675                             |                        |
| SFB-50-12-8-4-BS  | S                  | 50                  | 12       | 7,938                | 44,1                 | 4          | 109                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 85,1                  | 187,3                  | 350                            | 2079                          | 1780                         | 890                             |                        |
| SFB-50-12-8-5-BS  | S                  | 50                  | 12       | 7,938                | 44,1                 | 5          | 121                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 103,6                 | 236,7                  | 350                            | 2576                          | 2208                         | 1104                            |                        |
| SFB-50-16-8-3-BS  | S                  | 50                  | 16       | 7,938                | 44,1                 | 3          | 108                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 63,3                  | 130,4                  | 350                            | 1488                          | 1329                         | 665                             |                        |
| SFB-50-16-8-4-BS  | S                  | 50                  | 16       | 7,938                | 44,1                 | 4          | 125                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 81,5                  | 175,9                  | 350                            | 1961                          | 1753                         | 877                             |                        |
| SFB-50-16-8-5-BS  | S                  | 50                  | 16       | 7,938                | 44,1                 | 5          | 142                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 99,2                  | 222,3                  | 350                            | 2430                          | 2174                         | 1087                            |                        |
| SFB-50-20-8-3-BS  | S                  | 50                  | 20       | 7,938                | 44,1                 | 3          | 126                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 63,1                  | 130,1                  | 350                            | 1480                          | 1351                         | 676                             |                        |
| SFB-50-20-8-4-BS  | S                  | 50                  | 20       | 7,938                | 44,1                 | 4          | 148                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 81,2                  | 175,5                  | 350                            | 1950                          | 1782                         | 891                             |                        |
| SFB-50-20-8-5-BS  | S                  | 50                  | 20       | 7,938                | 44,1                 | 5          | 169                  | 75                   | 93                   | 110                  | 11                   | 16                   | 20                   | 85                   | 97,5                 | 98,9                  | 221,7                  | 350                            | 2417                          | 2210                         | 1105                            |                        |
| SFB-63-5-4-3-BS   | S                  | 63                  | 5        | 3,969                | 60                   | 3          | 53                   | 90                   | 108                  | 125                  | 11                   | 18                   | 10                   | 95                   | 110                  | 28,7                  | 107,2                  | 614                            | 1901                          | 1326                         | 663                             |                        |
| SFB-63-5-4-4-BS   | S                  | 63                  | 5        | 3,969                | 60                   | 4          | 58                   | 90                   | 108                  | 125                  | 11                   | 18                   | 10                   | 95                   | 110                  | 37                    | 145,4                  | 614                            | 2506                          | 1753                         | 877                             |                        |
| SFB-63-5-4-5-BS   | S                  | 63                  | 5        | 3,969                | 60                   | 5          | 63                   | 90                   | 108                  | 125                  | 11                   | 18                   | 10                   | 95                   | 110                  | 45                    | 184,7                  | 614                            | 3104                          | 2178                         | 1089                            |                        |
| SFB-63-5-4-6-BS   | S                  | 63                  | 5        | 3,969                | 60                   | 6          | 68                   | 90                   | 108                  | 125                  | 11                   | 18                   | 10                   | 95                   | 110                  | 52,8                  | 225,1                  | 614                            | 3697                          | 2599                         | 1300                            |                        |
| SFB-63-10-7-3-BS  | S                  | 63                  | 10       | 7,144                | 57,6                 | 3          | 83                   | 90                   | 108                  | 125                  | 11                   | 18                   | 20                   | 95                   | 110                  | 66                    | 169,7                  | 582                            | 1975                          | 1568                         | 784                             |                        |
| SFB-63-10-7-4-BS  | S                  | 63                  | 10       | 7,144                | 57,6                 | 4          | 89                   | 90                   | 108                  | 125                  | 11                   | 18                   | 20                   | 95                   | 110                  | 84,9                  | 229                    | 582                            | 2601                          | 2070                         | 1035                            |                        |
| SFB-63-10-7-5-BS  | S                  | 63                  | 10       | 7,144                | 57,6                 | 5          | 100                  | 90                   | 108                  | 125                  | 11                   | 18                   | 20                   | 95                   | 110                  | 103,4                 | 289,5                  | 582                            | 3223                          | 2570                         | 1285                            |                        |
| SFB-63-10-7-6-BS  | S                  | 63                  | 10       | 7,144                | 57,6                 | 6          | 111                  | 90                   | 108                  | 125                  | 11                   | 18                   | 20                   | 95                   | 110                  | 121,5                 | 351,3                  | 582                            | 3841                          | 3067                         | 1534                            |                        |
| SFB-63-12-8-4-BS  | S                  | 63                  | 12       | 7,938                | 57,1                 | 4          | 110                  | 95                   | 115                  | 135                  | 13,5                 |                      |                      |                      |                      |                       |                        |                                |                               |                              |                                 |                        |

**IPIRANGA**  
**PABS**  
**SINGLE NUT**  
 Ball Size Preload

| Reference          | Recircu- | Nominal  | Lead | Ball  | Root     | Circuits | Dimensions |     |     |     | Dimensions |    |    |     |       |       | Loads and rigidity |      |      |      |      |      |  |
|--------------------|----------|----------|------|-------|----------|----------|------------|-----|-----|-----|------------|----|----|-----|-------|-------|--------------------|------|------|------|------|------|--|
|                    | lation   | diameter |      | Lead  | diameter |          |            |     |     |     |            |    |    |     |       |       |                    |      |      |      |      |      |  |
| SINGLE NUT         | S/U/B    | do       | Ph   | Dw    | d3       |          |            |     |     |     |            |    |    |     |       |       |                    |      |      |      |      |      |  |
| Ref                | Tipo     | mm       | mm   | mm    | mm       | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm    | mm    | KN                 | KN   | N/µm | N/µm | N/µm | N/µm |  |
| SFB-80-10-7-4-BS   | S        | 80       | 10   | 7144  | 74,6     | 4        | 94         | 105 | 125 | 145 | 13,5       | 20 | 16 | 110 | 127,5 | 94,3  | 295,4              | 962  | 3179 | 2276 | 1138 |      |  |
| SFB-80-10-7-5-BS   | S        | 80       | 10   | 7144  | 74,6     | 5        | 105        | 105 | 125 | 145 | 13,5       | 20 | 16 | 110 | 127,5 | 114,7 | 373,4              | 962  | 3937 | 2826 | 1413 |      |  |
| SFB-80-10-7-6-BS   | S        | 80       | 10   | 7144  | 74,6     | 6        | 116        | 105 | 125 | 145 | 13,5       | 20 | 16 | 110 | 127,5 | 134,7 | 453,1              | 962  | 4690 | 3374 | 1687 |      |  |
| SFB-80-12-8-4-BS   | S        | 80       | 12   | 7,938 | 74,1     | 4        | 115        | 105 | 125 | 145 | 13,5       | 25 | 25 | 110 | 127,5 | 109,1 | 325,9              | 954  | 3234 | 2389 | 1195 |      |  |
| SFB-80-12-8-5-BS   | S        | 80       | 12   | 7,938 | 74,1     | 5        | 127        | 105 | 125 | 145 | 13,5       | 25 | 25 | 110 | 127,5 | 132,8 | 411,8              | 954  | 4007 | 2967 | 1484 |      |  |
| SFB-80-12-8-6-BS   | S        | 80       | 12   | 7,938 | 74,1     | 6        | 140        | 105 | 125 | 145 | 13,5       | 25 | 25 | 110 | 127,5 | 156   | 499,3              | 954  | 4774 | 3542 | 1771 |      |  |
| SFB-80-16-8-4-BS   | S        | 80       | 16   | 7,938 | 74,1     | 4        | 137        | 105 | 125 | 145 | 13,5       | 25 | 25 | 110 | 127,5 | 106,5 | 314,4              | 954  | 3130 | 2491 | 1246 |      |  |
| SFB-80-16-8-5-BS   | S        | 80       | 16   | 7,938 | 74,1     | 5        | 153        | 105 | 125 | 145 | 13,5       | 25 | 25 | 110 | 127,5 | 129,6 | 397,3              | 954  | 3877 | 3091 | 1546 |      |  |
| SFB-80-16-8-6-BS   | S        | 80       | 16   | 7,938 | 74,1     | 6        | 169        | 105 | 125 | 145 | 13,5       | 25 | 25 | 110 | 127,5 | 152,2 | 481,7              | 954  | 4619 | 3688 | 1844 |      |  |
| SFB-80-20-9-4-BS   | S        | 80       | 20   | 9,525 | 72,9     | 4        | 157        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5 | 130,7 | 347,9              | 933  | 3026 | 2703 | 1352 |      |  |
| SFB-80-20-9-5-BS   | S        | 80       | 20   | 9,525 | 72,9     | 5        | 178        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5 | 159   | 439                | 933  | 3749 | 3352 | 1676 |      |  |
| SFB-80-20-9-6-BS   | S        | 80       | 20   | 9,525 | 72,9     | 6        | 199        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5 | 186,7 | 531,7              | 933  | 4466 | 3996 | 1998 |      |  |
| SFB-80-20-12-4-BS  | S        | 80       | 20   | 12,7  | 70,6     | 4        | 165        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5 | 194,2 | 460,4              | 894  | 3199 | 2812 | 1406 |      |  |
| SFB-80-20-12-5-BS  | S        | 80       | 20   | 12,7  | 70,6     | 5        | 186        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5 | 236,3 | 580,1              | 894  | 3963 | 3487 | 1744 |      |  |
| SFB-80-20-12-6-BS  | S        | 80       | 20   | 12,7  | 70,6     | 6        | 207        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5 | 277,5 | 701,4              | 894  | 4722 | 4158 | 2079 |      |  |
| SFB-80-25-9-4-BS   | S        | 80       | 25   | 9,525 | 72,9     | 4        | 185        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5 | 130,4 | 347,3              | 933  | 3016 | 2754 | 1377 |      |  |
| SFB-80-25-9-5-BS   | S        | 80       | 25   | 9,525 | 72,9     | 5        | 211        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5 | 158,6 | 438,3              | 933  | 3735 | 3413 | 1707 |      |  |
| SFB-80-25-12-4-BS  | S        | 80       | 25   | 12,7  | 70,6     | 4        | 188        | 135 | 155 | 175 | 13,5       | 25 | 25 | 140 | 157,5 | 186,1 | 432,7              | 894  | 3021 | 2777 | 1389 |      |  |
| SFB-80-25-12-5-BS  | S        | 80       | 25   | 12,7  | 70,6     | 5        | 214        | 135 | 155 | 175 | 13,5       | 25 | 25 | 140 | 157,5 | 226,4 | 545,1              | 894  | 3742 | 3442 | 1721 |      |  |
| SFB-100-10-7-3-BS  | S        | 100      | 10   | 7144  | 94,6     | 3        | 85         | 125 | 145 | 165 | 13,5       | 22 | 16 | 130 | 147,5 | 81,4  | 282,1              | 1532 | 2949 | 1872 | 936  |      |  |
| SFB-100-10-7-4-BS  | S        | 100      | 10   | 7144  | 94,6     | 4        | 95         | 125 | 145 | 165 | 13,5       | 22 | 16 | 130 | 147,5 | 104,7 | 380,6              | 1532 | 3885 | 2476 | 1238 |      |  |
| SFB-100-10-7-5-BS  | S        | 100      | 10   | 7144  | 94,6     | 5        | 107        | 125 | 145 | 165 | 13,5       | 22 | 16 | 130 | 147,5 | 127,4 | 481,1              | 1532 | 4812 | 3077 | 1539 |      |  |
| SFB-100-10-7-6-BS  | S        | 100      | 10   | 7144  | 94,6     | 6        | 118        | 125 | 145 | 165 | 13,5       | 22 | 16 | 130 | 147,5 | 149,6 | 583,7              | 1532 | 5733 | 3676 | 1838 |      |  |
| SFB-100-12-8-5-BS  | S        | 100      | 12   | 7,938 | 94,1     | 5        | 132        | 125 | 145 | 165 | 13,5       | 30 | 16 | 130 | 147,5 | 144,7 | 514,5              | 1522 | 4766 | 3200 | 1600 |      |  |
| SFB-100-12-8-6-BS  | S        | 100      | 12   | 7,938 | 94,1     | 6        | 145        | 125 | 145 | 165 | 13,5       | 30 | 16 | 130 | 147,5 | 169,9 | 623,7              | 1522 | 5677 | 3820 | 1910 |      |  |
| SFB-100-16-8-4-BS  | S        | 100      | 16   | 7,938 | 94,1     | 4        | 142        | 125 | 145 | 165 | 13,5       | 30 | 16 | 130 | 147,5 | 116,6 | 395,7              | 1522 | 3747 | 2754 | 1377 |      |  |
| SFB-100-16-8-5-BS  | S        | 100      | 16   | 7,938 | 94,1     | 5        | 158        | 125 | 145 | 165 | 13,5       | 30 | 16 | 130 | 147,5 | 141,9 | 499,9              | 1522 | 4643 | 3420 | 1710 |      |  |
| SFB-100-16-8-6-BS  | S        | 100      | 16   | 7,938 | 94,1     | 6        | 174        | 125 | 145 | 165 | 13,5       | 30 | 16 | 130 | 147,5 | 166,6 | 606,1              | 1522 | 5531 | 4082 | 2041 |      |  |
| SFB-100-20-9-4-BS  | S        | 100      | 20   | 9,525 | 92,9     | 4        | 164        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5 | 148,8 | 462,5              | 1495 | 3806 | 3291 | 1646 |      |  |
| SFB-100-20-9-5-BS  | S        | 100      | 20   | 9,525 | 92,9     | 5        | 185        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5 | 181,1 | 583,6              | 1495 | 4715 | 4082 | 2041 |      |  |
| SFB-100-20-9-6-BS  | S        | 100      | 20   | 9,525 | 92,9     | 6        | 206        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5 | 212,6 | 706,7              | 1495 | 5617 | 4867 | 2434 |      |  |
| SFB-100-20-12-4-BS | S        | 100      | 20   | 12,7  | 90,6     | 4        | 165        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5 | 220,3 | 602,7              | 1445 | 3970 | 3375 | 1688 |      |  |
| SFB-100-20-12-5-BS | S        | 100      | 20   | 12,7  | 90,6     | 5        | 186        | 150 | 176 | 202 | 17,5       | 30 | 25 | 155 | 178,5 | 268   | 759,2              | 1445 | 4918 | 4187 | 2094 |      |  |
| SFB-100-20-12-6-BS | S        | 100      | 20   |       |          |          |            |     |     |     |            |    |    |     |       |       |                    |      |      |      |      |      |  |

**IPIRANGA**  
**PABS**  
**SINGLE NUT**  
 Ball Size Preload

| Reference          | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter     | Root<br>diameter     | Circuits   | Dimensions           |                      |                      |                | Dimensions |                |                |                | Loads and rigidity |                |                |                |                |                |      |      |                 |                 |                              |
|--------------------|--------------------|---------------------|----------|----------------------|----------------------|------------|----------------------|----------------------|----------------------|----------------|------------|----------------|----------------|----------------|--------------------|----------------|----------------|----------------|----------------|----------------|------|------|-----------------|-----------------|------------------------------|
|                    |                    |                     |          |                      |                      |            | d <sub>o</sub>       | Ph                   | D <sub>w</sub>       | d <sub>3</sub> | i          | L <sub>n</sub> | D <sub>1</sub> | D <sub>4</sub> | D <sub>6</sub>     | D <sub>5</sub> | L <sub>7</sub> | L <sub>1</sub> | L <sub>8</sub> | L <sub>9</sub> | Cam  | Coam | R <sub>sm</sub> | R <sub>bt</sub> | R <sub>n</sub><br>N/ $\mu$ m |
| SINGLE NUT<br>Ref  | S/U/B<br>Tipo      | do<br>mm            | Ph<br>mm | D <sub>w</sub><br>mm | d <sub>3</sub><br>mm | i<br>units | L <sub>n</sub><br>mm | D <sub>1</sub><br>mm | D <sub>4</sub><br>mm |                |            |                |                |                |                    |                |                |                |                |                |      |      |                 |                 |                              |
| SFB-100-25-12-4-BS | S                  | 100                 | 25       | 12,7                 | 90,6                 | 4          | 190                  | 150                  | 176                  | 202            | 17,5       | 30             | 25             | 155            | 178,5              | 213,3          | 574,7          | 1445           | 3801           | 3349           | 1675 |      |                 |                 |                              |
| SFB-100-25-12-5-BS | S                  | 100                 | 25       | 12,7                 | 90,6                 | 5          | 215                  | 150                  | 176                  | 202            | 17,5       | 30             | 25             | 155            | 178,5              | 259,4          | 724            | 1445           | 4708           | 4153           | 2077 |      |                 |                 |                              |
| SFB-100-25-15-3-BS | S                  | 100                 | 25       | 15,875               | 88,3                 | 3          | 165                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 223,7          | 527,3          | 1396           | 2983           | 2641           | 1321 |      |                 |                 |                              |
| SFB-100-25-15-4-BS | S                  | 100                 | 25       | 15,875               | 88,3                 | 4          | 195                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 287,6          | 707,8          | 1396           | 3930           | 3484           | 1742 |      |                 |                 |                              |
| SFB-100-25-15-5-BS | S                  | 100                 | 25       | 15,875               | 88,3                 | 5          | 220                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 349,7          | 890,6          | 1396           | 4867           | 4320           | 2160 |      |                 |                 |                              |
| SFB-100-25-19-3-BS | S                  | 100                 | 25       | 19,05                | 85,9                 | 3          | 175                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 255,4          | 612,8          | 1348           | 2909           | 2562           | 1281 |      |                 |                 |                              |
| SFB-100-25-19-4-BS | S                  | 100                 | 25       | 19,05                | 85,9                 | 4          | 200                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 328,3          | 821,9          | 1348           | 3832           | 3380           | 1690 |      |                 |                 |                              |
| SFB-100-25-19-5-BS | S                  | 100                 | 25       | 19,05                | 85,9                 | 5          | 225                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 399,2          | 1033,2         | 1348           | 4745           | 4190           | 2095 |      |                 |                 |                              |
| SFB-120-10-7-3-BS  | S                  | 120                 | 10       | 7,144                | 114,6                | 3          | 95                   | 150                  | 176                  | 202            | 17,5       | 30             | 25             | 155            | 178,5              | 88,3           | 345,4          | 2234           | 3459           | 2119           | 1060 |      |                 |                 |                              |
| SFB-120-10-7-4-BS  | S                  | 120                 | 10       | 7,144                | 114,6                | 4          | 105                  | 150                  | 176                  | 202            | 17,5       | 30             | 25             | 155            | 178,5              | 113,6          | 465,9          | 2234           | 4557           | 2804           | 1402 |      |                 |                 |                              |
| SFB-120-10-7-5-BS  | S                  | 120                 | 10       | 7,144                | 114,6                | 5          | 115                  | 150                  | 176                  | 202            | 17,5       | 30             | 25             | 155            | 178,5              | 138,2          | 588,9          | 2234           | 5645           | 3485           | 1743 |      |                 |                 |                              |
| SFB-120-10-7-6-BS  | S                  | 120                 | 10       | 7,144                | 114,6                | 6          | 125                  | 150                  | 176                  | 202            | 17,5       | 30             | 25             | 155            | 178,5              | 162,3          | 714,4          | 2234           | 6726           | 4164           | 2082 |      |                 |                 |                              |
| SFB-120-12-8-3-BS  | S                  | 120                 | 12       | 7,938                | 114,1                | 3          | 105                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 100,6          | 370,9          | 2222           | 3435           | 2440           | 1220 |      |                 |                 |                              |
| SFB-120-12-8-4-BS  | S                  | 120                 | 12       | 7,938                | 114,1                | 4          | 120                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 129,4          | 499,9          | 2222           | 4525           | 3225           | 1613 |      |                 |                 |                              |
| SFB-120-12-8-5-BS  | S                  | 120                 | 12       | 7,938                | 114,1                | 5          | 130                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 157,4          | 631,5          | 2222           | 5605           | 4006           | 2003 |      |                 |                 |                              |
| SFB-120-12-8-6-BS  | S                  | 120                 | 12       | 7,938                | 114,1                | 6          | 145                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 184,8          | 765,5          | 2222           | 6677           | 4782           | 2391 |      |                 |                 |                              |
| SFB-120-16-8-3-BS  | S                  | 120                 | 16       | 7,938                | 114,1                | 3          | 120                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 99             | 362,3          | 2222           | 3362           | 2588           | 1294 |      |                 |                 |                              |
| SFB-120-16-8-4-BS  | S                  | 120                 | 16       | 7,938                | 114,1                | 4          | 140                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 127,4          | 488,4          | 2222           | 4430           | 3419           | 1710 |      |                 |                 |                              |
| SFB-120-16-8-5-BS  | S                  | 120                 | 16       | 7,938                | 114,1                | 5          | 155                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 154,9          | 616,9          | 2222           | 5487           | 4243           | 2122 |      |                 |                 |                              |
| SFB-120-16-8-6-BS  | S                  | 120                 | 16       | 7,938                | 114,1                | 6          | 175                  | 160                  | 186                  | 212            | 17,5       | 30             | 40             | 165            | 188,5              | 181,9          | 747,8          | 2222           | 6537           | 5063           | 2532 |      |                 |                 |                              |
| SFB-120-20-9-3-BS  | S                  | 120                 | 20       | 9,525                | 112,9                | 3          | 140                  | 170                  | 196                  | 222            | 17,5       | 30             | 25             | 175            | 198,5              | 125,1          | 417            | 2189           | 3365           | 2792           | 1396 |      |                 |                 |                              |
| SFB-120-20-9-4-BS  | S                  | 120                 | 20       | 9,525                | 112,9                | 4          | 160                  | 170                  | 196                  | 222            | 17,5       | 30             | 25             | 175            | 198,5              | 160,9          | 561,3          | 2189           | 4433           | 3685           | 1843 |      |                 |                 |                              |
| SFB-120-20-9-5-BS  | S                  | 120                 | 20       | 9,525                | 112,9                | 5          | 185                  | 170                  | 196                  | 222            | 17,5       | 30             | 25             | 175            | 198,5              | 195,8          | 708,2          | 2189           | 5491           | 4571           | 2286 |      |                 |                 |                              |
| SFB-120-20-9-6-BS  | S                  | 120                 | 20       | 9,525                | 112,9                | 6          | 200                  | 170                  | 196                  | 222            | 17,5       | 30             | 25             | 175            | 198,5              | 229,8          | 857,6          | 2189           | 6541           | 5452           | 2726 |      |                 |                 |                              |
| SFB-120-20-12-3-BS | S                  | 120                 | 20       | 12,7                 | 110,6                | 3          | 145                  | 170                  | 196                  | 222            | 17,5       | 30             | 25             | 175            | 198,5              | 188,3          | 554,6          | 2129           | 3569           | 2888           | 1444 |      |                 |                 |                              |
| SFB-120-20-12-4-BS | S                  | 120                 | 20       | 12,7                 | 110,6                | 4          | 165                  | 170                  | 196                  | 222            | 17,5       | 30             | 25             | 175            | 198,5              | 242,1          | 745,3          | 2129           | 4701           | 3813           | 1907 |      |                 |                 |                              |
| SFB-120-20-12-5-BS | S                  | 120                 | 20       | 12,7                 | 110,6                | 5          | 185                  | 170                  | 196                  | 222            | 17,5       | 30             | 25             | 175            | 198,5              | 294,4          | 938,8          | 2129           | 5823           | 4731           | 2366 |      |                 |                 |                              |
| SFB-120-20-12-6-BS | S                  | 120                 | 20       | 12,7                 | 110,6                | 6          | 205                  | 170                  | 196                  | 222            | 17,5       | 30             | 25             | 175            | 198,5              | 345,5          | 1134,9         | 2129           | 6935           | 5643           | 2822 |      |                 |                 |                              |
| SFB-120-20-15-3-BS | S                  | 120                 | 20       | 15,875               | 108,3                | 3          | 150                  | 200                  | 233                  | 265            | 22         | 30             | 40             | 205            | 235                | 248,7          | 658,3          | 2069           | 3568           | 3050           | 1525 |      |                 |                 |                              |
| SFB-120-20-15-4-BS | S                  | 120                 | 20       | 15,875               | 108,3                | 4          | 170</td              |                      |                      |                |            |                |                |                |                    |                |                |                |                |                |      |      |                 |                 |                              |

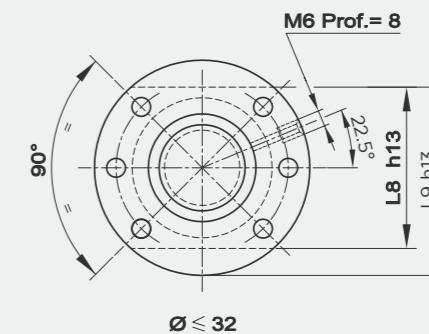
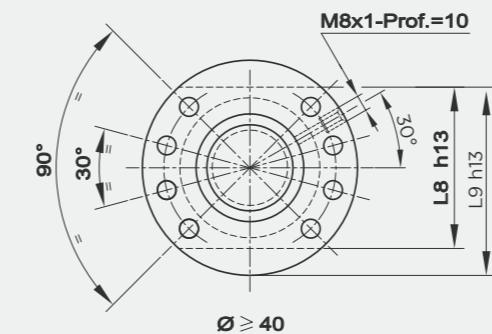
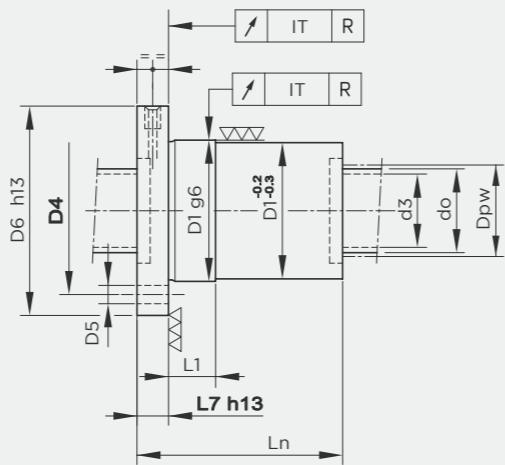
**IPIRANGA**  
**PABS**  
**SINGLE NUT**  
 Ball Size Preload

| Reference          | Recircu-<br>lation | Nominal<br>diameter | Lead | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |     |     |     | Dimensions |    |    |     |     |       | Loads and rigidity |      |      |      |        |      |      |        |
|--------------------|--------------------|---------------------|------|------------------|------------------|----------|------------|-----|-----|-----|------------|----|----|-----|-----|-------|--------------------|------|------|------|--------|------|------|--------|
|                    |                    |                     |      |                  |                  |          | Dw         | d3  | i   | Ln  | D1         | D4 | D6 | D5  | L7  | L1    | L8                 | L9   | Cam  | Coam | Rsm    | Rbt  | Rnu  | Rnu.ar |
| Ref                |                    | mm                  | mm   | mm               | mm               | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm  | mm    | mm                 | mm   | KN   | KN   | N/µm   | N/µm | N/µm | N/µm   |
| SINGLE NUT         | S/U/B              | do                  | Ph   | Dw               | d3               | i        | Ln         | D1  | D4  | D6  | D5         | L7 | L1 | L8  | L9  | Cam   | Coam               | Rsm  | Rbt  | Rnu  | Rnu.ar |      |      |        |
| Ref                | Tipo               | mm                  | mm   | mm               | mm               | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm  | mm    | mm                 | KN   | KN   | N/µm | N/µm   | N/µm | N/µm |        |
| SFB-125-20-12-4-BS | S                  | 125                 | 20   | 12,7             | 115,6            | 4        | 165        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 245,6 | 774                | 2320 | 4841 | 3885 | 1943   |      |      |        |
| SFB-125-20-12-5-BS | S                  | 125                 | 20   | 12,7             | 115,6            | 5        | 186        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 298,6 | 975                | 2320 | 5995 | 4820 | 2410   |      |      |        |
| SFB-125-20-12-6-BS | S                  | 125                 | 20   | 12,7             | 115,6            | 6        | 207        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 350,5 | 1178,7             | 2320 | 7141 | 5750 | 2875   |      |      |        |
| SFB-125-20-15-3-BS | S                  | 125                 | 20   | 15,875           | 113,3            | 3        | 150        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 254,3 | 690,9              | 2258 | 3709 | 3120 | 1560   |      |      |        |
| SFB-125-20-15-4-BS | S                  | 125                 | 20   | 15,875           | 113,3            | 4        | 170        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 326,8 | 927,3              | 2258 | 4884 | 4116 | 2058   |      |      |        |
| SFB-125-20-15-5-BS | S                  | 125                 | 20   | 15,875           | 113,3            | 5        | 195        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 397,3 | 1166,7             | 2258 | 6049 | 5105 | 2553   |      |      |        |
| SFB-125-25-12-3-BS | S                  | 125                 | 25   | 12,7             | 115,6            | 3        | 160        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 186,3 | 555,1              | 2320 | 3553 | 3122 | 1561   |      |      |        |
| SFB-125-25-12-4-BS | S                  | 125                 | 25   | 12,7             | 115,6            | 4        | 188        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 239,5 | 745,9              | 2320 | 4680 | 3932 | 1966   |      |      |        |
| SFB-125-25-12-5-BS | S                  | 125                 | 25   | 12,7             | 115,6            | 5        | 214        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 291,2 | 939,5              | 2320 | 5796 | 4877 | 2439   |      |      |        |
| SFB-125-25-15-3-BS | S                  | 125                 | 25   | 15,875           | 113,3            | 3        | 165        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 254,1 | 690,4              | 2258 | 3704 | 3219 | 1610   |      |      |        |
| SFB-125-25-15-4-BS | S                  | 125                 | 25   | 15,875           | 113,3            | 4        | 195        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 326,5 | 926,7              | 2258 | 4877 | 4245 | 2123   |      |      |        |
| SFB-125-25-15-5-BS | S                  | 125                 | 25   | 15,875           | 113,3            | 5        | 220        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 396,9 | 1165,9             | 2258 | 6040 | 5263 | 2632   |      |      |        |
| SFB-125-25-19-3-BS | S                  | 125                 | 25   | 19,05            | 110,9            | 3        | 175        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 303,1 | 843,5              | 2197 | 3783 | 3256 | 1628   |      |      |        |
| SFB-125-25-19-4-BS | S                  | 125                 | 25   | 19,05            | 110,9            | 4        | 200        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 389,5 | 1131,1             | 2197 | 4982 | 4295 | 2148   |      |      |        |
| SFB-125-25-19-5-BS | S                  | 125                 | 25   | 19,05            | 110,9            | 5        | 225        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 473,5 | 1421,9             | 2197 | 6170 | 5325 | 2663   |      |      |        |
| SFB-125-30-12-3-BS | U                  | 125                 | 30   | 12,7             | 115,6            | 3        | 124        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 199,6 | 616,2              | 2320 | 3895 | 3313 | 1657   |      |      |        |
| SFB-125-30-12-4-BS | U                  | 125                 | 30   | 12,7             | 115,6            | 4        | 154        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 256,6 | 828,1              | 2320 | 5130 | 4371 | 2186   |      |      |        |
| SFB-125-30-12-5-BS | U                  | 125                 | 30   | 12,7             | 115,6            | 5        | 184        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 318,9 | 1077,8             | 2320 | 6541 | 5556 | 2778   |      |      |        |
| SFB-125-40-12-3-BS | U                  | 125                 | 40   | 12,7             | 115,6            | 3        | 157        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 199,1 | 614,9              | 2320 | 3878 | 3428 | 1714   |      |      |        |
| SFB-125-40-12-4-BS | U                  | 125                 | 40   | 12,7             | 115,6            | 4        | 197        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 255,9 | 826,3              | 2320 | 5107 | 4521 | 2261   |      |      |        |
| SFB-125-50-12-3-BS | U                  | 125                 | 50   | 12,7             | 115,6            | 3        | 183        | 175 | 200 | 226 | 17,5       | 30 | 30 | 178 | 202 | 198,4 | 613,2              | 2320 | 3855 | 3491 | 1746   |      |      |        |
| SFB-140-20-12-3-BS | S                  | 140                 | 20   | 12,7             | 130,6            | 3        | 145        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 203   | 660,8              | 2944 | 4101 | 3274 | 1637   |      |      |        |
| SFB-140-20-12-4-BS | S                  | 140                 | 20   | 12,7             | 130,6            | 4        | 170        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 260,9 | 888                | 2944 | 5401 | 4323 | 2162   |      |      |        |
| SFB-140-20-12-5-BS | S                  | 140                 | 20   | 12,7             | 130,6            | 5        | 190        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 317,2 | 1118,4             | 2944 | 6689 | 5364 | 2682   |      |      |        |
| SFB-140-20-12-6-BS | S                  | 140                 | 20   | 12,7             | 130,6            | 6        | 210        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 372,3 | 1352,1             | 2944 | 7968 | 6398 | 3199   |      |      |        |
| SFB-140-20-15-3-BS | S                  | 140                 | 20   | 15,875           | 128,3            | 3        | 150        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 269,9 | 788,9              | 2874 | 4122 | 3243 | 1622   |      |      |        |
| SFB-140-20-15-4-BS | S                  | 140                 | 20   | 15,875           | 128,3            | 4        | 170        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 346,8 | 1058,9             | 2874 | 5428 | 4281 | 2141   |      |      |        |
| SFB-140-20-15-5-BS | S                  | 140                 | 20   | 15,875           | 128,3            | 5        | 195        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 421,6 | 1332,2             | 2874 | 6722 | 5312 | 2656   |      |      |        |
| SFB-140-20-15-6-BS | S                  | 140                 | 20   | 15,875           | 128,3            | 6        | 215        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 494,7 | 1608,7             | 2874 | 8006 | 6337 | 3169   |      |      |        |
| SFB-140-25-12-3-BS | S                  | 140                 | 25   | 12,7             | 130,6            | 3        | 165        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 198,6 | 639,8              | 2944 | 3982 | 3329 | 1665   |      |      |        |
| SFB-140-25-12-4-BS | S                  | 140                 | 25   | 12,7             | 130,6            | 4        | 195        | 200 | 233 | 265 | 22         | 30 | 40 | 205 | 235 | 255,2 | 859,8              | 2944 | 5245 | 4394 | 2197   |      |      |        |
| SFB-140-25-12-5-BS | S                  | 140                 | 25   | 12,7             | 130,6            | 5</      |            |     |     |     |            |    |    |     |     |       |                    |      |      |      |        |      |      |        |

**IPIRANGA**  
**PABS**  
**SINGLE NUT**  
 Ball Size Preload

| Reference          | Recircu- | Nominal  | Lead | Ball   | Root     | Circuits | Dimensions |     |     |     | Dimensions |    |    |     | Loads and rigidity |       |        |      |      |      |      |        |
|--------------------|----------|----------|------|--------|----------|----------|------------|-----|-----|-----|------------|----|----|-----|--------------------|-------|--------|------|------|------|------|--------|
|                    | lation   | diameter |      | Lead   | diameter |          | i          | Ln  | D1  | D4  | D6         | D5 | L7 | L1  | L8                 | L9    | Cam    | Coam | Rsm  | Rbt  | Rnu  | Rnu.ar |
| SINGLE NUT         | S/U/B    | do       | Ph   | Dw     | d3       |          |            |     |     |     |            |    |    |     |                    |       |        |      |      |      |      |        |
| Ref                | Tipo     | mm       | mm   | mm     | mm       | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm                 | mm    | KN     | KN   | N/µm | N/µm | N/µm | N/µm   |
| SFB-160-20-15-3-BS | S        | 160      | 20   | 15,875 | 148,3    | 3        | 160        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 288,6 | 919,8  | 3811 | 4655 | 3311 | 1656 |        |
| SFB-160-20-15-4-BS | S        | 160      | 20   | 15,875 | 148,3    | 4        | 180        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 370,8 | 1234,4 | 3811 | 6130 | 4375 | 2188 |        |
| SFB-160-20-15-5-BS | S        | 160      | 20   | 15,875 | 148,3    | 5        | 205        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 450,6 | 1552,9 | 3811 | 7591 | 5433 | 2717 |        |
| SFB-160-20-15-6-BS | S        | 160      | 20   | 15,875 | 148,3    | 6        | 225        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 528,7 | 1875,3 | 3811 | 9041 | 6484 | 3242 |        |
| SFB-160-25-12-3-BS | S        | 160      | 25   | 12,7   | 150,6    | 3        | 175        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 208   | 725,4  | 3891 | 4388 | 3428 | 1714 |        |
| SFB-160-25-12-4-BS | S        | 160      | 25   | 12,7   | 150,6    | 4        | 191        | 210 | 243 | 261 | 175        | 30 | 25 | 215 | 238                | 267,3 | 974,7  | 3891 | 5779 | 4527 | 2264 |        |
| SFB-160-25-12-5-BS | S        | 160      | 25   | 12,7   | 150,6    | 5        | 227        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 325   | 1227,5 | 3891 | 7157 | 5618 | 2809 |        |
| SFB-160-25-15-3-BS | S        | 160      | 25   | 15,875 | 148,3    | 3        | 175        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 288,4 | 919,4  | 3811 | 4651 | 3512 | 1756 |        |
| SFB-160-25-15-4-BS | S        | 160      | 25   | 15,875 | 148,3    | 4        | 205        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 370,6 | 1233,9 | 3811 | 6125 | 4638 | 2319 |        |
| SFB-160-25-15-5-BS | S        | 160      | 25   | 15,875 | 148,3    | 5        | 230        | 210 | 243 | 275 | 22         | 40 | 25 | 215 | 245                | 450,4 | 1552,3 | 3811 | 7585 | 5757 | 2879 |        |
| SFB-160-25-19-3-BS | S        | 160      | 25   | 19,05  | 145,9    | 3        | 185        | 225 | 250 | 285 | 22         | 40 | 25 | 230 | 257,5              | 338   | 1078,5 | 3731 | 4590 | 3644 | 1822 |        |
| SFB-160-25-19-4-BS | S        | 160      | 25   | 19,05  | 145,9    | 4        | 210        | 225 | 250 | 285 | 22         | 40 | 25 | 230 | 257,5              | 434,3 | 1446,1 | 3731 | 6045 | 4811 | 2406 |        |
| SFB-160-25-19-5-BS | S        | 160      | 25   | 19,05  | 145,9    | 5        | 235        | 225 | 250 | 285 | 22         | 40 | 25 | 230 | 257,5              | 527,7 | 1817,7 | 3731 | 7485 | 5969 | 2985 |        |

**IPIRANGA**  
**PABS**  
**SINGLE NUT**  
**Pitch Shift Deviation Preload**



| Reference          | Recirculation | Nominal diameter | Lead  | Ball diameter | Root diameter | Circuits | Dimensions |       |       |     | Dimensions |    |     |      | Loads and rigidity |       |       |        |      |      |      |  |
|--------------------|---------------|------------------|-------|---------------|---------------|----------|------------|-------|-------|-----|------------|----|-----|------|--------------------|-------|-------|--------|------|------|------|--|
|                    |               |                  |       |               |               |          | D6         | D5    | L7    | L1  | L8         | L9 | Cam | Coam | Rsm                | Rbt   | Rnu   | Rnu.ar |      |      |      |  |
| Ref                | Tipos         | do mm            | Ph mm | Dw mm         | d3 mm         | i units  | Ln mm      | D1 mm | D4 mm | mm  | mm         | mm | mm  | mm   | KN                 | KN    | N/μm  | N/μm   | N/μm | N/μm |      |  |
| SFB-32-5-4-2+2-PS  | S             | 32               | 5     | 3,969         | 29            | 2        | 58         | 50    | 65    | 80  | 9          | 12 | 10  | 62   | 71                 | 14,6  | 33    | 149    | 892  | 781  | 391  |  |
| SFB-32-5-4-3+3-PS  | S             | 32               | 5     | 3,969         | 29            | 3        | 69         | 50    | 65    | 80  | 9          | 12 | 10  | 62   | 71                 | 20,9  | 50,4  | 149    | 1317 | 1156 | 578  |  |
| SFB-40-5-4-2+2-PS  | S             | 40               | 5     | 3,969         | 37            | 2        | 60         | 63    | 78    | 93  | 9          | 14 | 10  | 70   | 81,5               | 16,5  | 43,3  | 238    | 1110 | 953  | 477  |  |
| SFB-40-5-4-3+3-PS  | S             | 40               | 5     | 3,969         | 37            | 3        | 71         | 63    | 78    | 93  | 9          | 14 | 10  | 70   | 81,5               | 23,6  | 66,3  | 238    | 1639 | 1409 | 705  |  |
| SFB-40-5-4-4+4-PS  | S             | 40               | 5     | 3,969         | 37            | 4        | 81         | 63    | 78    | 93  | 9          | 14 | 10  | 70   | 81,5               | 30,4  | 89,9  | 238    | 2160 | 1860 | 930  |  |
| SFB-40-10-7-2+2-PS | S             | 40               | 10    | 7144          | 34,6          | 2        | 94         | 63    | 78    | 93  | 9          | 14 | 20  | 70   | 81,5               | 34,6  | 61,2  | 219    | 1037 | 950  | 475  |  |
| SFB-40-10-7-3+3-PS | S             | 40               | 10    | 7144          | 34,6          | 3        | 116        | 63    | 78    | 93  | 9          | 14 | 20  | 70   | 81,5               | 49,3  | 93    | 219    | 1529 | 1403 | 702  |  |
| SFB-40-10-7-4+4-PS | S             | 40               | 10    | 7144          | 34,6          | 4        | 136        | 63    | 78    | 93  | 9          | 14 | 20  | 70   | 81,5               | 63,6  | 125,5 | 219    | 2016 | 1851 | 926  |  |
| SFB-50-5-4-2+2-PS  | S             | 50               | 5     | 3,969         | 47            | 2        | 62         | 75    | 93    | 110 | 11         | 16 | 10  | 85   | 97,5               | 18    | 53,8  | 380    | 1315 | 1088 | 544  |  |
| SFB-50-5-4-3+3-PS  | S             | 50               | 5     | 3,969         | 47            | 3        | 73         | 75    | 93    | 110 | 11         | 16 | 10  | 85   | 97,5               | 25,7  | 82,2  | 380    | 1940 | 1610 | 805  |  |
| SFB-50-5-4-4+4-PS  | S             | 50               | 5     | 3,969         | 47            | 4        | 83         | 75    | 93    | 110 | 11         | 16 | 10  | 85   | 97,5               | 33,1  | 111,6 | 380    | 2557 | 2126 | 1063 |  |
| SFB-50-10-7-2+2-PS | S             | 50               | 10    | 7144          | 44,6          | 2        | 96         | 75    | 93    | 110 | 11         | 16 | 20  | 85   | 97,5               | 40,6  | 84,1  | 355    | 1343 | 1195 | 598  |  |
| SFB-50-10-7-3+3-PS | S             | 50               | 10    | 7144          | 44,6          | 3        | 118        | 75    | 93    | 110 | 11         | 16 | 20  | 85   | 97,5               | 57,9  | 127,7 | 355    | 1981 | 1766 | 883  |  |
| SFB-50-10-7-4+4-PS | S             | 50               | 10    | 7144          | 44,6          | 4        | 138        | 75    | 93    | 110 | 11         | 16 | 20  | 85   | 97,5               | 74,6  | 172,4 | 355    | 2611 | 2330 | 1165 |  |
| SFB-50-10-7-5+5-PS | S             | 50               | 10    | 7144          | 44,6          | 5        | 159        | 75    | 93    | 110 | 11         | 16 | 20  | 85   | 97,5               | 90,8  | 218   | 355    | 3235 | 2890 | 1445 |  |
| SFB-63-5-4-2+2-PS  | S             | 63               | 5     | 3,969         | 60            | 2        | 64         | 90    | 108   | 125 | 11         | 18 | 10  | 95   | 110                | 20,1  | 70,1  | 614    | 1623 | 1270 | 635  |  |
| SFB-63-5-4-3+3-PS  | S             | 63               | 5     | 3,969         | 60            | 3        | 75         | 90    | 108   | 125 | 11         | 18 | 10  | 95   | 110                | 28,7  | 107,2 | 614    | 2395 | 1881 | 941  |  |
| SFB-63-5-4-4+4-PS  | S             | 63               | 5     | 3,969         | 60            | 4        | 85         | 90    | 108   | 125 | 11         | 18 | 10  | 95   | 110                | 37    | 145,4 | 614    | 3157 | 2485 | 1243 |  |
| SFB-63-5-4-5+5-PS  | S             | 63               | 5     | 3,969         | 60            | 5        | 95         | 90    | 108   | 125 | 11         | 18 | 10  | 95   | 110                | 45    | 184,7 | 614    | 3911 | 3084 | 1542 |  |
| SFB-63-10-7-2+2-PS | S             | 63               | 10    | 7144          | 57,6          | 2        | 98         | 90    | 108   | 125 | 11         | 18 | 20  | 95   | 110                | 46,3  | 111,7 | 582    | 1687 | 1447 | 724  |  |
| SFB-63-10-7-3+3-PS | S             | 63               | 10    | 7144          | 57,6          | 3        | 120        | 90    | 108   | 125 | 11         | 18 | 20  | 95   | 110                | 66    | 169,7 | 582    | 2488 | 2139 | 1070 |  |
| SFB-63-10-7-4+4-PS | S             | 63               | 10    | 7144          | 57,6          | 4        | 140        | 90    | 108   | 125 | 11         | 18 | 20  | 95   | 110                | 84,9  | 229   | 582    | 3277 | 2822 | 1411 |  |
| SFB-63-10-7-5+5-PS | S             | 63               | 10    | 7144          | 57,6          | 5        | 161        | 90    | 108   | 125 | 11         | 18 | 20  | 95   | 110                | 103,4 | 289,5 | 582    | 4061 | 3501 | 1751 |  |
| SFB-80-10-7-2+2-PS | S             | 80               | 10    | 7144          | 74,6          | 2        | 100        | 105   | 125   | 145 | 13,5       | 20 | 16  | 110  | 127,5              | 51,4  | 144,2 | 962    | 2061 | 1640 | 820  |  |
| SFB-80-10-7-3+3-PS | S             | 80               | 10    | 7144          | 74,6          | 3        | 122        | 105   | 125   | 145 | 13,5       | 20 | 16  | 110  | 127,5              | 73,3  | 218,9 | 962    | 3040 | 2427 | 1214 |  |
| SFB-80-10-7-4+4-PS | S             | 80               | 10    | 7144          | 74,6          | 4        | 142        | 105   | 125   | 145 | 13,5       | 20 | 16  | 110  | 127,5              | 94,3  | 295,4 | 962    | 4005 | 3204 | 1602 |  |
| SFB-80-10-7-5+5-PS | S             | 80               | 10    | 7144          | 74,6          | 5        | 163        | 105   | 125   | 145 | 13,5       | 20 | 16  | 110  | 127,5              | 114,7 | 373,4 | 962    | 4960 | 3976 | 1988 |  |

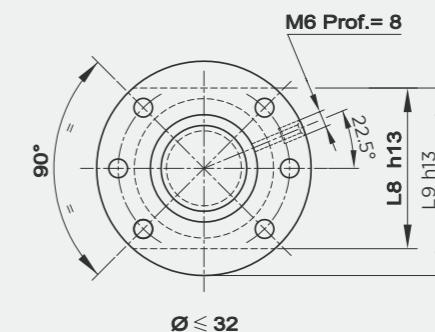
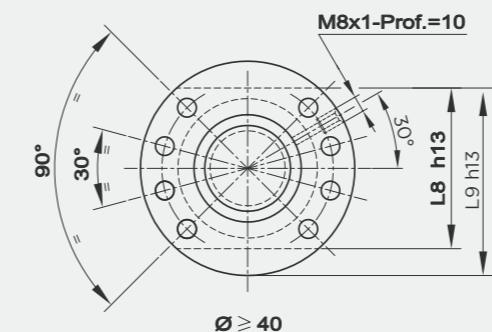
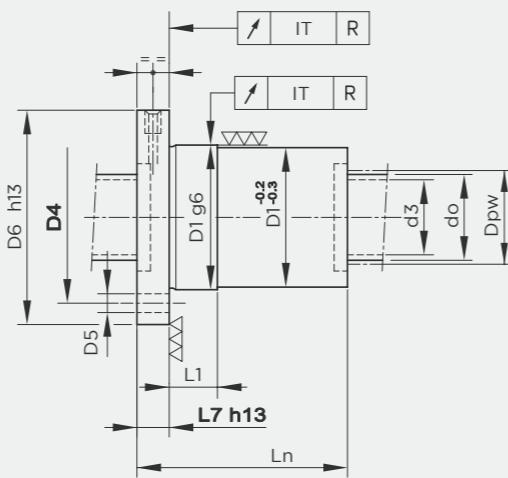


# IPIRANGA

# PABS

# SINGLE NUT

Start Deviation Preload



| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |     |     |     | Dimensions |    |    |     | Loads and rigidity |       |       |      |      |      |      |        |
|------------------|--------------------|---------------------|------|------------------|------------------|----------|------------|-----|-----|-----|------------|----|----|-----|--------------------|-------|-------|------|------|------|------|--------|
|                  |                    |                     |      |                  |                  |          | i          | Ln  | D1  | D4  | D6         | D5 | L7 | L1  | L8                 | L9    | Cam   | Coam | Rsm  | Rbt  | Rnu  | Rnu.ar |
| SINGLE NUT       | S/U/B              | do                  | Ph   | Dw               | d3               |          |            |     |     |     |            |    |    |     |                    |       |       |      |      |      |      |        |
| Ref              | Tipo               | mm                  | mm   | mm               | mm               | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm                 | mm    | KN    | N/µm | N/µm | N/µm | N/µm |        |
| SFB-40-40-6-2-SD | U                  | 40                  | 40   | 6,35             | 34,5             | 2        | 110        | 70  | 85  | 100 | 9          | 18 | 20 | 75  | 87,5               | 28,9  | 62,1  | 214  | 1070 | 1052 | 526  |        |
| SFB-40-40-6-3-SD | U                  | 40                  | 40   | 6,35             | 34,5             | 3        | 150        | 70  | 85  | 100 | 9          | 18 | 20 | 75  | 87,5               | 41,3  | 94,6  | 214  | 1579 | 1552 | 776  |        |
| SFB-40-40-8-2-SD | U                  | 40                  | 40   | 7,938            | 33,3             | 2        | 113        | 75  | 90  | 105 | 9          | 18 | 25 | 80  | 92,5               | 42,5  | 77,8  | 205  | 1131 | 1111 | 556  |        |
| SFB-40-40-8-3-SD | U                  | 40                  | 40   | 7,938            | 33,3             | 3        | 153        | 75  | 90  | 105 | 9          | 18 | 25 | 80  | 92,5               | 63,3  | 125,9 | 205  | 1766 | 1734 | 867  |        |
| SFB-50-40-6-2-SD | U                  | 50                  | 40   | 6,35             | 44,5             | 2        | 112        | 75  | 93  | 110 | 11         | 18 | 25 | 85  | 97,5               | 32,1  | 77,2  | 350  | 1293 | 1259 | 630  |        |
| SFB-50-40-6-3-SD | U                  | 50                  | 40   | 6,35             | 44,5             | 3        | 152        | 75  | 93  | 110 | 11         | 18 | 25 | 85  | 97,5               | 47,2  | 122,7 | 350  | 1981 | 1927 | 964  |        |
| SFB-50-40-6-4-SD | U                  | 50                  | 40   | 6,35             | 44,5             | 4        | 192        | 75  | 93  | 110 | 11         | 18 | 25 | 85  | 97,5               | 60,9  | 165,9 | 350  | 2613 | 2542 | 1271 |        |
| SFB-50-40-8-2-SD | U                  | 50                  | 40   | 7,938            | 43,3             | 2        | 116        | 85  | 103 | 120 | 11         | 18 | 25 | 95  | 107,5              | 48,8  | 101,3 | 338  | 1422 | 1388 | 694  |        |
| SFB-50-40-8-3-SD | U                  | 50                  | 40   | 7,938            | 43,3             | 3        | 156        | 85  | 103 | 120 | 11         | 18 | 25 | 95  | 107,5              | 69,5  | 153,7 | 338  | 2097 | 2047 | 1024 |        |
| SFB-50-40-8-4-SD | U                  | 50                  | 40   | 7,938            | 43,3             | 4        | 195        | 85  | 103 | 120 | 11         | 18 | 25 | 95  | 107,5              | 92,6  | 218,2 | 338  | 2892 | 2821 | 1411 |        |
| SFB-50-40-9-2-SD | U                  | 50                  | 40   | 9,525            | 42,2             | 2        | 117        | 90  | 108 | 125 | 11         | 20 | 25 | 95  | 110                | 62,1  | 120,4 | 327  | 1473 | 1438 | 719  |        |
| SFB-50-40-9-2-SD | B                  | 50                  | 40   | 9,525            | 42,2             | 2        | 119        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110                | 62,1  | 120,4 | 327  | 1473 | 1434 | 717  |        |
| SFB-50-40-9-3-SD | U                  | 50                  | 40   | 9,525            | 42,2             | 3        | 157        | 90  | 108 | 125 | 11         | 20 | 25 | 95  | 110                | 88,5  | 182,5 | 327  | 2172 | 2121 | 1061 |        |
| SFB-50-40-9-3-SD | B                  | 50                  | 40   | 9,525            | 42,2             | 3        | 159        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110                | 88,5  | 182,5 | 327  | 2172 | 2116 | 1058 |        |
| SFB-50-40-9-4-SD | U                  | 50                  | 40   | 9,525            | 42,2             | 4        | 197        | 90  | 108 | 125 | 11         | 20 | 25 | 95  | 110                | 114   | 245,8 | 327  | 2862 | 2795 | 1398 |        |
| SFB-63-40-6-2-SD | U                  | 63                  | 40   | 6,35             | 57,5             | 2        | 113        | 95  | 115 | 135 | 13,5       | 20 | 25 | 100 | 117,5              | 36,1  | 99,3  | 575  | 1598 | 1549 | 775  |        |
| SFB-63-40-6-3-SD | U                  | 63                  | 40   | 6,35             | 57,5             | 3        | 153        | 95  | 115 | 135 | 13,5       | 20 | 25 | 100 | 117,5              | 52,7  | 156,4 | 575  | 2429 | 2353 | 1177 |        |
| SFB-63-40-6-4-SD | U                  | 63                  | 40   | 6,35             | 57,5             | 4        | 193        | 95  | 115 | 135 | 13,5       | 20 | 25 | 100 | 117,5              | 679   | 211,4 | 575  | 3202 | 3103 | 1552 |        |
| SFB-63-40-6-5-SD | U                  | 63                  | 40   | 6,35             | 57,5             | 5        | 233        | 95  | 115 | 135 | 13,5       | 20 | 25 | 100 | 117,5              | 84,6  | 276,8 | 575  | 4086 | 3957 | 1979 |        |
| SFB-63-40-8-2-SD | U                  | 63                  | 40   | 7,938            | 56,3             | 2        | 115        | 95  | 115 | 135 | 13,5       | 20 | 25 | 100 | 117,5              | 53,4  | 125,2 | 560  | 1695 | 1637 | 819  |        |
| SFB-63-40-8-3-SD | U                  | 63                  | 40   | 7,938            | 56,3             | 3        | 155        | 95  | 115 | 135 | 13,5       | 20 | 25 | 100 | 117,5              | 78,3  | 198,3 | 560  | 2595 | 2503 | 1252 |        |
| SFB-63-40-8-4-SD | U                  | 63                  | 40   | 7,938            | 56,3             | 4        | 195        | 95  | 115 | 135 | 13,5       | 20 | 25 | 100 | 117,5              | 100,7 | 267,3 | 560  | 3419 | 3300 | 1650 |        |
| SFB-63-40-8-5-SD | U                  | 63                  | 40   | 7,938            | 56,3             | 5        | 235        | 95  | 115 | 135 | 13,5       | 20 | 25 | 100 | 117,5              | 125,9 | 351,7 | 560  | 4391 | 4233 | 2117 |        |
| SFB-63-40-9-2-SD | U                  | 63                  | 40   | 9,525            | 55,2             | 2        | 120        | 105 | 125 | 145 | 13,5       | 20 | 25 | 110 | 127,5              | 70    | 154   | 546  | 1810 | 1753 | 877  |        |
| SFB-63-40-9-2-SD | B                  | 63                  | 40   | 9,525            | 55,2             | 2        | 119        | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5              | 70    | 154   | 546  | 1810 | 1747 | 874  |        |
| SFB-63-40-9-3-SD | U                  | 63                  | 40   | 9,525            | 55,2             | 3        | 160        | 105 | 125 | 145 | 13,5       | 20 | 25 | 110 | 127,5              | 99,6  | 233,4 | 546  | 2667 | 2584 | 1292 |        |
| SFB-63-40-9-3-SD | B                  | 63                  | 40   | 9,525            | 55,2             | 3        | 159        | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5              | 99,6  | 233,4 | 546  | 2667 | 2576 | 1288 |        |
| SFB-63-40-9-4-SD | U                  | 63                  | 40   | 9,525            | 55,2             | 4        | 200        | 105 | 125 | 145 | 13,5       | 20 | 25 | 110 | 127,5              | 132,5 | 330   | 546  | 3671 | 3553 | 1777 |        |
| SFB-63-40-9-4-SD | B                  | 63                  | 40   | 9,525            | 55,2             | 4        | 199        | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5              | 132,5 | 330   | 546  | 3671 | 3542 | 1771 |        |
| SFB-63-40-9-5-SD | U                  | 63                  | 40   | 9,525            | 55,2             | 5        | 235        | 95  | 125 | 145 | 13,5       | 20 | 25 | 100 | 117,5              | 125,9 | 351,7 | 560  | 4391 | 4233 | 2117 |        |
| SFB-63-40-9-5-SD | B                  | 63                  | 40   | 9,525            | 55,2             | 5        | 239        | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5              | 161,2 | 416,5 | 546  | 4547 | 4403 | 2202 |        |
| SFB-63-40-9-5-SD | B                  | 63                  | 40   | 9,525            | 55,2             | 5        | 239        | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5              | 161,2 | 416,5 | 546  | 4547 | 4388 | 2194 |        |
| SFB-80-40-8-2-SD | U                  | 80                  | 40   | 7,938            | 73,3             | 2        | 119        | 125 | 145 | 165 | 13,5       | 25 | 25 | 130 | 147,5              | 60,7  | 165,9 | 934  | 2137 | 2055 | 1028 |        |

# IPIRANGA HLBS

# HIGH LOADS

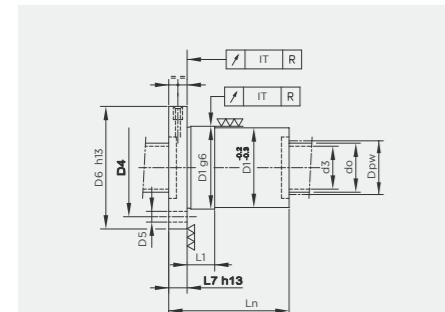
## LIGHTENING OUR CUSTOMERS' HEAVY DUTY

**Ipiranga HLBS High Loads Ball Screws** meet highest dynamics for heavy load ratings.

**Ipiranga HLBS outstand by load capacities.** Made to order with the optimum ball sizes and number of circuits to ensure heavy load ratings.



### NUT CONFIGURATIONS



#### HIGH LOAD SINGLE NUT

High load single nut are characterized by their load capacity, based on the number of circuits and the size of the balls.

### EXTRA PERFORMANCE & EQUIPMENT ALWAYS AT HAND

**MotionFit ROTATING**

When the **operational speeds and lengths** of the ball screw does not allow high Rpm, the Rotary Nuts of Ipiranga satisfy the feed rates making the nut turning and getting the screw static.

**MotionFit COOLING**

When a heating is produced in the ball screw assembly, the accuracy and the life time of the ball screws are affected due to the deformations. Keeping an **equilibrate temperature** of the ball screw assembly we reduce such risks.

**MotionFit SAFETY**

**Safety requirements** are becoming more important, implementing Ipiranga embedded or integrated Safety nuts guarantee the load will be transferred from the ball nut to the safety nut in the event of failure of the system.

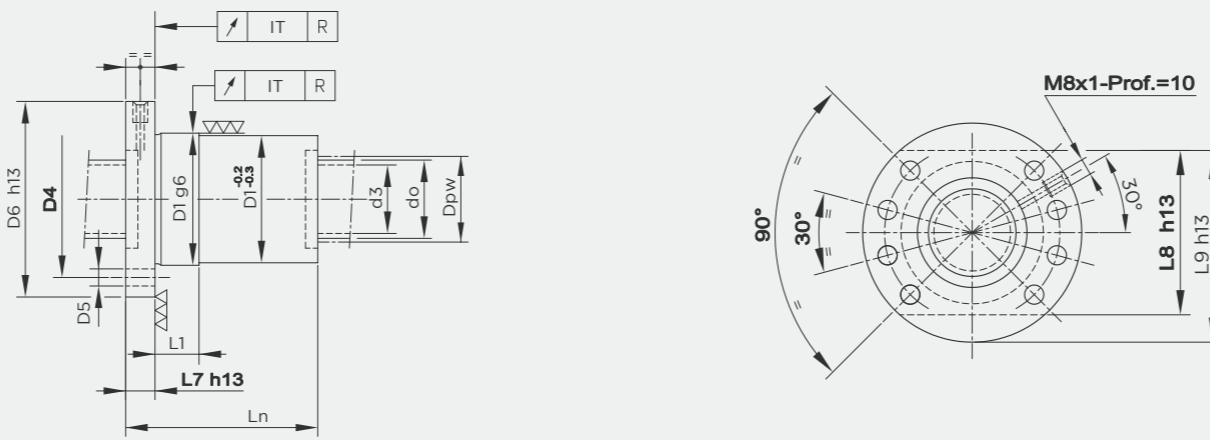
**WIPER CONFIGURATION**

- PTFE/Polyamide wiper
- Plough wiper
- Encapsulated felt wiper
- Triple wiper

**MATERIALS & COATINGS**

- Magnesium Phosphate
- Armoloy
- Stainless steel
- Ceramic balls

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
**High Load**



| Reference     | Recircu-<br>lation | Nominal<br>diameter | Lead | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |    |     |     | Dimensions |    |    |    | Loads and rigidity |       |       |     |      |      |      |      |      |        |
|---------------|--------------------|---------------------|------|------------------|------------------|----------|------------|----|-----|-----|------------|----|----|----|--------------------|-------|-------|-----|------|------|------|------|------|--------|
|               |                    |                     |      |                  |                  |          | Dw         | d3 | i   | Ln  | D1         | D4 | D6 | D5 | L7                 | L1    | L8    | L9  | Cam  | Coam | Rsm  | Rbt  | Rnu  | Rnu.ar |
| SINGLE NUT    | S/U/B              | do                  | Ph   | dw               | root             |          |            |    |     |     |            |    |    |    |                    |       |       |     |      |      |      |      |      |        |
| Ref           | Tipo               | mm                  | mm   | mm               | mm               | units    |            |    |     | mm  | mm         | mm | mm | mm | mm                 | mm    | mm    | mm  | KN   | KN   | N/µm | N/µm | N/µm | N/µm   |
| IHL-32-20-8-3 | U                  | 32                  | 20   | 7,938            | 25,3             | 3        | 96         | 63 | 78  | 93  | 9          | 16 | 20 | 70 | 81,5               | 58,8  | 103,4 | 123 | 934  | 899  | 450  |      |      |        |
| IHL-32-20-8-4 | U                  | 32                  | 20   | 7,938            | 25,3             | 4        | 116        | 63 | 78  | 93  | 9          | 16 | 20 | 70 | 81,5               | 75,9  | 139,6 | 123 | 1232 | 1186 | 593  |      |      |        |
| IHL-32-20-8-5 | U                  | 32                  | 20   | 7,938            | 25,3             | 5        | 122        | 63 | 78  | 93  | 9          | 16 | 20 | 70 | 81,5               | 92,6  | 176,4 | 123 | 1528 | 1472 | 736  |      |      |        |
| IHL-40-10-8-3 | B                  | 40                  | 10   | 7,938            | 33,3             | 3        | 70         | 70 | 85  | 100 | 9          | 14 | 20 | 75 | 87,5               | 66,9  | 131,3 | 205 | 1149 | 1037 | 519  |      |      |        |
| IHL-40-10-8-4 | B                  | 40                  | 10   | 7,938            | 33,3             | 4        | 72         | 70 | 85  | 100 | 9          | 14 | 20 | 75 | 87,5               | 86,2  | 177,1 | 205 | 1514 | 1368 | 684  |      |      |        |
| IHL-40-10-8-5 | B                  | 40                  | 10   | 7,938            | 33,3             | 5        | 90         | 70 | 85  | 100 | 9          | 14 | 20 | 75 | 87,5               | 105   | 223,8 | 205 | 1876 | 1696 | 848  |      |      |        |
| IHL-40-10-8-6 | B                  | 40                  | 10   | 7,938            | 33,3             | 6        | 100        | 70 | 85  | 100 | 9          | 14 | 20 | 75 | 87,5               | 123,5 | 271,4 | 205 | 2237 | 2024 | 1012 |      |      |        |
| IHL-40-10-8-7 | B                  | 40                  | 10   | 7,938            | 33,3             | 7        | 110        | 70 | 85  | 100 | 9          | 14 | 20 | 75 | 87,5               | 141,6 | 320   | 205 | 2594 | 2348 | 1174 |      |      |        |
| IHL-40-10-8-8 | B                  | 40                  | 10   | 7,938            | 33,3             | 8        | 120        | 70 | 85  | 100 | 9          | 14 | 20 | 75 | 87,5               | 158,9 | 365,7 | 205 | 2947 | 2669 | 1335 |      |      |        |
| IHL-40-20-8-3 | U                  | 40                  | 20   | 7,938            | 33,3             | 3        | 97         | 70 | 85  | 100 | 9          | 18 | 25 | 75 | 87,5               | 66,1  | 130,2 | 205 | 1128 | 1071 | 536  |      |      |        |
| IHL-40-20-8-4 | U                  | 40                  | 20   | 7,938            | 33,3             | 4        | 117        | 70 | 85  | 100 | 9          | 18 | 25 | 75 | 87,5               | 85,2  | 175,5 | 205 | 1487 | 1413 | 707  |      |      |        |
| IHL-40-20-8-5 | U                  | 40                  | 20   | 7,938            | 33,3             | 5        | 137        | 70 | 85  | 100 | 9          | 18 | 25 | 75 | 87,5               | 103,8 | 221,9 | 205 | 1842 | 1751 | 876  |      |      |        |
| IHL-40-20-8-6 | U                  | 40                  | 20   | 7,938            | 33,3             | 6        | 157        | 70 | 85  | 100 | 9          | 18 | 25 | 75 | 87,5               | 122,1 | 269,1 | 205 | 2196 | 2088 | 1044 |      |      |        |
| IHL-40-25-8-2 | U                  | 40                  | 25   | 7,938            | 33,3             | 2        | 87         | 70 | 85  | 100 | 9          | 18 | 25 | 75 | 87,5               | 44    | 79,9  | 205 | 712  | 685  | 343  |      |      |        |
| IHL-40-25-8-3 | U                  | 40                  | 25   | 7,938            | 33,3             | 3        | 112        | 70 | 85  | 100 | 9          | 18 | 25 | 75 | 87,5               | 65,6  | 129,3 | 205 | 1113 | 1069 | 535  |      |      |        |
| IHL-40-25-8-4 | U                  | 40                  | 25   | 7,938            | 33,3             | 4        | 137        | 70 | 85  | 100 | 9          | 18 | 25 | 75 | 87,5               | 84,5  | 174,4 | 205 | 1467 | 1409 | 705  |      |      |        |
| IHL-40-25-8-5 | U                  | 40                  | 25   | 7,938            | 33,3             | 5        | 162        | 70 | 85  | 100 | 9          | 18 | 25 | 75 | 87,5               | 102,9 | 220,4 | 205 | 1817 | 1746 | 873  |      |      |        |
| IHL-40-30-8-3 | U                  | 40                  | 30   | 7,938            | 33,3             | 3        | 125        | 75 | 90  | 105 | 9          | 18 | 25 | 80 | 92,5               | 64,9  | 128,3 | 205 | 1095 | 1063 | 532  |      |      |        |
| IHL-40-30-8-4 | U                  | 40                  | 30   | 7,938            | 33,3             | 4        | 155        | 75 | 90  | 105 | 9          | 18 | 25 | 80 | 92,5               | 83,6  | 173,1 | 205 | 1443 | 1401 | 701  |      |      |        |
| IHL-50-10-8-3 | B                  | 50                  | 10   | 7,938            | 51,5             | 3        | 70         | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 72,1  | 158   | 338 | 1323 | 1169 | 585  |      |      |        |
| IHL-50-10-8-4 | B                  | 50                  | 10   | 7,938            | 51,5             | 4        | 72         | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 96    | 224,3 | 338 | 1825 | 1605 | 803  |      |      |        |
| IHL-50-10-8-5 | B                  | 50                  | 10   | 7,938            | 51,5             | 5        | 90         | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 116,9 | 283,4 | 338 | 2261 | 1991 | 996  |      |      |        |
| IHL-50-10-8-6 | B                  | 50                  | 10   | 7,938            | 51,5             | 6        | 100        | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 137,4 | 343,7 | 338 | 2695 | 2375 | 1188 |      |      |        |
| IHL-50-10-8-7 | B                  | 50                  | 10   | 7,938            | 51,5             | 7        | 110        | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 157,5 | 405   | 338 | 3125 | 2756 | 1378 |      |      |        |
| IHL-50-10-8-8 | B                  | 50                  | 10   | 7,938            | 51,5             | 8        | 120        | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 176,7 | 462,9 | 338 | 3550 | 3132 | 1566 |      |      |        |
| IHL-50-16-8-3 | U                  | 50                  | 16   | 7,938            | 51,5             | 3        | 88         | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 71,8  | 157,6 | 338 | 1315 | 1215 | 608  |      |      |        |
| IHL-50-16-8-4 | U                  | 50                  | 16   | 7,938            | 51,5             | 4        | 104        | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 95,7  | 223,7 | 338 | 1814 | 1672 | 836  |      |      |        |
| IHL-50-16-8-5 | U                  | 50                  | 16   | 7,938            | 51,5             | 5        | 120        | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 116,5 | 282,6 | 338 | 2248 | 2073 | 1037 |      |      |        |
| IHL-50-16-8-6 | U                  | 50                  | 16   | 7,938            | 51,5             | 6        | 136        | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 136,8 | 342,7 | 338 | 2678 | 2471 | 1236 |      |      |        |
| IHL-50-16-8-7 | U                  | 50                  | 16   | 7,938            | 51,5             | 7        | 152        | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 156,9 | 403,8 | 338 | 3106 | 2867 | 1434 |      |      |        |
| IHL-50-16-8-8 | U                  | 50                  | 16   | 7,938            | 51,5             | 8        | 168        | 82 | 100 | 118 | 11         | 16 | 25 | 92 | 105                | 176   | 461,5 | 338 | 3528 | 3258 | 1629 |      |      |        |
| IHL-50-16-9-2 | B                  | 50                  | 16   | 9,525            | 52               | 2        | 71         | 85 | 105 | 125 | 13,5       | 20 | 25 | 95 | 110                | 64,1  | 123,3 | 327 | 923  | 851  | 426  |      |      |        |
| IHL-50-16-9-3 | B                  | 50                  | 16   | 9,525            | 52               | 3        | 87         | 85 | 105 | 125 | 13,5       | 20 | 25 | 95 | 110                | 91,4  | 187   | 327 | 1361 | 1256 | 6    |      |      |        |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference     | Recircu- | Nominal  | Lead | Ball  | Root     | Circuits | Dimensions |     |     |     | Dimensions |    |    |     |       |       | Loads and rigidity |      |      |      |      |        |
|---------------|----------|----------|------|-------|----------|----------|------------|-----|-----|-----|------------|----|----|-----|-------|-------|--------------------|------|------|------|------|--------|
|               | lation   | diameter |      | Lead  | diameter |          | i          | Ln  | D1  | D4  | D6         | D5 | L7 | L1  | L8    | L9    | Cam                | Coam | Rsm  | Rbt  | Rnu  | Rnu.ar |
| SINGLE NUT    | S/U/B    | do       | Ph   | Dw    | d3       |          |            |     |     |     |            |    |    |     |       |       |                    |      |      |      |      |        |
| Ref           | Tipo     | mm       | mm   | mm    | mm       | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm    | mm    | KN                 | KN   | N/µm | N/µm | N/µm | N/µm   |
| IHL-50-16-9-7 | B        | 50       | 16   | 9,525 | 52       | 7        | 159        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 201,1 | 482                | 327  | 3242 | 2986 | 1493 |        |
| IHL-50-16-9-8 | B        | 50       | 16   | 9,525 | 52       | 8        | 175        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 225,6 | 550,8              | 327  | 3682 | 3392 | 1696 |        |
| IHL-50-16-9-9 | B        | 50       | 16   | 9,525 | 52       | 9        | 187        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 249,6 | 619,7              | 327  | 4119 | 3797 | 1899 |        |
| IHL-50-20-8-3 | U        | 50       | 20   | 7,938 | 51,5     | 3        | 99         | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 71,5  | 157,2              | 338  | 1307 | 1227 | 614  |        |
| IHL-50-20-8-4 | U        | 50       | 20   | 7,938 | 51,5     | 4        | 119        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 95,3  | 223                | 338  | 1803 | 1689 | 845  |        |
| IHL-50-20-8-5 | U        | 50       | 20   | 7,938 | 51,5     | 5        | 139        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 116   | 281,8              | 338  | 2234 | 2094 | 1047 |        |
| IHL-50-20-8-6 | U        | 50       | 20   | 7,938 | 51,5     | 6        | 159        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 136,4 | 341,7              | 338  | 2663 | 2497 | 1249 |        |
| IHL-50-20-8-7 | U        | 50       | 20   | 7,938 | 51,5     | 7        | 179        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 156,3 | 402,7              | 338  | 3088 | 2896 | 1448 |        |
| IHL-50-20-9-2 | B        | 50       | 20   | 9,525 | 52       | 2        | 79         | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 63,9  | 123                | 327  | 918  | 860  | 430  |        |
| IHL-50-20-9-3 | B        | 50       | 20   | 9,525 | 52       | 3        | 99         | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 91    | 186,5              | 327  | 1353 | 1269 | 635  |        |
| IHL-50-20-9-4 | B        | 50       | 20   | 9,525 | 52       | 4        | 119        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 122,1 | 266,9              | 327  | 1882 | 1759 | 880  |        |
| IHL-50-20-9-5 | B        | 50       | 20   | 9,525 | 52       | 5        | 139        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 148,6 | 336,9              | 327  | 2332 | 2181 | 1091 |        |
| IHL-50-20-9-6 | B        | 50       | 20   | 9,525 | 52       | 6        | 159        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 174,7 | 408,2              | 327  | 2779 | 2601 | 1301 |        |
| IHL-50-20-9-7 | B        | 50       | 20   | 9,525 | 52       | 7        | 184        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 200,4 | 480,7              | 327  | 3224 | 3018 | 1509 |        |
| IHL-50-25-8-2 | U        | 50       | 25   | 7,938 | 51,5     | 2        | 87         | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 49,9  | 103,1              | 338  | 879  | 835  | 418  |        |
| IHL-50-25-8-3 | U        | 50       | 25   | 7,938 | 51,5     | 3        | 112        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 71,2  | 156,5              | 338  | 1296 | 1232 | 616  |        |
| IHL-50-25-8-4 | U        | 50       | 25   | 7,938 | 51,5     | 4        | 137        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 94,8  | 222,1              | 338  | 1788 | 1697 | 849  |        |
| IHL-50-25-8-5 | U        | 50       | 25   | 7,938 | 51,5     | 5        | 162        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 115,4 | 280,6              | 338  | 2215 | 2103 | 1052 |        |
| IHL-50-25-8-6 | U        | 50       | 25   | 7,938 | 51,5     | 6        | 187        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 135,6 | 340,3              | 338  | 2639 | 2507 | 1254 |        |
| IHL-50-25-9-2 | U        | 50       | 25   | 9,525 | 52       | 2        | 93         | 90  | 108 | 125 | 11         | 20 | 25 | 95  | 110   | 63,5  | 122,5              | 327  | 910  | 868  | 434  |        |
| IHL-50-25-9-3 | B        | 50       | 25   | 9,525 | 52       | 3        | 118        | 90  | 108 | 125 | 11         | 20 | 25 | 95  | 110   | 90,6  | 185,7              | 327  | 1342 | 1281 | 641  |        |
| IHL-50-25-9-3 | B        | 50       | 25   | 9,525 | 52       | 3        | 114        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 90,6  | 185,7              | 327  | 1342 | 1275 | 638  |        |
| IHL-50-25-9-4 | U        | 50       | 25   | 9,525 | 52       | 4        | 143        | 90  | 108 | 125 | 11         | 20 | 25 | 95  | 110   | 116,6 | 250,1              | 327  | 1768 | 1688 | 844  |        |
| IHL-50-25-9-4 | B        | 50       | 25   | 9,525 | 52       | 4        | 139        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 121,4 | 265,8              | 327  | 1866 | 1768 | 884  |        |
| IHL-50-25-9-5 | U        | 50       | 25   | 9,525 | 52       | 5        | 168        | 90  | 108 | 125 | 11         | 20 | 25 | 95  | 110   | 147,8 | 335,5              | 327  | 2311 | 2202 | 1101 |        |
| IHL-50-25-9-5 | B        | 50       | 25   | 9,525 | 52       | 5        | 164        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 147,8 | 335,5              | 327  | 2311 | 2191 | 1096 |        |
| IHL-50-25-9-6 | U        | 50       | 25   | 9,525 | 52       | 6        | 193        | 90  | 108 | 125 | 11         | 20 | 25 | 95  | 110   | 173,8 | 406,5              | 327  | 2755 | 2626 | 1313 |        |
| IHL-50-25-9-6 | B        | 50       | 25   | 9,525 | 52       | 6        | 189        | 85  | 105 | 125 | 13,5       | 20 | 25 | 95  | 110   | 173,8 | 406,5              | 327  | 2755 | 2613 | 1307 |        |
| IHL-50-30-8-3 | U        | 50       | 30   | 7,938 | 51,5     | 3        | 126        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 70,7  | 155,7              | 338  | 1282 | 1230 | 615  |        |
| IHL-50-30-8-4 | U        | 50       | 30   | 7,938 | 51,5     | 4        | 156        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 94,2  | 221                | 338  | 1769 | 1694 | 847  |        |
| IHL-50-30-8-5 | U        | 50       | 30   | 7,938 | 51,5     | 5        | 186        | 82  | 100 | 118 | 11         | 18 | 25 | 92  | 105   | 114,6 | 279,2              | 338  | 2191 | 2099 | 1050 |        |
| IHL-63-16-9-3 | B        | 63       | 16   | 9,525 | 55,2     | 3        | 87         | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5 | 101,7 | 237,1              | 546  | 1642 | 1481 | 741  |        |
| IHL-63-16-9-4 | B        | 63       | 16   | 9,525 | 55,2     | 4        | 103        | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5 | 135,2 | 335,2              | 546  | 2259 | 2031 | 1016 |        |
| IHL-63-16-9-5 | B        | 63       | 16   | 9,525 | 55,2     | 5        | 119        | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5 | 164,5 | 423,1              | 546  | 2798 | 2517 | 1259 |        |
| IHL-63-16-9-6 | B        | 63       | 16   | 9,525 | 55,2     | 6        | 143        | 100 | 120 | 140 | 13,5       | 20 | 25 | 105 | 122,5 | 193,3 | 51                 |      |      |      |      |        |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| IHL-63-16-9-13  | B                  | 63                  | 16       | 9,525            | 55,2             | 13       | 263        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 377,3    | 1120,7    | 546        | 6976        | 6301        | 3151        |                |
| IHL-63-16-9-14  | B                  | 63                  | 16       | 9,525            | 55,2             | 14       | 274        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 402,1    | 1206,9    | 546        | 7487        | 6765        | 3383        |                |
| IHL-63-16-12-2  | B                  | 63                  | 16       | 12,7             | 54               | 2        | 75         | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 109      | 221,3     | 536        | 1220        | 1096        | 548         |                |
| IHL-63-16-12-3  | B                  | 63                  | 16       | 12,7             | 54               | 3        | 91         | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 155,2    | 334,5     | 536        | 1798        | 1618        | 809         |                |
| IHL-63-16-12-4  | B                  | 63                  | 16       | 12,7             | 54               | 4        | 107        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,5    | 449,5     | 536        | 2369        | 2135        | 1068        |                |
| IHL-63-16-12-5  | B                  | 63                  | 16       | 12,7             | 54               | 5        | 123        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 242,7    | 566,1     | 536        | 2934        | 2646        | 1323        |                |
| IHL-63-16-12-6  | B                  | 63                  | 16       | 12,7             | 54               | 6        | 139        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 285      | 684,3     | 536        | 3495        | 3154        | 1577        |                |
| IHL-63-16-12-7  | B                  | 63                  | 16       | 12,7             | 54               | 7        | 163        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 326,5    | 804,1     | 536        | 4053        | 3660        | 1830        |                |
| IHL-63-16-12-8  | B                  | 63                  | 16       | 12,7             | 54               | 8        | 179        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 366,3    | 918,9     | 536        | 4604        | 4160        | 2080        |                |
| IHL-63-16-12-9  | B                  | 63                  | 16       | 12,7             | 54               | 9        | 195        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 405,3    | 1033,8    | 536        | 5151        | 4656        | 2328        |                |
| IHL-63-16-12-10 | B                  | 63                  | 16       | 12,7             | 54               | 10       | 211        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 443,8    | 1148,7    | 536        | 5695        | 5151        | 2576        |                |
| IHL-63-16-12-11 | B                  | 63                  | 16       | 12,7             | 54               | 11       | 227        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 481,7    | 1263,5    | 536        | 6237        | 5643        | 2822        |                |
| IHL-63-16-12-12 | B                  | 63                  | 16       | 12,7             | 54               | 12       | 243        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 519,1    | 1378,4    | 536        | 6776        | 6133        | 3067        |                |
| IHL-63-16-12-13 | B                  | 63                  | 16       | 12,7             | 54               | 13       | 267        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 556,1    | 1493,3    | 536        | 7313        | 6622        | 3311        |                |
| IHL-63-16-12-14 | B                  | 63                  | 16       | 12,7             | 54               | 14       | 275        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 592,7    | 1608,1    | 536        | 7848        | 7108        | 3554        |                |
| IHL-63-20-12-8  | B                  | 63                  | 20       | 12,7             | 54               | 8        | 213        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 365,5    | 917,4     | 536        | 4588        | 4228        | 2114        |                |
| IHL-63-20-12-9  | B                  | 63                  | 20       | 12,7             | 54               | 9        | 233        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 404,5    | 1032,1    | 536        | 5133        | 4732        | 2366        |                |
| IHL-63-20-12-10 | B                  | 63                  | 20       | 12,7             | 54               | 10       | 253        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 442,8    | 1146,8    | 536        | 5675        | 5234        | 2617        |                |
| IHL-63-20-12-11 | B                  | 63                  | 20       | 12,7             | 54               | 11       | 268        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 480,6    | 1261,5    | 536        | 6215        | 5734        | 2867        |                |
| IHL-63-20-12-12 | B                  | 63                  | 20       | 12,7             | 54               | 12       | 293        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 518      | 1376,2    | 536        | 6753        | 6232        | 3116        |                |
| IHL-63-20-12-13 | B                  | 63                  | 20       | 12,7             | 54               | 13       | 323        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 554,9    | 1490,9    | 536        | 7288        | 6728        | 3364        |                |
| IHL-63-20-12-14 | B                  | 63                  | 20       | 12,7             | 54               | 14       | 343        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 591,4    | 1605,5    | 536        | 7822        | 7223        | 3612        |                |
| IHL-63-20-12-15 | B                  | 63                  | 20       | 12,7             | 54               | 15       | 361        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 627,6    | 1720,2    | 536        | 8354        | 7716        | 3858        |                |
| IHL-63-20-15-8  | B                  | 63                  | 20       | 15,875           | 50               | 8        | 209        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 496,3    | 1361,5    | 477        | 4879        | 4513        | 2257        |                |
| IHL-63-20-15-9  | B                  | 63                  | 20       | 15,875           | 50               | 9        | 239        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 549,2    | 1531,7    | 477        | 5458        | 5051        | 2526        |                |
| IHL-63-20-15-10 | B                  | 63                  | 20       | 15,875           | 50               | 10       | 259        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 601,2    | 1701,9    | 477        | 6035        | 5587        | 2794        |                |
| IHL-63-20-15-11 | B                  | 63                  | 20       | 15,875           | 50               | 11       | 274        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 652,6    | 1872      | 477        | 6609        | 6120        | 3060        |                |
| IHL-63-20-15-12 | B                  | 63                  | 20       | 15,875           | 50               | 12       | 299        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 703,3    | 2042,2    | 477        | 7180        | 6651        | 3326        |                |
| IHL-63-20-15-13 | B                  | 63                  | 20       | 15,875           | 50               | 13       | 319        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 753,4    | 2212,4    | 477        | 7750        | 7181        | 3591        |                |
| IHL-63-20-15-14 | B                  | 63                  | 20       | 15,875           | 50               | 14       | 339        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 803      | 2382,6    | 477        | 8317        | 7708        | 3854        |                |
| IHL-63-20-15-15 | B                  | 63                  | 20       | 15,875           | 50               | 15       | 357        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 852,1    | 2552,8    | 477        | 8882        | 8233        | 4117        |                |
| IHL-63-25-15-3  | B                  | 63                  | 25       | 15,875           | 50               | 3        | 124        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 208,7    | 494,8     | 477        | 1893        | 1774        | 887         |                |
| IHL-63-25-15-4  | B                  | 63                  | 25       | 15,875           | 50               | 4        | 149        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 268,6    | 664,6     | 477        | 2494        | 2339        | 1170        |                |
| IHL-63-25-15-5  | B                  | 63                  | 25       | 15,875           | 50               | 5        | 174        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 327,1    | 836,8     | 477        | 3091        | 2901        | 1451        |                |
| IHL-63-25-15-6  | B                  | 63                  | 25       | 15,875           | 50               | 6        | 199        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125</    |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| IHL-63-30-15-4  | B                  | 63                  | 30       | 15,875           | 50               | 4        | 169        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 267,6    | 662,5     | 477        | 2478        | 2349        | 1175        |                |
| IHL-63-30-15-5  | B                  | 63                  | 30       | 15,875           | 50               | 5        | 199        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 325,7    | 834,2     | 477        | 3070        | 2912        | 1456        |                |
| IHL-63-30-15-6  | B                  | 63                  | 30       | 15,875           | 50               | 6        | 229        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 382,9    | 1008,2    | 477        | 3659        | 3472        | 1736        |                |
| IHL-63-30-15-7  | B                  | 63                  | 30       | 15,875           | 50               | 7        | 259        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 439,2    | 1184,5    | 477        | 4245        | 4029        | 2015        |                |
| IHL-63-30-15-8  | B                  | 63                  | 30       | 15,875           | 50               | 8        | 304        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 492,6    | 1353,8    | 477        | 4821        | 4577        | 2289        |                |
| IHL-63-30-15-9  | B                  | 63                  | 30       | 15,875           | 50               | 9        | 334        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 545,1    | 1523      | 477        | 5393        | 5121        | 2561        |                |
| IHL-63-30-15-10 | B                  | 63                  | 30       | 15,875           | 50               | 10       | 362        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 596,8    | 1692,2    | 477        | 5963        | 5664        | 2832        |                |
| IHL-70-16-12-2  | B                  | 70                  | 16       | 12,7             | 61               | 2        | 75         | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 111,6    | 236,7     | 676        | 1282        | 1146        | 573         |                |
| IHL-70-16-12-3  | B                  | 70                  | 16       | 12,7             | 61               | 3        | 91         | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 158,8    | 357,8     | 676        | 1889        | 1692        | 846         |                |
| IHL-70-16-12-4  | B                  | 70                  | 16       | 12,7             | 61               | 4        | 107        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 212,1    | 509       | 676        | 2618        | 2335        | 1168        |                |
| IHL-70-16-12-5  | B                  | 70                  | 16       | 12,7             | 61               | 5        | 123        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 258      | 641       | 676        | 3242        | 2894        | 1447        |                |
| IHL-70-16-12-6  | B                  | 70                  | 16       | 12,7             | 61               | 6        | 139        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 302,8    | 774,8     | 676        | 3862        | 3450        | 1725        |                |
| IHL-70-16-12-7  | B                  | 70                  | 16       | 12,7             | 61               | 7        | 163        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 346,9    | 910,4     | 676        | 4478        | 4003        | 2002        |                |
| IHL-70-16-12-8  | B                  | 70                  | 16       | 12,7             | 61               | 8        | 179        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 389,1    | 1040,4    | 676        | 5086        | 4549        | 2275        |                |
| IHL-70-16-12-9  | B                  | 70                  | 16       | 12,7             | 61               | 9        | 195        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 430,6    | 1170,5    | 676        | 5691        | 5093        | 2547        |                |
| IHL-70-16-12-10 | B                  | 70                  | 16       | 12,7             | 61               | 10       | 211        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 471,4    | 1300,5    | 676        | 6292        | 5634        | 2817        |                |
| IHL-70-16-12-11 | B                  | 70                  | 16       | 12,7             | 61               | 11       | 227        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 511,7    | 1430,6    | 676        | 6890        | 6172        | 3086        |                |
| IHL-70-16-12-12 | B                  | 70                  | 16       | 12,7             | 61               | 12       | 243        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 551,4    | 1560,6    | 676        | 7486        | 6709        | 3355        |                |
| IHL-70-16-12-13 | B                  | 70                  | 16       | 12,7             | 61               | 13       | 267        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 590,7    | 1690,7    | 676        | 8080        | 7244        | 3622        |                |
| IHL-70-16-12-14 | B                  | 70                  | 16       | 12,7             | 61               | 14       | 275        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 629,6    | 1820,7    | 676        | 8671        | 7777        | 3889        |                |
| IHL-70-20-12-3  | B                  | 70                  | 20       | 12,7             | 61               | 3        | 103        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 158,6    | 357,3     | 676        | 1884        | 1724        | 862         |                |
| IHL-70-20-12-4  | B                  | 70                  | 20       | 12,7             | 61               | 4        | 123        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 211,8    | 508,3     | 676        | 2611        | 2381        | 1191        |                |
| IHL-70-20-12-5  | B                  | 70                  | 20       | 12,7             | 61               | 5        | 143        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 257,5    | 640,1     | 676        | 3233        | 2950        | 1475        |                |
| IHL-70-20-12-6  | B                  | 70                  | 20       | 12,7             | 61               | 6        | 163        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 302,3    | 773,8     | 676        | 3851        | 3516        | 1758        |                |
| IHL-70-20-12-7  | B                  | 70                  | 20       | 12,7             | 61               | 7        | 193        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 346,3    | 909,1     | 676        | 4466        | 4080        | 2040        |                |
| IHL-70-20-12-8  | B                  | 70                  | 20       | 12,7             | 61               | 8        | 213        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 388,4    | 1039      | 676        | 5072        | 4636        | 2318        |                |
| IHL-70-20-12-9  | B                  | 70                  | 20       | 12,7             | 61               | 9        | 233        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 429,8    | 1168,9    | 676        | 5675        | 5189        | 2595        |                |
| IHL-70-20-12-10 | B                  | 70                  | 20       | 12,7             | 61               | 10       | 253        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 470,6    | 1298,8    | 676        | 6274        | 5739        | 2870        |                |
| IHL-70-20-12-11 | B                  | 70                  | 20       | 12,7             | 61               | 11       | 268        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 510,8    | 1428,7    | 676        | 6871        | 6288        | 3144        |                |
| IHL-80-16-9-3   | B                  | 80                  | 16       | 9,525            | 72,2             | 3        | 87         | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 115      | 311,7     | 916        | 2041        | 1783        | 892         |                |
| IHL-80-16-9-4   | B                  | 80                  | 16       | 9,525            | 72,2             | 4        | 103        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 147,9    | 419,7     | 916        | 2689        | 2352        | 1176        |                |
| IHL-80-16-9-5   | B                  | 80                  | 16       | 9,525            | 72,2             | 5        | 127        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 179,9    | 529,7     | 916        | 3331        | 2917        | 1459        |                |
| IHL-80-16-9-6   | B                  | 80                  | 16       | 9,525            | 72,2             | 6        | 143        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 211,2    | 641,5     | 916        | 3968        | 3478        | 1739        |                |
| IHL-80-16-9-7   | B                  | 80                  | 16       | 9,525            | 72,2             | 7        | 159</      |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-----------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                 | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                 | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| IHL-80-16-9-16  | B                  | 80                  | 16       | 9,525            | 72,2             | 16         | 319        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 492,7     | 1726,1     | 916         | 10119       | 8916        | 4458           |  |
| IHL-80-16-12-2  | B                  | 80                  | 16       | 12,7             | 71               | 2          | 75         | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 121,4     | 280,6      | 903         | 1471        | 1284        | 642            |  |
| IHL-80-16-12-3  | B                  | 80                  | 16       | 12,7             | 71               | 3          | 91         | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 172,7     | 424,1      | 903         | 2167        | 1896        | 948            |  |
| IHL-80-16-12-4  | B                  | 80                  | 16       | 12,7             | 71               | 4          | 107        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 221,9     | 569,8      | 903         | 2854        | 2500        | 1250           |  |
| IHL-80-16-12-5  | B                  | 80                  | 16       | 12,7             | 71               | 5          | 123        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 269,8     | 717,4      | 903         | 3534        | 3100        | 1550           |  |
| IHL-80-16-12-6  | B                  | 80                  | 16       | 12,7             | 71               | 6          | 147        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 316,6     | 867,1      | 903         | 4210        | 3696        | 1848           |  |
| IHL-80-16-12-7  | B                  | 80                  | 16       | 12,7             | 71               | 7          | 163        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 362,6     | 1018,7     | 903         | 4881        | 4288        | 2144           |  |
| IHL-80-16-12-8  | B                  | 80                  | 16       | 12,7             | 71               | 8          | 179        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 406,7     | 1164,3     | 903         | 5543        | 4873        | 2437           |  |
| IHL-80-16-12-9  | B                  | 80                  | 16       | 12,7             | 71               | 9          | 195        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 450,1     | 1309,8     | 903         | 6202        | 5456        | 2728           |  |
| IHL-80-16-12-10 | B                  | 80                  | 16       | 12,7             | 71               | 10         | 211        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 492,8     | 1455,3     | 903         | 6858        | 6037        | 3019           |  |
| IHL-80-16-12-11 | B                  | 80                  | 16       | 12,7             | 71               | 11         | 235        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 534,9     | 1600,8     | 903         | 7510        | 6614        | 3307           |  |
| IHL-80-16-12-12 | B                  | 80                  | 16       | 12,7             | 71               | 12         | 251        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 576,4     | 1746,4     | 903         | 8159        | 7189        | 3595           |  |
| IHL-80-16-12-13 | B                  | 80                  | 16       | 12,7             | 71               | 13         | 267        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 617,5     | 1891,9     | 903         | 8806        | 7762        | 3881           |  |
| IHL-80-16-12-14 | B                  | 80                  | 16       | 12,7             | 71               | 14         | 283        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 658,2     | 2037,4     | 903         | 9451        | 8334        | 4167           |  |
| IHL-80-16-12-15 | B                  | 80                  | 16       | 12,7             | 71               | 15         | 299        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 698,4     | 2183       | 903         | 10093       | 8904        | 4452           |  |
| IHL-80-16-12-16 | B                  | 80                  | 16       | 12,7             | 71               | 16         | 323        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 738,3     | 2328,5     | 903         | 10734       | 9473        | 4737           |  |
| IHL-80-20-12-3  | U                  | 80                  | 20       | 12,7             | 71               | 3          | 118        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 172,4     | 423,7      | 903         | 2162        | 1955        | 978            |  |
| IHL-80-20-12-4  | U                  | 80                  | 20       | 12,7             | 71               | 4          | 138        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 221,6     | 569,2      | 903         | 2848        | 2578        | 1289           |  |
| IHL-80-20-12-5  | U                  | 80                  | 20       | 12,7             | 71               | 5          | 158        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 269,4     | 716,7      | 903         | 3527        | 3196        | 1598           |  |
| IHL-80-20-12-6  | U                  | 80                  | 20       | 12,7             | 71               | 6          | 178        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 316,2     | 866,2      | 903         | 4201        | 3809        | 1905           |  |
| IHL-80-20-12-7  | U                  | 80                  | 20       | 12,7             | 71               | 7          | 198        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 362,1     | 1017,7     | 903         | 4870        | 4418        | 2209           |  |
| IHL-80-20-12-8  | U                  | 80                  | 20       | 12,7             | 71               | 8          | 218        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 406,2     | 1163,1     | 903         | 5532        | 5022        | 2511           |  |
| IHL-80-20-12-8  | B                  | 80                  | 20       | 12,7             | 71               | 8          | 213        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 406,2     | 1163,1     | 903         | 5532        | 4985        | 2493           |  |
| IHL-80-20-12-9  | U                  | 80                  | 20       | 12,7             | 71               | 9          | 238        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 449,5     | 1308,4     | 903         | 6189        | 5621        | 2811           |  |
| IHL-80-20-12-9  | B                  | 80                  | 20       | 12,7             | 71               | 9          | 233        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 449,5     | 1308,4     | 903         | 6189        | 5580        | 2790           |  |
| IHL-80-20-12-10 | U                  | 80                  | 20       | 12,7             | 71               | 10         | 258        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 492,1     | 1453,8     | 903         | 6843        | 6218        | 3109           |  |
| IHL-80-20-12-10 | B                  | 80                  | 20       | 12,7             | 71               | 10         | 253        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 492,1     | 1453,8     | 903         | 6843        | 6173        | 3087           |  |
| IHL-80-20-12-11 | B                  | 80                  | 20       | 12,7             | 71               | 11         | 283        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 534,2     | 1599,2     | 903         | 7494        | 6763        | 3382           |  |
| IHL-80-20-12-12 | B                  | 80                  | 20       | 12,7             | 71               | 12         | 303        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 575,7     | 1744,6     | 903         | 8142        | 7350        | 3675           |  |
| IHL-80-20-12-13 | B                  | 80                  | 20       | 12,7             | 71               | 13         | 323        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 616,7     | 1890       | 903         | 8787        | 7935        | 3968           |  |
| IHL-80-20-12-14 | B                  | 80                  | 20       | 12,7             | 71               | 14         | 343        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 657,3     | 2035,3     | 903         | 9431        | 8520        | 4260           |  |
| IHL-80-20-12-15 | B                  | 80                  | 20       | 12,7             | 71               | 15         | 361        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 697,5     | 2180,7     | 903         | 10072       | 9102        | 4551           |  |
| IHL-80-20-15-2  | B                  | 80                  | 20       | 15,875           | 67               | 2          | 89         | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 165,6     | 411,9      | 826         | 1548        | 1395        | 698            |  |
| IHL-80-20-15-3  | B                  | 80                  | 20       | 15,875           | 67               |            |            |          |          |          |            |          |          |          |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| IHL-80-20-15-12 | B                  | 80                  | 20       | 15,875           | 67               | 12       | 299        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 789,7    | 2560,8             | 826        | 8600        | 7804        | 3902        |                |
| IHL-80-20-15-13 | B                  | 80                  | 20       | 15,875           | 67               | 13       | 329        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 846      | 2774,2             | 826        | 9282        | 8426        | 4213        |                |
| IHL-80-20-15-14 | B                  | 80                  | 20       | 15,875           | 67               | 14       | 349        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 901,6    | 2987,6             | 826        | 9961        | 9045        | 4523        |                |
| IHL-80-20-15-15 | B                  | 80                  | 20       | 15,875           | 67               | 15       | 361        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 956,8    | 3201               | 826        | 10639       | 9663        | 4832        |                |
| IHL-80-20-15-16 | B                  | 80                  | 20       | 15,875           | 67               | 16       | 387        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 1011,4   | 3414,4             | 826        | 11314       | 10279       | 5140        |                |
| IHL-80-25-15-3  | B                  | 80                  | 25       | 15,875           | 67               | 3        | 124        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 235,3    | 621,5              | 826        | 2274        | 2094        | 1047        |                |
| IHL-80-25-15-4  | B                  | 80                  | 25       | 15,875           | 67               | 4        | 149        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 302,6    | 834,7              | 826        | 2995        | 2760        | 1380        |                |
| IHL-80-25-15-5  | B                  | 80                  | 25       | 15,875           | 67               | 5        | 174        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 368,2    | 1050,7             | 826        | 3710        | 3421        | 1711        |                |
| IHL-80-25-15-6  | B                  | 80                  | 25       | 15,875           | 67               | 6        | 199        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 432,5    | 1269,7             | 826        | 4421        | 4079        | 2040        |                |
| IHL-80-25-15-7  | B                  | 80                  | 25       | 15,875           | 67               | 7        | 237        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 495,7    | 1491,4             | 826        | 5127        | 4733        | 2367        |                |
| IHL-80-25-15-8  | B                  | 80                  | 25       | 15,875           | 67               | 8        | 262        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 556      | 1704,4             | 826        | 5823        | 5378        | 2689        |                |
| IHL-80-25-15-9  | B                  | 80                  | 25       | 15,875           | 67               | 9        | 287        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 615,3    | 1917,5             | 826        | 6515        | 6019        | 3010        |                |
| IHL-80-25-15-10 | B                  | 80                  | 25       | 15,875           | 67               | 10       | 312        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 673,7    | 2130,5             | 826        | 7204        | 6658        | 3329        |                |
| IHL-80-25-15-11 | B                  | 80                  | 25       | 15,875           | 67               | 11       | 337        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 731,2    | 2343,6             | 826        | 7889        | 7294        | 3647        |                |
| IHL-80-25-15-12 | B                  | 80                  | 25       | 15,875           | 67               | 12       | 360        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 788      | 2556,6             | 826        | 8571        | 7926        | 3963        |                |
| IHL-80-25-15-13 | B                  | 80                  | 25       | 15,875           | 67               | 13       | 397        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 844,2    | 2769,7             | 826        | 9250        | 8557        | 4279        |                |
| IHL-80-25-15-14 | B                  | 80                  | 25       | 15,875           | 67               | 14       | 422        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 899,7    | 2982,7             | 826        | 9927        | 9185        | 4593        |                |
| IHL-80-25-15-15 | B                  | 80                  | 25       | 15,875           | 67               | 15       | 447        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 954,7    | 3195,8             | 826        | 10602       | 9812        | 4906        |                |
| IHL-80-25-15-16 | B                  | 80                  | 25       | 15,875           | 67               | 16       | 472        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 1009,2   | 3408,8             | 826        | 11275       | 10438       | 5219        |                |
| IHL-80-25-19-2  | B                  | 80                  | 25       | 19,05            | 64,1             | 2        | 105        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 202,7    | 472,1              | 774        | 1524        | 1410        | 705         |                |
| IHL-80-25-19-3  | B                  | 80                  | 25       | 19,05            | 64,1             | 3        | 130        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 288,6    | 712,7              | 774        | 2247        | 2081        | 1041        |                |
| IHL-80-25-19-4  | B                  | 80                  | 25       | 19,05            | 64,1             | 4        | 155        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 371,1    | 956,2              | 774        | 2960        | 2744        | 1372        |                |
| IHL-80-25-19-5  | B                  | 80                  | 25       | 19,05            | 64,1             | 5        | 180        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 451,4    | 1202,6             | 774        | 3666        | 3401        | 1701        |                |
| IHL-80-25-19-6  | B                  | 80                  | 25       | 19,05            | 64,1             | 6        | 205        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 557      | 1563,5             | 774        | 4665        | 4308        | 2154        |                |
| IHL-80-25-19-7  | B                  | 80                  | 25       | 19,05            | 64,1             | 7        | 230        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 607,6    | 1703,9             | 774        | 5065        | 4703        | 2352        |                |
| IHL-80-25-19-8  | B                  | 80                  | 25       | 19,05            | 64,1             | 8        | 255        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 716,1    | 2097,1             | 774        | 6145        | 5680        | 2840        |                |
| IHL-80-25-19-9  | B                  | 80                  | 25       | 19,05            | 64,1             | 9        | 293        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 754,2    | 2190,7             | 774        | 6437        | 5981        | 2991        |                |
| IHL-80-25-19-10 | B                  | 80                  | 25       | 19,05            | 64,1             | 10       | 318        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 825,7    | 2434,1             | 774        | 7117        | 6616        | 3308        |                |
| IHL-80-25-19-11 | B                  | 80                  | 25       | 19,05            | 64,1             | 11       | 343        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 896,3    | 2677,5             | 774        | 7794        | 7247        | 3624        |                |
| IHL-80-25-19-12 | B                  | 80                  | 25       | 19,05            | 64,1             | 12       | 360        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 1014,8   | 3145,6             | 774        | 9044        | 8372        | 4186        |                |
| IHL-80-25-19-13 | B                  | 80                  | 25       | 19,05            | 64,1             | 13       | 391        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 1087,1   | 3407,7             | 774        | 9761        | 9038        | 4519        |                |
| IHL-80-25-19-14 | B                  | 80                  | 25       | 19,05            | 64,1             | 14       | 416        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 1158,7   | 3669,9             | 774        | 10476       | 9702        | 4851        |                |
| IHL-80-25-19-15 | B                  | 80                  | 25       | 19,05            | 64,1             | 15       | 441        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 1229,5   | 3932               |            |             |             |             |                |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                  | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
| Ref              | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| IHL-80-30-15-11  | B                  | 80                  | 30       | 15,875           | 67               | 11         | 392        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 729,3     | 2338,9     | 826         | 7856        | 7358        | 3679           |  |
| IHL-80-30-15-12  | B                  | 80                  | 30       | 15,875           | 67               | 12         | 422        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 786       | 2551,5     | 826         | 8535        | 7996        | 3998           |  |
| IHL-80-30-15-13  | B                  | 80                  | 30       | 15,875           | 67               | 13         | 467        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 842       | 2764,2     | 826         | 9212        | 8632        | 4316           |  |
| IHL-80-30-19-3   | B                  | 80                  | 30       | 19,05            | 64,1             | 3          | 145        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 287,8     | 711,3      | 774         | 2237        | 2099        | 1050           |  |
| IHL-80-30-19-4   | B                  | 80                  | 30       | 19,05            | 64,1             | 4          | 175        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 370,1     | 954,3      | 774         | 2947        | 2766        | 1383           |  |
| IHL-80-30-19-5   | B                  | 80                  | 30       | 19,05            | 64,1             | 5          | 205        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 450,2     | 1200,2     | 774         | 3651        | 3429        | 1715           |  |
| IHL-80-30-19-6   | B                  | 80                  | 30       | 19,05            | 64,1             | 6          | 235        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 555,5     | 1560,4     | 774         | 4646        | 4347        | 2174           |  |
| IHL-80-30-19-7   | B                  | 80                  | 30       | 19,05            | 64,1             | 7          | 265        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 606       | 1700,5     | 774         | 5044        | 4741        | 2371           |  |
| IHL-80-30-19-8   | B                  | 80                  | 30       | 19,05            | 64,1             | 8          | 310        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 679,8     | 1943,4     | 774         | 5729        | 5387        | 2694           |  |
| IHL-80-30-19-9   | B                  | 80                  | 30       | 19,05            | 64,1             | 9          | 340        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 752,3     | 2186,4     | 774         | 6410        | 6029        | 3015           |  |
| IHL-80-30-19-10  | B                  | 80                  | 30       | 19,05            | 64,1             | 10         | 368        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 823,6     | 2429,3     | 774         | 7087        | 6668        | 3334           |  |
| IHL-80-30-19-11  | B                  | 80                  | 30       | 19,05            | 64,1             | 11         | 398        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 894       | 2672,2     | 774         | 7761        | 7304        | 3652           |  |
| IHL-80-30-19-12  | B                  | 80                  | 30       | 19,05            | 64,1             | 12         | 428        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 1012,2    | 3139,4     | 774         | 9007        | 8444        | 4222           |  |
| IHL-80-30-19-13  | B                  | 80                  | 30       | 19,05            | 64,1             | 13         | 458        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 1084,3    | 3401       | 774         | 9721        | 9116        | 4558           |  |
| IHL-80-30-19-14  | B                  | 80                  | 30       | 19,05            | 64,1             | 14         | 488        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 1155,7    | 3662,6     | 774         | 10432       | 9785        | 4893           |  |
| IHL-100-16-12-2  | B                  | 100                 | 16       | 12,7             | 91               | 2          | 75         | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 130,7     | 340,2      | 1458        | 1704        | 1450        | 725            |  |
| IHL-100-16-12-3  | B                  | 100                 | 16       | 12,7             | 91               | 3          | 91         | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 191       | 535,7      | 1458        | 2604        | 2209        | 1105           |  |
| IHL-100-16-12-4  | B                  | 100                 | 16       | 12,7             | 91               | 4          | 107        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 245,4     | 719,5      | 1458        | 3429        | 2914        | 1457           |  |
| IHL-100-16-12-5  | B                  | 100                 | 16       | 12,7             | 91               | 5          | 131        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 298,2     | 905,9      | 1458        | 4246        | 3613        | 1807           |  |
| IHL-100-16-12-6  | B                  | 100                 | 16       | 12,7             | 91               | 6          | 147        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 349,9     | 1094,7     | 1458        | 5057        | 4308        | 2154           |  |
| IHL-100-16-12-7  | B                  | 100                 | 16       | 12,7             | 91               | 7          | 163        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 400,6     | 1286       | 1458        | 5863        | 4999        | 2500           |  |
| IHL-100-16-12-8  | B                  | 100                 | 16       | 12,7             | 91               | 8          | 179        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 449,3     | 1469,7     | 1458        | 6658        | 5682        | 2841           |  |
| IHL-100-16-12-9  | B                  | 100                 | 16       | 12,7             | 91               | 9          | 203        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 497,2     | 1653,5     | 1458        | 7449        | 6363        | 3182           |  |
| IHL-100-16-12-10 | B                  | 100                 | 16       | 12,7             | 91               | 10         | 219        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 544,4     | 1837,2     | 1458        | 8237        | 7041        | 3521           |  |
| IHL-100-16-12-11 | B                  | 100                 | 16       | 12,7             | 91               | 11         | 235        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 590,9     | 2020,9     | 1458        | 9020        | 7715        | 3858           |  |
| IHL-100-16-12-12 | B                  | 100                 | 16       | 12,7             | 91               | 12         | 251        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 636,8     | 2204,6     | 1458        | 9800        | 8387        | 4194           |  |
| IHL-100-16-12-13 | B                  | 100                 | 16       | 12,7             | 91               | 13         | 275        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 682,2     | 2388,3     | 1458        | 10577       | 9057        | 4529           |  |
| IHL-100-16-12-14 | B                  | 100                 | 16       | 12,7             | 91               | 14         | 291        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 727,1     | 2572       | 1458        | 11352       | 9725        | 4863           |  |
| IHL-100-16-12-15 | B                  | 100                 | 16       | 12,7             | 91               | 15         | 307        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 771,5     | 2755,8     | 1458        | 12123       | 10390       | 5195           |  |
| IHL-100-16-12-16 | B                  | 100                 | 16       | 12,7             | 91               | 16         | 323        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 815,6     | 2939,5     | 1458        | 12893       | 11055       | 5528           |  |
| IHL-100-20-15-2  | B                  | 100                 | 20       | 15,875           | 87               | 2          | 89         | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 180       | 496,2      | 1359        | 1788        | 1578        | 789            |  |
| IHL-100-20-15-3  | B                  | 100                 | 20       | 15,875           | 87               | 3          | 109        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 256,1     | 749,7      | 1359        | 2635        | 2330        | 1165           |  |
| IHL-100-20-15-4  | B                  | 100                 | 20       | 15,875           | 87               | 4          | 129        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 340,7     | 1059,6     | 1359</      |             |             |                |  |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| IHL-100-20-15-14 | B                  | 100                 | 20       | 15,875           | 87               | 14       | 349        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1011,5   | 3785      | 1359       | 12036       | 10668       | 5334        |                |
| IHL-100-20-15-15 | B                  | 100                 | 20       | 15,875           | 87               | 15       | 367        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1073,4   | 4055,4    | 1359       | 12854       | 11397       | 5699        |                |
| IHL-100-20-15-16 | B                  | 100                 | 20       | 15,875           | 87               | 16       | 397        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1134,6   | 4325,7    | 1359       | 13670       | 12125       | 6063        |                |
| IHL-100-25-19-2  | B                  | 100                 | 25       | 19,05            | 84,1             | 2        | 105        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 228,2    | 591,5     | 1292       | 1827        | 1658        | 829         |                |
| IHL-100-25-19-3  | B                  | 100                 | 25       | 19,05            | 84,1             | 3        | 130        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 324,6    | 892,8     | 1292       | 2692        | 2447        | 1224        |                |
| IHL-100-25-19-4  | B                  | 100                 | 25       | 19,05            | 84,1             | 4        | 155        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 434,4    | 1272,5    | 1292       | 3742        | 3388        | 1694        |                |
| IHL-100-25-19-5  | B                  | 100                 | 25       | 19,05            | 84,1             | 5        | 180        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 528,2    | 1600,2    | 1292       | 4634        | 4199        | 2100        |                |
| IHL-100-25-19-6  | B                  | 100                 | 25       | 19,05            | 84,1             | 6        | 205        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 619,9    | 1931,5    | 1292       | 5520        | 5005        | 2503        |                |
| IHL-100-25-19-7  | B                  | 100                 | 25       | 19,05            | 84,1             | 7        | 243        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 710,2    | 2266,4    | 1292       | 6401        | 5807        | 2904        |                |
| IHL-100-25-19-8  | B                  | 100                 | 25       | 19,05            | 84,1             | 8        | 268        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 796,6    | 2590,2    | 1292       | 7270        | 6599        | 3300        |                |
| IHL-100-25-19-9  | B                  | 100                 | 25       | 19,05            | 84,1             | 9        | 293        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 881,5    | 2914      | 1292       | 8133        | 7386        | 3693        |                |
| IHL-100-25-19-10 | B                  | 100                 | 25       | 19,05            | 84,1             | 10       | 318        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 9651     | 32377     | 1292       | 8993        | 8171        | 4086        |                |
| IHL-100-25-19-11 | B                  | 100                 | 25       | 19,05            | 84,1             | 11       | 343        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1047,6   | 3561,5    | 1292       | 9848        | 8951        | 4476        |                |
| IHL-100-25-19-12 | B                  | 100                 | 25       | 19,05            | 84,1             | 12       | 366        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1129     | 3885,3    | 1292       | 10700       | 9729        | 4865        |                |
| IHL-100-25-19-13 | B                  | 100                 | 25       | 19,05            | 84,1             | 13       | 403        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1209,4   | 4209,1    | 1292       | 11548       | 10504       | 5252        |                |
| IHL-100-25-19-14 | B                  | 100                 | 25       | 19,05            | 84,1             | 14       | 428        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1289     | 4532,8    | 1292       | 12393       | 11276       | 5638        |                |
| IHL-100-25-19-15 | B                  | 100                 | 25       | 19,05            | 84,1             | 15       | 453        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1367,8   | 4856,6    | 1292       | 13236       | 12046       | 6023        |                |
| IHL-100-25-19-16 | B                  | 100                 | 25       | 19,05            | 84,1             | 16       | 478        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1445,9   | 5180,4    | 1292       | 14076       | 12814       | 6407        |                |
| IHL-100-30-19-3  | B                  | 100                 | 30       | 19,05            | 84,1             | 3        | 145        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 324      | 891,7     | 1292       | 2684        | 2478        | 1239        |                |
| IHL-100-30-19-4  | B                  | 100                 | 30       | 19,05            | 84,1             | 4        | 175        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 433,7    | 1270,9    | 1292       | 3732        | 3434        | 1717        |                |
| IHL-100-30-19-5  | B                  | 100                 | 30       | 19,05            | 84,1             | 5        | 205        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 527,3    | 1598,1    | 1292       | 4621        | 4255        | 2128        |                |
| IHL-100-30-19-6  | B                  | 100                 | 30       | 19,05            | 84,1             | 6        | 235        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 618,9    | 1929      | 1292       | 5505        | 5071        | 2536        |                |
| IHL-100-30-19-7  | B                  | 100                 | 30       | 19,05            | 84,1             | 7        | 280        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 709      | 2263,5    | 1292       | 6383        | 5883        | 2942        |                |
| IHL-100-30-19-8  | B                  | 100                 | 30       | 19,05            | 84,1             | 8        | 310        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 795,3    | 2586,9    | 1292       | 7250        | 6685        | 3343        |                |
| IHL-100-30-19-9  | B                  | 100                 | 30       | 19,05            | 84,1             | 9        | 340        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 880,1    | 2910,2    | 1292       | 8112        | 7483        | 3742        |                |
| IHL-100-30-19-10 | B                  | 100                 | 30       | 19,05            | 84,1             | 10       | 368        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 963,5    | 3233,6    | 1292       | 8968        | 8276        | 4138        |                |
| IHL-100-30-19-11 | B                  | 100                 | 30       | 19,05            | 84,1             | 11       | 398        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1045,8   | 3556,9    | 1292       | 9821        | 9066        | 4533        |                |
| IHL-100-30-19-12 | B                  | 100                 | 30       | 19,05            | 84,1             | 12       | 428        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1127,1   | 3880,3    | 1292       | 10671       | 9854        | 4927        |                |
| IHL-100-30-19-13 | B                  | 100                 | 30       | 19,05            | 84,1             | 13       | 473        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1207,4   | 4203,6    | 1292       | 11517       | 10638       | 5319        |                |
| IHL-120-20-15-2  | B                  | 120                 | 20       | 15,875           | 107              | 2        | 89         | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 197,8    | 606,2     | 2023       | 2098        | 1790        | 895         |                |
| IHL-120-20-15-3  | B                  | 120                 | 20       | 15,875           | 107              | 3        | 109        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 281,4    | 915,9     | 2023       | 3092        | 2645        | 1323        |                |
| IHL-120-20-15-4  | B                  | 120                 | 20       | 15,875           | 107              | 4        | 129        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 372,1    | 1283,2    | 2023       | 4230        | 3605        | 1803        |                |
| IHL-120-20-15-5  | B                  | 120                 | 20</     |                  |                  |          |            |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| IHL-120-20-15-15 | B                  | 120                 | 20       | 15,875           | 107              | 15       | 367        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 1171,2   | 4909,4    | 2023       | 14961       | 12856       | 6428        |                |
| IHL-120-20-15-16 | B                  | 120                 | 20       | 15,875           | 107              | 16       | 397        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 1238     | 5236,7    | 2023       | 15910       | 13677       | 6839        |                |
| IHL-125-16-9-3   | B                  | 125                 | 16       | 9,525            | 117,2            | 3        | 87         | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 136,7    | 486,7     | 2356       | 2888        | 2271        | 1136        |                |
| IHL-125-16-9-4   | B                  | 125                 | 16       | 9,525            | 117,2            | 4        | 111        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 175,8    | 655,1     | 2356       | 3804        | 2999        | 1500        |                |
| IHL-125-16-9-5   | B                  | 125                 | 16       | 9,525            | 117,2            | 5        | 127        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 213,7    | 826,6     | 2356       | 4711        | 3721        | 1861        |                |
| IHL-125-16-9-6   | B                  | 125                 | 16       | 9,525            | 117,2            | 6        | 143        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 250,8    | 1000,9    | 2356       | 5611        | 4439        | 2220        |                |
| IHL-125-16-9-7   | B                  | 125                 | 16       | 9,525            | 117,2            | 7        | 167        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 287,3    | 1177,9    | 2356       | 6506        | 5154        | 2577        |                |
| IHL-125-16-9-8   | B                  | 125                 | 16       | 9,525            | 117,2            | 8        | 183        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 322,2    | 1346,2    | 2356       | 7389        | 5861        | 2931        |                |
| IHL-125-16-9-9   | B                  | 125                 | 16       | 9,525            | 117,2            | 9        | 199        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 356,6    | 1514,5    | 2356       | 8268        | 6565        | 3283        |                |
| IHL-125-16-9-10  | B                  | 125                 | 16       | 9,525            | 117,2            | 10       | 223        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 390,4    | 1682,7    | 2356       | 9141        | 7266        | 3633        |                |
| IHL-125-16-9-11  | B                  | 125                 | 16       | 9,525            | 117,2            | 11       | 239        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 423,8    | 1851      | 2356       | 10011       | 7965        | 3983        |                |
| IHL-125-16-9-12  | B                  | 125                 | 16       | 9,525            | 117,2            | 12       | 255        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 464,3    | 2069,8    | 2356       | 11118       | 8813        | 4407        |                |
| IHL-125-16-9-13  | B                  | 125                 | 16       | 9,525            | 117,2            | 13       | 279        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 489,2    | 2187,6    | 2356       | 11738       | 9354        | 4677        |                |
| IHL-125-16-9-14  | B                  | 125                 | 16       | 9,525            | 117,2            | 14       | 295        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 530,1    | 2414,7    | 2356       | 12878       | 10223       | 5112        |                |
| IHL-125-16-9-15  | B                  | 125                 | 16       | 9,525            | 117,2            | 15       | 311        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5              | 562,5    | 2587,2    | 2356       | 13753       | 10925       | 5463        |                |
| IHL-125-16-12-2  | B                  | 125                 | 16       | 12,7             | 116              | 2        | 75         | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 143,8    | 428,8     | 2336       | 2043        | 1648        | 824         |                |
| IHL-125-16-12-3  | B                  | 125                 | 16       | 12,7             | 116              | 3        | 91         | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 204,4    | 648,1     | 2336       | 3010        | 2437        | 1219        |                |
| IHL-125-16-12-4  | B                  | 125                 | 16       | 12,7             | 116              | 4        | 107        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 268,4    | 899,4     | 2336       | 4081        | 3293        | 1647        |                |
| IHL-125-16-12-5  | B                  | 125                 | 16       | 12,7             | 116              | 5        | 131        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 326,1    | 1132,3    | 2336       | 5053        | 4085        | 2043        |                |
| IHL-125-16-12-6  | B                  | 125                 | 16       | 12,7             | 116              | 6        | 147        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 382,4    | 1368,3    | 2336       | 6017        | 4871        | 2436        |                |
| IHL-125-16-12-7  | B                  | 125                 | 16       | 12,7             | 116              | 7        | 163        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 437,8    | 1607,2    | 2336       | 6976        | 5654        | 2827        |                |
| IHL-125-16-12-8  | B                  | 125                 | 16       | 12,7             | 116              | 8        | 179        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 491      | 1836,7    | 2336       | 7922        | 6428        | 3214        |                |
| IHL-125-16-12-9  | B                  | 125                 | 16       | 12,7             | 116              | 9        | 203        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 543,4    | 2066,3    | 2336       | 8864        | 7200        | 3600        |                |
| IHL-125-16-12-10 | B                  | 125                 | 16       | 12,7             | 116              | 10       | 219        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 594,9    | 2295,9    | 2336       | 9800        | 7968        | 3984        |                |
| IHL-125-16-12-11 | B                  | 125                 | 16       | 12,7             | 116              | 11       | 235        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 645,7    | 2525,5    | 2336       | 10732       | 8733        | 4367        |                |
| IHL-125-16-12-12 | B                  | 125                 | 16       | 12,7             | 116              | 12       | 251        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 695,9    | 2755,1    | 2336       | 11661       | 9496        | 4748        |                |
| IHL-125-16-12-13 | B                  | 125                 | 16       | 12,7             | 116              | 13       | 275        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 745,5    | 2984,7    | 2336       | 12585       | 10255       | 5128        |                |
| IHL-125-16-12-14 | B                  | 125                 | 16       | 12,7             | 116              | 14       | 291        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 794,6    | 3214,3    | 2336       | 13507       | 11014       | 5507        |                |
| IHL-125-16-12-15 | B                  | 125                 | 16       | 12,7             | 116              | 15       | 307        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 843,1    | 3443,9    | 2336       | 14425       | 11769       | 5885        |                |
| IHL-125-16-12-16 | B                  | 125                 | 16       | 12,7             | 116              | 16       | 323        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 891,2    | 3673,5    | 2336       | 15340       | 12523       | 6262        |                |
| IHL-125-20-12-3  | U                  | 125                 | 20       | 12,7             | 116              | 3        | 120        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 204,3    | 647,8     | 2336       | 3007        | 2494        | 1247        |                |
| IHL-125-20-12-4  | U                  | 125                 | 20       | 12,7             | 116              | 4        | 140        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 268,2    | 899,1     | 2336       | 4077        | 3372        | 1686        |                |
| IHL-125-20-12-5  | U                  | 125                 | 20       | 12,7             | 116              | 5        |            |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          |          |           | Loads and rigidity |             |             |             |                |  |
|------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|----------|-----------|--------------------|-------------|-------------|-------------|----------------|--|
|                  | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN | Coam<br>KN         | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam       | Coam               | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                  | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN        | KN                 | N/µm        | N/µm        | N/µm        | N/µm           |  |
| IHL-125-20-12-14 | B                  | 125                 | 20       | 12,7             | 116              | 14         | 353        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 794,1     | 3212,9             | 2336        | 13494       | 11427       | 5714           |  |
| IHL-125-20-12-15 | B                  | 125                 | 20       | 12,7             | 116              | 15         | 371        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 842,6     | 3442,4             | 2336        | 14411       | 12209       | 6105           |  |
| IHL-125-20-12-16 | B                  | 125                 | 20       | 12,7             | 116              | 16         | 391        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 890,7     | 3671,9             | 2336        | 15326       | 12990       | 6495           |  |
| IHL-125-20-15-2  | B                  | 125                 | 20       | 15,875           | 112              | 2          | 89         | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 201,9     | 633,7              | 2210        | 2174        | 1839        | 920            |  |
| IHL-125-20-15-3  | B                  | 125                 | 20       | 15,875           | 112              | 3          | 109        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 287,2     | 957,4              | 2210        | 3204        | 2717        | 1359           |  |
| IHL-125-20-15-4  | B                  | 125                 | 20       | 15,875           | 112              | 4          | 129        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 379,2     | 1339               | 2210        | 4375        | 3696        | 1848           |  |
| IHL-125-20-15-5  | B                  | 125                 | 20       | 15,875           | 112              | 5          | 149        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 461       | 1685,2             | 2210        | 5418        | 4584        | 2292           |  |
| IHL-125-20-15-6  | B                  | 125                 | 20       | 15,875           | 112              | 6          | 179        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 541       | 2035,8             | 2210        | 6453        | 5466        | 2733           |  |
| IHL-125-20-15-7  | B                  | 125                 | 20       | 15,875           | 112              | 7          | 199        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 619,6     | 2390,7             | 2210        | 7482        | 6344        | 3172           |  |
| IHL-125-20-15-8  | B                  | 125                 | 20       | 15,875           | 112              | 8          | 219        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 695       | 2732,2             | 2210        | 8498        | 7212        | 3606           |  |
| IHL-125-20-15-9  | B                  | 125                 | 20       | 15,875           | 112              | 9          | 239        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 769,1     | 3073,7             | 2210        | 9508        | 8075        | 4038           |  |
| IHL-125-20-15-10 | B                  | 125                 | 20       | 15,875           | 112              | 10         | 259        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 842,1     | 3415,3             | 2210        | 10513       | 8936        | 4468           |  |
| IHL-125-20-15-11 | B                  | 125                 | 20       | 15,875           | 112              | 11         | 289        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 914       | 3756,8             | 2210        | 11512       | 9791        | 4896           |  |
| IHL-125-20-15-12 | B                  | 125                 | 20       | 15,875           | 112              | 12         | 309        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 985       | 4098,3             | 2210        | 12508       | 10645       | 5323           |  |
| IHL-125-20-15-13 | B                  | 125                 | 20       | 15,875           | 112              | 13         | 329        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 1055,2    | 4439,8             | 2210        | 13500       | 11495       | 5748           |  |
| IHL-125-20-15-14 | B                  | 125                 | 20       | 15,875           | 112              | 14         | 349        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 1124,7    | 4781,4             | 2210        | 14488       | 12343       | 6172           |  |
| IHL-125-20-15-15 | B                  | 125                 | 20       | 15,875           | 112              | 15         | 367        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 1193,4    | 5122,9             | 2210        | 15473       | 13188       | 6594           |  |
| IHL-125-20-15-16 | B                  | 125                 | 20       | 15,875           | 112              | 16         | 397        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 1261,5    | 5464,4             | 2210        | 16455       | 14031       | 7016           |  |
| IHL-125-25-12-2  | U                  | 125                 | 25       | 12,7             | 116              | 2          | 109        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 140,4     | 414,1              | 2336        | 1978        | 1702        | 851            |  |
| IHL-125-25-12-3  | U                  | 125                 | 25       | 12,7             | 116              | 3          | 134        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 204,1     | 647,4              | 2336        | 3003        | 2579        | 1290           |  |
| IHL-125-25-12-4  | U                  | 125                 | 25       | 12,7             | 116              | 4          | 159        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 268       | 898,4              | 2336        | 4071        | 3488        | 1744           |  |
| IHL-125-25-12-5  | U                  | 125                 | 25       | 12,7             | 116              | 5          | 184        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 325,6     | 1131,1             | 2336        | 5041        | 4325        | 2163           |  |
| IHL-125-25-12-6  | U                  | 125                 | 25       | 12,7             | 116              | 6          | 209        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 381,9     | 1366,7             | 2336        | 6003        | 5156        | 2578           |  |
| IHL-125-25-12-6  | B                  | 125                 | 25       | 12,7             | 116              | 6          | 206        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 381,9     | 1366,7             | 2336        | 6003        | 5219        | 2610           |  |
| IHL-125-25-12-7  | B                  | 125                 | 25       | 12,7             | 116              | 7          | 231        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 437,1     | 1605,4             | 2336        | 6959        | 6055        | 3028           |  |
| IHL-125-25-12-8  | B                  | 125                 | 25       | 12,7             | 116              | 8          | 256        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 490,3     | 1834,7             | 2336        | 7904        | 6883        | 3442           |  |
| IHL-125-25-12-9  | B                  | 125                 | 25       | 12,7             | 116              | 9          | 293        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 542,6     | 2064               | 2336        | 8843        | 7706        | 3853           |  |
| IHL-125-25-12-10 | B                  | 125                 | 25       | 12,7             | 116              | 10         | 318        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 594,1     | 2293,4             | 2336        | 9778        | 8526        | 4263           |  |
| IHL-125-25-12-11 | B                  | 125                 | 25       | 12,7             | 116              | 11         | 343        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 644,8     | 2522,7             | 2336        | 10707       | 9342        | 4671           |  |
| IHL-125-25-12-12 | B                  | 125                 | 25       | 12,7             | 116              | 12         | 366        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 694,9     | 2752               | 2336        | 11633       | 10155       | 5078           |  |
| IHL-125-25-12-13 | B                  | 125                 | 25       | 12,7             | 116              | 13         | 404        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 744,4     | 2981,4             | 2336        | 12556       | 10966       | 5483           |  |
| IHL-125-25-12-14 | B                  | 125                 | 25       | 12,7             | 116              | 14         | 429        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 793,4     | 3210,7             | 2336        | 13475       | 11773       | 5887           |  |
| IHL-125-25-12-15 | B                  | 125                 | 25       | 12,7             | 116              | 15         | 454        | 18       |          |          |            |          |          |          |          |           |                    |             |             |             |                |  |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| IHL-125-25-15-14 | B                  | 125                 | 25       | 15,875           | 112              | 14       | 422        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1123,7   | 4778,1    | 2210       | 14467       | 12703       | 6352        |                |
| IHL-125-25-15-15 | B                  | 125                 | 25       | 15,875           | 112              | 15       | 447        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1192,4   | 5119,3    | 2210       | 15451       | 13573       | 6787        |                |
| IHL-125-25-15-16 | B                  | 125                 | 25       | 15,875           | 112              | 16       | 485        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1260,4   | 5460,6    | 2210       | 16431       | 14439       | 7220        |                |
| IHL-125-25-15-17 | B                  | 125                 | 25       | 15,875           | 112              | 17       | 510        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1327,9   | 5801,9    | 2210       | 17409       | 15303       | 7652        |                |
| IHL-125-25-15-18 | B                  | 125                 | 25       | 15,875           | 112              | 18       | 535        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1394,8   | 6143,2    | 2210       | 18384       | 16166       | 8083        |                |
| IHL-125-25-15-19 | B                  | 125                 | 25       | 15,875           | 112              | 19       | 560        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1461,2   | 6484,5    | 2210       | 19356       | 17026       | 8513        |                |
| IHL-125-25-19-2  | B                  | 125                 | 25       | 19,05            | 109,1            | 2        | 105        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 256,2    | 749,7     | 2125       | 2208        | 1941        | 971         |                |
| IHL-125-25-19-3  | B                  | 125                 | 25       | 19,05            | 109,1            | 3        | 130        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 364,3    | 1131,4    | 2125       | 3253        | 2865        | 1433        |                |
| IHL-125-25-19-4  | B                  | 125                 | 25       | 19,05            | 109,1            | 4        | 155        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 483,6    | 1593,5    | 2125       | 4474        | 3926        | 1963        |                |
| IHL-125-25-19-5  | B                  | 125                 | 25       | 19,05            | 109,1            | 5        | 180        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 587,7    | 2003,5    | 2125       | 5540        | 4867        | 2434        |                |
| IHL-125-25-19-6  | B                  | 125                 | 25       | 19,05            | 109,1            | 6        | 205        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 689,6    | 2418,1    | 2125       | 6598        | 5801        | 2901        |                |
| IHL-125-25-19-7  | B                  | 125                 | 25       | 19,05            | 109,1            | 7        | 243        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 789,7    | 2837      | 2125       | 7650        | 6731        | 3366        |                |
| IHL-125-25-19-8  | B                  | 125                 | 25       | 19,05            | 109,1            | 8        | 268        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 885,8    | 3242,3    | 2125       | 8689        | 7651        | 3826        |                |
| IHL-125-25-19-9  | B                  | 125                 | 25       | 19,05            | 109,1            | 9        | 293        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 980,2    | 3647,6    | 2125       | 9721        | 8565        | 4283        |                |
| IHL-125-25-19-10 | B                  | 125                 | 25       | 19,05            | 109,1            | 10       | 318        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1073,2   | 4052,9    | 2125       | 10748       | 9476        | 4738        |                |
| IHL-125-25-19-11 | B                  | 125                 | 25       | 19,05            | 109,1            | 11       | 343        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1164,9   | 4458,2    | 2125       | 11770       | 10382       | 5191        |                |
| IHL-125-25-19-12 | B                  | 125                 | 25       | 19,05            | 109,1            | 12       | 366        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1255,4   | 4863,5    | 2125       | 12788       | 11285       | 5643        |                |
| IHL-125-25-19-13 | B                  | 125                 | 25       | 19,05            | 109,1            | 13       | 403        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1344,8   | 5268,8    | 2125       | 13802       | 12186       | 6093        |                |
| IHL-125-25-19-14 | B                  | 125                 | 25       | 19,05            | 109,1            | 14       | 428        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1433,3   | 5674,1    | 2125       | 14812       | 13083       | 6542        |                |
| IHL-125-25-19-15 | B                  | 125                 | 25       | 19,05            | 109,1            | 15       | 453        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1521     | 6079,4    | 2125       | 15820       | 13978       | 6989        |                |
| IHL-125-25-19-16 | B                  | 125                 | 25       | 19,05            | 109,1            | 16       | 478        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1607,8   | 6484,7    | 2125       | 16824       | 14870       | 7435        |                |
| IHL-125-25-19-17 | B                  | 125                 | 25       | 19,05            | 109,1            | 17       | 503        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1693,8   | 6890      | 2125       | 17824       | 15759       | 7880        |                |
| IHL-125-25-19-18 | B                  | 125                 | 25       | 19,05            | 109,1            | 18       | 528        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1779,1   | 7295,3    | 2125       | 18822       | 16647       | 8324        |                |
| IHL-125-25-19-19 | B                  | 125                 | 25       | 19,05            | 109,1            | 19       | 547        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1863,8   | 7700,6    | 2125       | 19818       | 17533       | 8767        |                |
| IHL-125-30-19-3  | B                  | 125                 | 30       | 19,05            | 109,1            | 3        | 145        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 363,9    | 1130,5    | 2125       | 3247        | 2919        | 1460        |                |
| IHL-125-30-19-4  | B                  | 125                 | 30       | 19,05            | 109,1            | 4        | 175        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 483,1    | 1592,1    | 2125       | 4466        | 4001        | 2001        |                |
| IHL-125-30-19-5  | B                  | 125                 | 30       | 19,05            | 109,1            | 5        | 205        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 587,1    | 2001,8    | 2125       | 5530        | 4959        | 2480        |                |
| IHL-125-30-19-6  | B                  | 125                 | 30       | 19,05            | 109,1            | 6        | 235        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 688,9    | 2416      | 2125       | 6587        | 5912        | 2956        |                |
| IHL-125-30-19-7  | B                  | 125                 | 30       | 19,05            | 109,1            | 7        | 280        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 788,8    | 2834,7    | 2125       | 7636        | 6857        | 3429        |                |
| IHL-125-30-19-8  | B                  | 125                 | 30       | 19,05            | 109,1            | 8        | 310        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 884,8    | 3239,6    | 2125       | 8673        | 7794        | 3897        |                |
| IHL-125-30-19-9  | B                  | 125                 | 30       | 19,05            | 109,1            | 9        | 340        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 979,2    | 3644,6    | 2125       | 9704        | 8725        | 4363        |                |
| IHL-125-30-19-10 | B                  | 125                 | 30       | 19,05            | 109,1            | 10       | 368        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1072     | 4049,5    | 2125       |             |             |             |                |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu- | Nominal  | Lead | Ball   | Root     | Circuits | Dimensions |     |     |     | Dimensions |    |    |     |       |       | Loads and rigidity |        |       |       |      |        |
|------------------|----------|----------|------|--------|----------|----------|------------|-----|-----|-----|------------|----|----|-----|-------|-------|--------------------|--------|-------|-------|------|--------|
|                  | lation   | diameter |      | Lead   | diameter |          | i          | Ln  | D1  | D4  | D6         | D5 | L7 | L1  | L8    | L9    | Cam                | Coam   | Rsm   | Rbt   | Rnu  | Rnu.ar |
| SINGLE NUT       | S/U/B    | do       | Ph   | Dw     | d3       |          |            |     |     |     |            |    |    |     |       |       |                    |        |       |       |      |        |
| Ref              | Tipo     | mm       | mm   | mm     | mm       | units    |            | mm  | mm  | mm  | mm         | mm | mm | mm  | mm    | mm    | KN                 | KN     | N/µm  | N/µm  | N/µm | N/µm   |
| IHL-140-16-12-6  | B        | 140      | 16   | 12,7   | 131      | 6        | 147        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 395   | 1505,7             | 2962   | 6471  | 5090  | 2545 |        |
| IHL-140-16-12-7  | B        | 140      | 16   | 12,7   | 131      | 7        | 163        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 452,1 | 1768,5             | 2962   | 7501  | 5908  | 2954 |        |
| IHL-140-16-12-8  | B        | 140      | 16   | 12,7   | 131      | 8        | 179        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 517   | 2080,6             | 2962   | 8742  | 6856  | 3428 |        |
| IHL-140-16-12-9  | B        | 140      | 16   | 12,7   | 131      | 9        | 203        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 561,2 | 2273,8             | 2962   | 9532  | 7526  | 3763 |        |
| IHL-140-16-12-10 | B        | 140      | 16   | 12,7   | 131      | 10       | 219        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 626,4 | 2600,8             | 2962   | 10814 | 8500  | 4250 |        |
| IHL-140-16-12-11 | B        | 140      | 16   | 12,7   | 131      | 11       | 235        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 679,9 | 2860,9             | 2962   | 11842 | 9317  | 4659 |        |
| IHL-140-16-12-12 | B        | 140      | 16   | 12,7   | 131      | 12       | 251        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 732,8 | 3121               | 2962   | 12867 | 10132 | 5066 |        |
| IHL-140-16-12-13 | B        | 140      | 16   | 12,7   | 131      | 13       | 275        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 785   | 3381               | 2962   | 13887 | 10944 | 5472 |        |
| IHL-140-16-12-14 | B        | 140      | 16   | 12,7   | 131      | 14       | 291        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 836,6 | 3641,1             | 2962   | 14903 | 11753 | 5877 |        |
| IHL-140-16-12-15 | B        | 140      | 16   | 12,7   | 131      | 15       | 307        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 887,8 | 3901,2             | 2962   | 15917 | 12561 | 6281 |        |
| IHL-140-16-12-16 | B        | 140      | 16   | 12,7   | 131      | 16       | 323        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 938,4 | 4161,3             | 2962   | 16926 | 13366 | 6683 |        |
| IHL-140-20-12-2  | B        | 140      | 20   | 12,7   | 131      | 2        | 83         | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 151,8 | 487,6              | 2962   | 2261  | 1842  | 921  |        |
| IHL-140-20-12-3  | B        | 140      | 20   | 12,7   | 131      | 3        | 103        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 215,8 | 736,8              | 2962   | 3331  | 2723  | 1362 |        |
| IHL-140-20-12-4  | B        | 140      | 20   | 12,7   | 131      | 4        | 123        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 277,1 | 989,5              | 2962   | 4385  | 3592  | 1796 |        |
| IHL-140-20-12-5  | B        | 140      | 20   | 12,7   | 131      | 5        | 153        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 336,7 | 1245,7             | 2962   | 5430  | 4456  | 2228 |        |
| IHL-140-20-12-6  | B        | 140      | 20   | 12,7   | 131      | 6        | 173        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 394,8 | 1505,2             | 2962   | 6466  | 5313  | 2657 |        |
| IHL-140-20-12-7  | B        | 140      | 20   | 12,7   | 131      | 7        | 193        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 451,9 | 1767,9             | 2962   | 7496  | 6166  | 3083 |        |
| IHL-140-20-12-8  | B        | 140      | 20   | 12,7   | 131      | 8        | 213        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 516,8 | 2079,9             | 2962   | 8735  | 7161  | 3581 |        |
| IHL-140-20-12-9  | B        | 140      | 20   | 12,7   | 131      | 9        | 243        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 560,9 | 2273               | 2962   | 9525  | 7852  | 3926 |        |
| IHL-140-20-12-10 | B        | 140      | 20   | 12,7   | 131      | 10       | 263        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 626,1 | 2599,9             | 2962   | 10806 | 8875  | 4438 |        |
| IHL-140-20-12-11 | B        | 140      | 20   | 12,7   | 131      | 11       | 283        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 679,6 | 2859,9             | 2962   | 11834 | 9727  | 4864 |        |
| IHL-140-20-12-12 | B        | 140      | 20   | 12,7   | 131      | 12       | 303        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 732,4 | 3119,9             | 2962   | 12857 | 10575 | 5288 |        |
| IHL-140-20-12-13 | B        | 140      | 20   | 12,7   | 131      | 13       | 333        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 784,6 | 3379,8             | 2962   | 13877 | 11422 | 5711 |        |
| IHL-140-20-12-14 | B        | 140      | 20   | 12,7   | 131      | 14       | 353        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 836,2 | 3639,8             | 2962   | 14892 | 12265 | 6133 |        |
| IHL-140-20-12-15 | B        | 140      | 20   | 12,7   | 131      | 15       | 371        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 887,4 | 3899,8             | 2962   | 15905 | 13106 | 6553 |        |
| IHL-140-20-12-16 | B        | 140      | 20   | 12,7   | 131      | 16       | 391        | 195 | 221 | 247 | 17,5       | 30 | 40 | 200 | 223,5 | 938   | 4159,8             | 2962   | 16914 | 13945 | 6973 |        |
| IHL-140-20-15-2  | B        | 140      | 20   | 15,875 | 127      | 2        | 89         | 210 | 236 | 262 | 17,5       | 30 | 40 | 215 | 238,5 | 213,3 | 716,3              | 2820   | 2396  | 1994  | 997  |        |
| IHL-140-20-15-3  | B        | 140      | 20   | 15,875 | 127      | 3        | 109        | 210 | 236 | 262 | 17,5       | 30 | 40 | 215 | 238,5 | 303,3 | 1082,1             | 2820   | 3530  | 2947  | 1474 |        |
| IHL-140-20-15-4  | B        | 140      | 20   | 15,875 | 127      | 4        | 129        | 210 | 236 | 262 | 17,5       | 30 | 40 | 215 | 238,5 | 389,8 | 1452,8             | 2820   | 4650  | 3889  | 1945 |        |
| IHL-140-20-15-5  | B        | 140      | 20   | 15,875 | 127      | 5        | 159        | 210 | 236 | 262 | 17,5       | 30 | 40 | 215 | 238,5 | 473,7 | 1828,3             | 2820   | 5758  | 4823  | 2412 |        |
| IHL-140-20-15-6  | B        | 140      | 20   | 15,875 | 127      | 6        | 179        | 210 | 236 | 262 | 17,5       | 30 | 40 | 215 | 238,5 | 555,9 | 2208,6             | 2820   | 6858  | 5751  | 2876 |        |
| IHL-140-20-15-7  | B        | 140      | 20   | 15,875 | 127      | 7        | 199        | 210 | 236 | 262 | 17,5       | 30 | 40 | 215 | 238,5 | 636,6 | 2593,4             | 2820   | 7952  | 6675  | 3338 |        |
| IHL-140-20-15-8  | B        | 140      | 20   | 15,875 | 127      | 8        | 219        | 210 | 236 | 262 | 17,5       | 30 | 40 | 215 | 238,5 | 731,6 | 3073,7             | 2820</ |       |       |      |        |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| IHL-140-25-15-8  | B                  | 140                 | 25       | 15,875           | 127              | 8        | 262        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 731      | 3072      | 2820       | 9317        | 8053        | 4027        |                |
| IHL-140-25-15-9  | B                  | 140                 | 25       | 15,875           | 127              | 9        | 299        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 789,6    | 3332,6    | 2820       | 10092       | 8768        | 4384        |                |
| IHL-140-25-15-10 | B                  | 140                 | 25       | 15,875           | 127              | 10       | 324        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 885,7    | 3840      | 2820       | 11525       | 9976        | 4988        |                |
| IHL-140-25-15-11 | B                  | 140                 | 25       | 15,875           | 127              | 11       | 349        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 961,3    | 4224      | 2820       | 12621       | 10931       | 5466        |                |
| IHL-140-25-15-12 | B                  | 140                 | 25       | 15,875           | 127              | 12       | 372        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1036     | 4608      | 2820       | 13713       | 11883       | 5942        |                |
| IHL-140-25-15-13 | B                  | 140                 | 25       | 15,875           | 127              | 13       | 410        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1083,3   | 4813,7    | 2820       | 14329       | 12476       | 6238        |                |
| IHL-140-25-15-14 | B                  | 140                 | 25       | 15,875           | 127              | 14       | 435        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1182,9   | 5376      | 2820       | 15884       | 13778       | 6889        |                |
| IHL-140-25-15-15 | B                  | 140                 | 25       | 15,875           | 127              | 15       | 460        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1255,2   | 5760      | 2820       | 16963       | 14720       | 7360        |                |
| IHL-140-25-15-16 | B                  | 140                 | 25       | 15,875           | 127              | 16       | 485        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1326,9   | 6144      | 2820       | 18040       | 15661       | 7831        |                |
| IHL-140-25-15-17 | B                  | 140                 | 25       | 15,875           | 127              | 17       | 522        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1397,9   | 6528      | 2820       | 19113       | 16598       | 8299        |                |
| IHL-140-25-15-18 | B                  | 140                 | 25       | 15,875           | 127              | 18       | 547        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1468,3   | 6912      | 2820       | 20183       | 17534       | 8767        |                |
| IHL-140-25-15-19 | B                  | 140                 | 25       | 15,875           | 127              | 19       | 547        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1538,2   | 7296      | 2820       | 21251       | 18468       | 9234        |                |
| IHL-140-25-19-2  | B                  | 140                 | 25       | 19,05            | 124,1            | 2        | 105        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 267,5    | 829,5     | 2723       | 2388        | 2076        | 1038        |                |
| IHL-140-25-19-3  | B                  | 140                 | 25       | 19,05            | 124,1            | 3        | 130        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 391,8    | 1308,7    | 2723       | 3661        | 3173        | 1587        |                |
| IHL-140-25-19-4  | B                  | 140                 | 25       | 19,05            | 124,1            | 4        | 155        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 503,3    | 1755,2    | 2723       | 4821        | 4186        | 2093        |                |
| IHL-140-25-19-5  | B                  | 140                 | 25       | 19,05            | 124,1            | 5        | 180        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 611,6    | 2206,8    | 2723       | 5969        | 5189        | 2595        |                |
| IHL-140-25-19-6  | B                  | 140                 | 25       | 19,05            | 124,1            | 6        | 218        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 717,5    | 2663,3    | 2723       | 7109        | 6186        | 3093        |                |
| IHL-140-25-19-7  | B                  | 140                 | 25       | 19,05            | 124,1            | 7        | 243        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 821,5    | 3124,6    | 2723       | 8242        | 7177        | 3589        |                |
| IHL-140-25-19-8  | B                  | 140                 | 25       | 19,05            | 124,1            | 8        | 268        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 921,4    | 3571      | 2723       | 9361        | 8158        | 4079        |                |
| IHL-140-25-19-9  | B                  | 140                 | 25       | 19,05            | 124,1            | 9        | 293        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1019,7   | 4017,4    | 2723       | 10473       | 9134        | 4567        |                |
| IHL-140-25-19-10 | B                  | 140                 | 25       | 19,05            | 124,1            | 10       | 318        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1116,4   | 4463,7    | 2723       | 11580       | 10105       | 5053        |                |
| IHL-140-25-19-11 | B                  | 140                 | 25       | 19,05            | 124,1            | 11       | 355        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1211,7   | 4910,1    | 2723       | 12681       | 11072       | 5536        |                |
| IHL-140-25-19-12 | B                  | 140                 | 25       | 19,05            | 124,1            | 12       | 378        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1305,9   | 5356,5    | 2723       | 13778       | 12036       | 6018        |                |
| IHL-140-25-19-13 | B                  | 140                 | 25       | 19,05            | 124,1            | 13       | 403        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1399     | 5802,9    | 2723       | 14871       | 12997       | 6499        |                |
| IHL-140-25-19-14 | B                  | 140                 | 25       | 19,05            | 124,1            | 14       | 428        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1491     | 6249,2    | 2723       | 15959       | 13954       | 6977        |                |
| IHL-140-25-19-15 | B                  | 140                 | 25       | 19,05            | 124,1            | 15       | 453        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1582,2   | 6695,6    | 2723       | 17044       | 14909       | 7455        |                |
| IHL-140-25-19-16 | B                  | 140                 | 25       | 19,05            | 124,1            | 16       | 491        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1672,5   | 7142      | 2723       | 18126       | 15861       | 7931        |                |
| IHL-140-25-19-17 | B                  | 140                 | 25       | 19,05            | 124,1            | 17       | 516        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1762     | 7588,3    | 2723       | 19204       | 16810       | 8405        |                |
| IHL-140-25-19-18 | B                  | 140                 | 25       | 19,05            | 124,1            | 18       | 541        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1850,8   | 8034,7    | 2723       | 20280       | 17758       | 8879        |                |
| IHL-140-25-19-19 | B                  | 140                 | 25       | 19,05            | 124,1            | 19       | 547        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1938,8   | 8481,1    | 2723       | 21352       | 18703       | 9352        |                |
| IHL-140-30-19-3  | B                  | 140                 | 30       | 19,05            | 124,1            | 3        | 145        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 391,4    | 1307,8    | 2723       | 3655        | 3241        | 1621        |                |
| IHL-140-30-19-4  | B                  | 140                 | 30       | 19,05            | 124,1            | 4        | 175        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 502,8    | 1754      | 2723       | 4814        | 4274        |             |                |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| IHL-160-20-15-3  | B                  | 160                 | 20       | 15,875           | 147              | 3        | 109        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 322,7    | 1248,4    | 3748       | 3954        | 3189        | 1595        |                |
| IHL-160-20-15-4  | B                  | 160                 | 20       | 15,875           | 147              | 4        | 139        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 414,7    | 1676      | 3748       | 5207        | 4209        | 2105        |                |
| IHL-160-20-15-5  | B                  | 160                 | 20       | 15,875           | 147              | 5        | 159        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 504      | 2109,1    | 3748       | 6448        | 5222        | 2611        |                |
| IHL-160-20-15-6  | B                  | 160                 | 20       | 15,875           | 147              | 6        | 179        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 591,3    | 2547,6    | 3748       | 7679        | 6228        | 3114        |                |
| IHL-160-20-15-7  | B                  | 160                 | 20       | 15,875           | 147              | 7        | 209        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 677      | 2991,4    | 3748       | 8903        | 7229        | 3615        |                |
| IHL-160-20-15-8  | B                  | 160                 | 20       | 15,875           | 147              | 8        | 229        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 759,4    | 3418,7    | 3748       | 10112       | 8220        | 4110        |                |
| IHL-160-20-15-9  | B                  | 160                 | 20       | 15,875           | 147              | 9        | 249        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 840,3    | 3846      | 3748       | 11313       | 9206        | 4603        |                |
| IHL-160-20-15-10 | B                  | 160                 | 20       | 15,875           | 147              | 10       | 279        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 920      | 4273,4    | 3748       | 12509       | 10188       | 5094        |                |
| IHL-160-20-15-11 | B                  | 160                 | 20       | 15,875           | 147              | 11       | 299        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 998,6    | 4700,7    | 3748       | 13699       | 11166       | 5583        |                |
| IHL-160-20-15-12 | B                  | 160                 | 20       | 15,875           | 147              | 12       | 319        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1076,2   | 5128,1    | 3748       | 14883       | 12141       | 6071        |                |
| IHL-160-20-15-13 | B                  | 160                 | 20       | 15,875           | 147              | 13       | 349        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1152,9   | 5555,4    | 3748       | 16064       | 13113       | 6557        |                |
| IHL-160-20-15-14 | B                  | 160                 | 20       | 15,875           | 147              | 14       | 369        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1228,8   | 5982,7    | 3748       | 17240       | 14082       | 7041        |                |
| IHL-160-20-15-15 | B                  | 160                 | 20       | 15,875           | 147              | 15       | 387        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1303,9   | 6410,1    | 3748       | 18411       | 15047       | 7524        |                |
| IHL-160-20-15-16 | B                  | 160                 | 20       | 15,875           | 147              | 16       | 417        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1378,3   | 6837,4    | 3748       | 19580       | 16011       | 8006        |                |
| IHL-160-25-15-2  | B                  | 160                 | 25       | 15,875           | 147              | 2        | 99         | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 226,8    | 826,1     | 3748       | 2681        | 2243        | 1122        |                |
| IHL-160-25-15-3  | B                  | 160                 | 25       | 15,875           | 147              | 3        | 124        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 322,6    | 1247,8    | 3748       | 3950        | 3315        | 1658        |                |
| IHL-160-25-15-4  | B                  | 160                 | 25       | 15,875           | 147              | 4        | 162        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 414,5    | 1675,3    | 3748       | 5203        | 4374        | 2187        |                |
| IHL-160-25-15-5  | B                  | 160                 | 25       | 15,875           | 147              | 5        | 187        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 503,7    | 2108,2    | 3748       | 6442        | 5424        | 2712        |                |
| IHL-160-25-15-6  | B                  | 160                 | 25       | 15,875           | 147              | 6        | 212        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 590,9    | 2546,5    | 3748       | 7672        | 6467        | 3234        |                |
| IHL-160-25-15-7  | B                  | 160                 | 25       | 15,875           | 147              | 7        | 249        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 676,6    | 2990,1    | 3748       | 8895        | 7506        | 3753        |                |
| IHL-160-25-15-8  | B                  | 160                 | 25       | 15,875           | 147              | 8        | 274        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 759      | 3417,3    | 3748       | 10103       | 8533        | 4267        |                |
| IHL-160-25-15-9  | B                  | 160                 | 25       | 15,875           | 147              | 9        | 299        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 839,9    | 3844,4    | 3748       | 11304       | 9556        | 4778        |                |
| IHL-160-25-15-10 | B                  | 160                 | 25       | 15,875           | 147              | 10       | 337        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 919,5    | 4271,6    | 3748       | 12498       | 10573       | 5287        |                |
| IHL-160-25-15-11 | B                  | 160                 | 25       | 15,875           | 147              | 11       | 362        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 998,1    | 4698,7    | 3748       | 13687       | 11587       | 5794        |                |
| IHL-160-25-15-12 | B                  | 160                 | 25       | 15,875           | 147              | 12       | 385        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1075,6   | 5125,9    | 3748       | 14870       | 12596       | 6298        |                |
| IHL-160-25-15-13 | B                  | 160                 | 25       | 15,875           | 147              | 13       | 422        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1152,3   | 5553      | 3748       | 16049       | 13602       | 6801        |                |
| IHL-160-25-15-14 | B                  | 160                 | 25       | 15,875           | 147              | 14       | 447        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1228,1   | 5980,2    | 3748       | 17224       | 14606       | 7303        |                |
| IHL-160-25-15-15 | B                  | 160                 | 25       | 15,875           | 147              | 15       | 472        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1303,2   | 6407,3    | 3748       | 18395       | 15606       | 7803        |                |
| IHL-160-25-15-16 | B                  | 160                 | 25       | 15,875           | 147              | 16       | 510        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1377,6   | 6834,5    | 3748       | 19562       | 16604       | 8302        |                |
| IHL-160-25-15-17 | B                  | 160                 | 25       | 15,875           | 147              | 17       | 535        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1451,3   | 7261,7    | 3748       | 20726       | 17600       | 8800        |                |
| IHL-160-25-15-18 | B                  | 160                 | 25       | 15,875           | 147              | 18       | 560        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1524,4   | 7688,8    | 3748       | 21887       | 18593       | 9297        |                |
| IHL-160-25-19-2  | B                  | 160                 | 25       | 19,05            | 144,1            | 2        | 105        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 291,1    | 986,2     | 3637       | 2748        | 2317        | 1159        |                |
| IHL              |                    |                     |          |                  |                  |          |            |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**HLBS**  
**SINGLE NUT**  
 High Load

| Reference        | Recircu- | Nominal  | Lead | Ball  | Root     | Circuits | Dimensions |     |     |     | Dimensions |    |    |     | Loads and rigidity |        |        |      |       |       |      |        |
|------------------|----------|----------|------|-------|----------|----------|------------|-----|-----|-----|------------|----|----|-----|--------------------|--------|--------|------|-------|-------|------|--------|
|                  | lation   | diameter |      | Lead  | diameter |          | i          | Ln  | D1  | D4  | D6         | D5 | L7 | L1  | L8                 | L9     | Cam    | Coam | Rsm   | Rbt   | Rnu  | Rnu.ar |
| SINGLE NUT       | S/U/B    | do       | Ph   | Dw    | d3       |          |            |     |     |     |            |    |    |     |                    |        |        |      |       |       |      |        |
| Ref              | Tipo     | mm       | mm   | mm    | mm       | units    | mm         | mm  | mm  | mm  | mm         | mm | mm | mm  | mm                 | mm     | KN     | KN   | N/µm  | N/µm  | N/µm | N/µm   |
| IHL-160-25-19-13 | B        | 160      | 25   | 19,05 | 144,1    | 13       | 416        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1477,1 | 6597,5 | 3637 | 16444 | 14035 | 7018 |        |
| IHL-160-25-19-14 | B        | 160      | 25   | 19,05 | 144,1    | 14       | 441        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1574,3 | 7105   | 3637 | 17647 | 15070 | 7535 |        |
| IHL-160-25-19-15 | B        | 160      | 25   | 19,05 | 144,1    | 15       | 466        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1670,5 | 7612,5 | 3637 | 18847 | 16102 | 8051 |        |
| IHL-160-25-19-16 | B        | 160      | 25   | 19,05 | 144,1    | 16       | 491        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1765,8 | 8120   | 3637 | 20043 | 17131 | 8566 |        |
| IHL-160-25-19-17 | B        | 160      | 25   | 19,05 | 144,1    | 17       | 528        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1860,3 | 8627,5 | 3637 | 21235 | 18158 | 9079 |        |
| IHL-160-25-19-18 | B        | 160      | 25   | 19,05 | 144,1    | 18       | 553        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1954,1 | 9135   | 3637 | 22425 | 19182 | 9591 |        |
| IHL-160-30-19-3  | B        | 160      | 30   | 19,05 | 144,1    | 3        | 145        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 413,6  | 1487,4 | 3637 | 4044  | 3510  | 1755 |        |
| IHL-160-30-19-4  | B        | 160      | 30   | 19,05 | 144,1    | 4        | 175        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 531,2  | 1994,9 | 3637 | 5325  | 4629  | 2315 |        |
| IHL-160-30-19-5  | B        | 160      | 30   | 19,05 | 144,1    | 5        | 220        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 645,5  | 2508   | 3637 | 6594  | 5739  | 2870 |        |
| IHL-160-30-19-6  | B        | 160      | 30   | 19,05 | 144,1    | 6        | 250        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 757,1  | 3026,6 | 3637 | 7853  | 6841  | 3421 |        |
| IHL-160-30-19-7  | B        | 160      | 30   | 19,05 | 144,1    | 7        | 280        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 866,8  | 3550,7 | 3637 | 9104  | 7937  | 3969 |        |
| IHL-160-30-19-8  | B        | 160      | 30   | 19,05 | 144,1    | 8        | 310        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 972,2  | 40579  | 3637 | 10340 | 9022  | 4511 |        |
| IHL-160-30-19-9  | B        | 160      | 30   | 19,05 | 144,1    | 9        | 355        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1075,9 | 4565,1 | 3637 | 11569 | 10101 | 5051 |        |
| IHL-160-30-19-10 | B        | 160      | 30   | 19,05 | 144,1    | 10       | 383        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1177,9 | 5072,4 | 3637 | 12791 | 11175 | 5588 |        |
| IHL-160-30-19-11 | B        | 160      | 30   | 19,05 | 144,1    | 11       | 413        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1278,5 | 5579,6 | 3637 | 14007 | 12244 | 6122 |        |
| IHL-160-30-19-12 | B        | 160      | 30   | 19,05 | 144,1    | 12       | 443        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1377,9 | 6086,8 | 3637 | 15219 | 13310 | 6655 |        |
| IHL-160-30-19-13 | B        | 160      | 30   | 19,05 | 144,1    | 13       | 488        | 240 | 266 | 292 | 17,5       | 40 | 40 | 245 | 268,5              | 1476,1 | 6594,1 | 3637 | 16426 | 14373 | 7187 |        |

# IPIRANGA TMBS

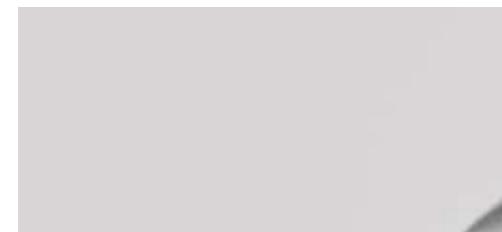
# TRANSPORT

# MOTION

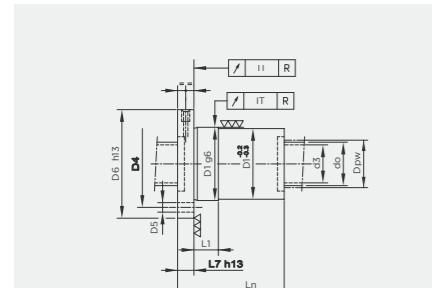
## SHIFTING OUR CUSTOMERS' GOALS

**Ipiranga TMBS Transport Motion**  
**Ball Screws** accomplish longest travel distances.

**Ipiranga TMBS provide transfer solutions.** Made to order with a broad range of diameters, pitches and starts to cover any requirement.



## NUT CONFIGURATIONS



### TRANSPORT SINGLE NUT

Single nut without preload for multipurpose industrial applications.

## Motion technology applied to transport requirements.

Improved lifetime and load results.

### FEATURES & BENEFITS

#### PRODUCT RANGE

- From 16mm to 160mm diameters
- From 5mm to 100mm leads
- Lengths up to 20 meters
- IT3 & IT5 compliant

#### MANUFACTURING PROCESSES AVAILABLE

- According to DIN 69051 and ISO 3408 standards
- ISO 9001 and ISO 14001 certified
- Ground

#### PRODUCT FAMILIES

- TMBS SINGLE NUT

### MotionFit SOLUTIONS

**FRAMEWORK**  
 Multiple working conditions
 

- Protect
- Temp
- Low noise

**INNOVATION**  
 Tailored engineering
 

- Custom manufacturing
- Design eco

**TECHNOLOGY**  
 Speed

## EXTRA PERFORMANCE & EQUIPMENT ALWAYS AT HAND

### MotionFit ROTATING

When the **operational speeds and lengths** of the ball screw does not allow high Rpm, the Rotary Nuts of Ipiranga satisfy the feed rates making the nut turning and getting the screw static.

### MotionFit COOLING

When a heating is produced in the ball screw assembly, the accuracy and the life time of the ball screws are affected due to the deformations. Keeping an **equilibrate temperature** of the ball screw assembly we reduce such risks.

### MotionFit SAFETY

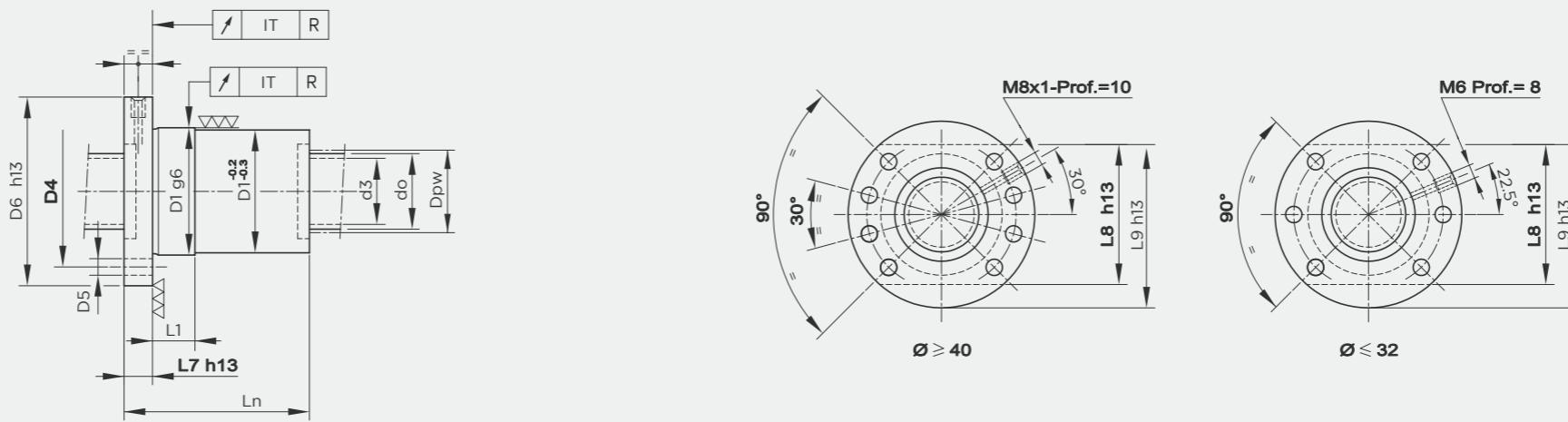
**Safety requirements** are becoming more important, implementing Ipiranga embedded or integrated Safety nuts guarantee the load will be transferred from the ball nut to the safety nut in the event of failure of the system.

### WIPER CONFIGURATION

- PTFE/Polyamide wiper
- Plough wiper
- Encapsulated felt wiper
- Triple wiper

### MATERIALS & COATINGS

- Magnesium Phosphate
- Armoloy
- Stainless steel
- Ceramic balls


**IPIRANGA**  
**TMBS**  
**SINGLE NUT**


| Reference     | Recircu-<br>lation | Nominal<br>diameter | Lead | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |    |    |       |    |     |        | Dimensions |    |      |      |       |     |      | Loads and rigidity |      |      |        |  |  |  |
|---------------|--------------------|---------------------|------|------------------|------------------|----------|------------|----|----|-------|----|-----|--------|------------|----|------|------|-------|-----|------|--------------------|------|------|--------|--|--|--|
|               |                    |                     |      |                  |                  |          | Dw         | d3 | i  | Ln    | D1 | D4  | D6     | D5         | L7 | L1   | L8   | L9    | Cam | Coam | Rsm                | Rbt  | Rnu  | Rnu.ar |  |  |  |
| SINGLE NUT    | S/U/B              | do                  | Ph   | Ball<br>diameter | Root<br>diameter | Circuits | mm         | mm | mm | units | mm | mm  | mm     | mm         | mm | mm   | mm   | mm    | KN  | KN   | N/µm               | N/µm | N/µm | N/µm   |  |  |  |
| Ref           | Tipo               | mm                  | mm   | mm               | mm               |          |            |    |    |       |    |     |        |            |    |      |      |       |     |      |                    |      |      |        |  |  |  |
| SFB-16-5-4-3  | S                  | 16                  | 5    | 3,969            | 13               | 3        | 44         | 28 | 38 |       | 48 | 5,5 | 10     | 10         | 40 | 44   | 14,3 | 23,2  | 33  | 420  | 386                | 193  |      |        |  |  |  |
| SFB-16-5-4-4  | S                  | 16                  | 5    | 3,969            | 13               | 4        | 50         | 28 | 38 |       | 48 | 5,5 | 10     | 10         | 40 | 44   | 18,6 | 31,6  | 33  | 555  | 511                | 256  |      |        |  |  |  |
| SFB-16-5-4-5  | S                  | 16                  | 5    | 3,969            | 13               | 5        | 55         | 28 | 38 |       | 48 | 5,5 | 10     | 10         | 40 | 44   | 22,7 | 40,2  | 33  | 689  | 634                | 317  |      |        |  |  |  |
| SFB-20-5-4-3  | S                  | 20                  | 5    | 3,969            | 17               | 3        | 44         | 36 | 47 |       | 58 | 6,6 | 10     | 10         | 44 | 51   | 16,4 | 30    | 54  | 518  | 473                | 237  |      |        |  |  |  |
| SFB-20-5-4-4  | S                  | 20                  | 5    | 3,969            | 17               | 4        | 50         | 36 | 47 |       | 58 | 6,6 | 10     | 10         | 44 | 51   | 21,2 | 40,8  | 54  | 683  | 624                | 312  |      |        |  |  |  |
| SFB-20-5-4-5  | S                  | 20                  | 5    | 3,969            | 17               | 5        | 55         | 36 | 47 |       | 58 | 6,6 | 10     | 10         | 44 | 51   | 25,9 | 51,9  | 54  | 848  | 776                | 388  |      |        |  |  |  |
| SFB-20-5-4-6  | S                  | 20                  | 5    | 3,969            | 17               | 6        | 60         | 36 | 47 |       | 58 | 6,6 | 10     | 10         | 44 | 51   | 30,5 | 63,3  | 54  | 1011 | 925                | 463  |      |        |  |  |  |
| SFB-25-5-4-3  | S                  | 25                  | 5    | 3,969            | 22               | 3        | 44         | 40 | 51 |       | 62 | 6,6 | 10     | 10         | 48 | 55   | 18,6 | 39,1  | 88  | 640  | 563                | 282  |      |        |  |  |  |
| SFB-25-5-4-4  | S                  | 25                  | 5    | 3,969            | 22               | 4        | 50         | 40 | 51 |       | 62 | 6,6 | 10     | 10         | 48 | 55   | 24,1 | 53    | 88  | 845  | 743                | 372  |      |        |  |  |  |
| SFB-25-5-4-5  | S                  | 25                  | 5    | 3,969            | 22               | 5        | 55         | 40 | 51 |       | 62 | 6,6 | 10     | 10         | 48 | 55   | 29,3 | 67,5  | 88  | 1046 | 921                | 461  |      |        |  |  |  |
| SFB-25-5-4-6  | S                  | 25                  | 5    | 3,969            | 22               | 6        | 60         | 40 | 51 |       | 62 | 6,6 | 10     | 10         | 48 | 55   | 34,5 | 82,3  | 88  | 1248 | 1100               | 550  |      |        |  |  |  |
| SFB-25-10-4-3 | S                  | 25                  | 10   | 3,969            | 22,06            | 3        | 65         | 40 | 51 |       | 62 | 6,6 | 10     | 10         | 48 | 55   | 17,1 | 34,5  | 88  | 570  | 537                | 269  |      |        |  |  |  |
| SFB-25-10-4-4 | S                  | 25                  | 10   | 3,969            | 22,06            | 4        | 76         | 40 | 51 |       | 62 | 6,6 | 10     | 10         | 48 | 55   | 22,1 | 46,9  | 88  | 752  | 709                | 355  |      |        |  |  |  |
| SFB-25-10-5-3 | S                  | 25                  | 10   | 4,762            | 21,5             | 3        | 65         | 40 | 51 |       | 62 | 6,6 | 10     | 10         | 48 | 55   | 21,2 | 39,2  | 85  | 567  | 532                | 266  |      |        |  |  |  |
| SFB-25-10-5-4 | S                  | 25                  | 10   | 4,762            | 21,5             | 4        | 76         | 40 | 51 |       | 62 | 6,6 | 10     | 10         | 48 | 55   | 27,3 | 53,2  | 85  | 747  | 702                | 351  |      |        |  |  |  |
| SFB-32-5-4-3  | S                  | 32                  | 5    | 3,969            | 29               | 3        | 45         | 50 | 65 |       | 80 | 9   | 10     | 10         | 62 | 71   | 20,9 | 50,4  | 149 | 784  | 672                | 336  |      |        |  |  |  |
| SFB-32-5-4-4  | S                  | 32                  | 5    | 3,969            | 29               | 4        | 51         | 50 | 65 |       | 80 | 9   | 12     | 10         | 62 | 71   | 26,9 | 68,5  | 149 | 1033 | 887                | 444  |      |        |  |  |  |
| SFB-32-5-4-5  | S                  | 32                  | 5    | 3,969            | 29               | 5        | 57         | 50 | 65 |       | 80 | 9   | 12     | 10         | 62 | 71   | 32,8 | 87    | 149 | 1281 | 1101               | 551  |      |        |  |  |  |
| SFB-32-5-4-6  | S                  | 32                  | 5    | 3,969            | 29               | 6        | 62         | 50 | 65 |       | 80 | 9   | 12     | 10         | 62 | 71   | 38,5 | 106,1 | 149 | 1526 | 1313               | 657  |      |        |  |  |  |
| SFB-32-10-6-3 | S                  | 32                  | 10   | 6,35             | 27,2             | 3        | 70         | 50 | 65 |       | 80 | 9   | 12     | 20         | 62 | 71   | 38,9 | 68,5  | 137 | 768  | 700                | 350  |      |        |  |  |  |
| SFB-32-10-6-3 | U                  | 32                  | 10   | 6,35             | 26,5             | 3        | 64         | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 38,6 | 76,8  | 130 | 841  | 780                | 390  |      |        |  |  |  |
| SFB-32-10-6-4 | S                  | 32                  | 10   | 6,35             | 27,2             | 4        | 82         | 50 | 65 |       | 80 | 9   | 12     | 20         | 62 | 71   | 50,1 | 92,6  | 137 | 1012 | 924                | 462  |      |        |  |  |  |
| SFB-32-10-6-4 | U                  | 32                  | 10   | 6,35             | 26,5             | 4        | 74         | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 52   | 110,9 | 130 | 1175 | 1086               | 543  |      |        |  |  |  |
| SFB-32-10-6-5 | S                  | 32                  | 10   | 6,35             | 27,2             | 5        | 92         | 50 | 65 |       | 80 | 9   | 12     | 20         | 62 | 71   | 61,1 | 117,3 | 137 | 1254 | 1145               | 573  |      |        |  |  |  |
| SFB-32-10-6-5 | U                  | 32                  | 10   | 6,35             | 26,5             | 5        | 84         | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 63,6 | 140,6 | 130 | 1458 | 1348               | 674  |      |        |  |  |  |
| SFB-32-10-6-6 | S                  | 32                  | 10   | 6,35             | 27,2             | 6        | 102        | 50 | 65 |       | 80 | 9   | 12     | 20         | 62 | 71   | 71,9 | 142,5 | 137 | 1495 | 1366               | 683  |      |        |  |  |  |
| SFB-32-10-6-6 | U                  | 32                  | 10   | 6,35             | 26,5             | 6        | 94         | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 74,9 | 171   | 130 | 1738 | 1608               | 804  |      |        |  |  |  |
| SFB-32-16-6-3 | U                  | 32                  | 16   | 6,35             | 26,5             | 3        | 80         | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 38,2 | 76,3  | 130 | 828  | 790                | 395  |      |        |  |  |  |
| SFB-32-16-6-4 | U                  | 32                  | 16   | 6,35             | 26,5             | 4        | 96         | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 51,6 | 110,1 | 130 | 1158 | 1102               | 551  |      |        |  |  |  |
| SFB-32-16-6-5 | U                  | 32                  | 16   | 6,35             | 26,5             | 5        | 112        | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 63   | 139,6 | 130 | 1436 | 1367               | 684  |      |        |  |  |  |
| SFB-32-20-6-3 | U                  | 32                  | 20   | 6,35             | 26,5             | 3        | 91         | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 37,9 | 75,8  | 130 | 817  | 787                | 394  |      |        |  |  |  |
| SFB-32-20-6-4 | U                  | 32                  | 20   | 6,35             | 26,5             | 4        | 111        | 56 | 71 |       | 86 | 9   | 14     | 20         | 65 | 75,5 | 51,1 | 109,4 | 130 | 1142 | 1098               | 549  |      |        |  |  |  |
| SFB-32-20-6-5 | U                  | 32                  | 20   | 6,35             | 26,5             | 5        | 111        | 56 | 71 |       | 86 | 9   | 14</td |            |    |      |      |       |     |      |                    |      |      |        |  |  |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference     | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|---------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|               | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT    | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
| SFB-32-20-8-5 | U                  | 32                  | 20       | 7,938            | 25,3             | 5        | 122        | 63       | 78       | 93       | 9          | 16       | 20       | 70       | 81,5     | 92,6     | 176,4              | 123        | 1528        | 1472        | 736         |                |
| SFB-40-5-4-3  | S                  | 40                  | 5        | 3,969            | 37               | 3        | 48         | 63       | 78       | 93       | 9          | 14       | 10       | 70       | 81,5     | 23,6     | 66,3               | 238        | 976         | 818         | 409         |                |
| SFB-40-5-4-4  | S                  | 40                  | 5        | 3,969            | 37               | 4        | 54         | 63       | 78       | 93       | 9          | 14       | 10       | 70       | 81,5     | 30,4     | 89,9               | 238        | 1286        | 1079        | 540         |                |
| SFB-40-5-4-5  | S                  | 40                  | 5        | 3,969            | 37               | 5        | 59         | 63       | 78       | 93       | 9          | 14       | 10       | 70       | 81,5     | 37,1     | 114,3              | 238        | 1595        | 1340        | 670         |                |
| SFB-40-5-4-6  | S                  | 40                  | 5        | 3,969            | 37               | 6        | 64         | 63       | 78       | 93       | 9          | 14       | 10       | 70       | 81,5     | 43,5     | 139,3              | 238        | 1899        | 1597        | 799         |                |
| SFB-40-10-6-3 | U                  | 40                  | 10       | 6,35             | 34,5             | 3        | 65         | 63       | 78       | 93       | 9          | 14       | 16       | 70       | 81,5     | 43,7     | 98,8               | 214        | 1029        | 926         | 463         |                |
| SFB-40-10-6-4 | U                  | 40                  | 10       | 6,35             | 34,5             | 4        | 75         | 63       | 78       | 93       | 9          | 14       | 16       | 70       | 81,5     | 56,4     | 133,6              | 214        | 1358        | 1224        | 612         |                |
| SFB-40-10-6-5 | U                  | 40                  | 10       | 6,35             | 34,5             | 5        | 85         | 63       | 78       | 93       | 9          | 14       | 16       | 70       | 81,5     | 71,2     | 178,3              | 214        | 1762        | 1581        | 791         |                |
| SFB-40-10-6-6 | U                  | 40                  | 10       | 6,35             | 34,5             | 6        | 95         | 63       | 78       | 93       | 9          | 14       | 16       | 70       | 81,5     | 83,9     | 216,7              | 214        | 2101        | 1887        | 944         |                |
| SFB-40-10-6-7 | U                  | 40                  | 10       | 6,35             | 34,5             | 7        | 105        | 63       | 78       | 93       | 9          | 14       | 16       | 70       | 81,5     | 96,3     | 256,1              | 214        | 2438        | 2191        | 1096        |                |
| SFB-40-10-6-8 | U                  | 40                  | 10       | 6,35             | 34,5             | 8        | 115        | 63       | 78       | 93       | 9          | 14       | 16       | 70       | 81,5     | 108,1    | 292,7              | 214        | 2769        | 2489        | 1245        |                |
| SFB-40-10-7-3 | S                  | 40                  | 10       | 7,144            | 34,6             | 3        | 74         | 63       | 78       | 93       | 9          | 14       | 20       | 70       | 81,5     | 49,3     | 93                 | 219        | 910         | 822         | 411         |                |
| SFB-40-10-7-4 | S                  | 40                  | 10       | 7,144            | 34,6             | 4        | 85         | 63       | 78       | 93       | 9          | 14       | 20       | 70       | 81,5     | 63,6     | 125,5              | 219        | 1200        | 1085        | 543         |                |
| SFB-40-10-7-5 | S                  | 40                  | 10       | 7,144            | 34,6             | 5        | 96         | 63       | 78       | 93       | 9          | 14       | 20       | 70       | 81,5     | 77,5     | 158,8              | 219        | 1487        | 1346        | 673         |                |
| SFB-40-10-8-3 | B                  | 40                  | 10       | 7,938            | 33,3             | 3        | 70         | 70       | 85       | 100      | 9          | 14       | 20       | 75       | 87,5     | 66,9     | 131,3              | 205        | 1149        | 1037        | 519         |                |
| SFB-40-10-8-4 | B                  | 40                  | 10       | 7,938            | 33,3             | 4        | 72         | 70       | 85       | 100      | 9          | 14       | 20       | 75       | 87,5     | 86,2     | 177,1              | 205        | 1514        | 1368        | 684         |                |
| SFB-40-10-8-5 | B                  | 40                  | 10       | 7,938            | 33,3             | 5        | 90         | 70       | 85       | 100      | 9          | 14       | 20       | 75       | 87,5     | 105      | 223,8              | 205        | 1876        | 1696        | 848         |                |
| SFB-40-10-8-6 | B                  | 40                  | 10       | 7,938            | 33,3             | 6        | 100        | 70       | 85       | 100      | 9          | 14       | 20       | 75       | 87,5     | 123,5    | 271,4              | 205        | 2237        | 2024        | 1012        |                |
| SFB-40-10-8-7 | B                  | 40                  | 10       | 7,938            | 33,3             | 7        | 110        | 70       | 85       | 100      | 9          | 14       | 20       | 75       | 87,5     | 141,6    | 320                | 205        | 2594        | 2348        | 1174        |                |
| SFB-40-10-8-8 | B                  | 40                  | 10       | 7,938            | 33,3             | 8        | 120        | 70       | 85       | 100      | 9          | 14       | 20       | 75       | 87,5     | 158,9    | 365,7              | 205        | 2947        | 2669        | 1335        |                |
| SFB-40-16-6-3 | U                  | 40                  | 16       | 6,35             | 34,5             | 3        | 81         | 65       | 78       | 93       | 9          | 16       | 20       | 70       | 81,5     | 43,5     | 98,3               | 214        | 1020        | 959         | 480         |                |
| SFB-40-16-6-4 | U                  | 40                  | 16       | 6,35             | 34,5             | 4        | 97         | 65       | 78       | 93       | 9          | 16       | 20       | 70       | 81,5     | 56,1     | 133                | 214        | 1345        | 1265        | 633         |                |
| SFB-40-16-6-5 | U                  | 40                  | 16       | 6,35             | 34,5             | 5        | 113        | 65       | 78       | 93       | 9          | 16       | 20       | 70       | 81,5     | 70,8     | 177,4              | 214        | 1745        | 1637        | 819         |                |
| SFB-40-16-6-6 | U                  | 40                  | 16       | 6,35             | 34,5             | 6        | 129        | 65       | 78       | 93       | 9          | 16       | 20       | 70       | 81,5     | 83,4     | 215,7              | 214        | 2081        | 1953        | 977         |                |
| SFB-40-16-8-3 | U                  | 40                  | 16       | 7,938            | 33,3             | 3        | 87         | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 66,5     | 130,7              | 205        | 1138        | 1067        | 534         |                |
| SFB-40-16-8-4 | U                  | 40                  | 16       | 7,938            | 33,3             | 4        | 103        | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 85,7     | 176,3              | 205        | 1500        | 1407        | 704         |                |
| SFB-40-16-8-5 | U                  | 40                  | 16       | 7,938            | 33,3             | 5        | 119        | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 104,4    | 222,8              | 205        | 1859        | 1745        | 873         |                |
| SFB-40-16-8-6 | U                  | 40                  | 16       | 7,938            | 33,3             | 6        | 135        | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 122,7    | 270,2              | 205        | 2215        | 2079        | 1040        |                |
| SFB-40-20-6-3 | U                  | 40                  | 20       | 6,35             | 34,5             | 3        | 92         | 65       | 78       | 93       | 9          | 18       | 20       | 70       | 81,5     | 43,2     | 97,9               | 214        | 1010        | 961         | 481         |                |
| SFB-40-20-6-4 | U                  | 40                  | 20       | 6,35             | 34,5             | 4        | 112        | 65       | 78       | 93       | 9          | 18       | 20       | 70       | 81,5     | 55,8     | 132,4              | 214        | 1333        | 1269        | 635         |                |
| SFB-40-20-6-5 | U                  | 40                  | 20       | 6,35             | 34,5             | 5        | 132        | 65       | 78       | 93       | 9          | 18       | 20       | 70       | 81,5     | 70,4     | 176,7              | 214        | 1729        | 1643        | 822         |                |
| SFB-40-20-6-6 | U                  | 40                  | 20       | 6,35             | 34,5             | 6        | 152        | 65       | 78       | 93       | 9          | 18       | 20       | 70       | 81,5     | 82,9     | 214,8              | 214        | 2062        | 1960        | 980         |                |
| SFB-40-20-8-3 | U                  | 40                  | 20       | 7,938            | 33,3             | 3        | 97         | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 66,1     | 130,2              | 205        | 1128        | 1071        | 536         |                |
| SFB-40-20-8-4 | U                  | 40                  | 20       | 7,938            | 33,3             | 4        | 117        | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 85,2     | 175,5              | 205        | 1487        | 1413        | 707         |                |
| SFB-40-20-8-5 | U                  | 40                  | 20       | 7,938            | 33,3             | 5        | 137        | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 103,8    | 221,9              | 205        | 1842        | 1751        | 876         |                |
| SFB-40-20-8-6 | U                  | 40                  | 20       | 7,938            | 33,3             | 6        | 157        | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 122,1    | 269,1              | 205        | 2196        | 2088        |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference     | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|---------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|               | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT    | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|               | Ref                | Tip                 | mm       | mm               | mm               | mm       | units      | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-40-25-8-4 | U                  | 40                  | 25       | 7,938            | 33,3             | 4        | 137        | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 84,5     | 174,4              | 205        | 1467        | 1409        | 705         |                |
| SFB-40-25-8-5 | U                  | 40                  | 25       | 7,938            | 33,3             | 5        | 162        | 70       | 85       | 100      | 9          | 18       | 25       | 75       | 87,5     | 102,9    | 220,4              | 205        | 1817        | 1746        | 873         |                |
| SFB-40-30-6-3 | U                  | 40                  | 30       | 6,35             | 34,5             | 3        | 123        | 70       | 85       | 100      | 9          | 18       | 20       | 75       | 87,5     | 42,4     | 96,5               | 214        | 980         | 953         | 477         |                |
| SFB-40-30-6-4 | U                  | 40                  | 30       | 6,35             | 34,5             | 4        | 153        | 70       | 85       | 100      | 9          | 18       | 20       | 75       | 87,5     | 54,7     | 130,5              | 214        | 1292        | 1256        | 628         |                |
| SFB-40-30-8-3 | U                  | 40                  | 30       | 7,938            | 33,3             | 3        | 125        | 75       | 90       | 105      | 9          | 18       | 25       | 80       | 92,5     | 64,9     | 128,3              | 205        | 1095        | 1063        | 532         |                |
| SFB-40-30-8-4 | U                  | 40                  | 30       | 7,938            | 33,3             | 4        | 155        | 75       | 90       | 105      | 9          | 18       | 25       | 80       | 92,5     | 83,6     | 173,1              | 205        | 1443        | 1401        | 701         |                |
| SFB-40-40-6-3 | U                  | 40                  | 40       | 6,35             | 34,5             | 3        | 150        | 70       | 85       | 100      | 9          | 18       | 20       | 75       | 87,5     | 41,3     | 94,6               | 214        | 940         | 921         | 461         |                |
| SFB-40-40-8-3 | U                  | 40                  | 40       | 7,938            | 33,3             | 3        | 153        | 75       | 90       | 105      | 9          | 18       | 25       | 80       | 92,5     | 63,3     | 125,9              | 205        | 1052        | 1030        | 515         |                |
| SFB-50-5-4-3  | S                  | 50                  | 5        | 3,969            | 47               | 3        | 49         | 75       | 93       | 110      | 11         | 16       | 10       | 85       | 97,5     | 25,7     | 82,2               | 380        | 1155        | 929         | 465         |                |
| SFB-50-5-4-4  | S                  | 50                  | 5        | 3,969            | 47               | 4        | 54         | 75       | 93       | 110      | 11         | 16       | 10       | 85       | 97,5     | 33,1     | 111,6              | 380        | 1522        | 1226        | 613         |                |
| SFB-50-5-4-5  | S                  | 50                  | 5        | 3,969            | 47               | 5        | 59         | 75       | 93       | 110      | 11         | 16       | 10       | 85       | 97,5     | 40,2     | 141,8              | 380        | 1884        | 1521        | 761         |                |
| SFB-50-5-4-6  | S                  | 50                  | 5        | 3,969            | 47               | 6        | 66         | 75       | 93       | 110      | 11         | 16       | 10       | 85       | 97,5     | 47,2     | 172,8              | 380        | 2245        | 1814        | 907         |                |
| SFB-50-10-6-3 | U                  | 50                  | 10       | 6,35             | 44,5             | 3        | 66         | 75       | 93       | 110      | 11         | 16       | 16       | 85       | 97,5     | 49       | 126,2              | 350        | 1252        | 1096        | 548         |                |
| SFB-50-10-6-4 | U                  | 50                  | 10       | 6,35             | 44,5             | 4        | 76         | 75       | 93       | 110      | 11         | 16       | 16       | 85       | 97,5     | 63,1     | 170,7              | 350        | 1650        | 1446        | 723         |                |
| SFB-50-10-6-5 | U                  | 50                  | 10       | 6,35             | 44,5             | 5        | 86         | 75       | 93       | 110      | 11         | 16       | 16       | 85       | 97,5     | 77       | 216,3              | 350        | 2046        | 1795        | 898         |                |
| SFB-50-10-6-6 | U                  | 50                  | 10       | 6,35             | 44,5             | 6        | 96         | 75       | 93       | 110      | 11         | 16       | 16       | 85       | 97,5     | 93,1     | 273,9              | 350        | 2529        | 2210        | 1105        |                |
| SFB-50-10-6-7 | U                  | 50                  | 10       | 6,35             | 44,5             | 7        | 106        | 75       | 93       | 110      | 11         | 16       | 16       | 85       | 97,5     | 106,8    | 323,5              | 350        | 2934        | 2566        | 1283        |                |
| SFB-50-10-7-3 | S                  | 50                  | 10       | 7,144            | 44,6             | 3        | 76         | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 57,9     | 127,7              | 355        | 1179        | 1030        | 515         |                |
| SFB-50-10-7-4 | S                  | 50                  | 10       | 7,144            | 44,6             | 4        | 87         | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 74,6     | 172,4              | 355        | 1554        | 1359        | 680         |                |
| SFB-50-10-7-5 | S                  | 50                  | 10       | 7,144            | 44,6             | 5        | 98         | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 90,8     | 218                | 355        | 1926        | 1686        | 843         |                |
| SFB-50-10-7-6 | S                  | 50                  | 10       | 7,144            | 44,6             | 6        | 109        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 106,8    | 264,6              | 355        | 2295        | 2011        | 1006        |                |
| SFB-50-12-8-3 | S                  | 50                  | 12       | 7,938            | 44,1             | 3        | 96         | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 66,1     | 138,9              | 350        | 1183        | 1050        | 525         |                |
| SFB-50-12-8-4 | S                  | 50                  | 12       | 7,938            | 44,1             | 4        | 109        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 85,1     | 187,3              | 350        | 1559        | 1385        | 693         |                |
| SFB-50-12-8-5 | S                  | 50                  | 12       | 7,938            | 44,1             | 5        | 121        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 103,6    | 236,7              | 350        | 1932        | 1718        | 859         |                |
| SFB-50-16-6-3 | U                  | 50                  | 16       | 6,35             | 44,5             | 3        | 82         | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 48,8     | 125,8              | 350        | 1244        | 1143        | 572         |                |
| SFB-50-16-6-4 | U                  | 50                  | 16       | 6,35             | 44,5             | 4        | 98         | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 62,9     | 170,2              | 350        | 1640        | 1508        | 754         |                |
| SFB-50-16-6-5 | U                  | 50                  | 16       | 6,35             | 44,5             | 5        | 114        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 76,7     | 215,6              | 350        | 2033        | 1871        | 936         |                |
| SFB-50-16-6-6 | U                  | 50                  | 16       | 6,35             | 44,5             | 6        | 130        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 92,7     | 273                | 350        | 2513        | 2306        | 1153        |                |
| SFB-50-16-6-7 | U                  | 50                  | 16       | 6,35             | 44,5             | 7        | 146        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 106,4    | 322,5              | 350        | 2916        | 2677        | 1339        |                |
| SFB-50-16-8-3 | S                  | 50                  | 16       | 7,938            | 44,1             | 3        | 108        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 63,3     | 130,4              | 350        | 1116        | 1024        | 512         |                |
| SFB-50-16-8-3 | U                  | 50                  | 16       | 7,938            | 43,3             | 3        | 88         | 82       | 100      | 118      | 11         | 16       | 25       | 92       | 105      | 71,8     | 157,6              | 338        | 1315        | 1215        | 608         |                |
| SFB-50-16-8-4 | S                  | 50                  | 16       | 7,938            | 44,1             | 4        | 125        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 81,5     | 175,9              | 350        | 1471        | 1351        | 676         |                |
| SFB-50-16-8-4 | U                  | 50                  | 16       | 7,938            | 43,3             | 4        | 104        | 82       | 100      | 118      | 11         | 16       | 25       | 92       | 105      | 95,7     | 223,7              | 338        | 1814        | 1672        | 836         |                |
| SFB-50-16-8-5 | S                  | 50                  | 16       | 7,938            | 44,1             | 5        | 142        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 99,2     | 222,3              | 350        | 1823        | 1675        | 838         |                |
| SFB-50-16-8-5 | U                  | 50                  | 16       | 7,938            | 43,3             | 5        | 120        | 82       | 100      | 118      | 11         | 16       | 25       | 92       | 105      | 116,5    | 282,6              | 338        | 2248</td    |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference     | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|---------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|               | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT    | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|               | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-50-16-9-6 | B                  | 50                  | 16       | 9,525            | 42,2             | 6        | 135        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 175,3    | 409,3              | 327        | 2794        | 2572        | 1286        |                |
| SFB-50-16-9-7 | B                  | 50                  | 16       | 9,525            | 42,2             | 7        | 159        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 201,1    | 482                | 327        | 3242        | 2986        | 1493        |                |
| SFB-50-16-9-8 | B                  | 50                  | 16       | 9,525            | 42,2             | 8        | 175        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 225,6    | 550,8              | 327        | 3682        | 3392        | 1696        |                |
| SFB-50-16-9-9 | B                  | 50                  | 16       | 9,525            | 42,2             | 9        | 187        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 249,6    | 619,7              | 327        | 4119        | 3797        | 1899        |                |
| SFB-50-20-6-3 | U                  | 50                  | 20       | 6,35             | 44,5             | 3        | 93         | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 48,6     | 125,5              | 350        | 1237        | 1156        | 578         |                |
| SFB-50-20-6-4 | U                  | 50                  | 20       | 6,35             | 44,5             | 4        | 113        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 62,7     | 169,7              | 350        | 1631        | 1525        | 763         |                |
| SFB-50-20-6-5 | U                  | 50                  | 20       | 6,35             | 44,5             | 5        | 133        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 76,4     | 215                | 350        | 2021        | 1891        | 946         |                |
| SFB-50-20-6-6 | U                  | 50                  | 20       | 6,35             | 44,5             | 6        | 153        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 92,4     | 272,3              | 350        | 2499        | 2333        | 1167        |                |
| SFB-50-20-6-7 | U                  | 50                  | 20       | 6,35             | 44,5             | 7        | 173        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 106      | 321,6              | 350        | 2899        | 2707        | 1354        |                |
| SFB-50-20-8-3 | S                  | 50                  | 20       | 7,938            | 44,1             | 3        | 126        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 63,1     | 130,1              | 350        | 1110        | 1036        | 518         |                |
| SFB-50-20-8-3 | U                  | 50                  | 20       | 7,938            | 43,3             | 3        | 99         | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 71,5     | 157,2              | 338        | 1307        | 1227        | 614         |                |
| SFB-50-20-8-4 | S                  | 50                  | 20       | 7,938            | 44,1             | 4        | 148        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 81,2     | 175,5              | 350        | 1463        | 1367        | 684         |                |
| SFB-50-20-8-4 | U                  | 50                  | 20       | 7,938            | 43,3             | 4        | 119        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 95,3     | 223                | 338        | 1803        | 1689        | 845         |                |
| SFB-50-20-8-5 | S                  | 50                  | 20       | 7,938            | 44,1             | 5        | 169        | 75       | 93       | 110      | 11         | 16       | 20       | 85       | 97,5     | 98,9     | 221,7              | 350        | 1813        | 1694        | 847         |                |
| SFB-50-20-8-5 | U                  | 50                  | 20       | 7,938            | 43,3             | 5        | 139        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 116      | 281,8              | 338        | 2234        | 2094        | 1047        |                |
| SFB-50-20-8-6 | U                  | 50                  | 20       | 7,938            | 43,3             | 6        | 159        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 136,4    | 341,7              | 338        | 2663        | 2497        | 1249        |                |
| SFB-50-20-8-7 | U                  | 50                  | 20       | 7,938            | 43,3             | 7        | 179        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 156,3    | 402,7              | 338        | 3088        | 2896        | 1448        |                |
| SFB-50-20-9-2 | B                  | 50                  | 20       | 9,525            | 42,2             | 2        | 79         | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 63,9     | 123                | 327        | 918         | 860         | 430         |                |
| SFB-50-20-9-3 | B                  | 50                  | 20       | 9,525            | 42,2             | 3        | 99         | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 91       | 186,5              | 327        | 1353        | 1269        | 635         |                |
| SFB-50-20-9-4 | B                  | 50                  | 20       | 9,525            | 42,2             | 4        | 119        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 122,1    | 266,9              | 327        | 1882        | 1759        | 880         |                |
| SFB-50-20-9-5 | B                  | 50                  | 20       | 9,525            | 42,2             | 5        | 139        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 148,6    | 336,9              | 327        | 2332        | 2181        | 1091        |                |
| SFB-50-20-9-6 | B                  | 50                  | 20       | 9,525            | 42,2             | 6        | 159        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 174,7    | 408,2              | 327        | 2779        | 2601        | 1301        |                |
| SFB-50-20-9-7 | B                  | 50                  | 20       | 9,525            | 42,2             | 7        | 184        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 200,4    | 480,7              | 327        | 3224        | 3018        | 1509        |                |
| SFB-50-25-6-2 | U                  | 50                  | 25       | 6,35             | 44,5             | 2        | 82         | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 32,9     | 78,7               | 350        | 800         | 759         | 380         |                |
| SFB-50-25-6-3 | U                  | 50                  | 25       | 6,35             | 44,5             | 3        | 107        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 48,3     | 125                | 350        | 1225        | 1161        | 581         |                |
| SFB-50-25-6-4 | U                  | 50                  | 25       | 6,35             | 44,5             | 4        | 132        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 62,3     | 169                | 350        | 1616        | 1532        | 766         |                |
| SFB-50-25-6-5 | U                  | 50                  | 25       | 6,35             | 44,5             | 5        | 157        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 76       | 214,1              | 350        | 2003        | 1899        | 950         |                |
| SFB-50-25-6-6 | U                  | 50                  | 25       | 6,35             | 44,5             | 6        | 182        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 91,9     | 271,1              | 350        | 2476        | 2344        | 1172        |                |
| SFB-50-25-8-2 | U                  | 50                  | 25       | 7,938            | 43,3             | 2        | 87         | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 49,9     | 103,1              | 338        | 879         | 835         | 418         |                |
| SFB-50-25-8-3 | U                  | 50                  | 25       | 7,938            | 43,3             | 3        | 112        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 71,2     | 156,5              | 338        | 1296        | 1232        | 616         |                |
| SFB-50-25-8-4 | U                  | 50                  | 25       | 7,938            | 43,3             | 4        | 137        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 94,8     | 222,1              | 338        | 1788        | 1697        | 849         |                |
| SFB-50-25-8-5 | U                  | 50                  | 25       | 7,938            | 43,3             | 5        | 162        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 115,4    | 280,6              | 338        | 2215        | 2103        | 1052        |                |
| SFB-50-25-8-6 | U                  | 50                  | 25       | 7,938            | 43,3             | 6        | 187        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 135,6    | 340,3              | 338        | 2639        | 2507        | 1254        |                |
| SFB-50-25-9-2 | U                  | 50                  | 25       | 9,525            | 42,2             | 2        | 93         | 90       | 108      | 125      | 11         | 20       | 25       | 95       | 110      | 63,5     | 122,5              | 327        | 910         | 868         | 434         |                |
| SFB-50-25-9-2 | B                  | 50                  | 25       | 9,525            | 42,2             | 2        | 89         | 85       | 105      | 125      | 13,5       |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference     | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|---------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|               | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT    | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|               | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-50-25-9-6 | B                  | 50                  | 25       | 9,525            | 42,2             | 6        | 189        | 85       | 105      | 125      | 13,5       | 20       | 25       | 95       | 110      | 173,8    | 406,5              | 327        | 2755        | 2613        | 1307        |                |
| SFB-50-30-6-3 | U                  | 50                  | 30       | 6,35             | 44,5             | 3        | 121        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 48       | 124,3              | 350        | 1212        | 1159        | 580         |                |
| SFB-50-30-6-4 | U                  | 50                  | 30       | 6,35             | 44,5             | 4        | 151        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 61,9     | 168,1              | 350        | 1598        | 1529        | 765         |                |
| SFB-50-30-6-5 | U                  | 50                  | 30       | 6,35             | 44,5             | 5        | 181        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 75,5     | 213                | 350        | 1981        | 1896        | 948         |                |
| SFB-50-30-8-3 | U                  | 50                  | 30       | 7,938            | 43,3             | 3        | 126        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 70,7     | 155,7              | 338        | 1282        | 1230        | 615         |                |
| SFB-50-30-8-4 | U                  | 50                  | 30       | 7,938            | 43,3             | 4        | 156        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 94,2     | 221                | 338        | 1769        | 1694        | 847         |                |
| SFB-50-30-8-5 | U                  | 50                  | 30       | 7,938            | 43,3             | 5        | 186        | 82       | 100      | 118      | 11         | 18       | 25       | 92       | 105      | 114,6    | 279,2              | 338        | 2191        | 2099        | 1050        |                |
| SFB-50-40-6-3 | U                  | 50                  | 40       | 6,35             | 44,5             | 3        | 152        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 47,2     | 122,7              | 350        | 1180        | 1142        | 571         |                |
| SFB-50-40-6-4 | U                  | 50                  | 40       | 6,35             | 44,5             | 4        | 192        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 60,9     | 165,9              | 350        | 1556        | 1506        | 753         |                |
| SFB-50-40-8-3 | U                  | 50                  | 40       | 7,938            | 43,3             | 3        | 156        | 85       | 103      | 120      | 11         | 18       | 25       | 95       | 107,5    | 69,5     | 153,7              | 338        | 1248        | 1213        | 607         |                |
| SFB-50-40-8-4 | U                  | 50                  | 40       | 7,938            | 43,3             | 4        | 195        | 85       | 103      | 120      | 11         | 18       | 25       | 95       | 107,5    | 92,6     | 218,2              | 338        | 1722        | 1672        | 836         |                |
| SFB-50-50-6-3 | U                  | 50                  | 50       | 6,35             | 44,5             | 3        | 179        | 75       | 93       | 110      | 11         | 18       | 25       | 85       | 97,5     | 46,2     | 120,7              | 350        | 1140        | 1112        | 556         |                |
| SFB-50-50-8-3 | U                  | 50                  | 50       | 7,938            | 43,3             | 3        | 183        | 85       | 103      | 120      | 11         | 18       | 25       | 95       | 107,5    | 68,1     | 151,3              | 338        | 1207        | 1181        | 591         |                |
| SFB-63-5-4-3  | S                  | 63                  | 5        | 3,969            | 60,06            | 3        | 53         | 90       | 108      | 125      | 11         | 18       | 10       | 95       | 110      | 28,7     | 107,2              | 614        | 1426        | 1076        | 538         |                |
| SFB-63-5-4-4  | S                  | 63                  | 5        | 3,969            | 60               | 4        | 58         | 90       | 108      | 125      | 11         | 18       | 10       | 95       | 110      | 37       | 145,4              | 614        | 1880        | 1422        | 711         |                |
| SFB-63-5-4-5  | S                  | 63                  | 5        | 3,969            | 60               | 5        | 63         | 90       | 108      | 125      | 11         | 18       | 10       | 95       | 110      | 45       | 184,7              | 614        | 2328        | 1765        | 883         |                |
| SFB-63-5-4-6  | S                  | 63                  | 5        | 3,969            | 60               | 6        | 68         | 90       | 108      | 125      | 11         | 18       | 10       | 95       | 110      | 52,8     | 225,1              | 614        | 2773        | 2106        | 1053        |                |
| SFB-63-10-6-3 | U                  | 63                  | 10       | 6,35             | 57,5             | 3        | 66         | 90       | 108      | 125      | 11         | 18       | 16       | 95       | 110      | 54       | 159,3              | 575        | 1503        | 1269        | 635         |                |
| SFB-63-10-6-4 | U                  | 63                  | 10       | 6,35             | 57,5             | 4        | 76         | 90       | 108      | 125      | 11         | 18       | 16       | 95       | 110      | 69,6     | 215,3              | 575        | 1981        | 1676        | 838         |                |
| SFB-63-10-6-5 | U                  | 63                  | 10       | 6,35             | 57,5             | 5        | 86         | 90       | 108      | 125      | 11         | 18       | 16       | 95       | 110      | 86,6     | 281,8              | 575        | 2527        | 2131        | 1066        |                |
| SFB-63-10-6-6 | U                  | 63                  | 10       | 6,35             | 57,5             | 6        | 96         | 90       | 108      | 125      | 11         | 18       | 16       | 95       | 110      | 101,9    | 342,6              | 575        | 3012        | 2543        | 1272        |                |
| SFB-63-10-7-3 | S                  | 63                  | 10       | 7,144            | 57,6             | 3        | 83         | 90       | 108      | 125      | 11         | 18       | 20       | 95       | 110      | 66       | 169,7              | 582        | 1481        | 1240        | 620         |                |
| SFB-63-10-7-4 | S                  | 63                  | 10       | 7,144            | 57,6             | 4        | 89         | 90       | 108      | 125      | 11         | 18       | 20       | 95       | 110      | 84,9     | 229                | 582        | 1951        | 1637        | 819         |                |
| SFB-63-10-7-5 | S                  | 63                  | 10       | 7,144            | 57,6             | 5        | 100        | 90       | 108      | 125      | 11         | 18       | 20       | 95       | 110      | 103,4    | 289,5              | 582        | 2418        | 2031        | 1016        |                |
| SFB-63-10-7-6 | S                  | 63                  | 10       | 7,144            | 57,6             | 6        | 111        | 90       | 108      | 125      | 11         | 18       | 20       | 95       | 110      | 121,5    | 351,3              | 582        | 2881        | 2423        | 1212        |                |
| SFB-63-12-8-4 | S                  | 63                  | 12       | 7,938            | 57,1             | 4        | 110        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 96,2     | 245,1              | 576        | 1933        | 1695        | 848         |                |
| SFB-63-12-8-5 | S                  | 63                  | 12       | 7,938            | 57,1             | 5        | 123        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 117,1    | 309,7              | 576        | 2394        | 2101        | 1051        |                |
| SFB-63-12-8-6 | S                  | 63                  | 12       | 7,938            | 57,1             | 6        | 136        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 137,5    | 375,5              | 576        | 2852        | 2505        | 1253        |                |
| SFB-63-16-6-3 | U                  | 63                  | 16       | 6,35             | 57,5             | 3        | 83         | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 53,8     | 158,9              | 575        | 1496        | 1360        | 680         |                |
| SFB-63-16-6-4 | U                  | 63                  | 16       | 6,35             | 57,5             | 4        | 99         | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 69,4     | 214,9              | 575        | 1973        | 1796        | 898         |                |
| SFB-63-16-6-5 | U                  | 63                  | 16       | 6,35             | 57,5             | 5        | 115        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 86,4     | 281,3              | 575        | 2517        | 2287        | 1144        |                |
| SFB-63-16-6-6 | U                  | 63                  | 16       | 6,35             | 57,5             | 6        | 131        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 101,6    | 341,9              | 575        | 3000        | 2727        | 1364        |                |
| SFB-63-16-8-3 | U                  | 63                  | 16       | 7,938            | 56,3             | 3        | 89         | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 79,9     | 201,5              | 560        | 1597        | 1435        | 718         |                |
| SFB-63-16-8-4 | S                  | 63                  | 16       | 7,938            | 57,1             | 4        | 129        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 93,1     | 233,6              | 576        | 1849        | 1680        | 840         |                |
| SFB-63-16-8-4 | U                  | 63                  | 16       | 7,938            | 56,3             | 4        | 105        | 95       | 115      | 135      |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-63-16-9-5   | B                  | 63                  | 16       | 9,525            | 55,2             | 5        | 119        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 164,5    | 423,1              | 546        | 2798        | 2517        | 1259        |                |
| SFB-63-16-9-6   | B                  | 63                  | 16       | 9,525            | 55,2             | 6        | 143        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 193,3    | 512,6              | 546        | 3334        | 3001        | 1501        |                |
| SFB-63-16-9-7   | B                  | 63                  | 16       | 9,525            | 55,2             | 7        | 159        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 221,6    | 603,5              | 546        | 3867        | 3483        | 1742        |                |
| SFB-63-16-9-8   | B                  | 63                  | 16       | 9,525            | 55,2             | 8        | 175        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 248,5    | 689,7              | 546        | 4392        | 3958        | 1979        |                |
| SFB-63-16-9-9   | B                  | 63                  | 16       | 9,525            | 55,2             | 9        | 191        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 275      | 775,9              | 546        | 4913        | 4430        | 2215        |                |
| SFB-63-16-9-10  | B                  | 63                  | 16       | 9,525            | 55,2             | 10       | 207        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 301,1    | 862,1              | 546        | 5433        | 4902        | 2451        |                |
| SFB-63-16-9-11  | B                  | 63                  | 16       | 9,525            | 55,2             | 11       | 231        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 326,8    | 948,3              | 546        | 5949        | 5370        | 2685        |                |
| SFB-63-16-9-12  | B                  | 63                  | 16       | 9,525            | 55,2             | 12       | 247        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 352,2    | 1034,5             | 546        | 6464        | 5837        | 2919        |                |
| SFB-63-16-9-13  | B                  | 63                  | 16       | 9,525            | 55,2             | 13       | 263        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 377,3    | 1120,7             | 546        | 6976        | 6301        | 3151        |                |
| SFB-63-16-9-14  | B                  | 63                  | 16       | 9,525            | 55,2             | 14       | 274        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 402,1    | 1206,9             | 546        | 7487        | 6765        | 3383        |                |
| SFB-63-16-12-2  | B                  | 63                  | 16       | 12,7             | 54               | 2        | 75         | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 109      | 221,3              | 536        | 1220        | 1096        | 548         |                |
| SFB-63-16-12-3  | B                  | 63                  | 16       | 12,7             | 54               | 3        | 91         | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 155,2    | 334,5              | 536        | 1798        | 1618        | 809         |                |
| SFB-63-16-12-4  | B                  | 63                  | 16       | 12,7             | 54               | 4        | 107        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 199,5    | 449,5              | 536        | 2369        | 2135        | 1068        |                |
| SFB-63-16-12-5  | B                  | 63                  | 16       | 12,7             | 54               | 5        | 123        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 242,7    | 566,1              | 536        | 2934        | 2646        | 1323        |                |
| SFB-63-16-12-6  | B                  | 63                  | 16       | 12,7             | 54               | 6        | 139        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 285      | 684,3              | 536        | 3495        | 3154        | 1577        |                |
| SFB-63-16-12-7  | B                  | 63                  | 16       | 12,7             | 54               | 7        | 163        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 326,5    | 804,1              | 536        | 4053        | 3660        | 1830        |                |
| SFB-63-16-12-8  | B                  | 63                  | 16       | 12,7             | 54               | 8        | 179        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 366,3    | 918,9              | 536        | 4604        | 4160        | 2080        |                |
| SFB-63-16-12-9  | B                  | 63                  | 16       | 12,7             | 54               | 9        | 195        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 405,3    | 1033,8             | 536        | 5151        | 4656        | 2328        |                |
| SFB-63-16-12-10 | B                  | 63                  | 16       | 12,7             | 54               | 10       | 211        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 443,8    | 1148,7             | 536        | 5695        | 5151        | 2576        |                |
| SFB-63-16-12-11 | B                  | 63                  | 16       | 12,7             | 54               | 11       | 227        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 481,7    | 1263,5             | 536        | 6237        | 5643        | 2822        |                |
| SFB-63-16-12-12 | B                  | 63                  | 16       | 12,7             | 54               | 12       | 243        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 519,1    | 1378,4             | 536        | 6776        | 6133        | 3067        |                |
| SFB-63-16-12-13 | B                  | 63                  | 16       | 12,7             | 54               | 13       | 267        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 556,1    | 1493,3             | 536        | 7313        | 6622        | 3311        |                |
| SFB-63-16-12-14 | B                  | 63                  | 16       | 12,7             | 54               | 14       | 275        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 592,7    | 1608,1             | 536        | 7848        | 7108        | 3554        |                |
| SFB-63-20-6-3   | U                  | 63                  | 20       | 6,35             | 57,5             | 3        | 94         | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 53,7     | 158,7              | 575        | 1491        | 1381        | 691         |                |
| SFB-63-20-6-4   | U                  | 63                  | 20       | 6,35             | 57,5             | 4        | 114        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 69,2     | 214,5              | 575        | 1965        | 1822        | 911         |                |
| SFB-63-20-6-5   | U                  | 63                  | 20       | 6,35             | 57,5             | 5        | 134        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 86,2     | 280,8              | 575        | 2507        | 2321        | 1161        |                |
| SFB-63-20-6-6   | U                  | 63                  | 20       | 6,35             | 57,5             | 6        | 154        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 101,4    | 341,3              | 575        | 2989        | 2768        | 1384        |                |
| SFB-63-20-8-3   | U                  | 63                  | 20       | 7,938            | 56,3             | 3        | 100        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 79,7     | 201,1              | 560        | 1591        | 1460        | 730         |                |
| SFB-63-20-8-4   | U                  | 63                  | 20       | 7,938            | 56,3             | 4        | 122        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 102,6    | 271,1              | 560        | 2097        | 1926        | 963         |                |
| SFB-63-20-8-5   | U                  | 63                  | 20       | 7,938            | 56,3             | 5        | 142        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 128,3    | 356,8              | 560        | 2694        | 2468        | 1234        |                |
| SFB-63-20-8-6   | U                  | 63                  | 20       | 7,938            | 56,3             | 6        | 160        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 150,6    | 432,5              | 560        | 3209        | 2942        | 1471        |                |
| SFB-63-20-8-7   | U                  | 63                  | 20       | 7,938            | 56,3             | 7        | 180        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 172,6    | 509,6              | 560        | 3722        | 3414        | 1707        |                |
| SFB-63-20-9-3   | S                  | 63                  | 20       | 9,525            | 55,9             | 3        | 131        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 90       | 197,3              | 559        | 1389        | 1279        | 640         |                |
| SFB-63-20-9-3   | U                  | 63                  | 20       | 9,525            | 55,2             | 3        | 107        |          |          |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-----------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                 | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                 | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-63-20-9-6   | B                  | 63                  | 20       | 9,525            | 55,2             | 6          | 169        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 192,9     | 511,7      | 546         | 3322        | 3052        | 1526           |  |
| SFB-63-20-9-7   | U                  | 63                  | 20       | 9,525            | 55,2             | 7          | 187        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 221,1     | 602,4      | 546         | 3853        | 3569        | 1785           |  |
| SFB-63-20-9-7   | B                  | 63                  | 20       | 9,525            | 55,2             | 7          | 189        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 221,1     | 602,4      | 546         | 3853        | 3542        | 1771           |  |
| SFB-63-20-9-8   | U                  | 63                  | 20       | 9,525            | 55,2             | 8          | 207        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 248       | 688,5      | 546         | 4376        | 4055        | 2028           |  |
| SFB-63-20-9-8   | B                  | 63                  | 20       | 9,525            | 55,2             | 8          | 209        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 248       | 688,5      | 546         | 4376        | 4025        | 2013           |  |
| SFB-63-20-9-9   | U                  | 63                  | 20       | 9,525            | 55,2             | 9          | 227        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 274,4     | 774,6      | 546         | 4896        | 4539        | 2270           |  |
| SFB-63-20-9-9   | B                  | 63                  | 20       | 9,525            | 55,2             | 9          | 229        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 274,4     | 774,6      | 546         | 4896        | 4505        | 2253           |  |
| SFB-63-20-9-10  | B                  | 63                  | 20       | 9,525            | 55,2             | 10         | 249        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 300,4     | 860,6      | 546         | 5413        | 4983        | 2492           |  |
| SFB-63-20-9-11  | B                  | 63                  | 20       | 9,525            | 55,2             | 11         | 272        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 326,1     | 946,7      | 546         | 5928        | 5458        | 2729           |  |
| SFB-63-20-12-3  | B                  | 63                  | 20       | 12,7             | 54               | 3          | 103        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 154,8     | 334        | 536         | 1792        | 1646        | 823            |  |
| SFB-63-20-12-4  | B                  | 63                  | 20       | 12,7             | 54               | 4          | 123        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,1     | 448,7      | 536         | 2361        | 2171        | 1086           |  |
| SFB-63-20-12-5  | B                  | 63                  | 20       | 12,7             | 54               | 5          | 143        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 242,2     | 565,2      | 536         | 2924        | 2691        | 1346           |  |
| SFB-63-20-12-6  | B                  | 63                  | 20       | 12,7             | 54               | 6          | 163        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 284,4     | 683,2      | 536         | 3484        | 3208        | 1604           |  |
| SFB-63-20-12-7  | B                  | 63                  | 20       | 12,7             | 54               | 7          | 193        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 325,8     | 802,8      | 536         | 4039        | 3720        | 1860           |  |
| SFB-63-20-12-8  | B                  | 63                  | 20       | 12,7             | 54               | 8          | 213        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 365,5     | 917,4      | 536         | 4588        | 4228        | 2114           |  |
| SFB-63-20-12-9  | B                  | 63                  | 20       | 12,7             | 54               | 9          | 233        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 404,5     | 1032,1     | 536         | 5133        | 4732        | 2366           |  |
| SFB-63-20-12-10 | B                  | 63                  | 20       | 12,7             | 54               | 10         | 253        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 442,8     | 1146,8     | 536         | 5675        | 5234        | 2617           |  |
| SFB-63-20-12-11 | B                  | 63                  | 20       | 12,7             | 54               | 11         | 268        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 480,6     | 1261,5     | 536         | 6215        | 5734        | 2867           |  |
| SFB-63-20-12-12 | B                  | 63                  | 20       | 12,7             | 54               | 12         | 293        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 518       | 1376,2     | 536         | 6753        | 6232        | 3116           |  |
| SFB-63-20-12-13 | B                  | 63                  | 20       | 12,7             | 54               | 13         | 323        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 554,9     | 1490,9     | 536         | 7288        | 6728        | 3364           |  |
| SFB-63-20-12-14 | B                  | 63                  | 20       | 12,7             | 54               | 14         | 343        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 591,4     | 1605,5     | 536         | 7822        | 7223        | 3612           |  |
| SFB-63-20-12-15 | B                  | 63                  | 20       | 12,7             | 54               | 15         | 361        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 627,6     | 1720,2     | 536         | 8354        | 7716        | 3858           |  |
| SFB-63-20-15-2  | B                  | 63                  | 20       | 15,875           | 50               | 2          | 89         | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 147       | 328,2      | 477         | 1291        | 1189        | 595            |  |
| SFB-63-20-15-3  | B                  | 63                  | 20       | 15,875           | 50               | 3          | 109        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 209,4     | 496        | 477         | 1903        | 1755        | 878            |  |
| SFB-63-20-15-4  | B                  | 63                  | 20       | 15,875           | 50               | 4          | 129        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 269,5     | 666,3      | 477         | 2508        | 2315        | 1158           |  |
| SFB-63-20-15-5  | B                  | 63                  | 20       | 15,875           | 50               | 5          | 149        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 328,2     | 839        | 477         | 3107        | 2870        | 1435           |  |
| SFB-63-20-15-6  | B                  | 63                  | 20       | 15,875           | 50               | 6          | 169        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 385,7     | 1014       | 477         | 3703        | 3422        | 1711           |  |
| SFB-63-20-15-7  | B                  | 63                  | 20       | 15,875           | 50               | 7          | 189        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 442,4     | 1191,3     | 477         | 4295        | 3971        | 1986           |  |
| SFB-63-20-15-8  | B                  | 63                  | 20       | 15,875           | 50               | 8          | 209        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 496,3     | 1361,5     | 477         | 4879        | 4513        | 2257           |  |
| SFB-63-20-15-9  | B                  | 63                  | 20       | 15,875           | 50               | 9          | 239        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 549,2     | 1531,7     | 477         | 5458        | 5051        | 2526           |  |
| SFB-63-20-15-10 | B                  | 63                  | 20       | 15,875           | 50               | 10         | 259        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 601,2     | 1701,9     | 477         | 6035        | 5587        | 2794           |  |
| SFB-63-20-15-11 | B                  | 63                  | 20       | 15,875           | 50               | 11         | 274        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 652,6     | 1872       | 477         | 6609        | 6120        | 3060           |  |
| SFB-63-20-15-12 | B                  | 63                  | 20       | 15,875           | 50               | 12         | 299        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 703,3     | 2042,2     | 477         | 7180        | 6651        | 3326           |  |
| SFB-63-20-15-13 | B                  | 63                  | 20       | 15,875           | 50               | 13         | 31         |          |          |          |            |          |          |          |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          |          |           | Loads and rigidity |             |             |             |                |  |
|-----------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|----------|-----------|--------------------|-------------|-------------|-------------|----------------|--|
|                 | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN | Coam<br>KN         | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam       | Coam               | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                 | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN        | KN                 | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-63-25-8-3   | U                  | 63                  | 25       | 7,938            | 56,3             | 3          | 114        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 79,4      | 200,6              | 560         | 1582        | 1477        | 739            |  |
| SFB-63-25-8-4   | U                  | 63                  | 25       | 7,938            | 56,3             | 4          | 139        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 102,2     | 270,4              | 560         | 2085        | 1947        | 974            |  |
| SFB-63-25-8-5   | U                  | 63                  | 25       | 7,938            | 56,3             | 5          | 164        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 127,8     | 355,8              | 560         | 2678        | 2496        | 1248           |  |
| SFB-63-25-8-6   | U                  | 63                  | 25       | 7,938            | 56,3             | 6          | 189        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 150,1     | 431,4              | 560         | 3191        | 2976        | 1488           |  |
| SFB-63-25-8-7   | U                  | 63                  | 25       | 7,938            | 56,3             | 7          | 214        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 172       | 508,3              | 560         | 3701        | 3453        | 1727           |  |
| SFB-63-25-9-2   | U                  | 63                  | 25       | 9,525            | 55,2             | 2          | 95         | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 71        | 155,7              | 546         | 1103        | 1037        | 519            |  |
| SFB-63-25-9-3   | U                  | 63                  | 25       | 9,525            | 55,2             | 3          | 120        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 101,1     | 236                | 546         | 1626        | 1530        | 765            |  |
| SFB-63-25-9-3   | B                  | 63                  | 25       | 9,525            | 55,2             | 3          | 114        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 101,1     | 236                | 546         | 1626        | 1521        | 761            |  |
| SFB-63-25-9-4   | U                  | 63                  | 25       | 9,525            | 55,2             | 4          | 145        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 134,4     | 333,8              | 546         | 2238        | 2102        | 1051           |  |
| SFB-63-25-9-4   | B                  | 63                  | 25       | 9,525            | 55,2             | 4          | 139        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 134,4     | 333,8              | 546         | 2238        | 2089        | 1045           |  |
| SFB-63-25-9-5   | U                  | 63                  | 25       | 9,525            | 55,2             | 5          | 170        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 163,6     | 421,3              | 546         | 2773        | 2606        | 1303           |  |
| SFB-63-25-9-5   | B                  | 63                  | 25       | 9,525            | 55,2             | 5          | 164        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 163,6     | 421,3              | 546         | 2773        | 2590        | 1295           |  |
| SFB-63-25-9-6   | U                  | 63                  | 25       | 9,525            | 55,2             | 6          | 195        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 192,2     | 510,3              | 546         | 3304        | 3106        | 1553           |  |
| SFB-63-25-9-6   | B                  | 63                  | 25       | 9,525            | 55,2             | 6          | 201        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 192,2     | 510,3              | 546         | 3304        | 3087        | 1544           |  |
| SFB-63-25-9-7   | U                  | 63                  | 25       | 9,525            | 55,2             | 7          | 220        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 220,3     | 600,8              | 546         | 3831        | 3603        | 1802           |  |
| SFB-63-25-9-7   | B                  | 63                  | 25       | 9,525            | 55,2             | 7          | 226        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 220,3     | 600,8              | 546         | 3831        | 3581        | 1791           |  |
| SFB-63-25-9-8   | U                  | 63                  | 25       | 9,525            | 55,2             | 8          | 245        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 247,1     | 686,7              | 546         | 4351        | 4094        | 2047           |  |
| SFB-63-25-9-8   | B                  | 63                  | 25       | 9,525            | 55,2             | 8          | 251        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 247,1     | 686,7              | 546         | 4351        | 4069        | 2035           |  |
| SFB-63-25-9-9   | B                  | 63                  | 25       | 9,525            | 55,2             | 9          | 270        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 273,4     | 772,5              | 546         | 4868        | 4554        | 2277           |  |
| SFB-63-25-9-10  | B                  | 63                  | 25       | 9,525            | 55,2             | 10         | 301        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 299,4     | 858,3              | 546         | 5383        | 5037        | 2519           |  |
| SFB-63-25-9-11  | B                  | 63                  | 25       | 9,525            | 55,2             | 11         | 339        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 324,9     | 944,2              | 546         | 5895        | 5518        | 2759           |  |
| SFB-63-25-9-12  | B                  | 63                  | 25       | 9,525            | 55,2             | 12         | 354        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 350,2     | 1030               | 546         | 6405        | 5996        | 2998           |  |
| SFB-63-25-12-3  | B                  | 63                  | 25       | 12,7             | 54               | 3          | 118        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 154,3     | 333,1              | 536         | 1783        | 1666        | 833            |  |
| SFB-63-25-12-4  | B                  | 63                  | 25       | 12,7             | 54               | 4          | 143        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 198,5     | 447,6              | 536         | 2348        | 2195        | 1098           |  |
| SFB-63-25-12-5  | B                  | 63                  | 25       | 12,7             | 54               | 5          | 168        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 241,4     | 563,7              | 536         | 2909        | 2721        | 1361           |  |
| SFB-63-25-12-6  | B                  | 63                  | 25       | 12,7             | 54               | 6          | 193        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 283,4     | 681,5              | 536         | 3465        | 3243        | 1622           |  |
| SFB-63-25-12-7  | B                  | 63                  | 25       | 12,7             | 54               | 7          | 231        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 324,8     | 800,8              | 536         | 4018        | 3762        | 1881           |  |
| SFB-63-25-12-8  | B                  | 63                  | 25       | 12,7             | 54               | 8          | 256        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 364,3     | 915,1              | 536         | 4564        | 4275        | 2138           |  |
| SFB-63-25-12-9  | B                  | 63                  | 25       | 12,7             | 54               | 9          | 275        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 403,1     | 1029,5             | 536         | 5106        | 4784        | 2392           |  |
| SFB-63-25-12-10 | B                  | 63                  | 25       | 12,7             | 54               | 10         | 306        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 441,4     | 1143,9             | 536         | 5646        | 5291        | 2646           |  |
| SFB-63-25-12-11 | B                  | 63                  | 25       | 12,7             | 54               | 11         | 331        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 479,1     | 1258,3             | 536         | 6183        | 5796        | 2898           |  |
| SFB-63-25-12-12 | B                  | 63                  | 25       | 12,7             | 54               | 12         | 354        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 516,3     | 1372,7             | 536         | 6717        | 6298        | 3149           |  |
| SFB-63-25-15-3  | B                  | 63                  | 25       | 15,875           | 50               | 3          | 124        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 208,7     | 494,8              | 477         | 1893        | 1774        | 887            |  |
| SFB-63-25-15-4  | B                  | 63                  | 25       | 15,875           | 50               | 4          | 149        | 120      |          |          |            |          |          |          |          |           |                    |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
| SFB-63-30-6-3   | U                  | 63                  | 30       | 6,35             | 57,5             | 3        | 125        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 53,3     | 157,7              | 575        | 1472        | 1399        | 700         |                |
| SFB-63-30-6-4   | U                  | 63                  | 30       | 6,35             | 57,5             | 4        | 155        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 68,7     | 213,2              | 575        | 1940        | 1845        | 923         |                |
| SFB-63-30-6-5   | U                  | 63                  | 30       | 6,35             | 57,5             | 5        | 185        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 85,5     | 279,1              | 575        | 2475        | 2351        | 1176        |                |
| SFB-63-30-6-6   | U                  | 63                  | 30       | 6,35             | 57,5             | 6        | 215        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 100,6    | 339,2              | 575        | 2951        | 2804        | 1402        |                |
| SFB-63-30-8-3   | U                  | 63                  | 30       | 7,938            | 56,3             | 3        | 127        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 79,1     | 199,9              | 560        | 1572        | 1484        | 742         |                |
| SFB-63-30-8-4   | U                  | 63                  | 30       | 7,938            | 56,3             | 4        | 157        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 101,8    | 269,5              | 560        | 2071        | 1957        | 979         |                |
| SFB-63-30-8-5   | U                  | 63                  | 30       | 7,938            | 56,3             | 5        | 187        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 127,3    | 354,6              | 560        | 2660        | 2509        | 1255        |                |
| SFB-63-30-8-6   | U                  | 63                  | 30       | 7,938            | 56,3             | 6        | 217        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 149,5    | 429,9              | 560        | 3169        | 2990        | 1495        |                |
| SFB-63-30-8-7   | U                  | 63                  | 30       | 7,938            | 56,3             | 7        | 247        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 171,3    | 506,6              | 560        | 3675        | 3469        | 1735        |                |
| SFB-63-30-9-3   | U                  | 63                  | 30       | 9,525            | 55,2             | 3        | 134        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 100,7    | 235,3              | 546        | 1616        | 1537        | 769         |                |
| SFB-63-30-9-3   | B                  | 63                  | 30       | 9,525            | 55,2             | 3        | 129        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 100,7    | 235,3              | 546        | 1616        | 1529        | 765         |                |
| SFB-63-30-9-4   | U                  | 63                  | 30       | 9,525            | 55,2             | 4        | 164        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 133,9    | 332,7              | 546        | 2223        | 2110        | 1055        |                |
| SFB-63-30-9-4   | B                  | 63                  | 30       | 9,525            | 55,2             | 4        | 159        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 133,9    | 332,7              | 546        | 2223        | 2099        | 1050        |                |
| SFB-63-30-9-5   | U                  | 63                  | 30       | 9,525            | 55,2             | 5        | 194        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 162,9    | 419,9              | 546        | 2754        | 2615        | 1308        |                |
| SFB-63-30-9-5   | B                  | 63                  | 30       | 9,525            | 55,2             | 5        | 189        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 162,9    | 419,9              | 546        | 2754        | 2602        | 1301        |                |
| SFB-63-30-9-6   | U                  | 63                  | 30       | 9,525            | 55,2             | 6        | 224        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 191,4    | 508,7              | 546        | 3281        | 3117        | 1559        |                |
| SFB-63-30-9-6   | B                  | 63                  | 30       | 9,525            | 55,2             | 6        | 234        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 191,4    | 508,7              | 546        | 3281        | 3101        | 1551        |                |
| SFB-63-30-9-7   | U                  | 63                  | 30       | 9,525            | 55,2             | 7        | 254        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5    | 219,4    | 598,9              | 546        | 3806        | 3617        | 1809        |                |
| SFB-63-30-9-7   | B                  | 63                  | 30       | 9,525            | 55,2             | 7        | 264        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5    | 219,4    | 598,9              | 546        | 3806        | 3598        | 1799        |                |
| SFB-63-30-12-3  | B                  | 63                  | 30       | 12,7             | 54               | 3        | 133        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 153,7    | 332,1              | 536        | 1771        | 1674        | 837         |                |
| SFB-63-30-12-4  | B                  | 63                  | 30       | 12,7             | 54               | 4        | 163        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 197,7    | 446,3              | 536        | 2333        | 2206        | 1103        |                |
| SFB-63-30-12-5  | B                  | 63                  | 30       | 12,7             | 54               | 5        | 193        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 240,4    | 562                | 536        | 2890        | 2734        | 1367        |                |
| SFB-63-30-12-6  | B                  | 63                  | 30       | 12,7             | 54               | 6        | 223        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 282,3    | 679,4              | 536        | 3443        | 3258        | 1629        |                |
| SFB-63-30-12-7  | B                  | 63                  | 30       | 12,7             | 54               | 7        | 268        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5    | 323,5    | 798,3              | 536        | 3993        | 3780        | 1890        |                |
| SFB-63-30-15-3  | B                  | 63                  | 30       | 15,875           | 50               | 3        | 139        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 207,9    | 493,2              | 477        | 1881        | 1782        | 891         |                |
| SFB-63-30-15-4  | B                  | 63                  | 30       | 15,875           | 50               | 4        | 169        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 267,6    | 662,5              | 477        | 2478        | 2349        | 1175        |                |
| SFB-63-30-15-5  | B                  | 63                  | 30       | 15,875           | 50               | 5        | 199        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 325,7    | 834,2              | 477        | 3070        | 2912        | 1456        |                |
| SFB-63-30-15-6  | B                  | 63                  | 30       | 15,875           | 50               | 6        | 229        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 382,9    | 1008,2             | 477        | 3659        | 3472        | 1736        |                |
| SFB-63-30-15-7  | B                  | 63                  | 30       | 15,875           | 50               | 7        | 259        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 439,2    | 1184,5             | 477        | 4245        | 4029        | 2015        |                |
| SFB-63-30-15-8  | B                  | 63                  | 30       | 15,875           | 50               | 8        | 304        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 492,6    | 1353,8             | 477        | 4821        | 4577        | 2289        |                |
| SFB-63-30-15-9  | B                  | 63                  | 30       | 15,875           | 50               | 9        | 334        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 545,1    | 1523               | 477        | 5393        | 5121        | 2561        |                |
| SFB-63-30-15-10 | B                  | 63                  | 30       | 15,875           | 50               | 10       | 362        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5    | 596,8    | 1692,2             | 477        | 5963        | 5664        | 2832        |                |
| SFB-63-40-6-3   | U                  | 63                  | 40       | 6,35             | 57,5             | 3        | 153        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 52,7     | 156,4              | 575        | 1446        | 1393        | 697         |                |
| SFB-63-40-6-4   | U                  | 63                  | 40       | 6,35             | 57,5             | 4        | 193        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5    | 67,9     | 211,4              | 575        | 1906        | 1836        | 918         |                |
| SFB-63-40-6-5   | U                  |                     |          |                  |                  |          |            |          |          |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference      | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|----------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT     | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-63-40-9-4  | B                  | 63                  | 40       | 9,525            | 55,2             | 4          | 199        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 132,5     | 330        | 546         | 2185        | 2094        | 1047           |  |
| SFB-63-40-9-5  | U                  | 63                  | 40       | 9,525            | 55,2             | 5          | 240        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 161,2     | 416,5      | 546         | 2707        | 2605        | 1303           |  |
| SFB-63-40-9-5  | B                  | 63                  | 40       | 9,525            | 55,2             | 5          | 239        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 161,2     | 416,5      | 546         | 2707        | 2595        | 1298           |  |
| SFB-63-40-12-2 | B                  | 63                  | 40       | 12,7             | 54               | 2          | 123        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 106,9     | 218        | 536         | 1183        | 1134        | 567            |  |
| SFB-63-40-12-3 | B                  | 63                  | 40       | 12,7             | 54               | 3          | 163        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 152,2     | 329,6      | 536         | 1743        | 1671        | 836            |  |
| SFB-63-40-12-4 | B                  | 63                  | 40       | 12,7             | 54               | 4          | 203        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 195,7     | 442,8      | 536         | 2296        | 2203        | 1102           |  |
| SFB-63-40-12-5 | B                  | 63                  | 40       | 12,7             | 54               | 5          | 243        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 238,1     | 557,7      | 536         | 2844        | 2729        | 1365           |  |
| SFB-63-40-15-2 | B                  | 63                  | 40       | 15,875           | 50               | 2          | 129        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 144,4     | 323,8      | 477         | 1255        | 1205        | 603            |  |
| SFB-63-40-15-3 | B                  | 63                  | 40       | 15,875           | 50               | 3          | 169        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 205,8     | 489,4      | 477         | 1850        | 1778        | 889            |  |
| SFB-63-40-15-4 | B                  | 63                  | 40       | 15,875           | 50               | 4          | 209        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 480,7     | 1314,7     | 477         | 2973        | 2833        | 1417           |  |
| SFB-63-40-15-5 | B                  | 63                  | 40       | 15,875           | 50               | 5          | 249        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 683,7     | 1700,8     | 477         | 4075        | 3866        | 1933           |  |
| SFB-63-40-15-6 | B                  | 63                  | 40       | 15,875           | 50               | 6          | 309        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 803,6     | 2057,7     | 477         | 4856        | 4608        | 2304           |  |
| SFB-63-40-15-7 | B                  | 63                  | 40       | 15,875           | 50               | 7          | 349        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 434,7     | 1175,3     | 477         | 4175        | 4016        | 2008           |  |
| SFB-63-50-6-3  | U                  | 63                  | 50       | 6,35             | 57,5             | 3          | 182        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 52        | 154,7      | 575         | 1414        | 1373        | 687            |  |
| SFB-63-50-6-4  | U                  | 63                  | 50       | 6,35             | 57,5             | 4          | 232        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 67        | 209,2      | 575         | 1864        | 1810        | 905            |  |
| SFB-63-50-8-3  | U                  | 63                  | 50       | 7,938            | 56,3             | 3          | 185        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 77,2      | 196,2      | 560         | 1511        | 1461        | 731            |  |
| SFB-63-50-8-4  | U                  | 63                  | 50       | 7,938            | 56,3             | 4          | 235        | 95       | 115      | 135      | 13,5       | 20       | 25       | 100      | 117,5              | 99,3      | 264,5      | 560         | 1991        | 1926        | 963            |  |
| SFB-63-50-9-2  | B                  | 63                  | 50       | 9,525            | 55,2             | 2          | 139        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 69        | 152,4      | 546         | 1054        | 1020        | 510            |  |
| SFB-63-50-9-3  | B                  | 63                  | 50       | 9,525            | 55,2             | 3          | 189        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 98,3      | 231        | 546         | 1554        | 1505        | 753            |  |
| SFB-63-50-9-4  | B                  | 63                  | 50       | 9,525            | 55,2             | 4          | 239        | 100      | 120      | 140      | 13,5       | 20       | 25       | 105      | 122,5              | 130,7     | 326,6      | 546         | 2139        | 2069        | 1035           |  |
| SFB-63-50-12-2 | B                  | 63                  | 50       | 12,7             | 54               | 2          | 143        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 105,6     | 215,9      | 536         | 1159        | 1121        | 561            |  |
| SFB-63-50-12-3 | B                  | 63                  | 50       | 12,7             | 54               | 3          | 193        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 150,3     | 326,4      | 536         | 1708        | 1653        | 827            |  |
| SFB-63-50-12-4 | B                  | 63                  | 50       | 12,7             | 54               | 4          | 243        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 193,3     | 438,6      | 536         | 2250        | 2178        | 1089           |  |
| SFB-63-50-15-2 | B                  | 63                  | 50       | 15,875           | 50               | 2          | 149        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 142,6     | 320,6      | 477         | 1229        | 1191        | 596            |  |
| SFB-63-50-15-3 | B                  | 63                  | 50       | 15,875           | 50               | 3          | 199        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 203,1     | 484,5      | 477         | 1812        | 1756        | 878            |  |
| SFB-63-50-15-4 | B                  | 63                  | 50       | 15,875           | 50               | 4          | 249        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 261,4     | 650,9      | 477         | 2387        | 2314        | 1157           |  |
| SFB-63-50-15-5 | B                  | 63                  | 50       | 15,875           | 50               | 5          | 324        | 120      | 140      | 160      | 13,5       | 30       | 25       | 125      | 142,5              | 318,3     | 819,5      | 477         | 2958        | 2868        | 1434           |  |
| SFB-70-10-6-3  | U                  | 70                  | 10       | 6,35             | 64,5             | 3          | 66         | 105      | 123      | 140      | 11         | 20       | 25       | 110      | 125                | 56,1      | 175,8      | 719         | 1622        | 1384        | 692            |  |
| SFB-70-10-6-4  | U                  | 70                  | 10       | 6,35             | 64,5             | 4          | 76         | 105      | 123      | 140      | 11         | 20       | 25       | 110      | 125                | 73,7      | 244,9      | 719         | 2196        | 1870        | 935            |  |
| SFB-70-10-6-5  | U                  | 70                  | 10       | 6,35             | 64,5             | 5          | 86         | 105      | 123      | 140      | 11         | 20       | 25       | 110      | 125                | 89,8      | 310,2      | 719         | 2721        | 2319        | 1160           |  |
| SFB-70-16-8-3  | U                  | 70                  | 16       | 7,938            | 63,3             | 3          | 89         | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 84,3      | 227,7      | 703         | 1761        | 1568        | 784            |  |
| SFB-70-16-8-4  | U                  | 70                  | 16       | 7,938            | 63,3             | 4          | 105        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 108,5     | 306,9      | 703         | 2320        | 2069        | 1035           |  |
| SFB-70-16-8-5  | U                  | 70                  | 16       | 7,938            | 63,3             | 5          | 121        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 132       | 387,7      | 703         | 2874        | 2565        | 1283           |  |
| SFB-70-16-8-6  | U                  | 70                  | 16       | 7,938            | 63,3             | 6          | 137        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110</    |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-----------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                 | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                 | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-70-16-9-11  | B                  | 70                  | 16       | 9,525            | 62,2             | 11         | 231        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 339,3     | 1043,9     | 687         | 6408        | 5745        | 2873           |  |
| SFB-70-16-9-12  | B                  | 70                  | 16       | 9,525            | 62,2             | 12         | 247        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 365,7     | 1138,8     | 687         | 6962        | 6244        | 3122           |  |
| SFB-70-16-9-13  | B                  | 70                  | 16       | 9,525            | 62,2             | 13         | 271        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 391,8     | 1233,7     | 687         | 7514        | 6742        | 3371           |  |
| SFB-70-16-12-2  | B                  | 70                  | 16       | 12,7             | 61               | 2          | 75         | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 111,6     | 236,7      | 676         | 1282        | 1146        | 573            |  |
| SFB-70-16-12-3  | B                  | 70                  | 16       | 12,7             | 61               | 3          | 91         | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 158,8     | 357,8      | 676         | 1889        | 1692        | 846            |  |
| SFB-70-16-12-4  | B                  | 70                  | 16       | 12,7             | 61               | 4          | 107        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 212,1     | 509        | 676         | 2618        | 2335        | 1168           |  |
| SFB-70-16-12-5  | B                  | 70                  | 16       | 12,7             | 61               | 5          | 123        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 258       | 641        | 676         | 3242        | 2894        | 1447           |  |
| SFB-70-16-12-6  | B                  | 70                  | 16       | 12,7             | 61               | 6          | 139        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 302,8     | 774,8      | 676         | 3862        | 3450        | 1725           |  |
| SFB-70-16-12-7  | B                  | 70                  | 16       | 12,7             | 61               | 7          | 163        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 346,9     | 910,4      | 676         | 4478        | 4003        | 2002           |  |
| SFB-70-16-12-8  | B                  | 70                  | 16       | 12,7             | 61               | 8          | 179        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 389,1     | 1040,4     | 676         | 5086        | 4549        | 2275           |  |
| SFB-70-16-12-9  | B                  | 70                  | 16       | 12,7             | 61               | 9          | 195        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 430,6     | 1170,5     | 676         | 5691        | 5093        | 2547           |  |
| SFB-70-16-12-10 | B                  | 70                  | 16       | 12,7             | 61               | 10         | 211        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 471,4     | 1300,5     | 676         | 6292        | 5634        | 2817           |  |
| SFB-70-16-12-11 | B                  | 70                  | 16       | 12,7             | 61               | 11         | 227        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 511,7     | 1430,6     | 676         | 6890        | 6172        | 3086           |  |
| SFB-70-16-12-12 | B                  | 70                  | 16       | 12,7             | 61               | 12         | 243        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 551,4     | 1560,6     | 676         | 7486        | 6709        | 3355           |  |
| SFB-70-16-12-13 | B                  | 70                  | 16       | 12,7             | 61               | 13         | 267        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 590,7     | 1690,7     | 676         | 8080        | 7244        | 3622           |  |
| SFB-70-16-12-14 | B                  | 70                  | 16       | 12,7             | 61               | 14         | 275        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 629,6     | 1820,7     | 676         | 8671        | 7777        | 3889           |  |
| SFB-70-20-8-3   | U                  | 70                  | 20       | 7,938            | 63,3             | 3          | 100        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 84,2      | 227,3      | 703         | 1756        | 1599        | 800            |  |
| SFB-70-20-8-4   | U                  | 70                  | 20       | 7,938            | 63,3             | 4          | 120        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 108,3     | 306,5      | 703         | 2313        | 2109        | 1055           |  |
| SFB-70-20-8-5   | U                  | 70                  | 20       | 7,938            | 63,3             | 5          | 140        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 131,7     | 387,1      | 703         | 2865        | 2614        | 1307           |  |
| SFB-70-20-8-6   | U                  | 70                  | 20       | 7,938            | 63,3             | 6          | 160        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 158,5     | 486,7      | 703         | 3526        | 3210        | 1605           |  |
| SFB-70-20-9-3   | U                  | 70                  | 20       | 9,525            | 62,2             | 3          | 108        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 105,8     | 261,8      | 687         | 1770        | 1619        | 810            |  |
| SFB-70-20-9-3   | B                  | 70                  | 20       | 9,525            | 62,2             | 3          | 99         | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 109       | 273,7      | 687         | 1842        | 1679        | 840            |  |
| SFB-70-20-9-4   | U                  | 70                  | 20       | 9,525            | 62,2             | 4          | 128        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 140,2     | 368,6      | 687         | 2426        | 2214        | 1107           |  |
| SFB-70-20-9-4   | B                  | 70                  | 20       | 9,525            | 62,2             | 4          | 119        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 140,2     | 368,6      | 687         | 2426        | 2214        | 1107           |  |
| SFB-70-20-9-5   | U                  | 70                  | 20       | 9,525            | 62,2             | 5          | 148        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 170,6     | 465,2      | 687         | 3005        | 2744        | 1372           |  |
| SFB-70-20-9-5   | B                  | 70                  | 20       | 9,525            | 62,2             | 5          | 149        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 170,6     | 465,2      | 687         | 3005        | 2744        | 1372           |  |
| SFB-70-20-9-6   | U                  | 70                  | 20       | 9,525            | 62,2             | 6          | 168        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 200,4     | 563,5      | 687         | 3581        | 3272        | 1636           |  |
| SFB-70-20-9-6   | B                  | 70                  | 20       | 9,525            | 62,2             | 6          | 169        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 200,4     | 563,5      | 687         | 3581        | 3272        | 1636           |  |
| SFB-70-20-9-7   | U                  | 70                  | 20       | 9,525            | 62,2             | 7          | 188        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 229,6     | 663,4      | 687         | 4152        | 3795        | 1898           |  |
| SFB-70-20-9-7   | B                  | 70                  | 20       | 9,525            | 62,2             | 7          | 189        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 229,6     | 663,4      | 687         | 4152        | 3795        | 1898           |  |
| SFB-70-20-9-8   | U                  | 70                  | 20       | 9,525            | 62,2             | 8          | 208        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 257,6     | 758,1      | 687         | 4716        | 4313        | 2157           |  |
| SFB-70-20-9-8   | B                  | 70                  | 20       | 9,525            | 62,2             | 8          | 209        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 257,6     | 758,1      | 687         | 4716        | 4313        | 2157           |  |
| SFB-70-20-9-9   | B                  | 70                  | 20       | 9,525            | 62,2             | 9          | 239        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 285       | 852,9      | 687         | 5276        | 4827        | 2414           |  |
| SFB-70-20-9-10  | B                  | 70                  | 20       | 9,525            | 62,2             | 10         | 25         |          |          |          |            |          |          |          |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-70-20-12-10 | B                  | 70                  | 20       | 12,7             | 61               | 10       | 253        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 470,6    | 1298,8    | 676        | 6274        | 5739        | 2870        |                |
| SFB-70-20-12-11 | B                  | 70                  | 20       | 12,7             | 61               | 11       | 268        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 510,8    | 1428,7    | 676        | 6871        | 6288        | 3144        |                |
| SFB-70-25-8-2   | U                  | 70                  | 25       | 7,938            | 63,3             | 2        | 89         | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 57,5     | 144       | 703        | 1147        | 1066        | 533         |                |
| SFB-70-25-8-3   | U                  | 70                  | 25       | 7,938            | 63,3             | 3        | 114        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 83,9     | 226,8     | 703        | 1748        | 1622        | 811         |                |
| SFB-70-25-8-4   | U                  | 70                  | 25       | 7,938            | 63,3             | 4        | 139        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 108      | 305,8     | 703        | 2303        | 2138        | 1069        |                |
| SFB-70-25-8-5   | U                  | 70                  | 25       | 7,938            | 63,3             | 5        | 164        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 131,4    | 386,3     | 703        | 2852        | 2650        | 1325        |                |
| SFB-70-25-8-6   | U                  | 70                  | 25       | 7,938            | 63,3             | 6        | 189        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 158      | 485,6     | 703        | 3509        | 3254        | 1627        |                |
| SFB-70-25-9-2   | U                  | 70                  | 25       | 9,525            | 62,2             | 2        | 96         | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 74,1     | 172,4     | 687        | 1195        | 1111        | 556         |                |
| SFB-70-25-9-3   | U                  | 70                  | 25       | 9,525            | 62,2             | 3        | 121        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 105,5    | 261,3     | 687        | 1762        | 1640        | 820         |                |
| SFB-70-25-9-3   | B                  | 70                  | 25       | 9,525            | 62,2             | 3        | 114        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 108,7    | 273,1     | 687        | 1833        | 1702        | 851         |                |
| SFB-70-25-9-4   | U                  | 70                  | 25       | 9,525            | 62,2             | 4        | 146        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 139,8    | 367,8     | 687        | 2415        | 2244        | 1122        |                |
| SFB-70-25-9-4   | B                  | 70                  | 25       | 9,525            | 62,2             | 4        | 139        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 139,8    | 367,8     | 687        | 2415        | 2244        | 1122        |                |
| SFB-70-25-9-5   | U                  | 70                  | 25       | 9,525            | 62,2             | 5        | 171        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 170,1    | 464,2     | 687        | 2992        | 2781        | 1391        |                |
| SFB-70-25-9-5   | B                  | 70                  | 25       | 9,525            | 62,2             | 5        | 176        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 170,1    | 464,2     | 687        | 2992        | 2781        | 1391        |                |
| SFB-70-25-9-6   | U                  | 70                  | 25       | 9,525            | 62,2             | 6        | 196        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,8    | 562,3     | 687        | 3564        | 3315        | 1658        |                |
| SFB-70-25-9-6   | B                  | 70                  | 25       | 9,525            | 62,2             | 6        | 201        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,8    | 562,3     | 687        | 3564        | 3315        | 1658        |                |
| SFB-70-25-9-7   | U                  | 70                  | 25       | 9,525            | 62,2             | 7        | 221        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 229      | 661,9     | 687        | 4134        | 3846        | 1923        |                |
| SFB-70-25-9-7   | B                  | 70                  | 25       | 9,525            | 62,2             | 7        | 226        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 229      | 661,9     | 687        | 4134        | 3846        | 1923        |                |
| SFB-70-25-9-8   | U                  | 70                  | 25       | 9,525            | 62,2             | 8        | 246        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 256,9    | 756,5     | 687        | 4695        | 4370        | 2185        |                |
| SFB-70-25-9-8   | B                  | 70                  | 25       | 9,525            | 62,2             | 8        | 251        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 256,9    | 756,5     | 687        | 4695        | 4370        | 2185        |                |
| SFB-70-25-9-9   | B                  | 70                  | 25       | 9,525            | 62,2             | 9        | 289        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 284,2    | 851       | 687        | 5252        | 4890        | 2445        |                |
| SFB-70-25-9-10  | B                  | 70                  | 25       | 9,525            | 62,2             | 10       | 314        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 311,2    | 945,6     | 687        | 5808        | 5410        | 2705        |                |
| SFB-70-25-9-11  | B                  | 70                  | 25       | 9,525            | 62,2             | 11       | 339        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 337,8    | 1040,2    | 687        | 6360        | 5926        | 2963        |                |
| SFB-70-25-9-12  | B                  | 70                  | 25       | 9,525            | 62,2             | 12       | 349        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 364      | 1134,7    | 687        | 6910        | 6440        | 3220        |                |
| SFB-70-25-12-2  | U                  | 70                  | 25       | 12,7             | 61               | 2        | 105        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 111,1    | 235,9     | 676        | 1273        | 1184        | 592         |                |
| SFB-70-25-12-3  | U                  | 70                  | 25       | 12,7             | 61               | 3        | 130        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 158,1    | 356,6     | 676        | 1876        | 1747        | 874         |                |
| SFB-70-25-12-3  | B                  | 70                  | 25       | 12,7             | 61               | 3        | 118        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 158,1    | 356,6     | 676        | 1876        | 1747        | 874         |                |
| SFB-70-25-12-4  | U                  | 70                  | 25       | 12,7             | 61               | 4        | 155        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 211,2    | 507,3     | 676        | 2599        | 2413        | 1207        |                |
| SFB-70-25-12-4  | B                  | 70                  | 25       | 12,7             | 61               | 4        | 143        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 211,2    | 507,3     | 676        | 2599        | 2413        | 1207        |                |
| SFB-70-25-12-5  | U                  | 70                  | 25       | 12,7             | 61               | 5        | 180        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 256,8    | 638,8     | 676        | 3219        | 2991        | 1496        |                |
| SFB-70-25-12-5  | B                  | 70                  | 25       | 12,7             | 61               | 5        | 168        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 256,8    | 638,8     | 676        | 3219        | 2991        | 1496        |                |
| SFB-70-25-12-6  | U                  | 70                  | 25       | 12,7             | 61               | 6        | 205        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 301,5    | 772,2     | 676        | 3835        | 3565        | 1783        |                |
| SFB-70-25-12-6  | B                  | 70                  | 25       | 12,7             | 61               | 6        | 193        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 301,5    | 772,2     | 676        | 3835        | 3565        | 1783        |                |
| SFB-70-25-12-7  | U                  | 70                  | 25       | 12,7             | 61               | 7        | 23         |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |      |      |
|-----------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|------|------|
|                 | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |      |      |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Ball             | Root             | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |      |      |
|                 | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           | N/µm | N/µm |
| SFB-70-25-15-4  | B                  | 70                  | 25       | 15,875           | 57               | 4          | 149        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 280,5     | 722,6      | 609         | 2665        | 2488        | 1244           |      |      |
| SFB-70-25-15-5  | B                  | 70                  | 25       | 15,875           | 57               | 5          | 174        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 341,3     | 909,8      | 609         | 3301        | 3083        | 1542           |      |      |
| SFB-70-25-15-6  | B                  | 70                  | 25       | 15,875           | 57               | 6          | 199        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 401,1     | 1099,5     | 609         | 3934        | 3676        | 1838           |      |      |
| SFB-70-25-15-7  | B                  | 70                  | 25       | 15,875           | 57               | 7          | 224        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 459,9     | 1291,6     | 609         | 4563        | 4265        | 2133           |      |      |
| SFB-70-25-15-8  | B                  | 70                  | 25       | 15,875           | 57               | 8          | 262        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 515,8     | 1476,1     | 609         | 5183        | 4846        | 2423           |      |      |
| SFB-70-25-15-9  | B                  | 70                  | 25       | 15,875           | 57               | 9          | 287        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 570,8     | 1660,6     | 609         | 5798        | 5423        | 2712           |      |      |
| SFB-70-25-15-10 | B                  | 70                  | 25       | 15,875           | 57               | 10         | 312        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 625       | 1845,2     | 609         | 6411        | 5999        | 3000           |      |      |
| SFB-70-25-15-11 | B                  | 70                  | 25       | 15,875           | 57               | 11         | 337        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 678,4     | 2029,7     | 609         | 7021        | 6571        | 3286           |      |      |
| SFB-70-25-15-12 | B                  | 70                  | 25       | 15,875           | 57               | 12         | 360        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 731,1     | 2214,2     | 609         | 7628        | 7141        | 3571           |      |      |
| SFB-70-30-8-3   | U                  | 70                  | 30       | 7,938            | 63,3             | 3          | 128        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 83,6      | 226,2      | 703         | 1738        | 1633        | 817            |      |      |
| SFB-70-30-8-4   | U                  | 70                  | 30       | 7,938            | 63,3             | 4          | 158        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 107,6     | 305        | 703         | 2290        | 2153        | 1077           |      |      |
| SFB-70-30-8-5   | U                  | 70                  | 30       | 7,938            | 63,3             | 5          | 188        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 130,9     | 385,2      | 703         | 2836        | 2667        | 1334           |      |      |
| SFB-70-30-8-6   | U                  | 70                  | 30       | 7,938            | 63,3             | 6          | 218        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 157,5     | 484,3      | 703         | 3490        | 3277        | 1639           |      |      |
| SFB-70-30-9-3   | U                  | 70                  | 30       | 9,525            | 62,2             | 3          | 134        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 105,2     | 260,6      | 687         | 1753        | 1651        | 826            |      |      |
| SFB-70-30-9-3   | B                  | 70                  | 30       | 9,525            | 62,2             | 3          | 129        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 108,3     | 272,4      | 687         | 1823        | 1713        | 857            |      |      |
| SFB-70-30-9-4   | U                  | 70                  | 30       | 9,525            | 62,2             | 4          | 164        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 139,4     | 366,8      | 687         | 2402        | 2259        | 1130           |      |      |
| SFB-70-30-9-4   | B                  | 70                  | 30       | 9,525            | 62,2             | 4          | 159        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 139,4     | 366,8      | 687         | 2402        | 2259        | 1130           |      |      |
| SFB-70-30-9-5   | U                  | 70                  | 30       | 9,525            | 62,2             | 5          | 194        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 169,6     | 463        | 687         | 2975        | 2799        | 1400           |      |      |
| SFB-70-30-9-5   | B                  | 70                  | 30       | 9,525            | 62,2             | 5          | 204        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 169,6     | 463        | 687         | 2975        | 2799        | 1400           |      |      |
| SFB-70-30-9-6   | U                  | 70                  | 30       | 9,525            | 62,2             | 6          | 224        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,1     | 560,8      | 687         | 3544        | 3336        | 1668           |      |      |
| SFB-70-30-9-6   | B                  | 70                  | 30       | 9,525            | 62,2             | 6          | 234        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 199,1     | 560,8      | 687         | 3544        | 3336        | 1668           |      |      |
| SFB-70-30-9-7   | U                  | 70                  | 30       | 9,525            | 62,2             | 7          | 254        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 228,2     | 660,2      | 687         | 4111        | 3871        | 1936           |      |      |
| SFB-70-30-9-7   | B                  | 70                  | 30       | 9,525            | 62,2             | 7          | 264        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 228,2     | 660,2      | 687         | 4111        | 3871        | 1936           |      |      |
| SFB-70-30-12-3  | B                  | 70                  | 30       | 12,7             | 61               | 3          | 133        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 157,6     | 355,7      | 676         | 1866        | 1758        | 879            |      |      |
| SFB-70-30-12-4  | B                  | 70                  | 30       | 12,7             | 61               | 4          | 163        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 210,5     | 506        | 676         | 2586        | 2431        | 1216           |      |      |
| SFB-70-30-12-5  | B                  | 70                  | 30       | 12,7             | 61               | 5          | 193        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 256       | 637,2      | 676         | 3202        | 3011        | 1506           |      |      |
| SFB-70-30-12-6  | B                  | 70                  | 30       | 12,7             | 61               | 6          | 223        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 300,5     | 770,2      | 676         | 3815        | 3589        | 1795           |      |      |
| SFB-70-30-12-7  | B                  | 70                  | 30       | 12,7             | 61               | 7          | 268        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 344,2     | 905        | 676         | 4423        | 4163        | 2082           |      |      |
| SFB-70-40-8-3   | U                  | 70                  | 40       | 7,938            | 63,3             | 3          | 156        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 82,9      | 224,7      | 703         | 1713        | 1635        | 818            |      |      |
| SFB-70-40-8-4   | U                  | 70                  | 40       | 7,938            | 63,3             | 4          | 196        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 106,7     | 302,9      | 703         | 2258        | 2156        | 1078           |      |      |
| SFB-70-40-8-5   | U                  | 70                  | 40       | 7,938            | 63,3             | 5          | 236        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 129,7     | 382,6      | 703         | 2796        | 2671        | 1336           |      |      |
| SFB-70-40-9-2   | B                  | 70                  | 40       | 9,525            | 62,2             | 2          | 119        | 110      | 130      | 150      | 13,5       | 25       | 25       | 1        |                    |           |            |             |             |             |                |      |      |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference      | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT     | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-70-50-8-3  | U                  | 70                  | 50       | 7,938            | 63,3             | 3        | 186        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 82       | 222,8     | 703        | 1683        | 1622        | 811         |                |
| SFB-70-50-8-4  | U                  | 70                  | 50       | 7,938            | 63,3             | 4        | 236        | 105      | 125      | 145      | 13,5       | 20       | 25       | 110      | 127,5              | 105,5    | 300,3     | 703        | 2217        | 2138        | 1069        |                |
| SFB-70-50-9-2  | B                  | 70                  | 50       | 9,525            | 62,2             | 2        | 139        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 74,6     | 177,1     | 687        | 1198        | 1155        | 578         |                |
| SFB-70-50-9-3  | U                  | 70                  | 50       | 9,525            | 62,2             | 3        | 188        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 103,1    | 256,7     | 687        | 1698        | 1640        | 820         |                |
| SFB-70-50-9-3  | B                  | 70                  | 50       | 9,525            | 62,2             | 3        | 189        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 106,2    | 268,3     | 687        | 1766        | 1703        | 852         |                |
| SFB-70-50-9-4  | U                  | 70                  | 50       | 9,525            | 62,2             | 4        | 238        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 136,6    | 361,3     | 687        | 2326        | 2244        | 1122        |                |
| SFB-70-50-9-4  | B                  | 70                  | 50       | 9,525            | 62,2             | 4        | 239        | 110      | 130      | 150      | 13,5       | 25       | 25       | 115      | 132,5              | 136,6    | 361,3     | 687        | 2326        | 2244        | 1122        |                |
| SFB-70-50-12-2 | B                  | 70                  | 50       | 12,7             | 61               | 2        | 143        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 108,7    | 232       | 676        | 1228        | 1185        | 593         |                |
| SFB-70-50-12-3 | B                  | 70                  | 50       | 12,7             | 61               | 3        | 193        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 154,7    | 350,6     | 676        | 1810        | 1748        | 874         |                |
| SFB-70-50-12-4 | B                  | 70                  | 50       | 12,7             | 61               | 4        | 243        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 206,6    | 498,8     | 676        | 2509        | 2419        | 1210        |                |
| SFB-80-10-6-3  | U                  | 80                  | 10       | 6,35             | 74,5             | 3        | 66         | 115      | 135      | 155      | 13,5       | 20       | 16       | 120      | 137,5              | 59,6     | 203,2     | 954        | 1819        | 1505        | 753         |                |
| SFB-80-10-6-4  | U                  | 80                  | 10       | 6,35             | 74,5             | 4        | 76         | 115      | 135      | 1555     | 13,5       | 20       | 16       | 120      | 137,5              | 76,7     | 274,7     | 954        | 2397        | 1988        | 994         |                |
| SFB-80-10-7-3  | S                  | 80                  | 10       | 7,144            | 74,7             | 3        | 83         | 105      | 125      | 145      | 13,5       | 20       | 16       | 110      | 127,5              | 73,3     | 218,9     | 962        | 1810        | 1391        | 696         |                |
| SFB-80-10-7-4  | S                  | 80                  | 10       | 7,144            | 74,6             | 4        | 94         | 105      | 125      | 145      | 13,5       | 20       | 16       | 110      | 127,5              | 94,3     | 295,4     | 962        | 2384        | 1838        | 919         |                |
| SFB-80-10-7-5  | S                  | 80                  | 10       | 7,144            | 74,6             | 5        | 105        | 105      | 125      | 145      | 13,5       | 20       | 16       | 110      | 127,5              | 114,7    | 373,4     | 962        | 2953        | 2281        | 1141        |                |
| SFB-80-10-7-6  | S                  | 80                  | 10       | 7,144            | 74,6             | 6        | 116        | 105      | 125      | 145      | 13,5       | 20       | 16       | 110      | 127,5              | 134,7    | 453,1     | 962        | 3518        | 2722        | 1361        |                |
| SFB-80-16-8-3  | U                  | 80                  | 16       | 7,938            | 73,3             | 3        | 89         | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 87,5     | 254,2     | 934        | 1915        | 1711        | 856         |                |
| SFB-80-16-8-4  | U                  | 80                  | 16       | 7,938            | 73,3             | 4        | 105        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 115,1    | 354,1     | 934        | 2597        | 2317        | 1159        |                |
| SFB-80-16-8-5  | U                  | 80                  | 16       | 7,938            | 73,3             | 5        | 121        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 140      | 447,3     | 934        | 3217        | 2872        | 1436        |                |
| SFB-80-16-8-6  | U                  | 80                  | 16       | 7,938            | 73,3             | 6        | 137        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 164,3    | 542,1     | 934        | 3832        | 3424        | 1712        |                |
| SFB-80-16-9-3  | B                  | 80                  | 16       | 9,525            | 72,2             | 3        | 87         | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 115      | 311,7     | 916        | 2041        | 1783        | 892         |                |
| SFB-80-16-9-4  | B                  | 80                  | 16       | 9,525            | 72,2             | 4        | 103        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 147,9    | 419,7     | 916        | 2689        | 2352        | 1176        |                |
| SFB-80-16-9-5  | B                  | 80                  | 16       | 9,525            | 72,2             | 5        | 127        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 179,9    | 529,7     | 916        | 3331        | 2917        | 1459        |                |
| SFB-80-16-9-6  | B                  | 80                  | 16       | 9,525            | 72,2             | 6        | 143        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 211,2    | 641,5     | 916        | 3968        | 3478        | 1739        |                |
| SFB-80-16-9-7  | B                  | 80                  | 16       | 9,525            | 72,2             | 7        | 159        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 242      | 755,2     | 916        | 4601        | 4035        | 2018        |                |
| SFB-80-16-9-8  | B                  | 80                  | 16       | 9,525            | 72,2             | 8        | 175        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 271,4    | 863,1     | 916        | 5226        | 4587        | 2294        |                |
| SFB-80-16-9-9  | B                  | 80                  | 16       | 9,525            | 72,2             | 9        | 199        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 300,4    | 970,9     | 916        | 5847        | 5135        | 2568        |                |
| SFB-80-16-9-10 | B                  | 80                  | 16       | 9,525            | 72,2             | 10       | 215        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 328,9    | 1078,8    | 916        | 6465        | 5681        | 2841        |                |
| SFB-80-16-9-11 | B                  | 80                  | 16       | 9,525            | 72,2             | 11       | 231        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 356,9    | 1186,7    | 916        | 7079        | 6224        | 3112        |                |
| SFB-80-16-9-12 | B                  | 80                  | 16       | 9,525            | 72,2             | 12       | 247        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 384,7    | 1294,6    | 916        | 7692        | 6766        | 3383        |                |
| SFB-80-16-9-13 | B                  | 80                  | 16       | 9,525            | 72,2             | 13       | 271        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 412,1    | 1402,5    | 916        | 8301        | 7305        | 3653        |                |
| SFB-80-16-9-14 | B                  | 80                  | 16       | 9,525            | 72,2             | 14       | 287        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 439,2    | 1510,3    | 916        | 8909        | 7844        | 3922        |                |
| SFB-80-16-9-15 | B                  | 80                  | 16       | 9,525            | 72,2             | 15       | 303        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 466,1    | 1618,2    | 916        | 9515        | 8380        | 4190        |                |
| SFB-80-16-9-16 | B                  | 80                  | 16       | 9,525            | 72,2             | 16       |            |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|-----------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                 | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                 | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-80-16-12-10 | B                  | 80                  | 16       | 12,7             | 71               | 10         | 211        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 492,8     | 1455,3     | 903         | 6858        | 6037        | 3019           |  |
| SFB-80-16-12-11 | B                  | 80                  | 16       | 12,7             | 71               | 11         | 235        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 534,9     | 1600,8     | 903         | 7510        | 6614        | 3307           |  |
| SFB-80-16-12-12 | B                  | 80                  | 16       | 12,7             | 71               | 12         | 251        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 576,4     | 1746,4     | 903         | 8159        | 7189        | 3595           |  |
| SFB-80-16-12-13 | B                  | 80                  | 16       | 12,7             | 71               | 13         | 267        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 617,5     | 1891,9     | 903         | 8806        | 7762        | 3881           |  |
| SFB-80-16-12-14 | B                  | 80                  | 16       | 12,7             | 71               | 14         | 283        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 658,2     | 2037,4     | 903         | 9451        | 8334        | 4167           |  |
| SFB-80-16-12-15 | B                  | 80                  | 16       | 12,7             | 71               | 15         | 299        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 698,4     | 2183       | 903         | 10093       | 8904        | 4452           |  |
| SFB-80-16-12-16 | B                  | 80                  | 16       | 12,7             | 71               | 16         | 323        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 738,3     | 2328,5     | 903         | 10734       | 9473        | 4737           |  |
| SFB-80-20-8-3   | U                  | 80                  | 20       | 7,938            | 73,3             | 3          | 101        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 87,4      | 254        | 934         | 1910        | 1745        | 873            |  |
| SFB-80-20-8-4   | U                  | 80                  | 20       | 7,938            | 73,3             | 4          | 121        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,9     | 353,7      | 934         | 2591        | 2363        | 1182           |  |
| SFB-80-20-8-5   | U                  | 80                  | 20       | 7,938            | 73,3             | 5          | 141        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 139,8     | 446,8      | 934         | 3210        | 2929        | 1465           |  |
| SFB-80-20-8-6   | U                  | 80                  | 20       | 7,938            | 73,3             | 6          | 161        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 164,1     | 541,6      | 934         | 3823        | 3491        | 1746           |  |
| SFB-80-20-9-3   | U                  | 80                  | 20       | 9,525            | 72,2             | 3          | 108        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,8     | 311,4      | 916         | 2036        | 1842        | 921            |  |
| SFB-80-20-9-4   | U                  | 80                  | 20       | 9,525            | 72,2             | 4          | 128        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 147,7     | 419,3      | 916         | 2683        | 2430        | 1215           |  |
| SFB-80-20-9-5   | U                  | 80                  | 20       | 9,525            | 72,2             | 5          | 148        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 179,6     | 529,1      | 916         | 3323        | 3012        | 1506           |  |
| SFB-80-20-9-6   | U                  | 80                  | 20       | 9,525            | 72,2             | 6          | 168        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 210,9     | 640,8      | 916         | 3959        | 3591        | 1796           |  |
| SFB-80-20-9-7   | U                  | 80                  | 20       | 9,525            | 72,2             | 7          | 188        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 241,6     | 754,4      | 916         | 4590        | 4166        | 2083           |  |
| SFB-80-20-9-7   | B                  | 80                  | 20       | 9,525            | 72,2             | 7          | 189        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 241,6     | 754,4      | 916         | 4590        | 4128        | 2064           |  |
| SFB-80-20-9-8   | B                  | 80                  | 20       | 9,525            | 72,2             | 8          | 209        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 271,1     | 862,1      | 916         | 5214        | 4692        | 2346           |  |
| SFB-80-20-9-9   | B                  | 80                  | 20       | 9,525            | 72,2             | 9          | 239        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 299,9     | 969,9      | 916         | 5833        | 5252        | 2626           |  |
| SFB-80-20-9-10  | B                  | 80                  | 20       | 9,525            | 72,2             | 10         | 259        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 328,4     | 1077,7     | 916         | 6450        | 5810        | 2905           |  |
| SFB-80-20-9-11  | B                  | 80                  | 20       | 9,525            | 72,2             | 11         | 279        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 356,4     | 1185,4     | 916         | 7063        | 6365        | 3183           |  |
| SFB-80-20-9-12  | B                  | 80                  | 20       | 9,525            | 72,2             | 12         | 299        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 384,1     | 1293,2     | 916         | 7674        | 6919        | 3460           |  |
| SFB-80-20-9-13  | B                  | 80                  | 20       | 9,525            | 72,2             | 13         | 329        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 411,5     | 1400,9     | 916         | 8282        | 7470        | 3735           |  |
| SFB-80-20-9-14  | B                  | 80                  | 20       | 9,525            | 72,2             | 14         | 349        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 438,6     | 1508,7     | 916         | 8889        | 8020        | 4010           |  |
| SFB-80-20-9-15  | B                  | 80                  | 20       | 9,525            | 72,2             | 15         | 352        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 465,4     | 1616,5     | 916         | 9493        | 8567        | 4284           |  |
| SFB-80-20-12-3  | U                  | 80                  | 20       | 12,7             | 71               | 3          | 118        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 172,4     | 423,7      | 903         | 2162        | 1955        | 978            |  |
| SFB-80-20-12-4  | U                  | 80                  | 20       | 12,7             | 71               | 4          | 138        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 221,6     | 569,2      | 903         | 2848        | 2578        | 1289           |  |
| SFB-80-20-12-5  | U                  | 80                  | 20       | 12,7             | 71               | 5          | 158        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 269,4     | 716,7      | 903         | 3527        | 3196        | 1598           |  |
| SFB-80-20-12-6  | U                  | 80                  | 20       | 12,7             | 71               | 6          | 178        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 316,2     | 866,2      | 903         | 4201        | 3809        | 1905           |  |
| SFB-80-20-12-7  | U                  | 80                  | 20       | 12,7             | 71               | 7          | 198        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 362,1     | 1017,7     | 903         | 4870        | 4418        | 2209           |  |
| SFB-80-20-12-8  | U                  | 80                  | 20       | 12,7             | 71               | 8          | 218        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 406,2     | 1163,1     | 903         | 5532        | 5022        | 2511           |  |
| SFB-80-20-12-8  | B                  | 80                  | 20       | 12,7             | 71               | 8          | 213        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 406,2     | 1163,1     | 903         | 5532        | 4985        | 2493           |  |
| SFB-80-20-12-9  | U                  | 80                  | 20       | 12,7             | 71               | 9          | 238        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 449,5     | 1308,4     | 903         | 6189        | 5621        | 2811           |  |
| SFB-80-20-12-9  | B                  | 80                  | 20</     |                  |                  |            |            |          |          |          |            |          |          |          |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-80-20-15-3  | B                  | 80                  | 20       | 15,875           | 67               | 3        | 109        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 235,8    | 622,5     | 826        | 2282        | 2059        | 1030        |                |
| SFB-80-20-15-4  | B                  | 80                  | 20       | 15,875           | 67               | 4        | 129        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 303,3    | 836       | 826        | 3006        | 2716        | 1358        |                |
| SFB-80-20-15-5  | B                  | 80                  | 20       | 15,875           | 67               | 5        | 149        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 369      | 1052,5    | 826        | 3723        | 3367        | 1684        |                |
| SFB-80-20-15-6  | B                  | 80                  | 20       | 15,875           | 67               | 6        | 169        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 433,4    | 1271,7    | 826        | 4436        | 4014        | 2007        |                |
| SFB-80-20-15-7  | B                  | 80                  | 20       | 15,875           | 67               | 7        | 199        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 496,8    | 1493,8    | 826        | 5145        | 4658        | 2329        |                |
| SFB-80-20-15-8  | B                  | 80                  | 20       | 15,875           | 67               | 8        | 219        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 557,2    | 1707,2    | 826        | 5843        | 5293        | 2647        |                |
| SFB-80-20-15-9  | B                  | 80                  | 20       | 15,875           | 67               | 9        | 239        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 616,6    | 1920,6    | 826        | 6537        | 5925        | 2963        |                |
| SFB-80-20-15-10 | B                  | 80                  | 20       | 15,875           | 67               | 10       | 259        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 675,1    | 2134      | 826        | 7228        | 6554        | 3277        |                |
| SFB-80-20-15-11 | B                  | 80                  | 20       | 15,875           | 67               | 11       | 279        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 732,8    | 2347,4    | 826        | 7916        | 7181        | 3591        |                |
| SFB-80-20-15-12 | B                  | 80                  | 20       | 15,875           | 67               | 12       | 299        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 789,7    | 2560,8    | 826        | 8600        | 7804        | 3902        |                |
| SFB-80-20-15-13 | B                  | 80                  | 20       | 15,875           | 67               | 13       | 329        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 846      | 2774,2    | 826        | 9282        | 8426        | 4213        |                |
| SFB-80-20-15-14 | B                  | 80                  | 20       | 15,875           | 67               | 14       | 349        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 901,6    | 2987,6    | 826        | 9961        | 9045        | 4523        |                |
| SFB-80-20-15-15 | B                  | 80                  | 20       | 15,875           | 67               | 15       | 361        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 956,8    | 3201      | 826        | 10639       | 9663        | 4832        |                |
| SFB-80-20-15-16 | B                  | 80                  | 20       | 15,875           | 67               | 16       | 387        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 1011,4   | 3414,4    | 826        | 11314       | 10279       | 5140        |                |
| SFB-80-25-8-2   | U                  | 80                  | 25       | 7938             | 73,3             | 2        | 90         | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 61,2     | 167,1     | 934        | 1291        | 1199        | 600         |                |
| SFB-80-25-8-3   | U                  | 80                  | 25       | 7938             | 73,3             | 3        | 115        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 87,2     | 253,5     | 934        | 1904        | 1770        | 885         |                |
| SFB-80-25-8-4   | U                  | 80                  | 25       | 7938             | 73,3             | 4        | 140        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,6    | 353,1     | 934        | 2581        | 2397        | 1199        |                |
| SFB-80-25-8-5   | U                  | 80                  | 25       | 7938             | 73,3             | 5        | 165        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 139,5    | 446       | 934        | 3198        | 2971        | 1486        |                |
| SFB-80-25-8-6   | U                  | 80                  | 25       | 7938             | 73,3             | 6        | 190        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 163,7    | 540,6     | 934        | 3809        | 3541        | 1771        |                |
| SFB-80-25-9-2   | U                  | 80                  | 25       | 9,525            | 72,2             | 2        | 97         | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 78,4     | 197,3     | 916        | 1330        | 1229        | 615         |                |
| SFB-80-25-9-2   | B                  | 80                  | 25       | 9,525            | 72,2             | 2        | 89         | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 80,5     | 205,2     | 916        | 1377        | 1259        | 630         |                |
| SFB-80-25-9-3   | U                  | 80                  | 25       | 9,525            | 72,2             | 3        | 122        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 114,6    | 310,9     | 916        | 2030        | 1873        | 937         |                |
| SFB-80-25-9-3   | B                  | 80                  | 25       | 9,525            | 72,2             | 3        | 114        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 114,6    | 310,9     | 916        | 2030        | 1859        | 930         |                |
| SFB-80-25-9-4   | U                  | 80                  | 25       | 9,525            | 72,2             | 4        | 147        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 147,3    | 418,6     | 916        | 2673        | 2468        | 1234        |                |
| SFB-80-25-9-4   | B                  | 80                  | 25       | 9,525            | 72,2             | 4        | 139        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 147,3    | 418,6     | 916        | 2673        | 2450        | 1225        |                |
| SFB-80-25-9-5   | U                  | 80                  | 25       | 9,525            | 72,2             | 5        | 172        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 179,2    | 528,2     | 916        | 3311        | 3059        | 1530        |                |
| SFB-80-25-9-5   | B                  | 80                  | 25       | 9,525            | 72,2             | 5        | 176        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 179,2    | 528,2     | 916        | 3311        | 3037        | 1519        |                |
| SFB-80-25-9-6   | U                  | 80                  | 25       | 9,525            | 72,2             | 6        | 197        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 210,4    | 639,8     | 916        | 3945        | 3647        | 1824        |                |
| SFB-80-25-9-6   | B                  | 80                  | 25       | 9,525            | 72,2             | 6        | 201        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 210,4    | 639,8     | 916        | 3945        | 3620        | 1810        |                |
| SFB-80-25-9-7   | U                  | 80                  | 25       | 9,525            | 72,2             | 7        | 222        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5              | 241,1    | 753,1     | 916        | 4574        | 4231        | 2116        |                |
| SFB-80-25-9-7   | B                  | 80                  | 25       | 9,525            | 72,2             | 7        | 226        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 241,1    | 753,1     | 916        | 4574        | 4200        | 2100        |                |
| SFB-80-25-9-8   | B                  | 80                  | 25       | 9,525            | 72,2             | 8        | 251        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 270,5    | 860,7     | 916        | 5196        | 4773        | 2387        |                |
| SFB-80-25-9-9   | B                  | 80                  | 25       | 9,525            | 72,2             | 9        | 289        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5              | 299,3    | 968,3     | 916        | 5813        | 5342        | 2671        |                |
| SFB-80-25-9-10  | B                  | 80                  | 25</     |                  |                  |          |            |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-80-25-12-7  | U                  | 80                  | 25       | 12,7             | 71               | 7        | 231        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 361,4    | 1016      | 903        | 4854        | 4488        | 2244        |                |
| SFB-80-25-12-8  | U                  | 80                  | 25       | 12,7             | 71               | 8        | 256        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5              | 405,4    | 1161,2    | 903        | 5513        | 5100        | 2550        |                |
| SFB-80-25-12-8  | B                  | 80                  | 25       | 12,7             | 71               | 8        | 256        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 405,4    | 1161,2    | 903        | 5513        | 5070        | 2535        |                |
| SFB-80-25-12-9  | B                  | 80                  | 25       | 12,7             | 71               | 9        | 281        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 448,6    | 1306,3    | 903        | 6168        | 5674        | 2837        |                |
| SFB-80-25-12-10 | B                  | 80                  | 25       | 12,7             | 71               | 10       | 306        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 491,1    | 1451,5    | 903        | 6820        | 6277        | 3139        |                |
| SFB-80-25-12-11 | B                  | 80                  | 25       | 12,7             | 71               | 11       | 343        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 533,1    | 1596,6    | 903        | 7469        | 6876        | 3438        |                |
| SFB-80-25-12-12 | B                  | 80                  | 25       | 12,7             | 71               | 12       | 358        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 574,5    | 1741,8    | 903        | 8114        | 7472        | 3736        |                |
| SFB-80-25-12-13 | B                  | 80                  | 25       | 12,7             | 71               | 13       | 391        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 615,4    | 1886,9    | 903        | 8758        | 8068        | 4034        |                |
| SFB-80-25-12-14 | B                  | 80                  | 25       | 12,7             | 71               | 14       | 416        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 655,9    | 2032,1    | 903        | 9399        | 8661        | 4331        |                |
| SFB-80-25-12-15 | B                  | 80                  | 25       | 12,7             | 71               | 15       | 441        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 696      | 2177,2    | 903        | 10038       | 9252        | 4626        |                |
| SFB-80-25-12-16 | B                  | 80                  | 25       | 12,7             | 71               | 16       | 479        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5              | 735,7    | 2322,4    | 903        | 10675       | 9841        | 4921        |                |
| SFB-80-25-15-3  | B                  | 80                  | 25       | 15,875           | 67               | 3        | 124        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 235,3    | 621,5     | 826        | 2274        | 2094        | 1047        |                |
| SFB-80-25-15-4  | B                  | 80                  | 25       | 15,875           | 67               | 4        | 149        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 302,6    | 834,7     | 826        | 2995        | 2760        | 1380        |                |
| SFB-80-25-15-5  | B                  | 80                  | 25       | 15,875           | 67               | 5        | 174        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 368,2    | 1050,7    | 826        | 3710        | 3421        | 1711        |                |
| SFB-80-25-15-6  | B                  | 80                  | 25       | 15,875           | 67               | 6        | 199        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 432,5    | 1269,7    | 826        | 4421        | 4079        | 2040        |                |
| SFB-80-25-15-7  | B                  | 80                  | 25       | 15,875           | 67               | 7        | 237        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 495,7    | 1491,4    | 826        | 5127        | 4733        | 2367        |                |
| SFB-80-25-15-8  | B                  | 80                  | 25       | 15,875           | 67               | 8        | 262        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 556      | 1704,4    | 826        | 5823        | 5378        | 2689        |                |
| SFB-80-25-15-9  | B                  | 80                  | 25       | 15,875           | 67               | 9        | 287        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 615,3    | 1917,5    | 826        | 6515        | 6019        | 3010        |                |
| SFB-80-25-15-10 | B                  | 80                  | 25       | 15,875           | 67               | 10       | 312        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 673,7    | 2130,5    | 826        | 7204        | 6658        | 3329        |                |
| SFB-80-25-15-11 | B                  | 80                  | 25       | 15,875           | 67               | 11       | 337        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 731,2    | 2343,6    | 826        | 7889        | 7294        | 3647        |                |
| SFB-80-25-15-12 | B                  | 80                  | 25       | 15,875           | 67               | 12       | 360        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 788      | 2556,6    | 826        | 8571        | 7926        | 3963        |                |
| SFB-80-25-15-13 | B                  | 80                  | 25       | 15,875           | 67               | 13       | 397        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 844,2    | 2769,7    | 826        | 9250        | 8557        | 4279        |                |
| SFB-80-25-15-14 | B                  | 80                  | 25       | 15,875           | 67               | 14       | 422        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 899,7    | 2982,7    | 826        | 9927        | 9185        | 4593        |                |
| SFB-80-25-15-15 | B                  | 80                  | 25       | 15,875           | 67               | 15       | 447        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 954,7    | 3195,8    | 826        | 10602       | 9812        | 4906        |                |
| SFB-80-25-15-16 | B                  | 80                  | 25       | 15,875           | 67               | 16       | 472        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 1009,2   | 3408,8    | 826        | 11275       | 10438       | 5219        |                |
| SFB-80-25-19-2  | B                  | 80                  | 25       | 19,05            | 64,1             | 2        | 105        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 202,7    | 472,1     | 774        | 1524        | 1410        | 705         |                |
| SFB-80-25-19-3  | B                  | 80                  | 25       | 19,05            | 64,1             | 3        | 130        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 288,6    | 712,7     | 774        | 2247        | 2081        | 1041        |                |
| SFB-80-25-19-4  | B                  | 80                  | 25       | 19,05            | 64,1             | 4        | 155        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 371,1    | 956,2     | 774        | 2960        | 2744        | 1372        |                |
| SFB-80-25-19-5  | B                  | 80                  | 25       | 19,05            | 64,1             | 5        | 180        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 451,4    | 1202,6    | 774        | 3666        | 3401        | 1701        |                |
| SFB-80-25-19-6  | B                  | 80                  | 25       | 19,05            | 64,1             | 6        | 205        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 557      | 1563,5    | 774        | 4665        | 4308        | 2154        |                |
| SFB-80-25-19-7  | B                  | 80                  | 25       | 19,05            | 64,1             | 7        | 230        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 607,6    | 1703,9    | 774        | 5065        | 4703        | 2352        |                |
| SFB-80-25-19-8  | B                  | 80                  | 25       | 19,05            | 64,1             | 8        | 255        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5              | 716,1    | 2097,1    | 774        | 6145        | 5680        | 2840        |                |
| SFB-80-25-19-9  | B                  | 80                  | 25       | 19,05            | 64,1             | 9        | 293        | 1        |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-80-30-8-5   | U                  | 80                  | 30       | 7,938            | 73,3             | 5        | 189        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 139,1    | 445,1              | 934        | 3184        | 2995        | 1498        |                |
| SFB-80-30-8-6   | U                  | 80                  | 30       | 7,938            | 73,3             | 6        | 219        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 163,3    | 539,5              | 934        | 3793        | 3569        | 1785        |                |
| SFB-80-30-9-2   | B                  | 80                  | 30       | 9,525            | 72,2             | 2        | 99         | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 80,2     | 204,7              | 916        | 1371        | 1272        | 636         |                |
| SFB-80-30-9-3   | U                  | 80                  | 30       | 9,525            | 72,2             | 3        | 136        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 114,2    | 310,2              | 916        | 2020        | 1889        | 945         |                |
| SFB-80-30-9-3   | B                  | 80                  | 30       | 9,525            | 72,2             | 3        | 129        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 114,2    | 310,2              | 916        | 2020        | 1877        | 939         |                |
| SFB-80-30-9-4   | U                  | 80                  | 30       | 9,525            | 72,2             | 4        | 166        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 146,9    | 417,7              | 916        | 2662        | 2491        | 1246        |                |
| SFB-80-30-9-4   | B                  | 80                  | 30       | 9,525            | 72,2             | 4        | 159        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 146,9    | 417,7              | 916        | 2662        | 2475        | 1238        |                |
| SFB-80-30-9-5   | U                  | 80                  | 30       | 9,525            | 72,2             | 5        | 196        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 178,8    | 527,2              | 916        | 3297        | 3087        | 1544        |                |
| SFB-80-30-9-5   | B                  | 80                  | 30       | 9,525            | 72,2             | 5        | 204        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 178,8    | 527,2              | 916        | 3297        | 3067        | 1534        |                |
| SFB-80-30-9-6   | U                  | 80                  | 30       | 9,525            | 72,2             | 6        | 226        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 209,9    | 638,4              | 916        | 3928        | 3679        | 1840        |                |
| SFB-80-30-9-6   | B                  | 80                  | 30       | 9,525            | 72,2             | 6        | 234        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 209,9    | 638,4              | 916        | 3928        | 3656        | 1828        |                |
| SFB-80-30-9-7   | U                  | 80                  | 30       | 9,525            | 72,2             | 7        | 256        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 240,5    | 751,5              | 916        | 4555        | 4268        | 2134        |                |
| SFB-80-30-9-7   | B                  | 80                  | 30       | 9,525            | 72,2             | 7        | 264        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 240,5    | 751,5              | 916        | 4555        | 4241        | 2121        |                |
| SFB-80-30-9-8   | B                  | 80                  | 30       | 9,525            | 72,2             | 8        | 294        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 269,7    | 858,9              | 916        | 5173        | 4819        | 2410        |                |
| SFB-80-30-9-9   | B                  | 80                  | 30       | 9,525            | 72,2             | 9        | 339        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 298,5    | 966,3              | 916        | 5788        | 5394        | 2697        |                |
| SFB-80-30-9-10  | B                  | 80                  | 30       | 9,525            | 72,2             | 10       | 357        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 326,8    | 1073,6             | 916        | 6399        | 5965        | 2983        |                |
| SFB-80-30-12-3  | U                  | 80                  | 30       | 12,7             | 71               | 3        | 145        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 171,6    | 422,2              | 903        | 2146        | 2006        | 1003        |                |
| SFB-80-30-12-4  | U                  | 80                  | 30       | 12,7             | 71               | 4        | 175        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 220,6    | 567,1              | 903        | 2827        | 2644        | 1322        |                |
| SFB-80-30-12-5  | U                  | 80                  | 30       | 12,7             | 71               | 5        | 205        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 268,2    | 714,1              | 903        | 3500        | 3276        | 1638        |                |
| SFB-80-30-12-6  | U                  | 80                  | 30       | 12,7             | 71               | 6        | 235        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 314,7    | 863,1              | 903        | 4169        | 3903        | 1952        |                |
| SFB-80-30-12-7  | U                  | 80                  | 30       | 12,7             | 71               | 7        | 265        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 360,5    | 1014,1             | 903        | 4834        | 4528        | 2264        |                |
| SFB-80-30-12-8  | B                  | 80                  | 30       | 12,7             | 71               | 8        | 298        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 404,3    | 1158,9             | 903        | 5490        | 5119        | 2560        |                |
| SFB-80-30-12-9  | B                  | 80                  | 30       | 12,7             | 71               | 9        | 328        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 447,4    | 1303,8             | 903        | 6143        | 5729        | 2865        |                |
| SFB-80-30-12-10 | B                  | 80                  | 30       | 12,7             | 71               | 10       | 356        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 489,9    | 1448,7             | 903        | 6792        | 6337        | 3169        |                |
| SFB-80-30-15-3  | B                  | 80                  | 30       | 15,875           | 67               | 3        | 139        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 234,7    | 620,3              | 826        | 2264        | 2113        | 1057        |                |
| SFB-80-30-15-4  | B                  | 80                  | 30       | 15,875           | 67               | 4        | 169        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 301,9    | 833                | 826        | 2983        | 2786        | 1393        |                |
| SFB-80-30-15-5  | B                  | 80                  | 30       | 15,875           | 67               | 5        | 199        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 367,3    | 1048,6             | 826        | 3695        | 3453        | 1727        |                |
| SFB-80-30-15-6  | B                  | 80                  | 30       | 15,875           | 67               | 6        | 229        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 431,3    | 1267,1             | 826        | 4402        | 4116        | 2058        |                |
| SFB-80-30-15-7  | B                  | 80                  | 30       | 15,875           | 67               | 7        | 274        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 494,4    | 1488,4             | 826        | 5106        | 4776        | 2388        |                |
| SFB-80-30-15-8  | B                  | 80                  | 30       | 15,875           | 67               | 8        | 304        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 554,6    | 1701               | 826        | 5799        | 5426        | 2713        |                |
| SFB-80-30-15-9  | B                  | 80                  | 30       | 15,875           | 67               | 9        | 334        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 613,7    | 1913,6             | 826        | 6488        | 6073        | 3037        |                |
| SFB-80-30-15-10 | B                  | 80                  | 30       | 15,875           | 67               | 10       | 362        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 671,9    | 2126,3             | 826        | 7173        | 6716        | 3358        |                |
| SFB-80-30-15-11 | B                  | 80                  | 30       | 15,875           | 67               | 11       | 392        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 729,3    | 2338,9             | 826        | 7856        | 7358        | 3679        |                |
| SFB-80-30-15-12 | B                  | 80                  | 30       |                  |                  |          |            |          |          |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          |          |           | Loads and rigidity |             |             |             |                |  |
|-----------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|----------|-----------|--------------------|-------------|-------------|-------------|----------------|--|
|                 | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN | Coam<br>KN         | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam       | Coam               | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                 | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN        | KN                 | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-80-30-19-10 | B                  | 80                  | 30       | 19,05            | 64,1             | 10         | 368        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 823,6     | 2429,3             | 774         | 7087        | 6668        | 3334           |  |
| SFB-80-30-19-11 | B                  | 80                  | 30       | 19,05            | 64,1             | 11         | 398        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 894       | 2672,2             | 774         | 7761        | 7304        | 3652           |  |
| SFB-80-30-19-12 | B                  | 80                  | 30       | 19,05            | 64,1             | 12         | 428        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 1012,2    | 3139,4             | 774         | 9007        | 8444        | 4222           |  |
| SFB-80-30-19-13 | B                  | 80                  | 30       | 19,05            | 64,1             | 13         | 458        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 1084,3    | 3401               | 774         | 9721        | 9116        | 4558           |  |
| SFB-80-30-19-14 | B                  | 80                  | 30       | 19,05            | 64,1             | 14         | 488        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 1155,7    | 3662,6             | 774         | 10432       | 9785        | 4893           |  |
| SFB-80-40-8-3   | U                  | 80                  | 40       | 7,938            | 73,3             | 3          | 159        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 86,4      | 251,7              | 934         | 1875        | 1792        | 896            |  |
| SFB-80-40-8-4   | U                  | 80                  | 40       | 7,938            | 73,3             | 4          | 199        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 113,6     | 350,5              | 934         | 2543        | 2428        | 1214           |  |
| SFB-80-40-8-5   | U                  | 80                  | 40       | 7,938            | 73,3             | 5          | 239        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 138,1     | 442,8              | 934         | 3149        | 3008        | 1504           |  |
| SFB-80-40-9-2   | B                  | 80                  | 40       | 9,525            | 72,2             | 2          | 119        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 79,7      | 203,7              | 916         | 1356        | 1282        | 641            |  |
| SFB-80-40-9-3   | U                  | 80                  | 40       | 9,525            | 72,2             | 3          | 163        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 113,5     | 308,6              | 916         | 1999        | 1901        | 951            |  |
| SFB-80-40-9-3   | B                  | 80                  | 40       | 9,525            | 72,2             | 3          | 159        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 113,5     | 308,6              | 916         | 1999        | 1901        | 951            |  |
| SFB-80-40-9-4   | U                  | 80                  | 40       | 9,525            | 72,2             | 4          | 203        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 146       | 415,6              | 916         | 2633        | 2505        | 1253           |  |
| SFB-80-40-9-4   | B                  | 80                  | 40       | 9,525            | 72,2             | 4          | 199        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 146       | 415,6              | 916         | 2633        | 2493        | 1247           |  |
| SFB-80-40-9-5   | U                  | 80                  | 40       | 9,525            | 72,2             | 5          | 243        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 177,6     | 524,4              | 916         | 3262        | 3105        | 1553           |  |
| SFB-80-40-9-5   | B                  | 80                  | 40       | 9,525            | 72,2             | 5          | 259        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 177,6     | 524,4              | 916         | 3262        | 3090        | 1545           |  |
| SFB-80-40-9-6   | B                  | 80                  | 40       | 9,525            | 72,2             | 6          | 299        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 208,5     | 635,1              | 916         | 3886        | 3683        | 1842           |  |
| SFB-80-40-9-7   | B                  | 80                  | 40       | 9,525            | 72,2             | 7          | 339        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 238,9     | 747,7              | 916         | 4506        | 4272        | 2136           |  |
| SFB-80-40-12-2  | B                  | 80                  | 40       | 12,7             | 71               | 2          | 123        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 119,9     | 277,9              | 903         | 1441        | 1363        | 682            |  |
| SFB-80-40-12-3  | U                  | 80                  | 40       | 12,7             | 71               | 3          | 172        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 170,5     | 420,1              | 903         | 2124        | 2019        | 1010           |  |
| SFB-80-40-12-3  | B                  | 80                  | 40       | 12,7             | 71               | 3          | 163        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 170,5     | 420,1              | 903         | 2124        | 2011        | 1006           |  |
| SFB-80-40-12-4  | U                  | 80                  | 40       | 12,7             | 71               | 4          | 212        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 219,2     | 564,4              | 903         | 2797        | 2661        | 1331           |  |
| SFB-80-40-12-4  | B                  | 80                  | 40       | 12,7             | 71               | 4          | 203        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 219,2     | 564,4              | 903         | 2797        | 2650        | 1325           |  |
| SFB-80-40-12-5  | U                  | 80                  | 40       | 12,7             | 71               | 5          | 252        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 266,5     | 710,6              | 903         | 3464        | 3297        | 1649           |  |
| SFB-80-40-12-5  | B                  | 80                  | 40       | 12,7             | 71               | 5          | 243        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 266,5     | 710,6              | 903         | 3464        | 3284        | 1642           |  |
| SFB-80-40-12-6  | B                  | 80                  | 40       | 12,7             | 71               | 6          | 303        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 312,7     | 858,9              | 903         | 4126        | 3913        | 1957           |  |
| SFB-80-40-12-7  | B                  | 80                  | 40       | 12,7             | 71               | 7          | 343        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 358,2     | 1009,1             | 903         | 4785        | 4539        | 2270           |  |
| SFB-80-40-15-2  | B                  | 80                  | 40       | 15,875           | 67               | 2          | 129        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 163,8     | 408,4              | 826         | 1520        | 1442        | 721            |  |
| SFB-80-40-15-3  | B                  | 80                  | 40       | 15,875           | 67               | 3          | 169        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 233,1     | 617,1              | 826         | 2240        | 2127        | 1064           |  |
| SFB-80-40-15-4  | B                  | 80                  | 40       | 15,875           | 67               | 4          | 209        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 299,9     | 828,8              | 826         | 2952        | 2805        | 1403           |  |
| SFB-80-40-15-5  | B                  | 80                  | 40       | 15,875           | 67               | 5          | 249        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 364,9     | 1043,4             | 826         | 3656        | 3476        | 1738           |  |
| SFB-80-40-15-6  | B                  | 80                  | 40       | 15,875           | 67               | 6          | 309        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 428,5     | 1260,8             | 826         | 4356        | 4142        | 2071           |  |
| SFB-80-40-15-7  | B                  | 80                  | 40       | 15,875           | 67               | 7          | 349        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 491,2     | 1480,9             | 826         | 5052        | 4806        | 2403           |  |
| SFB-80-40-15-8  | B                  | 80                  | 40       | 15,875           | 67               | 8          | 387        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 551       | 1692,5             | 826         | 5738        | 5460        | 2730           |  |
| SFB-80-40-15-9  | B                  | 80                  | 40       | 15,875           | 67               |            |            |          |          |          |            |          |          |          |          |           |                    |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-80-40-19-9  | B                  | 80                  | 40       | 19,05            | 64,1             | 9        | 433        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 747,4    | 2175,5             | 774        | 6343        | 6059        | 3030        |                |
| SFB-80-40-19-10 | B                  | 80                  | 40       | 19,05            | 64,1             | 10       | 473        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 818,3    | 2417,2             | 774        | 7013        | 6700        | 3350        |                |
| SFB-80-50-9-2   | B                  | 80                  | 50       | 9,525            | 72,2             | 2        | 139        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 79       | 202,3              | 916        | 1337        | 1279        | 640         |                |
| SFB-80-50-9-3   | U                  | 80                  | 50       | 9,525            | 72,2             | 3        | 190        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 112,5    | 306,6              | 916        | 1971        | 1894        | 947         |                |
| SFB-80-50-9-3   | B                  | 80                  | 50       | 9,525            | 72,2             | 3        | 189        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 112,5    | 306,6              | 916        | 1971        | 1887        | 944         |                |
| SFB-80-50-9-4   | U                  | 80                  | 50       | 9,525            | 72,2             | 4        | 240        | 125      | 145      | 165      | 13,5       | 25       | 25       | 130      | 147,5    | 144,7    | 412,8              | 916        | 2597        | 2497        | 1249        |                |
| SFB-80-50-9-4   | B                  | 80                  | 50       | 9,525            | 72,2             | 4        | 239        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 144,7    | 412,8              | 916        | 2597        | 2487        | 1244        |                |
| SFB-80-50-9-5   | B                  | 80                  | 50       | 9,525            | 72,2             | 5        | 314        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 176      | 521                | 916        | 3217        | 3082        | 1541        |                |
| SFB-80-50-9-6   | B                  | 80                  | 50       | 9,525            | 72,2             | 6        | 349        | 120      | 140      | 160      | 13,5       | 25       | 25       | 125      | 142,5    | 206,7    | 631                | 916        | 3832        | 3672        | 1836        |                |
| SFB-80-50-12-2  | B                  | 80                  | 50       | 12,7             | 71               | 2        | 143        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 118,9    | 276,2              | 903        | 1422        | 1361        | 681         |                |
| SFB-80-50-12-3  | U                  | 80                  | 50       | 12,7             | 71               | 3        | 198        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 169,2    | 417,5              | 903        | 2096        | 2014        | 1007        |                |
| SFB-80-50-12-3  | B                  | 80                  | 50       | 12,7             | 71               | 3        | 193        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 169,2    | 417,5              | 903        | 2096        | 2007        | 1004        |                |
| SFB-80-50-12-4  | U                  | 80                  | 50       | 12,7             | 71               | 4        | 248        | 135      | 155      | 175      | 13,5       | 25       | 25       | 140      | 157,5    | 217,4    | 560,8              | 903        | 2761        | 2654        | 1327        |                |
| SFB-80-50-12-4  | B                  | 80                  | 50       | 12,7             | 71               | 4        | 243        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 217,4    | 560,8              | 903        | 2761        | 2645        | 1323        |                |
| SFB-80-50-12-5  | B                  | 80                  | 50       | 12,7             | 71               | 5        | 318        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 264,3    | 706,2              | 903        | 3419        | 3277        | 1639        |                |
| SFB-80-50-12-6  | B                  | 80                  | 50       | 12,7             | 71               | 6        | 354        | 130      | 150      | 170      | 13,5       | 30       | 25       | 135      | 152,5    | 310,2    | 853,5              | 903        | 4072        | 3904        | 1952        |                |
| SFB-80-50-15-2  | B                  | 80                  | 50       | 15,875           | 67               | 2        | 149        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 162,4    | 405,8              | 826        | 1500        | 1439        | 720         |                |
| SFB-80-50-15-3  | B                  | 80                  | 50       | 15,875           | 67               | 3        | 199        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 231,2    | 613,2              | 826        | 2211        | 2122        | 1061        |                |
| SFB-80-50-15-4  | B                  | 80                  | 50       | 15,875           | 67               | 4        | 249        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 297,4    | 823,5              | 826        | 2912        | 2797        | 1399        |                |
| SFB-80-50-15-5  | B                  | 80                  | 50       | 15,875           | 67               | 5        | 324        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 361,8    | 1036,7             | 826        | 3607        | 3465        | 1733        |                |
| SFB-80-50-15-6  | B                  | 80                  | 50       | 15,875           | 67               | 6        | 360        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 425      | 1252,8             | 826        | 4298        | 4130        | 2065        |                |
| SFB-80-50-15-7  | B                  | 80                  | 50       | 15,875           | 67               | 7        | 422        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 487,1    | 1471,5             | 826        | 4985        | 4791        | 2396        |                |
| SFB-80-50-15-8  | B                  | 80                  | 50       | 15,875           | 67               | 8        | 472        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5    | 546,4    | 1681,7             | 826        | 5662        | 5443        | 2722        |                |
| SFB-80-50-19-2  | B                  | 80                  | 50       | 19,05            | 64,1             | 2        | 155        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 199,3    | 465,9              | 774        | 1482        | 1426        | 713         |                |
| SFB-80-50-19-3  | B                  | 80                  | 50       | 19,05            | 64,1             | 3        | 205        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 283,6    | 703,3              | 774        | 2185        | 2104        | 1052        |                |
| SFB-80-50-19-4  | B                  | 80                  | 50       | 19,05            | 64,1             | 4        | 255        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 364,7    | 943,6              | 774        | 2878        | 2772        | 1386        |                |
| SFB-80-50-19-5  | B                  | 80                  | 50       | 19,05            | 64,1             | 5        | 330        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 443,7    | 1186,7             | 774        | 3565        | 3435        | 1718        |                |
| SFB-80-50-19-6  | B                  | 80                  | 50       | 19,05            | 64,1             | 6        | 366        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 521      | 1432,6             | 774        | 4247        | 4093        | 2047        |                |
| SFB-80-50-19-7  | B                  | 80                  | 50       | 19,05            | 64,1             | 7        | 428        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 597,2    | 1681,3             | 774        | 4926        | 4748        | 2374        |                |
| SFB-80-50-19-8  | B                  | 80                  | 50       | 19,05            | 64,1             | 8        | 478        | 150      | 176      | 202      | 17,5       | 30       | 40       | 155      | 178,5    | 669,8    | 1921,5             | 774        | 5594        | 5393        | 2697        |                |
| SFB-100-10-6-3  | U                  | 100                 | 10       | 6,35             | 94,5             | 3        | 67         | 135      | 155      | 175      | 13,5       | 22       | 16       | 140      | 157,5    | 64,7     | 252,7              | 1521       | 2156        | 1679        | 840         |                |
| SFB-100-10-7-3  | S                  | 100                 | 10       | 7,144            | 94,7             | 3        | 85         | 125      | 145      | 165      | 13,5       | 22       | 16       | 130      | 147,5    | 81,4     | 282,1              | 1532       | 2212        | 1545        | 773         |                |
| SFB-100-10-7-4  | S                  | 100                 | 10       | 7,144            | 94,7             | 4        | 95         | 125      | 145      | 165      | 13,5       | 22       | 16       | 130      | 147,5    | 104,7    | 380,6              | 1532       | 2914        | 2043        | 1022        |                |
| SFB-100-10-7-5  | S                  | 100                 | 10       | 7,144            | 94               |          |            |          |          |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-100-16-9-5   | B                  | 100                 | 16       | 9,525            | 92,2             | 5        | 127        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 195,4    | 657,1     | 1473       | 3937        | 3303        | 1652        |                |
| SFB-100-16-9-6   | B                  | 100                 | 16       | 9,525            | 92,2             | 6        | 143        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 229,4    | 795,8     | 1473       | 4690        | 3939        | 1970        |                |
| SFB-100-16-9-7   | B                  | 100                 | 16       | 9,525            | 92,2             | 7        | 167        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 262,8    | 936,6     | 1473       | 5439        | 4573        | 2287        |                |
| SFB-100-16-9-8   | B                  | 100                 | 16       | 9,525            | 92,2             | 8        | 183        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 294,7    | 1070,5    | 1473       | 6176        | 5197        | 2599        |                |
| SFB-100-16-9-9   | B                  | 100                 | 16       | 9,525            | 92,2             | 9        | 199        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 332,9    | 1241,9    | 1473       | 7102        | 5956        | 2978        |                |
| SFB-100-16-9-10  | B                  | 100                 | 16       | 9,525            | 92,2             | 10       | 223        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 357,1    | 1338,1    | 1473       | 7641        | 6441        | 3221        |                |
| SFB-100-16-9-11  | B                  | 100                 | 16       | 9,525            | 92,2             | 11       | 239        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 387,6    | 1471,9    | 1473       | 8367        | 7058        | 3529        |                |
| SFB-100-16-9-12  | B                  | 100                 | 16       | 9,525            | 92,2             | 12       | 255        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 426,4    | 1655,9    | 1473       | 9343        | 7852        | 3926        |                |
| SFB-100-16-9-13  | B                  | 100                 | 16       | 9,525            | 92,2             | 13       | 279        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 447,5    | 1739,5    | 1473       | 9812        | 8286        | 4143        |                |
| SFB-100-16-9-14  | B                  | 100                 | 16       | 9,525            | 92,2             | 14       | 295        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 486,8    | 1931,8    | 1473       | 10822       | 9105        | 4553        |                |
| SFB-100-16-9-15  | B                  | 100                 | 16       | 9,525            | 92,2             | 15       | 311        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 516,6    | 2069,8    | 1473       | 11558       | 9729        | 4865        |                |
| SFB-100-16-12-2  | B                  | 100                 | 16       | 12,7             | 91               | 2        | 75         | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 130,7    | 340,2     | 1458       | 1704        | 1450        | 725         |                |
| SFB-100-16-12-3  | B                  | 100                 | 16       | 12,7             | 91               | 3        | 91         | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 191      | 535,7     | 1458       | 2604        | 2209        | 1105        |                |
| SFB-100-16-12-4  | B                  | 100                 | 16       | 12,7             | 91               | 4        | 107        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 245,4    | 719,5     | 1458       | 3429        | 2914        | 1457        |                |
| SFB-100-16-12-5  | B                  | 100                 | 16       | 12,7             | 91               | 5        | 131        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 298,2    | 905,9     | 1458       | 4246        | 3613        | 1807        |                |
| SFB-100-16-12-6  | B                  | 100                 | 16       | 12,7             | 91               | 6        | 147        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 349,9    | 1094,7    | 1458       | 5057        | 4308        | 2154        |                |
| SFB-100-16-12-7  | B                  | 100                 | 16       | 12,7             | 91               | 7        | 163        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 400,6    | 1286      | 1458       | 5863        | 4999        | 2500        |                |
| SFB-100-16-12-8  | B                  | 100                 | 16       | 12,7             | 91               | 8        | 179        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 449,3    | 1469,7    | 1458       | 6658        | 5682        | 2841        |                |
| SFB-100-16-12-9  | B                  | 100                 | 16       | 12,7             | 91               | 9        | 203        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 497,2    | 1653,5    | 1458       | 7449        | 6363        | 3182        |                |
| SFB-100-16-12-10 | B                  | 100                 | 16       | 12,7             | 91               | 10       | 219        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 544,4    | 1837,2    | 1458       | 8237        | 7041        | 3521        |                |
| SFB-100-16-12-11 | B                  | 100                 | 16       | 12,7             | 91               | 11       | 235        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 590,9    | 2020,9    | 1458       | 9020        | 7715        | 3858        |                |
| SFB-100-16-12-12 | B                  | 100                 | 16       | 12,7             | 91               | 12       | 251        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 636,8    | 2204,6    | 1458       | 9800        | 8387        | 4194        |                |
| SFB-100-16-12-13 | B                  | 100                 | 16       | 12,7             | 91               | 13       | 275        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 682,2    | 2388,3    | 1458       | 10577       | 9057        | 4529        |                |
| SFB-100-16-12-14 | B                  | 100                 | 16       | 12,7             | 91               | 14       | 291        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 727,1    | 2572      | 1458       | 11352       | 9725        | 4863        |                |
| SFB-100-16-12-15 | B                  | 100                 | 16       | 12,7             | 91               | 15       | 307        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 771,5    | 2755,8    | 1458       | 12123       | 10390       | 5195        |                |
| SFB-100-16-12-16 | B                  | 100                 | 16       | 12,7             | 91               | 16       | 323        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 815,6    | 2939,5    | 1458       | 12893       | 11055       | 5528        |                |
| SFB-100-20-8-3   | U                  | 100                 | 20       | 7,938            | 93,3             | 3        | 101        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 96,6     | 324       | 1497       | 2317        | 2068        | 1034        |                |
| SFB-100-20-8-4   | U                  | 100                 | 20       | 7,938            | 93,3             | 4        | 121        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 124,2    | 436,7     | 1497       | 3051        | 2726        | 1363        |                |
| SFB-100-20-9-3   | U                  | 100                 | 20       | 9,525            | 92,2             | 3        | 109        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 124,9    | 386,6     | 1473       | 2410        | 2133        | 1067        |                |
| SFB-100-20-9-3   | B                  | 100                 | 20       | 9,525            | 92,2             | 3        | 99         | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 124,9    | 386,6     | 1473       | 2410        | 2084        | 1042        |                |
| SFB-100-20-9-4   | U                  | 100                 | 20       | 9,525            | 92,2             | 4        | 129        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 160,6    | 520,4     | 1473       | 3175        | 2813        | 1407        |                |
| SFB-100-20-9-4   | B                  | 100                 | 20       | 9,525            | 92,2             | 4        | 129        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 160,6    | 520,4     | 1473       | 3175        | 2750        | 1375        |                |
| SFB-100-20-9-5   | U                  | 100                 | 20       | 9,525            | 92,2             | 5        | 149        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                  | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                  | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-100-20-9-14  | B                  | 100                 | 20       | 9,525            | 92,2             | 14         | 359        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 486,4     | 1930,5     | 1473        | 10806       | 9391        | 4696           |  |
| SFB-100-20-9-15  | B                  | 100                 | 20       | 9,525            | 92,2             | 15         | 377        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 516,1     | 2068,4     | 1473        | 11541       | 10034       | 5017           |  |
| SFB-100-20-12-3  | U                  | 100                 | 20       | 12,7             | 91               | 3          | 119        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 185,7     | 513,9      | 1458        | 2507        | 2181        | 1091           |  |
| SFB-100-20-12-4  | U                  | 100                 | 20       | 12,7             | 91               | 4          | 139        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 245,2     | 719        | 1458        | 3424        | 2969        | 1485           |  |
| SFB-100-20-12-5  | U                  | 100                 | 20       | 12,7             | 91               | 5          | 159        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 298       | 905,3      | 1458        | 4240        | 3681        | 1841           |  |
| SFB-100-20-12-6  | U                  | 100                 | 20       | 12,7             | 91               | 6          | 180        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 349,6     | 1094       | 1458        | 5050        | 4388        | 2194           |  |
| SFB-100-20-12-7  | U                  | 100                 | 20       | 12,7             | 91               | 7          | 199        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 400,2     | 1285,2     | 1458        | 5854        | 5091        | 2546           |  |
| SFB-100-20-12-8  | B                  | 100                 | 20       | 12,7             | 91               | 8          | 213        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 448,9     | 1468,7     | 1458        | 6649        | 5847        | 2924           |  |
| SFB-100-20-12-9  | B                  | 100                 | 20       | 12,7             | 91               | 9          | 243        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 496,8     | 1652,3     | 1458        | 7439        | 6546        | 3273           |  |
| SFB-100-20-12-10 | B                  | 100                 | 20       | 12,7             | 91               | 10         | 263        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 543,9     | 1835,9     | 1458        | 8225        | 7242        | 3621           |  |
| SFB-100-20-12-11 | B                  | 100                 | 20       | 12,7             | 91               | 11         | 283        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 590,4     | 2019,5     | 1458        | 9007        | 7935        | 3968           |  |
| SFB-100-20-12-12 | B                  | 100                 | 20       | 12,7             | 91               | 12         | 303        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 636,3     | 2203,1     | 1458        | 9787        | 8626        | 4313           |  |
| SFB-100-20-12-13 | B                  | 100                 | 20       | 12,7             | 91               | 13         | 333        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 681,6     | 2386,7     | 1458        | 10562       | 9313        | 4657           |  |
| SFB-100-20-12-14 | B                  | 100                 | 20       | 12,7             | 91               | 14         | 353        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 726,5     | 2570,3     | 1458        | 11336       | 10000       | 5000           |  |
| SFB-100-20-12-15 | B                  | 100                 | 20       | 12,7             | 91               | 15         | 371        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 770,9     | 2753,9     | 1458        | 12106       | 10683       | 5342           |  |
| SFB-100-20-12-16 | B                  | 100                 | 20       | 12,7             | 91               | 16         | 391        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 814,9     | 2937,5     | 1458        | 12875       | 11365       | 5683           |  |
| SFB-100-20-15-2  | B                  | 100                 | 20       | 15,875           | 87               | 2          | 89         | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 180       | 496,2      | 1359        | 1788        | 1578        | 789            |  |
| SFB-100-20-15-3  | B                  | 100                 | 20       | 15,875           | 87               | 3          | 109        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 256,1     | 749,7      | 1359        | 2635        | 2330        | 1165           |  |
| SFB-100-20-15-4  | B                  | 100                 | 20       | 15,875           | 87               | 4          | 129        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 340,7     | 1059,6     | 1359        | 3633        | 3200        | 1600           |  |
| SFB-100-20-15-5  | B                  | 100                 | 20       | 15,875           | 87               | 5          | 149        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 414,4     | 1333,8     | 1359        | 4500        | 3968        | 1984           |  |
| SFB-100-20-15-6  | B                  | 100                 | 20       | 15,875           | 87               | 6          | 179        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 486,4     | 1611,4     | 1359        | 5360        | 4730        | 2365           |  |
| SFB-100-20-15-7  | B                  | 100                 | 20       | 15,875           | 87               | 7          | 199        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 557,3     | 1892,5     | 1359        | 6216        | 5489        | 2745           |  |
| SFB-100-20-15-8  | B                  | 100                 | 20       | 15,875           | 87               | 8          | 219        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 625,1     | 2162,9     | 1359        | 7060        | 6239        | 3120           |  |
| SFB-100-20-15-9  | B                  | 100                 | 20       | 15,875           | 87               | 9          | 239        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 691,8     | 2433,2     | 1359        | 7899        | 6985        | 3493           |  |
| SFB-100-20-15-10 | B                  | 100                 | 20       | 15,875           | 87               | 10         | 259        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 757,4     | 2703,6     | 1359        | 8733        | 7726        | 3863           |  |
| SFB-100-20-15-11 | B                  | 100                 | 20       | 15,875           | 87               | 11         | 289        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 822,1     | 2973,9     | 1359        | 9564        | 8466        | 4233           |  |
| SFB-100-20-15-12 | B                  | 100                 | 20       | 15,875           | 87               | 12         | 309        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 885,9     | 3244,3     | 1359        | 10391       | 9202        | 4601           |  |
| SFB-100-20-15-13 | B                  | 100                 | 20       | 15,875           | 87               | 13         | 329        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 949,1     | 3514,7     | 1359        | 11215       | 9936        | 4968           |  |
| SFB-100-20-15-14 | B                  | 100                 | 20       | 15,875           | 87               | 14         | 349        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1011,5    | 3785       | 1359        | 12036       | 10668       | 5334           |  |
| SFB-100-20-15-15 | B                  | 100                 | 20       | 15,875           | 87               | 15         | 367        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1073,4    | 4055,4     | 1359        | 12854       | 11397       | 5699           |  |
| SFB-100-20-15-16 | B                  | 100                 | 20       | 15,875           | 87               | 16         | 397        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1134,6    | 4325,7     | 1359        | 13670       | 12125       | 6063           |  |
| SFB-100-25-9-2   | U                  | 100                 | 25       | 9,525            | 92,2             | 2          | 98         | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 85,8      | 246,9      | 1473        | 1586        | 1438        | 719            |  |
| SFB-100-25-9-3   | U                  | 100                 | 25       | 9,525            | 92,2             | 3          | 123        | 150      | 176      | 202      | 17,5       | 30       |          |          |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-100-25-9-9   | B                  | 100                 | 25       | 9,525            | 92,2             | 9        | 289        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 332,1    | 1239,7    | 1473       | 7075        | 6302        | 3151        |                |
| SFB-100-25-9-10  | B                  | 100                 | 25       | 9,525            | 92,2             | 10       | 326        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 356,3    | 1335,7    | 1473       | 7612        | 6804        | 3402        |                |
| SFB-100-25-9-11  | B                  | 100                 | 25       | 9,525            | 92,2             | 11       | 351        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 386,7    | 1469,2    | 1473       | 8336        | 7454        | 3727        |                |
| SFB-100-25-9-12  | B                  | 100                 | 25       | 9,525            | 92,2             | 12       | 374        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 425,4    | 1652,9    | 1473       | 9308        | 8303        | 4152        |                |
| SFB-100-25-12-2  | U                  | 100                 | 25       | 12,7             | 91               | 2        | 108        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 130,4    | 339,7     | 1458       | 1698        | 1514        | 757         |                |
| SFB-100-25-12-3  | U                  | 100                 | 25       | 12,7             | 91               | 3        | 133        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 185,5    | 513,4     | 1458       | 2502        | 2235        | 1118        |                |
| SFB-100-25-12-4  | U                  | 100                 | 25       | 12,7             | 91               | 4        | 158        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 244,9    | 718,3     | 1458       | 3417        | 3044        | 1522        |                |
| SFB-100-25-12-5  | U                  | 100                 | 25       | 12,7             | 91               | 5        | 183        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 297,6    | 904,3     | 1458       | 4231        | 3773        | 1887        |                |
| SFB-100-25-12-6  | U                  | 100                 | 25       | 12,7             | 91               | 6        | 208        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 349,1    | 1092,9    | 1458       | 5039        | 4497        | 2249        |                |
| SFB-100-25-12-7  | U                  | 100                 | 25       | 12,7             | 91               | 7        | 233        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 399,7    | 1283,8    | 1458       | 5841        | 5217        | 2609        |                |
| SFB-100-25-12-7  | B                  | 100                 | 25       | 12,7             | 91               | 7        | 231        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 399,7    | 1283,8    | 1458       | 5841        | 5262        | 2631        |                |
| SFB-100-25-12-8  | B                  | 100                 | 25       | 12,7             | 91               | 8        | 256        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 448,3    | 1467,2    | 1458       | 6634        | 5980        | 2990        |                |
| SFB-100-25-12-9  | B                  | 100                 | 25       | 12,7             | 91               | 9        | 293        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 496,1    | 1650,6    | 1458       | 7423        | 6694        | 3347        |                |
| SFB-100-25-12-10 | B                  | 100                 | 25       | 12,7             | 91               | 10       | 318        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 543,2    | 1834      | 1458       | 8207        | 7405        | 3703        |                |
| SFB-100-25-12-11 | B                  | 100                 | 25       | 12,7             | 91               | 11       | 343        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 589,6    | 2017,4    | 1458       | 8988        | 8113        | 4057        |                |
| SFB-100-25-12-12 | B                  | 100                 | 25       | 12,7             | 91               | 12       | 366        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 635,4    | 2200,8    | 1458       | 9765        | 8818        | 4409        |                |
| SFB-100-25-12-13 | B                  | 100                 | 25       | 12,7             | 91               | 13       | 404        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 680,7    | 2384,2    | 1458       | 10539       | 9520        | 4760        |                |
| SFB-100-25-12-14 | B                  | 100                 | 25       | 12,7             | 91               | 14       | 429        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 725,5    | 2567,6    | 1458       | 11311       | 10221       | 5111        |                |
| SFB-100-25-12-15 | B                  | 100                 | 25       | 12,7             | 91               | 15       | 454        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 769,8    | 2751      | 1458       | 12079       | 10918       | 5459        |                |
| SFB-100-25-12-16 | B                  | 100                 | 25       | 12,7             | 91               | 16       | 479        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 813,7    | 2934,4    | 1458       | 12846       | 11615       | 5808        |                |
| SFB-100-25-15-8  | B                  | 100                 | 25       | 15,875           | 87               | 8        | 262        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 624,3    | 2160,6    | 1359       | 7044        | 6374        | 3187        |                |
| SFB-100-25-15-9  | B                  | 100                 | 25       | 15,875           | 87               | 9        | 287        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 690,8    | 2430,6    | 1359       | 7881        | 7136        | 3568        |                |
| SFB-100-25-15-10 | B                  | 100                 | 25       | 15,875           | 87               | 10       | 312        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 756,3    | 2700,7    | 1359       | 8714        | 7893        | 3947        |                |
| SFB-100-25-15-11 | B                  | 100                 | 25       | 15,875           | 87               | 11       | 349        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 820,9    | 2970,8    | 1359       | 9542        | 8647        | 4324        |                |
| SFB-100-25-15-12 | B                  | 100                 | 25       | 15,875           | 87               | 12       | 372        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 884,7    | 3240,9    | 1359       | 10368       | 9399        | 4700        |                |
| SFB-100-25-15-13 | B                  | 100                 | 25       | 15,875           | 87               | 13       | 397        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 947,8    | 3510,9    | 1359       | 11190       | 10148       | 5074        |                |
| SFB-100-25-15-14 | B                  | 100                 | 25       | 15,875           | 87               | 14       | 422        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1010,1   | 3781      | 1359       | 12009       | 10894       | 5447        |                |
| SFB-100-25-15-15 | B                  | 100                 | 25       | 15,875           | 87               | 15       | 447        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1071,9   | 4051,1    | 1359       | 12825       | 11638       | 5819        |                |
| SFB-100-25-15-16 | B                  | 100                 | 25       | 15,875           | 87               | 16       | 485        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 1133,1   | 4321,1    | 1359       | 13639       | 12380       | 6190        |                |
| SFB-100-25-19-2  | B                  | 100                 | 25       | 19,05            | 84,1             | 2        | 105        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 228,2    | 591,5     | 1292       | 1827        | 1658        | 829         |                |
| SFB-100-25-19-3  | B                  | 100                 | 25       | 19,05            | 84,1             | 3        | 130        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 324,6    | 892,8     | 1292       | 2692        | 2447        | 1224        |                |
| SFB-100-25-19-4  | B                  | 100                 | 25       | 19,05            | 84,1             | 4        | 155        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 434,4    | 1272,5    | 1292       | 3742        | 3388        | 1694        |                |
| SFB-100-25-19-5  | B                  | 100                 | 25       | 19,05            | 84,1             | 5        | 180        | 175      | 201      | 227</    |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                  | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                  | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-100-25-19-15 | B                  | 100                 | 25       | 19,05            | 84,1             | 15         | 453        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1367,8    | 4856,6     | 1292        | 13236       | 12046       | 6023           |  |
| SFB-100-25-19-16 | B                  | 100                 | 25       | 19,05            | 84,1             | 16         | 478        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 1445,9    | 5180,4     | 1292        | 14076       | 12814       | 6407           |  |
| SFB-100-30-9-3   | U                  | 100                 | 30       | 9,525            | 92,2             | 3          | 137        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 124,5     | 385,6      | 1473        | 2398        | 2208        | 1104           |  |
| SFB-100-30-9-3   | B                  | 100                 | 30       | 9,525            | 92,2             | 3          | 129        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 124,5     | 385,6      | 1473        | 2398        | 2173        | 1087           |  |
| SFB-100-30-9-4   | U                  | 100                 | 30       | 9,525            | 92,2             | 4          | 167        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 160,1     | 519,2      | 1473        | 3159        | 2911        | 1456           |  |
| SFB-100-30-9-4   | B                  | 100                 | 30       | 9,525            | 92,2             | 4          | 174        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 160,1     | 519,2      | 1473        | 3159        | 2865        | 1433           |  |
| SFB-100-30-9-5   | U                  | 100                 | 30       | 9,525            | 92,2             | 5          | 197        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 198,7     | 675,6      | 1473        | 4020        | 3699        | 1850           |  |
| SFB-100-30-9-5   | B                  | 100                 | 30       | 9,525            | 92,2             | 5          | 204        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 194,6     | 655,1      | 1473        | 3911        | 3550        | 1775           |  |
| SFB-100-30-9-6   | B                  | 100                 | 30       | 9,525            | 92,2             | 6          | 234        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 228,5     | 793,3      | 1473        | 4660        | 4233        | 2117           |  |
| SFB-100-30-9-7   | B                  | 100                 | 30       | 9,525            | 92,2             | 7          | 279        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 261,7     | 933,7      | 1473        | 5403        | 4910        | 2455           |  |
| SFB-100-30-9-8   | B                  | 100                 | 30       | 9,525            | 92,2             | 8          | 309        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 293,5     | 1067,1     | 1473        | 6136        | 5580        | 2790           |  |
| SFB-100-30-9-9   | B                  | 100                 | 30       | 9,525            | 92,2             | 9          | 339        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 331,6     | 1238       | 1473        | 7056        | 6403        | 3202           |  |
| SFB-100-30-9-10  | B                  | 100                 | 30       | 9,525            | 92,2             | 10         | 382        | 140      | 166      | 192      | 17,5       | 30       | 25       | 145      | 168,5              | 355,6     | 1333,9     | 1473        | 7590        | 6908        | 3454           |  |
| SFB-100-30-12-3  | U                  | 100                 | 30       | 12,7             | 91               | 3          | 147        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 185,2     | 512,7      | 1458        | 2495        | 2270        | 1135           |  |
| SFB-100-30-12-4  | U                  | 100                 | 30       | 12,7             | 91               | 4          | 177        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 244,5     | 717,4      | 1458        | 3408        | 3093        | 1547           |  |
| SFB-100-30-12-5  | U                  | 100                 | 30       | 12,7             | 91               | 5          | 207        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 297,1     | 903,2      | 1458        | 4219        | 3833        | 1917           |  |
| SFB-100-30-12-6  | U                  | 100                 | 30       | 12,7             | 91               | 6          | 237        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 348,5     | 1091,5     | 1458        | 5025        | 4568        | 2284           |  |
| SFB-100-30-12-7  | U                  | 100                 | 30       | 12,7             | 91               | 7          | 267        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 399       | 1282,2     | 1458        | 5826        | 5299        | 2650           |  |
| SFB-100-30-12-7  | B                  | 100                 | 30       | 12,7             | 91               | 7          | 268        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 399       | 1282,2     | 1458        | 5826        | 5338        | 2669           |  |
| SFB-100-30-12-8  | B                  | 100                 | 30       | 12,7             | 91               | 8          | 298        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 447,6     | 1465,3     | 1458        | 6617        | 6065        | 3033           |  |
| SFB-100-30-12-9  | B                  | 100                 | 30       | 12,7             | 91               | 9          | 343        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 495,3     | 1648,5     | 1458        | 7403        | 6789        | 3395           |  |
| SFB-100-30-12-10 | B                  | 100                 | 30       | 12,7             | 91               | 10         | 371        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 542,3     | 1831,7     | 1458        | 8185        | 7509        | 3755           |  |
| SFB-100-30-12-11 | B                  | 100                 | 30       | 12,7             | 91               | 11         | 401        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 588,6     | 2014,8     | 1458        | 8963        | 8226        | 4113           |  |
| SFB-100-30-12-12 | B                  | 100                 | 30       | 12,7             | 91               | 12         | 431        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 634,3     | 2198       | 1458        | 9738        | 8940        | 4470           |  |
| SFB-100-30-12-13 | B                  | 100                 | 30       | 12,7             | 91               | 13         | 476        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 679,5     | 2381,2     | 1458        | 10511       | 9652        | 4826           |  |
| SFB-100-30-15-8  | B                  | 100                 | 30       | 15,875           | 87               | 8          | 304        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 623,2     | 2157,8     | 1359        | 7025        | 6461        | 3231           |  |
| SFB-100-30-15-9  | B                  | 100                 | 30       | 15,875           | 87               | 9          | 334        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 689,6     | 2427,5     | 1359        | 7859        | 7231        | 3616           |  |
| SFB-100-30-15-10 | B                  | 100                 | 30       | 15,875           | 87               | 10         | 362        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 755,1     | 2697,2     | 1359        | 8690        | 7999        | 4000           |  |
| SFB-100-30-15-11 | B                  | 100                 | 30       | 15,875           | 87               | 11         | 407        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 819,6     | 2966,9     | 1359        | 9517        | 8763        | 4382           |  |
| SFB-100-30-15-12 | B                  | 100                 | 30       | 15,875           | 87               | 12         | 437        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 883,2     | 3236,7     | 1359        | 10339       | 9523        | 4762           |  |
| SFB-100-30-15-13 | B                  | 100                 | 30       | 15,875           | 87               | 13         | 467        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 946,2     | 3506,4     | 1359        | 11160       | 10282       | 5141           |  |
| SFB-100-30-19-3  | B                  | 100                 | 30       | 19,05            | 84,1             | 3          | 145        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 324       | 891,7      | 1292        | 2684        | 2478        | 1239           |  |
| SFB-100-30-19-4  | B                  | 100                 | 30       | 19,05            | 84,1             | 4          | 175        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180</    |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                  | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                  | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-100-40-9-3   | U                  | 100                 | 40       | 9,525            | 92,2             | 3          | 165        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 123,9     | 384,3      | 1473        | 2380        | 2237        | 1119           |  |
| SFB-100-40-9-4   | U                  | 100                 | 40       | 9,525            | 92,2             | 4          | 205        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 159,4     | 517,4      | 1473        | 3136        | 2949        | 1475           |  |
| SFB-100-40-9-5   | U                  | 100                 | 40       | 9,525            | 92,2             | 5          | 245        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 197,8     | 673,3      | 1473        | 3992        | 3750        | 1875           |  |
| SFB-100-40-12-2  | B                  | 100                 | 40       | 12,7             | 91               | 2          | 123        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 129,7     | 338,1      | 1458        | 1682        | 1573        | 787            |  |
| SFB-100-40-12-3  | U                  | 100                 | 40       | 12,7             | 91               | 3          | 174        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 184,4     | 511        | 1458        | 2478        | 2308        | 1154           |  |
| SFB-100-40-12-3  | B                  | 100                 | 40       | 12,7             | 91               | 3          | 163        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 189,5     | 532,3      | 1458        | 2570        | 2401        | 1201           |  |
| SFB-100-40-12-4  | U                  | 100                 | 40       | 12,7             | 91               | 4          | 214        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 243,4     | 715        | 1458        | 3384        | 3146        | 1573           |  |
| SFB-100-40-12-4  | B                  | 100                 | 40       | 12,7             | 91               | 4          | 203        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 243,4     | 715        | 1458        | 3384        | 3164        | 1582           |  |
| SFB-100-40-12-5  | U                  | 100                 | 40       | 12,7             | 91               | 5          | 254        | 150      | 176      | 202      | 17,5       | 30       | 25       | 155      | 178,5              | 295,8     | 900,3      | 1458        | 4191        | 3898        | 1949           |  |
| SFB-100-40-12-5  | B                  | 100                 | 40       | 12,7             | 91               | 5          | 263        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 295,8     | 900,3      | 1458        | 4191        | 3920        | 1960           |  |
| SFB-100-40-12-6  | B                  | 100                 | 40       | 12,7             | 91               | 6          | 303        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 347,1     | 1087,9     | 1458        | 4991        | 4671        | 2336           |  |
| SFB-100-40-12-7  | B                  | 100                 | 40       | 12,7             | 91               | 7          | 343        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 397,4     | 1278       | 1458        | 5787        | 5418        | 2709           |  |
| SFB-100-40-12-8  | B                  | 100                 | 40       | 12,7             | 91               | 8          | 381        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 445,7     | 1460,6     | 1458        | 6572        | 6155        | 3078           |  |
| SFB-100-40-12-9  | B                  | 100                 | 40       | 12,7             | 91               | 9          | 441        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 493,2     | 1643,2     | 1458        | 7353        | 6889        | 3445           |  |
| SFB-100-40-12-10 | B                  | 100                 | 40       | 12,7             | 91               | 10         | 481        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5              | 540       | 1825,7     | 1458        | 8129        | 7618        | 3809           |  |
| SFB-100-40-15-2  | B                  | 100                 | 40       | 15,875           | 87               | 2          | 129        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 178,7     | 493,4      | 1359        | 1767        | 1658        | 829            |  |
| SFB-100-40-15-3  | B                  | 100                 | 40       | 15,875           | 87               | 3          | 169        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 254,2     | 745,4      | 1359        | 2604        | 2446        | 1223           |  |
| SFB-100-40-15-4  | B                  | 100                 | 40       | 15,875           | 87               | 4          | 209        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 338,2     | 1053,7     | 1359        | 3590        | 3365        | 1683           |  |
| SFB-100-40-15-5  | B                  | 100                 | 40       | 15,875           | 87               | 5          | 249        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 411,3     | 1326,3     | 1359        | 4447        | 4171        | 2086           |  |
| SFB-100-40-15-6  | B                  | 100                 | 40       | 15,875           | 87               | 6          | 309        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 482,9     | 1602,3     | 1359        | 5297        | 4970        | 2485           |  |
| SFB-100-40-15-7  | B                  | 100                 | 40       | 15,875           | 87               | 7          | 349        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 553,2     | 1881,9     | 1359        | 6143        | 5766        | 2883           |  |
| SFB-100-40-15-8  | B                  | 100                 | 40       | 15,875           | 87               | 8          | 387        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 620,6     | 2150,7     | 1359        | 6977        | 6551        | 3276           |  |
| SFB-100-40-15-9  | B                  | 100                 | 40       | 15,875           | 87               | 9          | 427        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 686,7     | 2419,5     | 1359        | 7806        | 7332        | 3666           |  |
| SFB-100-40-15-10 | B                  | 100                 | 40       | 15,875           | 87               | 10         | 467        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5              | 751,8     | 2688,4     | 1359        | 8630        | 8108        | 4054           |  |
| SFB-100-40-19-2  | B                  | 100                 | 40       | 19,05            | 84,1             | 2          | 135        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 226,8     | 588,8      | 1292        | 1809        | 1702        | 851            |  |
| SFB-100-40-19-3  | B                  | 100                 | 40       | 19,05            | 84,1             | 3          | 175        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 322,7     | 888,7      | 1292        | 2666        | 2510        | 1255           |  |
| SFB-100-40-19-4  | B                  | 100                 | 40       | 19,05            | 84,1             | 4          | 215        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 431,8     | 1266,7     | 1292        | 3706        | 3481        | 1741           |  |
| SFB-100-40-19-5  | B                  | 100                 | 40       | 19,05            | 84,1             | 5          | 255        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 525       | 1592,9     | 1292        | 4590        | 4313        | 2157           |  |
| SFB-100-40-19-6  | B                  | 100                 | 40       | 19,05            | 84,1             | 6          | 315        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 616,3     | 1922,7     | 1292        | 5467        | 5140        | 2570           |  |
| SFB-100-40-19-7  | B                  | 100                 | 40       | 19,05            | 84,1             | 7          | 355        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 706       | 2256,1     | 1292        | 6340        | 5963        | 2982           |  |
| SFB-100-40-19-8  | B                  | 100                 | 40       | 19,05            | 84,1             | 8          | 393        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 791,9     | 2578,4     | 1292        | 7200        | 6774        | 3387           |  |
| SFB-100-40-19-9  | B                  | 100                 | 40       | 19,05            | 84,1             | 9          | 433        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 876,3     | 2900,7     | 1292        | 8056        | 7582        | 3791           |  |
| SFB-100-40-19-10 | B                  | 100                 | 40       | 19,05            | 84,1             | 10         | 473        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 959,4     | 3223       |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference       | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|-----------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                 | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT      | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                 | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-100-50-12-7 | B                  | 100                 | 50       | 12,7             | 91               | 7        | 416        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5    | 395,2    | 1272,7             | 1458       | 5736        | 5442        | 2721        |                |
| SFB-100-50-12-8 | B                  | 100                 | 50       | 12,7             | 91               | 8        | 466        | 155      | 181      | 207      | 17,5       | 30       | 25       | 160      | 183,5    | 443,3    | 1454,6             | 1458       | 6515        | 6183        | 3092        |                |
| SFB-100-50-15-2 | B                  | 100                 | 50       | 15,875           | 87               | 2        | 149        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5    | 177,7    | 491,3              | 1359       | 1752        | 1665        | 833         |                |
| SFB-100-50-15-3 | B                  | 100                 | 50       | 15,875           | 87               | 3        | 199        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5    | 252,9    | 742,3              | 1359       | 2582        | 2456        | 1228        |                |
| SFB-100-50-15-4 | B                  | 100                 | 50       | 15,875           | 87               | 4        | 249        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5    | 336,4    | 1049,3             | 1359       | 3559        | 3380        | 1690        |                |
| SFB-100-50-15-5 | B                  | 100                 | 50       | 15,875           | 87               | 5        | 324        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5    | 409,1    | 1320,7             | 1359       | 4408        | 4188        | 2094        |                |
| SFB-100-50-15-6 | B                  | 100                 | 50       | 15,875           | 87               | 6        | 372        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5    | 480,2    | 1595,6             | 1359       | 5251        | 4991        | 2496        |                |
| SFB-100-50-15-7 | B                  | 100                 | 50       | 15,875           | 87               | 7        | 422        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5    | 550,2    | 1874               | 1359       | 6089        | 5789        | 2895        |                |
| SFB-100-50-15-8 | B                  | 100                 | 50       | 15,875           | 87               | 8        | 472        | 165      | 191      | 217      | 17,5       | 30       | 40       | 170      | 193,5    | 617,2    | 2141,7             | 1359       | 6915        | 6576        | 3288        |                |
| SFB-100-50-19-2 | B                  | 100                 | 50       | 19,05            | 84,1             | 2        | 155        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 225,6    | 586,4              | 1292       | 1794        | 1709        | 855         |                |
| SFB-100-50-19-3 | B                  | 100                 | 50       | 19,05            | 84,1             | 3        | 205        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 320,9    | 885                | 1292       | 2643        | 2519        | 1260        |                |
| SFB-100-50-19-4 | B                  | 100                 | 50       | 19,05            | 84,1             | 4        | 255        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 429,5    | 1261,4             | 1292       | 3674        | 3495        | 1748        |                |
| SFB-100-50-19-5 | B                  | 100                 | 50       | 19,05            | 84,1             | 5        | 330        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 501,5    | 1492,9             | 1292       | 4311        | 4113        | 2057        |                |
| SFB-100-50-19-6 | B                  | 100                 | 50       | 19,05            | 84,1             | 6        | 378        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 612,9    | 1914,7             | 1292       | 5419        | 5159        | 2580        |                |
| SFB-100-50-19-7 | B                  | 100                 | 50       | 19,05            | 84,1             | 7        | 428        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 702,2    | 2246,7             | 1292       | 6284        | 5984        | 2992        |                |
| SFB-100-50-19-8 | B                  | 100                 | 50       | 19,05            | 84,1             | 8        | 478        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 787,6    | 2567,7             | 1292       | 7137        | 6798        | 3399        |                |
| SFB-120-16-9-3  | U                  | 120                 | 16       | 9,525            | 112,2            | 3        | 99         | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 133,6    | 461,8              | 2163       | 2769        | 2292        | 1146        |                |
| SFB-120-16-9-3  | B                  | 120                 | 16       | 9,525            | 112,2            | 3        | 87         | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 133,6    | 461,8              | 2163       | 2769        | 2209        | 1105        |                |
| SFB-120-16-9-4  | U                  | 120                 | 16       | 9,525            | 112,2            | 4        | 115        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 174,8    | 638,1              | 2163       | 3733        | 3084        | 1542        |                |
| SFB-120-16-9-4  | B                  | 120                 | 16       | 9,525            | 112,2            | 4        | 111        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 171,8    | 621,7              | 2163       | 3648        | 2918        | 1459        |                |
| SFB-120-16-9-5  | B                  | 120                 | 16       | 9,525            | 112,2            | 5        | 127        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 208,8    | 784,4              | 2163       | 4517        | 3619        | 1810        |                |
| SFB-120-16-9-6  | B                  | 120                 | 16       | 9,525            | 112,2            | 6        | 143        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 249,4    | 974,9              | 2163       | 5506        | 4398        | 2199        |                |
| SFB-120-16-9-7  | B                  | 120                 | 16       | 9,525            | 112,2            | 7        | 167        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 285,6    | 1147,3             | 2163       | 6384        | 5106        | 2553        |                |
| SFB-120-16-9-8  | B                  | 120                 | 16       | 9,525            | 112,2            | 8        | 183        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 320,4    | 1311,2             | 2163       | 7251        | 5806        | 2903        |                |
| SFB-120-16-9-9  | B                  | 120                 | 16       | 9,525            | 112,2            | 9        | 199        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 354,5    | 1475,1             | 2163       | 8112        | 6503        | 3252        |                |
| SFB-120-16-9-10 | B                  | 120                 | 16       | 9,525            | 112,2            | 10       | 223        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 388,2    | 1639               | 2163       | 8970        | 7197        | 3599        |                |
| SFB-120-16-9-11 | B                  | 120                 | 16       | 9,525            | 112,2            | 11       | 239        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 421,3    | 1802,9             | 2163       | 9823        | 7888        | 3944        |                |
| SFB-120-16-9-12 | B                  | 120                 | 16       | 9,525            | 112,2            | 12       | 255        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 454      | 1966,8             | 2163       | 10672       | 8577        | 4289        |                |
| SFB-120-16-9-13 | B                  | 120                 | 16       | 9,525            | 112,2            | 13       | 279        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 486,4    | 2130,7             | 2163       | 11518       | 9264        | 4632        |                |
| SFB-120-16-9-14 | B                  | 120                 | 16       | 9,525            | 112,2            | 14       | 295        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 518,4    | 2294,6             | 2163       | 12362       | 9949        | 4975        |                |
| SFB-120-16-9-15 | B                  | 120                 | 16       | 9,525            | 112,2            | 15       | 311        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 550,1    | 2458,6             | 2163       | 13202       | 10632       | 5316        |                |
| SFB-120-16-12-2 | B                  | 120                 | 16       | 12,7             | 111              | 2        | 75         | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 142      | 414                | 2144       | 1989        | 1621        | 811         |                |
| SFB-120-16-12-3 | B                  | 120                 | 16       | 12,7             | 111              | 3        | 91         | 175      | 201      | 227      | 17,5       |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-120-16-12-13 | B                  | 120                 | 16       | 12,7             | 111              | 13       | 275        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 737      | 2884,7             | 2144       | 12265       | 10086       | 5043        |                |
| SFB-120-16-12-14 | B                  | 120                 | 16       | 12,7             | 111              | 14       | 291        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 785,4    | 3106,6             | 2144       | 13162       | 10830       | 5415        |                |
| SFB-120-16-12-15 | B                  | 120                 | 16       | 12,7             | 111              | 15       | 307        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 833,5    | 3328,5             | 2144       | 14057       | 11573       | 5787        |                |
| SFB-120-16-12-16 | B                  | 120                 | 16       | 12,7             | 111              | 16       | 323        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 881      | 3550,4             | 2144       | 14949       | 12314       | 6157        |                |
| SFB-120-20-9-3   | B                  | 120                 | 20       | 9,525            | 112,2            | 3        | 99         | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 133,5    | 461,6              | 2163       | 2766        | 2300        | 1150        |                |
| SFB-120-20-9-4   | B                  | 120                 | 20       | 9,525            | 112,2            | 4        | 129        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 171,7    | 621,4              | 2163       | 3644        | 3037        | 1519        |                |
| SFB-120-20-9-5   | B                  | 120                 | 20       | 9,525            | 112,2            | 5        | 149        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 208,7    | 784,1              | 2163       | 4512        | 3766        | 1883        |                |
| SFB-120-20-9-6   | B                  | 120                 | 20       | 9,525            | 112,2            | 6        | 169        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 249,2    | 974,4              | 2163       | 5500        | 4578        | 2289        |                |
| SFB-120-20-9-7   | B                  | 120                 | 20       | 9,525            | 112,2            | 7        | 199        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 285,4    | 1146,8             | 2163       | 6377        | 5314        | 2657        |                |
| SFB-120-20-9-8   | B                  | 120                 | 20       | 9,525            | 112,2            | 8        | 219        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 320,2    | 1310,6             | 2163       | 7244        | 6042        | 3021        |                |
| SFB-120-20-9-9   | B                  | 120                 | 20       | 9,525            | 112,2            | 9        | 239        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 354,3    | 1474,4             | 2163       | 8104        | 6766        | 3383        |                |
| SFB-120-20-9-10  | B                  | 120                 | 20       | 9,525            | 112,2            | 10       | 269        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 387,9    | 1638,2             | 2163       | 8960        | 7486        | 3743        |                |
| SFB-120-20-9-11  | B                  | 120                 | 20       | 9,525            | 112,2            | 11       | 289        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 421      | 1802,1             | 2163       | 9812        | 8204        | 4102        |                |
| SFB-120-20-9-12  | B                  | 120                 | 20       | 9,525            | 112,2            | 12       | 309        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 453,8    | 1965,9             | 2163       | 10662       | 8921        | 4461        |                |
| SFB-120-20-9-13  | B                  | 120                 | 20       | 9,525            | 112,2            | 13       | 339        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 486,1    | 2129,7             | 2163       | 11507       | 9634        | 4817        |                |
| SFB-120-20-9-14  | B                  | 120                 | 20       | 9,525            | 112,2            | 14       | 359        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 518,1    | 2293,5             | 2163       | 12349       | 10344       | 5172        |                |
| SFB-120-20-9-15  | B                  | 120                 | 20       | 9,525            | 112,2            | 15       | 377        | 160      | 186      | 212      | 17,5       | 30       | 25       | 165      | 188,5    | 549,8    | 2457,4             | 2163       | 13189       | 11054       | 5527        |                |
| SFB-120-20-12-3  | U                  | 120                 | 20       | 12,7             | 111              | 3        | 120        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 201,8    | 625,3              | 2144       | 2927        | 2449        | 1225        |                |
| SFB-120-20-12-4  | U                  | 120                 | 20       | 12,7             | 111              | 4        | 140        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 259,2    | 839,9              | 2144       | 3855        | 3232        | 1616        |                |
| SFB-120-20-12-5  | U                  | 120                 | 20       | 12,7             | 111              | 5        | 160        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 322,1    | 1093,8             | 2144       | 4919        | 4110        | 2055        |                |
| SFB-120-20-12-6  | U                  | 120                 | 20       | 12,7             | 111              | 6        | 180        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 377,8    | 1321,8             | 2144       | 5858        | 4901        | 2451        |                |
| SFB-120-20-12-6  | B                  | 120                 | 20       | 12,7             | 111              | 6        | 173        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 377,8    | 1321,8             | 2144       | 5858        | 4970        | 2485        |                |
| SFB-120-20-12-7  | B                  | 120                 | 20       | 12,7             | 111              | 7        | 193        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 432,5    | 1552,6             | 2144       | 6791        | 5767        | 2884        |                |
| SFB-120-20-12-8  | B                  | 120                 | 20       | 12,7             | 111              | 8        | 213        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 485,1    | 1774,4             | 2144       | 7713        | 6556        | 3278        |                |
| SFB-120-20-12-9  | B                  | 120                 | 20       | 12,7             | 111              | 9        | 243        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 536,8    | 1996,1             | 2144       | 8629        | 7340        | 3670        |                |
| SFB-120-20-12-10 | B                  | 120                 | 20       | 12,7             | 111              | 10       | 263        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 587,7    | 2217,9             | 2144       | 9541        | 8122        | 4061        |                |
| SFB-120-20-12-11 | B                  | 120                 | 20       | 12,7             | 111              | 11       | 283        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 637,9    | 2439,7             | 2144       | 10448       | 8900        | 4450        |                |
| SFB-120-20-12-12 | B                  | 120                 | 20       | 12,7             | 111              | 12       | 303        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 687,5    | 2661,5             | 2144       | 11352       | 9675        | 4838        |                |
| SFB-120-20-12-13 | B                  | 120                 | 20       | 12,7             | 111              | 13       | 333        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 736,5    | 2883,3             | 2144       | 12252       | 10448       | 5224        |                |
| SFB-120-20-12-14 | B                  | 120                 | 20       | 12,7             | 111              | 14       | 353        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 785      | 3105,1             | 2144       | 13149       | 11219       | 5610        |                |
| SFB-120-20-12-15 | B                  | 120                 | 20       | 12,7             | 111              | 15       | 371        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 833      | 3326,9             | 2144       | 14043       | 11987       | 5994        |                |
| SFB-120-20-12-16 | B                  | 120                 | 20       | 12,7             | 111              | 16       | 391        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 880,5    | 3548,7             | 2144       | 14934       | 12753       | 6377        |                |
| SFB-120-20-15-2  | B                  | 120                 | 20       | 15,875           | 107              | 2        | 89         |          |          |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-120-20-15-12 | B                  | 120                 | 20       | 15,875           | 107              | 12       | 309        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 966,7    | 3927,5             | 2023       | 12094       | 10377       | 5189        |                |
| SFB-120-20-15-13 | B                  | 120                 | 20       | 15,875           | 107              | 13       | 329        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 1035,5   | 4254,8             | 2023       | 13052       | 11205       | 5603        |                |
| SFB-120-20-15-14 | B                  | 120                 | 20       | 15,875           | 107              | 14       | 349        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 1103,7   | 4582,1             | 2023       | 14008       | 12032       | 6016        |                |
| SFB-120-20-15-15 | B                  | 120                 | 20       | 15,875           | 107              | 15       | 367        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 1171,2   | 4909,4             | 2023       | 14961       | 12856       | 6428        |                |
| SFB-120-20-15-16 | B                  | 120                 | 20       | 15,875           | 107              | 16       | 397        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 1238     | 5236,7             | 2023       | 15910       | 13677       | 6839        |                |
| SFB-120-30-12-3  | U                  | 120                 | 30       | 12,7             | 111              | 3        | 148        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 201,3    | 624,3              | 2144       | 2917        | 2582        | 1291        |                |
| SFB-120-30-12-4  | U                  | 120                 | 30       | 12,7             | 111              | 4        | 178        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 258,6    | 838,5              | 2144       | 3841        | 3405        | 1703        |                |
| SFB-120-30-12-5  | U                  | 120                 | 30       | 12,7             | 111              | 5        | 208        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 321,4    | 1092               | 2144       | 4902        | 4335        | 2168        |                |
| SFB-120-30-12-6  | U                  | 120                 | 30       | 12,7             | 111              | 6        | 238        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5    | 377      | 1319,6             | 2144       | 5838        | 5168        | 2584        |                |
| SFB-120-30-12-6  | B                  | 120                 | 30       | 12,7             | 111              | 6        | 238        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 377      | 1319,6             | 2144       | 5838        | 5218        | 2609        |                |
| SFB-120-30-12-7  | B                  | 120                 | 30       | 12,7             | 111              | 7        | 268        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 431,6    | 1550               | 2144       | 6768        | 6054        | 3027        |                |
| SFB-120-30-12-8  | B                  | 120                 | 30       | 12,7             | 111              | 8        | 298        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 484,1    | 1771,4             | 2144       | 7686        | 6879        | 3440        |                |
| SFB-120-30-12-9  | B                  | 120                 | 30       | 12,7             | 111              | 9        | 343        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 535,7    | 1992,9             | 2144       | 8600        | 7702        | 3851        |                |
| SFB-120-30-12-10 | B                  | 120                 | 30       | 12,7             | 111              | 10       | 371        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 586,5    | 2214,3             | 2144       | 9508        | 8519        | 4260        |                |
| SFB-120-30-12-11 | B                  | 120                 | 30       | 12,7             | 111              | 11       | 401        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 636,6    | 2435,7             | 2144       | 10413       | 9334        | 4667        |                |
| SFB-120-30-12-12 | B                  | 120                 | 30       | 12,7             | 111              | 12       | 431        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 686      | 2657,2             | 2144       | 11313       | 10145       | 5073        |                |
| SFB-120-30-12-13 | B                  | 120                 | 30       | 12,7             | 111              | 13       | 476        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 734,9    | 2878,6             | 2144       | 12210       | 10954       | 5477        |                |
| SFB-120-30-12-14 | B                  | 120                 | 30       | 12,7             | 111              | 14       | 506        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 783,3    | 3100               | 2144       | 13104       | 11760       | 5880        |                |
| SFB-120-30-12-15 | B                  | 120                 | 30       | 12,7             | 111              | 15       | 536        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5    | 831,2    | 3321,5             | 2144       | 13995       | 12564       | 6282        |                |
| SFB-120-30-15-8  | B                  | 120                 | 30       | 15,875           | 107              | 8        | 304        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 680,6    | 2614               | 2023       | 8188        | 7363        | 3682        |                |
| SFB-120-30-15-9  | B                  | 120                 | 30       | 15,875           | 107              | 9        | 334        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 753,2    | 2940,8             | 2023       | 9161        | 8243        | 4122        |                |
| SFB-120-30-15-10 | B                  | 120                 | 30       | 15,875           | 107              | 10       | 362        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 824,6    | 3267,5             | 2023       | 10129       | 9118        | 4559        |                |
| SFB-120-30-15-11 | B                  | 120                 | 30       | 15,875           | 107              | 11       | 407        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 895      | 3594,3             | 2023       | 11092       | 9990        | 4995        |                |
| SFB-120-30-15-12 | B                  | 120                 | 30       | 15,875           | 107              | 12       | 437        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 964,6    | 3921               | 2023       | 12052       | 10859       | 5430        |                |
| SFB-120-30-15-13 | B                  | 120                 | 30       | 15,875           | 107              | 13       | 467        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 1033,3   | 4247,8             | 2023       | 13007       | 11723       | 5862        |                |
| SFB-120-30-15-14 | B                  | 120                 | 30       | 15,875           | 107              | 14       | 497        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 1101,3   | 4574,5             | 2023       | 13959       | 12586       | 6293        |                |
| SFB-120-30-15-15 | B                  | 120                 | 30       | 15,875           | 107              | 15       | 527        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 1168,6   | 4901,3             | 2023       | 14908       | 13446       | 6723        |                |
| SFB-120-30-19-3  | B                  | 120                 | 30       | 19,05            | 104,1            | 3        | 145        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 354,1    | 1071,5             | 1942       | 3108        | 2812        | 1406        |                |
| SFB-120-30-19-4  | B                  | 120                 | 30       | 19,05            | 104,1            | 4        | 175        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 470,8    | 1512,8             | 1942       | 4284        | 3863        | 1932        |                |
| SFB-120-30-19-5  | B                  | 120                 | 30       | 19,05            | 104,1            | 5        | 205        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 572,2    | 1902,1             | 1942       | 5305        | 4788        | 2394        |                |
| SFB-120-30-19-6  | B                  | 120                 | 30       | 19,05            | 104,1            | 6        | 235        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 671,5    | 2295,8             | 1942       | 6319        | 5707        | 2854        |                |
| SFB-120-30-19-7  | B                  | 120                 | 30       | 19,05            | 104,1            | 7        | 280        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 769      | 2693,6             | 1942       | 7327        | 6621        | 3311        |                |
| SFB-120-30-19-8  | B                  | 120                 | 30       | 19,05            |                  |          |            |          |          |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-120-40-12-3  | U                  | 120                 | 40       | 12,7             | 111              | 3        | 176        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 200,7    | 622,9     | 2144       | 2903        | 2647        | 1324        |                |
| SFB-120-40-12-3  | B                  | 120                 | 40       | 12,7             | 111              | 3        | 163        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 200,7    | 622,9     | 2144       | 2903        | 2667        | 1334        |                |
| SFB-120-40-12-4  | U                  | 120                 | 40       | 12,7             | 111              | 4        | 216        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 257,9    | 836,6     | 2144       | 3823        | 3490        | 1745        |                |
| SFB-120-40-12-4  | B                  | 120                 | 40       | 12,7             | 111              | 4        | 203        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 263,8    | 865,4     | 2144       | 3940        | 3614        | 1807        |                |
| SFB-120-40-12-5  | U                  | 120                 | 40       | 12,7             | 111              | 5        | 256        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 320,5    | 1089,5    | 2144       | 4879        | 4445        | 2223        |                |
| SFB-120-40-12-5  | B                  | 120                 | 40       | 12,7             | 111              | 5        | 263        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 313,3    | 1053,2    | 2144       | 4734        | 4357        | 2179        |                |
| SFB-120-40-12-6  | B                  | 120                 | 40       | 12,7             | 111              | 6        | 303        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 375,9    | 1316,6    | 2144       | 5810        | 5337        | 2669        |                |
| SFB-120-40-12-7  | B                  | 120                 | 40       | 12,7             | 111              | 7        | 343        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 430,3    | 1546,5    | 2144       | 6735        | 6190        | 3095        |                |
| SFB-120-40-12-8  | B                  | 120                 | 40       | 12,7             | 111              | 8        | 381        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 482,6    | 1767,4    | 2144       | 7649        | 7033        | 3517        |                |
| SFB-120-40-12-9  | B                  | 120                 | 40       | 12,7             | 111              | 9        | 441        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 534,1    | 1988,3    | 2144       | 8558        | 7873        | 3937        |                |
| SFB-120-40-12-10 | B                  | 120                 | 40       | 12,7             | 111              | 10       | 481        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 584,7    | 2209,2    | 2144       | 9462        | 8708        | 4354        |                |
| SFB-120-40-15-2  | B                  | 120                 | 40       | 15,875           | 107              | 2        | 129        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 196,8    | 603,8     | 2023       | 2081        | 1918        | 959         |                |
| SFB-120-40-15-3  | B                  | 120                 | 40       | 15,875           | 107              | 3        | 169        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 319,5    | 933,7     | 2023       | 3365        | 3082        | 1541        |                |
| SFB-120-40-15-4  | B                  | 120                 | 40       | 15,875           | 107              | 4        | 209        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 370,2    | 1278,1    | 2023       | 4195        | 3863        | 1932        |                |
| SFB-120-40-15-5  | B                  | 120                 | 40       | 15,875           | 107              | 5        | 249        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 450      | 1608,5    | 2023       | 5195        | 4787        | 2394        |                |
| SFB-120-40-15-6  | B                  | 120                 | 40       | 15,875           | 107              | 6        | 309        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 528,2    | 1943,2    | 2023       | 6188        | 5705        | 2853        |                |
| SFB-120-40-15-7  | B                  | 120                 | 40       | 15,875           | 107              | 7        | 349        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 604,9    | 2282      | 2023       | 7174        | 6618        | 3309        |                |
| SFB-120-40-15-8  | B                  | 120                 | 40       | 15,875           | 107              | 8        | 387        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 678,6    | 2608      | 2023       | 8149        | 7521        | 3761        |                |
| SFB-120-40-15-9  | B                  | 120                 | 40       | 15,875           | 107              | 9        | 427        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 750,9    | 2934      | 2023       | 9117        | 8417        | 4209        |                |
| SFB-120-40-15-10 | B                  | 120                 | 40       | 15,875           | 107              | 10       | 467        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5              | 822,1    | 3260      | 2023       | 10080       | 9310        | 4655        |                |
| SFB-120-40-19-2  | B                  | 120                 | 40       | 19,05            | 104,1            | 2        | 135        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 248,2    | 708,3     | 1942       | 2099        | 1944        | 972         |                |
| SFB-120-40-19-3  | B                  | 120                 | 40       | 19,05            | 104,1            | 3        | 175        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 353      | 1069      | 1942       | 3093        | 2867        | 1434        |                |
| SFB-120-40-19-4  | B                  | 120                 | 40       | 19,05            | 104,1            | 4        | 215        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 469,4    | 1509,3    | 1942       | 4263        | 3942        | 1971        |                |
| SFB-120-40-19-5  | B                  | 120                 | 40       | 19,05            | 104,1            | 5        | 255        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 570,5    | 1897,8    | 1942       | 5280        | 4886        | 2443        |                |
| SFB-120-40-19-6  | B                  | 120                 | 40       | 19,05            | 104,1            | 6        | 315        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 669,5    | 2290,5    | 1942       | 6288        | 5822        | 2911        |                |
| SFB-120-40-19-7  | B                  | 120                 | 40       | 19,05            | 104,1            | 7        | 355        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 766,7    | 2687,4    | 1942       | 7291        | 6754        | 3377        |                |
| SFB-120-40-19-8  | B                  | 120                 | 40       | 19,05            | 104,1            | 8        | 393        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 860      | 3071,3    | 1942       | 8281        | 7674        | 3837        |                |
| SFB-120-40-19-9  | B                  | 120                 | 40       | 19,05            | 104,1            | 9        | 433        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 951,6    | 3455,2    | 1942       | 9265        | 8589        | 4295        |                |
| SFB-120-40-19-10 | B                  | 120                 | 40       | 19,05            | 104,1            | 10       | 473        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 1041,9   | 3839,1    | 1942       | 10244       | 9500        | 4750        |                |
| SFB-120-40-19-11 | B                  | 120                 | 40       | 19,05            | 104,1            | 11       | 533        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 1130,9   | 4223,1    | 1942       | 11218       | 10407       | 5204        |                |
| SFB-120-50-12-2  | B                  | 120                 | 50       | 12,7             | 111              | 2        | 143        | 175      | 201      | 227      | 17,5       | 30       | 40       | 180      | 203,5              | 140,7    | 411       | 2144       | 1959        | 1828        | 914         |                |
| SFB-120-50-12-3  | U                  | 120                 | 50       | 12,7             | 111              | 3        | 203        | 170      | 196      | 222      | 17,5       | 30       | 25       | 175      | 198,5              | 200      | 621,1     | 2144       | 2886        | 2680        | 1340        |                |
| SFB-120-50-12-3  | B                  | 120                 | 50       | 12,7             | 111              | 3        | 193        | 175      | 201      | 227      | 17,5       | 30</     |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-120-50-15-6  | B                  | 120                 | 50       | 15,875           | 107              | 6        | 372        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 526,1    | 1937,5             | 2023       | 6149        | 5762        | 2881        |                |
| SFB-120-50-15-7  | B                  | 120                 | 50       | 15,875           | 107              | 7        | 422        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 602,6    | 2275,2             | 2023       | 7130        | 6683        | 3342        |                |
| SFB-120-50-15-8  | B                  | 120                 | 50       | 15,875           | 107              | 8        | 472        | 185      | 211      | 237      | 17,5       | 30       | 40       | 190      | 213,5    | 676      | 2600,3             | 2023       | 8098        | 7594        | 3797        |                |
| SFB-120-50-19-2  | B                  | 120                 | 50       | 19,05            | 104,1            | 2        | 155        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 247,3    | 706,2              | 1942       | 2086        | 1961        | 981         |                |
| SFB-120-50-19-3  | B                  | 120                 | 50       | 19,05            | 104,1            | 3        | 205        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 351,7    | 1065,8             | 1942       | 3074        | 2893        | 1447        |                |
| SFB-120-50-19-4  | B                  | 120                 | 50       | 19,05            | 104,1            | 4        | 255        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 467,6    | 1504,9             | 1942       | 4237        | 3980        | 1990        |                |
| SFB-120-50-19-5  | B                  | 120                 | 50       | 19,05            | 104,1            | 5        | 330        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 549,2    | 1797,6             | 1942       | 5013        | 4724        | 2362        |                |
| SFB-120-50-19-6  | B                  | 120                 | 50       | 19,05            | 104,1            | 6        | 378        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 666,9    | 2283,7             | 1942       | 6250        | 5876        | 2938        |                |
| SFB-120-50-19-7  | B                  | 120                 | 50       | 19,05            | 104,1            | 7        | 428        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 763,7    | 2679,5             | 1942       | 7246        | 6815        | 3408        |                |
| SFB-120-50-19-8  | B                  | 120                 | 50       | 19,05            | 104,1            | 8        | 478        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 856,7    | 3062,3             | 1942       | 8230        | 7743        | 3872        |                |
| SFB-120-50-19-9  | B                  | 120                 | 50       | 19,05            | 104,1            | 9        | 553        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5    | 948      | 3445,1             | 1942       | 9208        | 8666        | 4333        |                |
| SFB-125-16-9-3   | B                  | 125                 | 16       | 9,525            | 117,2            | 3        | 87         | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 136,7    | 486,7              | 2356       | 2888        | 2271        | 1136        |                |
| SFB-125-16-9-4   | B                  | 125                 | 16       | 9,525            | 117,2            | 4        | 111        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 175,8    | 655,1              | 2356       | 3804        | 2999        | 1500        |                |
| SFB-125-16-9-5   | B                  | 125                 | 16       | 9,525            | 117,2            | 5        | 127        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 213,7    | 826,6              | 2356       | 4711        | 3721        | 1861        |                |
| SFB-125-16-9-6   | B                  | 125                 | 16       | 9,525            | 117,2            | 6        | 143        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 250,8    | 1000,9             | 2356       | 5611        | 4439        | 2220        |                |
| SFB-125-16-9-7   | B                  | 125                 | 16       | 9,525            | 117,2            | 7        | 167        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 287,3    | 1177,9             | 2356       | 6506        | 5154        | 2577        |                |
| SFB-125-16-9-8   | B                  | 125                 | 16       | 9,525            | 117,2            | 8        | 183        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 322,2    | 1346,2             | 2356       | 7389        | 5861        | 2931        |                |
| SFB-125-16-9-9   | B                  | 125                 | 16       | 9,525            | 117,2            | 9        | 199        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 356,6    | 1514,5             | 2356       | 8268        | 6565        | 3283        |                |
| SFB-125-16-9-10  | B                  | 125                 | 16       | 9,525            | 117,2            | 10       | 223        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 390,4    | 1682,7             | 2356       | 9141        | 7266        | 3633        |                |
| SFB-125-16-9-11  | B                  | 125                 | 16       | 9,525            | 117,2            | 11       | 239        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 423,8    | 1851               | 2356       | 10011       | 7965        | 3983        |                |
| SFB-125-16-9-12  | B                  | 125                 | 16       | 9,525            | 117,2            | 12       | 255        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 464,3    | 2069,8             | 2356       | 11118       | 8813        | 4407        |                |
| SFB-125-16-9-13  | B                  | 125                 | 16       | 9,525            | 117,2            | 13       | 279        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 489,2    | 2187,6             | 2356       | 11738       | 9354        | 4677        |                |
| SFB-125-16-9-14  | B                  | 125                 | 16       | 9,525            | 117,2            | 14       | 295        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 530,1    | 2414,7             | 2356       | 12878       | 10223       | 5112        |                |
| SFB-125-16-9-15  | B                  | 125                 | 16       | 9,525            | 117,2            | 15       | 311        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 562,5    | 2587,2             | 2356       | 13753       | 10925       | 5463        |                |
| SFB-125-16-12-2  | B                  | 125                 | 16       | 12,7             | 116              | 2        | 75         | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 143,8    | 428,8              | 2336       | 2043        | 1648        | 824         |                |
| SFB-125-16-12-3  | B                  | 125                 | 16       | 12,7             | 116              | 3        | 91         | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 204,4    | 648,1              | 2336       | 3010        | 2437        | 1219        |                |
| SFB-125-16-12-4  | B                  | 125                 | 16       | 12,7             | 116              | 4        | 107        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 268,4    | 899,4              | 2336       | 4081        | 3293        | 1647        |                |
| SFB-125-16-12-5  | B                  | 125                 | 16       | 12,7             | 116              | 5        | 131        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 326,1    | 1132,3             | 2336       | 5053        | 4085        | 2043        |                |
| SFB-125-16-12-6  | B                  | 125                 | 16       | 12,7             | 116              | 6        | 147        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 382,4    | 1368,3             | 2336       | 6017        | 4871        | 2436        |                |
| SFB-125-16-12-7  | B                  | 125                 | 16       | 12,7             | 116              | 7        | 163        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 437,8    | 1607,2             | 2336       | 6976        | 5654        | 2827        |                |
| SFB-125-16-12-8  | B                  | 125                 | 16       | 12,7             | 116              | 8        | 179        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 491      | 1836,7             | 2336       | 7922        | 6428        | 3214        |                |
| SFB-125-16-12-9  | B                  | 125                 | 16       | 12,7             | 116              | 9        | 203        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 543,4    | 2066,3             | 2336       | 8864        | 7200        | 3600        |                |
| SFB-125-16-12-10 | B                  | 125                 | 16       | 12,7             | 116              | 10       | 219        | 180      | 206</td  |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-125-20-9-6   | B                  | 125                 | 20       | 9,525            | 117,2            | 6        | 169        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 250,7    | 1000,4             | 2356       | 5606        | 4629        | 2315        |                |
| SFB-125-20-9-7   | B                  | 125                 | 20       | 9,525            | 117,2            | 7        | 199        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 287,1    | 1177,4             | 2356       | 6500        | 5373        | 2687        |                |
| SFB-125-20-9-8   | B                  | 125                 | 20       | 9,525            | 117,2            | 8        | 219        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 322      | 1345,6             | 2356       | 7382        | 6109        | 3055        |                |
| SFB-125-20-9-9   | B                  | 125                 | 20       | 9,525            | 117,2            | 9        | 239        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 356,4    | 1513,8             | 2356       | 8260        | 6842        | 3421        |                |
| SFB-125-20-9-10  | B                  | 125                 | 20       | 9,525            | 117,2            | 10       | 269        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 390,2    | 1682               | 2356       | 9133        | 7571        | 3786        |                |
| SFB-125-20-9-11  | B                  | 125                 | 20       | 9,525            | 117,2            | 11       | 289        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 423,5    | 1850,2             | 2356       | 10001       | 8297        | 4149        |                |
| SFB-125-20-9-12  | B                  | 125                 | 20       | 9,525            | 117,2            | 12       | 309        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 464      | 2068,8             | 2356       | 11107       | 9187        | 4594        |                |
| SFB-125-20-9-13  | B                  | 125                 | 20       | 9,525            | 117,2            | 13       | 339        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 488,9    | 2186,6             | 2356       | 11727       | 9742        | 4871        |                |
| SFB-125-20-9-14  | B                  | 125                 | 20       | 9,525            | 117,2            | 14       | 359        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 529,8    | 2413,7             | 2356       | 12866       | 10655       | 5328        |                |
| SFB-125-20-9-15  | B                  | 125                 | 20       | 9,525            | 117,2            | 15       | 377        | 165      | 191      | 217      | 17,5       | 30       | 25       | 170      | 193,5    | 562,1    | 2586,1             | 2356       | 13739       | 11384       | 5692        |                |
| SFB-125-20-12-3  | U                  | 125                 | 20       | 12,7             | 116              | 3        | 120        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 204,3    | 647,8              | 2336       | 3007        | 2494        | 1247        |                |
| SFB-125-20-12-4  | U                  | 125                 | 20       | 12,7             | 116              | 4        | 140        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 268,2    | 899,1              | 2336       | 4077        | 3372        | 1686        |                |
| SFB-125-20-12-5  | U                  | 125                 | 20       | 12,7             | 116              | 5        | 160        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 325,9    | 1131,8             | 2336       | 5048        | 4182        | 2091        |                |
| SFB-125-20-12-6  | U                  | 125                 | 20       | 12,7             | 116              | 6        | 180        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 382,2    | 1367,7             | 2336       | 6012        | 4987        | 2494        |                |
| SFB-125-20-12-6  | B                  | 125                 | 20       | 12,7             | 116              | 6        | 203        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 382,2    | 1367,7             | 2336       | 6012        | 5060        | 2530        |                |
| SFB-125-20-12-7  | B                  | 125                 | 20       | 12,7             | 116              | 7        | 193        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 437,5    | 1606,4             | 2336       | 6969        | 5872        | 2936        |                |
| SFB-125-20-12-8  | B                  | 125                 | 20       | 12,7             | 116              | 8        | 213        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 490,8    | 1835,9             | 2336       | 7915        | 6675        | 3338        |                |
| SFB-125-20-12-9  | B                  | 125                 | 20       | 12,7             | 116              | 9        | 243        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 543,1    | 2065,4             | 2336       | 8856        | 7475        | 3738        |                |
| SFB-125-20-12-10 | B                  | 125                 | 20       | 12,7             | 116              | 10       | 263        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 594,6    | 2294,9             | 2336       | 9792        | 8272        | 4136        |                |
| SFB-125-20-12-11 | B                  | 125                 | 20       | 12,7             | 116              | 11       | 283        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 645,4    | 2524,4             | 2336       | 10723       | 9064        | 4532        |                |
| SFB-125-20-12-12 | B                  | 125                 | 20       | 12,7             | 116              | 12       | 303        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 695,5    | 2753,9             | 2336       | 11650       | 9854        | 4927        |                |
| SFB-125-20-12-13 | B                  | 125                 | 20       | 12,7             | 116              | 13       | 333        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 745,1    | 2983,4             | 2336       | 12574       | 10642       | 5321        |                |
| SFB-125-20-12-14 | B                  | 125                 | 20       | 12,7             | 116              | 14       | 353        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 794,1    | 3212,9             | 2336       | 13494       | 11427       | 5714        |                |
| SFB-125-20-12-15 | B                  | 125                 | 20       | 12,7             | 116              | 15       | 371        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 842,6    | 3442,4             | 2336       | 14411       | 12209       | 6105        |                |
| SFB-125-20-12-16 | B                  | 125                 | 20       | 12,7             | 116              | 16       | 391        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 890,7    | 3671,9             | 2336       | 15326       | 12990       | 6495        |                |
| SFB-125-20-15-2  | B                  | 125                 | 20       | 15,875           | 112              | 2        | 89         | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 201,9    | 633,7              | 2210       | 2174        | 1839        | 920         |                |
| SFB-125-20-15-3  | B                  | 125                 | 20       | 15,875           | 112              | 3        | 109        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 287,2    | 957,4              | 2210       | 3204        | 2717        | 1359        |                |
| SFB-125-20-15-4  | B                  | 125                 | 20       | 15,875           | 112              | 4        | 129        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 379,2    | 1339               | 2210       | 4375        | 3696        | 1848        |                |
| SFB-125-20-15-5  | B                  | 125                 | 20       | 15,875           | 112              | 5        | 149        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 461      | 1685,2             | 2210       | 5418        | 4584        | 2292        |                |
| SFB-125-20-15-6  | B                  | 125                 | 20       | 15,875           | 112              | 6        | 179        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 541      | 2035,8             | 2210       | 6453        | 5466        | 2733        |                |
| SFB-125-20-15-7  | B                  | 125                 | 20       | 15,875           | 112              | 7        | 199        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 619,6    | 2390,7             | 2210       | 7482        | 6344        | 3172        |                |
| SFB-125-20-15-8  | B                  | 125                 | 20       | 15,875           | 112              | 8        | 219        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 695      | 2732,2             | 2210       | 8498        | 7212        | 3606        |                |
| SFB-125-20-15-9  | B                  | 125                 | 20       | 15,875           | 112              | 9        | 239        | 190      |          |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-125-25-12-4  | U                  | 125                 | 25       | 12,7             | 116              | 4        | 159        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 268      | 898,4     | 2336       | 4071        | 3488        | 1744        |                |
| SFB-125-25-12-5  | U                  | 125                 | 25       | 12,7             | 116              | 5        | 184        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 325,6    | 1131,1    | 2336       | 5041        | 4325        | 2163        |                |
| SFB-125-25-12-6  | U                  | 125                 | 25       | 12,7             | 116              | 6        | 209        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 381,9    | 1366,7    | 2336       | 6003        | 5156        | 2578        |                |
| SFB-125-25-12-6  | B                  | 125                 | 25       | 12,7             | 116              | 6        | 206        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 381,9    | 1366,7    | 2336       | 6003        | 5219        | 2610        |                |
| SFB-125-25-12-7  | B                  | 125                 | 25       | 12,7             | 116              | 7        | 231        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 437,1    | 1605,4    | 2336       | 6959        | 6055        | 3028        |                |
| SFB-125-25-12-8  | B                  | 125                 | 25       | 12,7             | 116              | 8        | 256        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 490,3    | 1834,7    | 2336       | 7904        | 6883        | 3442        |                |
| SFB-125-25-12-9  | B                  | 125                 | 25       | 12,7             | 116              | 9        | 293        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 542,6    | 2064      | 2336       | 8843        | 7706        | 3853        |                |
| SFB-125-25-12-10 | B                  | 125                 | 25       | 12,7             | 116              | 10       | 318        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 594,1    | 2293,4    | 2336       | 9778        | 8526        | 4263        |                |
| SFB-125-25-12-11 | B                  | 125                 | 25       | 12,7             | 116              | 11       | 343        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 644,8    | 2522,7    | 2336       | 10707       | 9342        | 4671        |                |
| SFB-125-25-12-12 | B                  | 125                 | 25       | 12,7             | 116              | 12       | 366        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 694,9    | 2752      | 2336       | 11633       | 10155       | 5078        |                |
| SFB-125-25-12-13 | B                  | 125                 | 25       | 12,7             | 116              | 13       | 404        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 744,4    | 2981,4    | 2336       | 12556       | 10966       | 5483        |                |
| SFB-125-25-12-14 | B                  | 125                 | 25       | 12,7             | 116              | 14       | 429        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 793,4    | 3210,7    | 2336       | 13475       | 11773       | 5887        |                |
| SFB-125-25-12-15 | B                  | 125                 | 25       | 12,7             | 116              | 15       | 454        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 841,9    | 3440      | 2336       | 14391       | 12579       | 6290        |                |
| SFB-125-25-12-16 | B                  | 125                 | 25       | 12,7             | 116              | 16       | 479        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 890      | 3669,4    | 2336       | 15304       | 13382       | 6691        |                |
| SFB-125-25-12-17 | B                  | 125                 | 25       | 12,7             | 116              | 17       | 516        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 937,6    | 3898,7    | 2336       | 16215       | 14183       | 7092        |                |
| SFB-125-25-15-7  | B                  | 125                 | 25       | 15,875           | 112              | 7        | 237        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 619,1    | 2389      | 2210       | 7472        | 6535        | 3268        |                |
| SFB-125-25-15-8  | B                  | 125                 | 25       | 15,875           | 112              | 8        | 262        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 694,4    | 2730,3    | 2210       | 8486        | 7428        | 3714        |                |
| SFB-125-25-15-9  | B                  | 125                 | 25       | 15,875           | 112              | 9        | 287        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 768,5    | 3071,6    | 2210       | 9494        | 8316        | 4158        |                |
| SFB-125-25-15-10 | B                  | 125                 | 25       | 15,875           | 112              | 10       | 312        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 841,3    | 3412,9    | 2210       | 10497       | 9200        | 4600        |                |
| SFB-125-25-15-11 | B                  | 125                 | 25       | 15,875           | 112              | 11       | 349        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 913,2    | 3754,2    | 2210       | 11496       | 10081       | 5041        |                |
| SFB-125-25-15-12 | B                  | 125                 | 25       | 15,875           | 112              | 12       | 372        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 984,2    | 4095,5    | 2210       | 12490       | 10958       | 5479        |                |
| SFB-125-25-15-13 | B                  | 125                 | 25       | 15,875           | 112              | 13       | 397        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1054,3   | 4436,8    | 2210       | 13481       | 11833       | 5917        |                |
| SFB-125-25-15-14 | B                  | 125                 | 25       | 15,875           | 112              | 14       | 422        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1123,7   | 4778,1    | 2210       | 14467       | 12703       | 6352        |                |
| SFB-125-25-15-15 | B                  | 125                 | 25       | 15,875           | 112              | 15       | 447        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1192,4   | 5119,3    | 2210       | 15451       | 13573       | 6787        |                |
| SFB-125-25-15-16 | B                  | 125                 | 25       | 15,875           | 112              | 16       | 485        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1260,4   | 5460,6    | 2210       | 16431       | 14439       | 7220        |                |
| SFB-125-25-15-17 | B                  | 125                 | 25       | 15,875           | 112              | 17       | 510        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1327,9   | 5801,9    | 2210       | 17409       | 15303       | 7652        |                |
| SFB-125-25-15-18 | B                  | 125                 | 25       | 15,875           | 112              | 18       | 535        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1394,8   | 6143,2    | 2210       | 18384       | 16166       | 8083        |                |
| SFB-125-25-15-19 | B                  | 125                 | 25       | 15,875           | 112              | 19       | 560        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 1461,2   | 6484,5    | 2210       | 19356       | 17026       | 8513        |                |
| SFB-125-25-19-2  | B                  | 125                 | 25       | 19,05            | 109,1            | 2        | 105        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 256,2    | 749,7     | 2125       | 2208        | 1941        | 971         |                |
| SFB-125-25-19-3  | B                  | 125                 | 25       | 19,05            | 109,1            | 3        | 130        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 364,3    | 1131,4    | 2125       | 3253        | 2865        | 1433        |                |
| SFB-125-25-19-4  | B                  | 125                 | 25       | 19,05            | 109,1            | 4        | 155        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 483,6    | 1593,5    | 2125       | 4474        | 3926        | 1963        |                |
| SFB-125-25-19-5  | B                  | 125                 | 25       | 19,05            | 109,1            | 5        | 180        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 587,7    | 2003,5    | 2125       | 5540        | 4867        | 2434        |                |
| SFB-125-25-19-6  | B                  | 125                 | 25       |                  |                  |          |            |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          |          |          | Loads and rigidity |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|----------|----------|--------------------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm | Cam<br>KN          | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9       | Cam      | Coam               | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm       | KN       | KN                 | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-125-25-19-16 | B                  | 125                 | 25       | 19,05            | 109,1            | 16       | 478        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 1607,8   | 6484,7             | 2125       | 16824       | 14870       | 7435        |                |
| SFB-125-25-19-17 | B                  | 125                 | 25       | 19,05            | 109,1            | 17       | 503        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 1693,8   | 6890               | 2125       | 17824       | 15759       | 7880        |                |
| SFB-125-25-19-18 | B                  | 125                 | 25       | 19,05            | 109,1            | 18       | 528        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 1779,1   | 7295,3             | 2125       | 18822       | 16647       | 8324        |                |
| SFB-125-25-19-19 | B                  | 125                 | 25       | 19,05            | 109,1            | 19       | 547        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 1863,8   | 7700,6             | 2125       | 19818       | 17533       | 8767        |                |
| SFB-125-30-12-3  | U                  | 125                 | 30       | 12,7             | 116              | 3        | 148        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 203,9    | 646,8              | 2336       | 2998        | 2638        | 1319        |                |
| SFB-125-30-12-4  | U                  | 125                 | 30       | 12,7             | 116              | 4        | 178        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 267,7    | 897,7              | 2336       | 4064        | 3568        | 1784        |                |
| SFB-125-30-12-5  | U                  | 125                 | 30       | 12,7             | 116              | 5        | 208        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 325,2    | 1130,1             | 2336       | 5032        | 4423        | 2212        |                |
| SFB-125-30-12-6  | U                  | 125                 | 30       | 12,7             | 116              | 6        | 238        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5    | 381,5    | 1365,6             | 2336       | 5993        | 5273        | 2637        |                |
| SFB-125-30-12-6  | B                  | 125                 | 30       | 12,7             | 116              | 6        | 238        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 381,5    | 1365,6             | 2336       | 5993        | 5327        | 2664        |                |
| SFB-125-30-12-7  | B                  | 125                 | 30       | 12,7             | 116              | 7        | 268        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 436,7    | 1604               | 2336       | 6947        | 6180        | 3090        |                |
| SFB-125-30-12-8  | B                  | 125                 | 30       | 12,7             | 116              | 8        | 298        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 489,8    | 1833,2             | 2336       | 7890        | 7023        | 3512        |                |
| SFB-125-30-12-9  | B                  | 125                 | 30       | 12,7             | 116              | 9        | 343        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 542      | 2062,3             | 2336       | 8828        | 7863        | 3932        |                |
| SFB-125-30-12-10 | B                  | 125                 | 30       | 12,7             | 116              | 10       | 371        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 593,4    | 2291,4             | 2336       | 9760        | 8698        | 4349        |                |
| SFB-125-30-12-11 | B                  | 125                 | 30       | 12,7             | 116              | 11       | 401        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 644,1    | 2520,6             | 2336       | 10689       | 9530        | 4765        |                |
| SFB-125-30-12-12 | B                  | 125                 | 30       | 12,7             | 116              | 12       | 431        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 694,1    | 2749,7             | 2336       | 11613       | 10359       | 5180        |                |
| SFB-125-30-12-13 | B                  | 125                 | 30       | 12,7             | 116              | 13       | 476        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5    | 743,6    | 2978,9             | 2336       | 12534       | 11185       | 5593        |                |
| SFB-125-30-15-7  | B                  | 125                 | 30       | 15,875           | 112              | 7        | 274        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 618,4    | 2387               | 2210       | 7458        | 6663        | 3332        |                |
| SFB-125-30-15-8  | B                  | 125                 | 30       | 15,875           | 112              | 8        | 304        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 693,7    | 2728               | 2210       | 8471        | 7573        | 3787        |                |
| SFB-125-30-15-9  | B                  | 125                 | 30       | 15,875           | 112              | 9        | 334        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 767,6    | 3069               | 2210       | 9477        | 8478        | 4239        |                |
| SFB-125-30-15-10 | B                  | 125                 | 30       | 15,875           | 112              | 10       | 362        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 840,4    | 3410               | 2210       | 10479       | 9379        | 4690        |                |
| SFB-125-30-15-11 | B                  | 125                 | 30       | 15,875           | 112              | 11       | 407        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 912,2    | 3751               | 2210       | 11476       | 10276       | 5138        |                |
| SFB-125-30-15-12 | B                  | 125                 | 30       | 15,875           | 112              | 12       | 437        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 983,1    | 4092               | 2210       | 12468       | 11169       | 5585        |                |
| SFB-125-30-15-13 | B                  | 125                 | 30       | 15,875           | 112              | 13       | 467        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5    | 1053,1   | 4433               | 2210       | 13456       | 12059       | 6030        |                |
| SFB-125-30-19-3  | B                  | 125                 | 30       | 19,05            | 109,1            | 3        | 145        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 363,9    | 1130,5             | 2125       | 3247        | 2919        | 1460        |                |
| SFB-125-30-19-4  | B                  | 125                 | 30       | 19,05            | 109,1            | 4        | 175        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 483,1    | 1592,1             | 2125       | 4466        | 4001        | 2001        |                |
| SFB-125-30-19-5  | B                  | 125                 | 30       | 19,05            | 109,1            | 5        | 205        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 587,1    | 2001,8             | 2125       | 5530        | 4959        | 2480        |                |
| SFB-125-30-19-6  | B                  | 125                 | 30       | 19,05            | 109,1            | 6        | 235        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 688,9    | 2416               | 2125       | 6587        | 5912        | 2956        |                |
| SFB-125-30-19-7  | B                  | 125                 | 30       | 19,05            | 109,1            | 7        | 280        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 788,8    | 2834,7             | 2125       | 7636        | 6857        | 3429        |                |
| SFB-125-30-19-8  | B                  | 125                 | 30       | 19,05            | 109,1            | 8        | 310        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 884,8    | 3239,6             | 2125       | 8673        | 7794        | 3897        |                |
| SFB-125-30-19-9  | B                  | 125                 | 30       | 19,05            | 109,1            | 9        | 340        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 979,2    | 3644,6             | 2125       | 9704        | 8725        | 4363        |                |
| SFB-125-30-19-10 | B                  | 125                 | 30       | 19,05            | 109,1            | 10       | 368        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 1072     | 4049,5             | 2125       | 10729       | 9651        | 4826        |                |
| SFB-125-30-19-11 | B                  | 125                 | 30       | 19,05            | 109,1            | 11       | 398        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5    | 1163,6   | 4454,5             | 2125       | 11750       | 10574       | 5287        |                |
| SFB-125-30-19-12 | B                  | 125                 | 30       | 19,05            | 1                |          |            |          |          |          |            |          |          |          |          |          |                    |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-125-40-12-5  | U                  | 125                 | 40       | 12,7             | 116              | 5        | 256        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 324,3    | 1127,7    | 2336       | 5010        | 4543        | 2272        |                |
| SFB-125-40-12-5  | B                  | 125                 | 40       | 12,7             | 116              | 5        | 263        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 324,3    | 1127,7    | 2336       | 5010        | 4580        | 2290        |                |
| SFB-125-40-12-6  | B                  | 125                 | 40       | 12,7             | 116              | 6        | 303        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 380,4    | 1362,7    | 2336       | 5966        | 5457        | 2729        |                |
| SFB-125-40-12-7  | B                  | 125                 | 40       | 12,7             | 116              | 7        | 343        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 435,5    | 1600,6    | 2336       | 6916        | 6329        | 3165        |                |
| SFB-125-40-12-8  | B                  | 125                 | 40       | 12,7             | 116              | 8        | 381        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 488,4    | 1829,3    | 2336       | 7855        | 7192        | 3596        |                |
| SFB-125-40-12-9  | B                  | 125                 | 40       | 12,7             | 116              | 9        | 441        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 540,5    | 2057,9    | 2336       | 8788        | 8051        | 4026        |                |
| SFB-125-40-12-10 | B                  | 125                 | 40       | 12,7             | 116              | 10       | 481        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 591,8    | 2286,6    | 2336       | 9717        | 8905        | 4453        |                |
| SFB-125-40-15-2  | B                  | 125                 | 40       | 15,875           | 112              | 2        | 129        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 200,9    | 631,4     | 2210       | 2157        | 1978        | 989         |                |
| SFB-125-40-15-3  | B                  | 125                 | 40       | 15,875           | 112              | 3        | 169        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 325,8    | 976,3     | 2210       | 3487        | 3177        | 1589        |                |
| SFB-125-40-15-4  | B                  | 125                 | 40       | 15,875           | 112              | 4        | 209        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 377,4    | 1334,1    | 2210       | 4341        | 3979        | 1990        |                |
| SFB-125-40-15-5  | B                  | 125                 | 40       | 15,875           | 112              | 5        | 249        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 458,8    | 1679,1    | 2210       | 5376        | 4931        | 2466        |                |
| SFB-125-40-15-6  | B                  | 125                 | 40       | 15,875           | 112              | 6        | 309        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 538,4    | 2028,4    | 2210       | 6403        | 5877        | 2939        |                |
| SFB-125-40-15-7  | B                  | 125                 | 40       | 15,875           | 112              | 7        | 349        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 616,7    | 2381,9    | 2210       | 7425        | 6818        | 3409        |                |
| SFB-125-40-15-8  | B                  | 125                 | 40       | 15,875           | 112              | 8        | 387        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 691,7    | 2722,2    | 2210       | 8433        | 7748        | 3874        |                |
| SFB-125-40-15-9  | B                  | 125                 | 40       | 15,875           | 112              | 9        | 427        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 765,5    | 3062,5    | 2210       | 9435        | 8672        | 4336        |                |
| SFB-125-40-15-10 | B                  | 125                 | 40       | 15,875           | 112              | 10       | 467        | 190      | 216      | 242      | 17,5       | 30       | 40       | 195      | 218,5              | 838,1    | 3402,7    | 2210       | 10432       | 9592        | 4796        |                |
| SFB-125-40-19-2  | B                  | 125                 | 40       | 19,05            | 109,1            | 2        | 135        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 255,2    | 747,5     | 2125       | 2194        | 2021        | 1011        |                |
| SFB-125-40-19-3  | B                  | 125                 | 40       | 19,05            | 109,1            | 3        | 175        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 362,9    | 1128,1    | 2125       | 3233        | 2982        | 1491        |                |
| SFB-125-40-19-4  | B                  | 125                 | 40       | 19,05            | 109,1            | 4        | 215        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 481,7    | 1588,7    | 2125       | 4446        | 4091        | 2046        |                |
| SFB-125-40-19-5  | B                  | 125                 | 40       | 19,05            | 109,1            | 5        | 255        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 585,5    | 1997,6    | 2125       | 5505        | 5070        | 2535        |                |
| SFB-125-40-19-6  | B                  | 125                 | 40       | 19,05            | 109,1            | 6        | 315        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 665      | 2296,1    | 2125       | 6279        | 5805        | 2903        |                |
| SFB-125-40-19-7  | B                  | 125                 | 40       | 19,05            | 109,1            | 7        | 355        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 786,7    | 2828,6    | 2125       | 7603        | 7009        | 3505        |                |
| SFB-125-40-19-8  | B                  | 125                 | 40       | 19,05            | 109,1            | 8        | 393        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 882,4    | 3232,7    | 2125       | 8635        | 7964        | 3982        |                |
| SFB-125-40-19-9  | B                  | 125                 | 40       | 19,05            | 109,1            | 9        | 433        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 976,4    | 3636,8    | 2125       | 9660        | 8913        | 4457        |                |
| SFB-125-40-19-10 | B                  | 125                 | 40       | 19,05            | 109,1            | 10       | 473        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1069,1   | 4040,9    | 2125       | 10681       | 9859        | 4930        |                |
| SFB-125-40-19-11 | B                  | 125                 | 40       | 19,05            | 109,1            | 11       | 533        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 1160,4   | 4445      | 2125       | 11697       | 10800       | 5400        |                |
| SFB-125-50-12-2  | B                  | 125                 | 50       | 12,7             | 116              | 2        | 143        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 142,5    | 425,9     | 2336       | 2014        | 1873        | 937         |                |
| SFB-125-50-12-3  | U                  | 125                 | 50       | 12,7             | 116              | 3        | 204        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 202,6    | 643,7     | 2336       | 2967        | 2745        | 1373        |                |
| SFB-125-50-12-3  | B                  | 125                 | 50       | 12,7             | 116              | 3        | 193        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 202,6    | 643,7     | 2336       | 2967        | 2762        | 1381        |                |
| SFB-125-50-12-4  | U                  | 125                 | 50       | 12,7             | 116              | 4        | 254        | 175      | 201      | 227      | 17,5       | 30       | 25       | 180      | 203,5              | 266      | 893,4     | 2336       | 4023        | 3716        | 1858        |                |
| SFB-125-50-12-4  | B                  | 125                 | 50       | 12,7             | 116              | 4        | 243        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 266      | 893,4     | 2336       | 4023        | 3741        | 1871        |                |
| SFB-125-50-12-5  | B                  | 125                 | 50       | 12,7             | 116              | 5        | 318        | 180      | 206      | 232      | 17,5       | 30       | 25       | 185      | 208,5              | 323,2    | 1124,7    | 2336       | 4981        | 4635        | 2318        |                |
| SFB-125-50-12-6  | B                  | 125                 | 50       | 12,7             | 116              | 6        | 366        | 180      | 206      | 232      |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-125-50-19-3  | B                  | 125                 | 50       | 19,05            | 109,1            | 3        | 205        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 361,6    | 1125      | 2125       | 3214        | 3013        | 1507        |                |
| SFB-125-50-19-4  | B                  | 125                 | 50       | 19,05            | 109,1            | 4        | 255        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 480      | 1584,4    | 2125       | 4420        | 4135        | 2068        |                |
| SFB-125-50-19-5  | B                  | 125                 | 50       | 19,05            | 109,1            | 5        | 330        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 564,7    | 1897,3    | 2125       | 5242        | 4920        | 2460        |                |
| SFB-125-50-19-6  | B                  | 125                 | 50       | 19,05            | 109,1            | 6        | 378        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 662,6    | 2289,8    | 2125       | 6243        | 5862        | 2931        |                |
| SFB-125-50-19-7  | B                  | 125                 | 50       | 19,05            | 109,1            | 7        | 428        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 783,9    | 2820,9    | 2125       | 7559        | 7082        | 3541        |                |
| SFB-125-50-19-8  | B                  | 125                 | 50       | 19,05            | 109,1            | 8        | 478        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 879,3    | 3223,9    | 2125       | 8585        | 8046        | 4023        |                |
| SFB-125-50-19-9  | B                  | 125                 | 50       | 19,05            | 109,1            | 9        | 553        | 200      | 226      | 252      | 17,5       | 40       | 40       | 205      | 228,5              | 941,9    | 3454,2    | 2125       | 9198        | 8646        | 4323        |                |
| SFB-140-16-12-2  | B                  | 140                 | 16       | 12,7             | 131              | 2        | 75         | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 151,8    | 487,7     | 2962       | 2262        | 1761        | 881         |                |
| SFB-140-16-12-3  | B                  | 140                 | 16       | 12,7             | 131              | 3        | 91         | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 215,8    | 737,1     | 2962       | 3333        | 2605        | 1303        |                |
| SFB-140-16-12-4  | B                  | 140                 | 16       | 12,7             | 131              | 4        | 107        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 277,2    | 989,9     | 2962       | 4388        | 3439        | 1720        |                |
| SFB-140-16-12-5  | B                  | 140                 | 16       | 12,7             | 131              | 5        | 131        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 336,8    | 1246,1    | 2962       | 5434        | 4267        | 2134        |                |
| SFB-140-16-12-6  | B                  | 140                 | 16       | 12,7             | 131              | 6        | 147        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 395      | 1505,7    | 2962       | 6471        | 5090        | 2545        |                |
| SFB-140-16-12-7  | B                  | 140                 | 16       | 12,7             | 131              | 7        | 163        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 452,1    | 1768,5    | 2962       | 7501        | 5908        | 2954        |                |
| SFB-140-16-12-8  | B                  | 140                 | 16       | 12,7             | 131              | 8        | 179        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 517      | 2080,6    | 2962       | 8742        | 6856        | 3428        |                |
| SFB-140-16-12-9  | B                  | 140                 | 16       | 12,7             | 131              | 9        | 203        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 561,2    | 2273,8    | 2962       | 9532        | 7526        | 3763        |                |
| SFB-140-16-12-10 | B                  | 140                 | 16       | 12,7             | 131              | 10       | 219        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 626,4    | 2600,8    | 2962       | 10814       | 8500        | 4250        |                |
| SFB-140-16-12-11 | B                  | 140                 | 16       | 12,7             | 131              | 11       | 235        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 679,9    | 2860,9    | 2962       | 11842       | 9317        | 4659        |                |
| SFB-140-16-12-12 | B                  | 140                 | 16       | 12,7             | 131              | 12       | 251        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 732,8    | 3121      | 2962       | 12867       | 10132       | 5066        |                |
| SFB-140-16-12-13 | B                  | 140                 | 16       | 12,7             | 131              | 13       | 275        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 785      | 3381      | 2962       | 13887       | 10944       | 5472        |                |
| SFB-140-16-12-14 | B                  | 140                 | 16       | 12,7             | 131              | 14       | 291        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 836,6    | 3641,1    | 2962       | 14903       | 11753       | 5877        |                |
| SFB-140-16-12-15 | B                  | 140                 | 16       | 12,7             | 131              | 15       | 307        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 887,8    | 3901,2    | 2962       | 15917       | 12561       | 6281        |                |
| SFB-140-16-12-16 | B                  | 140                 | 16       | 12,7             | 131              | 16       | 323        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 938,4    | 4161,3    | 2962       | 16926       | 13366       | 6683        |                |
| SFB-140-20-12-2  | B                  | 140                 | 20       | 12,7             | 131              | 2        | 83         | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 151,8    | 487,6     | 2962       | 2261        | 1842        | 921         |                |
| SFB-140-20-12-3  | B                  | 140                 | 20       | 12,7             | 131              | 3        | 103        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 215,8    | 736,8     | 2962       | 3331        | 2723        | 1362        |                |
| SFB-140-20-12-4  | B                  | 140                 | 20       | 12,7             | 131              | 4        | 123        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 277,1    | 989,5     | 2962       | 4385        | 3592        | 1796        |                |
| SFB-140-20-12-5  | B                  | 140                 | 20       | 12,7             | 131              | 5        | 153        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 336,7    | 1245,7    | 2962       | 5430        | 4456        | 2228        |                |
| SFB-140-20-12-6  | B                  | 140                 | 20       | 12,7             | 131              | 6        | 173        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 394,8    | 1505,2    | 2962       | 6466        | 5313        | 2657        |                |
| SFB-140-20-12-7  | B                  | 140                 | 20       | 12,7             | 131              | 7        | 193        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 451,9    | 1767,9    | 2962       | 7496        | 6166        | 3083        |                |
| SFB-140-20-12-8  | B                  | 140                 | 20       | 12,7             | 131              | 8        | 213        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 516,8    | 2079,9    | 2962       | 8735        | 7161        | 3581        |                |
| SFB-140-20-12-9  | B                  | 140                 | 20       | 12,7             | 131              | 9        | 243        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 560,9    | 2273      | 2962       | 9525        | 7852        | 3926        |                |
| SFB-140-20-12-10 | B                  | 140                 | 20       | 12,7             | 131              | 10       | 263        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 626,1    | 2599,9    | 2962       | 10806       | 8875        | 4438        |                |
| SFB-140-20-12-11 | B                  | 140                 | 20       | 12,7             | 131              | 11       | 283        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 679,6    | 2859,9    | 2962       | 11834       | 9727        | 48          |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | mm                  | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-140-20-15-7  | B                  | 140                 | 20       | 15,875           | 127              | 7        | 199        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 636,6    | 2593,4    | 2820       | 7952        | 6675        | 3338        |                |
| SFB-140-20-15-8  | B                  | 140                 | 20       | 15,875           | 127              | 8        | 219        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 731,6    | 3073,7    | 2820       | 9328        | 7797        | 3899        |                |
| SFB-140-20-15-9  | B                  | 140                 | 20       | 15,875           | 127              | 9        | 249        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 790,2    | 3334,4    | 2820       | 10104       | 8497        | 4249        |                |
| SFB-140-20-15-10 | B                  | 140                 | 20       | 15,875           | 127              | 10       | 269        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 886,3    | 3842,1    | 2820       | 11538       | 9661        | 4831        |                |
| SFB-140-20-15-11 | B                  | 140                 | 20       | 15,875           | 127              | 11       | 289        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 962      | 4226,4    | 2820       | 12636       | 10588       | 5294        |                |
| SFB-140-20-15-12 | B                  | 140                 | 20       | 15,875           | 127              | 12       | 309        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1036,8   | 4610,6    | 2820       | 13729       | 11511       | 5756        |                |
| SFB-140-20-15-13 | B                  | 140                 | 20       | 15,875           | 127              | 13       | 339        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1084,1   | 4816,4    | 2820       | 14346       | 12098       | 6049        |                |
| SFB-140-20-15-14 | B                  | 140                 | 20       | 15,875           | 127              | 14       | 359        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1183,8   | 5379      | 2820       | 15902       | 13348       | 6674        |                |
| SFB-140-20-15-15 | B                  | 140                 | 20       | 15,875           | 127              | 15       | 377        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1256,1   | 5763,2    | 2820       | 16983       | 14263       | 7132        |                |
| SFB-140-20-15-16 | B                  | 140                 | 20       | 15,875           | 127              | 16       | 397        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1327,8   | 6147,4    | 2820       | 18061       | 15176       | 7588        |                |
| SFB-140-25-12-2  | B                  | 140                 | 25       | 12,7             | 131              | 2        | 93         | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 151,7    | 487,3     | 2962       | 2258        | 1911        | 956         |                |
| SFB-140-25-12-3  | B                  | 140                 | 25       | 12,7             | 131              | 3        | 118        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 215,6    | 736,4     | 2962       | 3327        | 2823        | 1412        |                |
| SFB-140-25-12-4  | B                  | 140                 | 25       | 12,7             | 131              | 4        | 143        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 276,9    | 989       | 2962       | 4380        | 3724        | 1862        |                |
| SFB-140-25-12-5  | B                  | 140                 | 25       | 12,7             | 131              | 5        | 181        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 336,4    | 1245      | 2962       | 5423        | 4617        | 2309        |                |
| SFB-140-25-12-6  | B                  | 140                 | 25       | 12,7             | 131              | 6        | 206        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 394,6    | 1504,4    | 2962       | 6459        | 5505        | 2753        |                |
| SFB-140-25-12-7  | B                  | 140                 | 25       | 12,7             | 131              | 7        | 231        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 451,6    | 1767      | 2962       | 7487        | 6387        | 3194        |                |
| SFB-140-25-12-8  | B                  | 140                 | 25       | 12,7             | 131              | 8        | 256        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 516,4    | 2078,8    | 2962       | 8725        | 7421        | 3711        |                |
| SFB-140-25-12-9  | B                  | 140                 | 25       | 12,7             | 131              | 9        | 293        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 560,5    | 2271,8    | 2962       | 9514        | 8130        | 4065        |                |
| SFB-140-25-12-10 | B                  | 140                 | 25       | 12,7             | 131              | 10       | 318        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 625,7    | 2598,5    | 2962       | 10794       | 9195        | 4598        |                |
| SFB-140-25-12-11 | B                  | 140                 | 25       | 12,7             | 131              | 11       | 343        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 679,1    | 2858,3    | 2962       | 11820       | 10076       | 5038        |                |
| SFB-140-25-12-12 | B                  | 140                 | 25       | 12,7             | 131              | 12       | 366        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 731,9    | 3118,2    | 2962       | 12842       | 10954       | 5477        |                |
| SFB-140-25-12-13 | B                  | 140                 | 25       | 12,7             | 131              | 13       | 404        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 784,1    | 3378      | 2962       | 13861       | 11829       | 5915        |                |
| SFB-140-25-12-14 | B                  | 140                 | 25       | 12,7             | 131              | 14       | 429        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 835,6    | 3637,8    | 2962       | 14875       | 12701       | 6351        |                |
| SFB-140-25-12-15 | B                  | 140                 | 25       | 12,7             | 131              | 15       | 454        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 886,7    | 3897,7    | 2962       | 15886       | 13571       | 6786        |                |
| SFB-140-25-12-16 | B                  | 140                 | 25       | 12,7             | 131              | 16       | 479        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 937,3    | 4157,5    | 2962       | 16894       | 14438       | 7219        |                |
| SFB-140-25-12-17 | B                  | 140                 | 25       | 12,7             | 131              | 17       | 516        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 987,5    | 4417,4    | 2962       | 17900       | 15304       | 7652        |                |
| SFB-140-25-15-7  | B                  | 140                 | 25       | 15,875           | 127              | 7        | 237        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 636,1    | 2592      | 2820       | 7942        | 6889        | 3445        |                |
| SFB-140-25-15-8  | B                  | 140                 | 25       | 15,875           | 127              | 8        | 262        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 731      | 3072      | 2820       | 9317        | 8053        | 4027        |                |
| SFB-140-25-15-9  | B                  | 140                 | 25       | 15,875           | 127              | 9        | 299        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 789,6    | 3332,6    | 2820       | 10092       | 8768        | 4384        |                |
| SFB-140-25-15-10 | B                  | 140                 | 25       | 15,875           | 127              | 10       | 324        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 885,7    | 3840      | 2820       | 11525       | 9976        | 4988        |                |
| SFB-140-25-15-11 | B                  | 140                 | 25       | 15,875           | 127              | 11       | 349        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 961,3    | 4224      | 2820       | 12621       | 10931       | 5466        |                |
| SFB-140-25-15-12 | B                  | 140                 | 25       | 15,875           | 127              | 12       | 372        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 1036     | 4608      | 2820       | 13713       | 11883       | 5942        |                |
| SFB-140-25-15-13 | B                  | 140                 | 25       | 15,875           | 127              | 13</     |            |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-140-25-19-5  | B                  | 140                 | 25       | 19,05            | 124,1            | 5        | 180        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 611,6    | 2206,8    | 2723       | 5969        | 5189        | 2595        |                |
| SFB-140-25-19-6  | B                  | 140                 | 25       | 19,05            | 124,1            | 6        | 218        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 717,5    | 2663,3    | 2723       | 7109        | 6186        | 3093        |                |
| SFB-140-25-19-7  | B                  | 140                 | 25       | 19,05            | 124,1            | 7        | 243        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 821,5    | 3124,6    | 2723       | 8242        | 7177        | 3589        |                |
| SFB-140-25-19-8  | B                  | 140                 | 25       | 19,05            | 124,1            | 8        | 268        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 921,4    | 3571      | 2723       | 9361        | 8158        | 4079        |                |
| SFB-140-25-19-9  | B                  | 140                 | 25       | 19,05            | 124,1            | 9        | 293        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1019,7   | 4017,4    | 2723       | 10473       | 9134        | 4567        |                |
| SFB-140-25-19-10 | B                  | 140                 | 25       | 19,05            | 124,1            | 10       | 318        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1116,4   | 4463,7    | 2723       | 11580       | 10105       | 5053        |                |
| SFB-140-25-19-11 | B                  | 140                 | 25       | 19,05            | 124,1            | 11       | 355        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1211,7   | 4910,1    | 2723       | 12681       | 11072       | 5536        |                |
| SFB-140-25-19-12 | B                  | 140                 | 25       | 19,05            | 124,1            | 12       | 378        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1305,9   | 5356,5    | 2723       | 13778       | 12036       | 6018        |                |
| SFB-140-25-19-13 | B                  | 140                 | 25       | 19,05            | 124,1            | 13       | 403        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1399     | 5802,9    | 2723       | 14871       | 12997       | 6499        |                |
| SFB-140-25-19-14 | B                  | 140                 | 25       | 19,05            | 124,1            | 14       | 428        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1491     | 6249,2    | 2723       | 15959       | 13954       | 6977        |                |
| SFB-140-25-19-15 | B                  | 140                 | 25       | 19,05            | 124,1            | 15       | 453        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1582,2   | 6695,6    | 2723       | 17044       | 14909       | 7455        |                |
| SFB-140-25-19-16 | B                  | 140                 | 25       | 19,05            | 124,1            | 16       | 491        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1672,5   | 7142      | 2723       | 18126       | 15861       | 7931        |                |
| SFB-140-25-19-17 | B                  | 140                 | 25       | 19,05            | 124,1            | 17       | 516        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1762     | 7588,3    | 2723       | 19204       | 16810       | 8405        |                |
| SFB-140-25-19-18 | B                  | 140                 | 25       | 19,05            | 124,1            | 18       | 541        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1850,8   | 8034,7    | 2723       | 20280       | 17758       | 8879        |                |
| SFB-140-25-19-19 | B                  | 140                 | 25       | 19,05            | 124,1            | 19       | 547        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1938,8   | 8481,1    | 2723       | 21352       | 18703       | 9352        |                |
| SFB-140-30-12-2  | B                  | 140                 | 30       | 12,7             | 131              | 2        | 103        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 151,5    | 487       | 2962       | 2255        | 1959        | 980         |                |
| SFB-140-30-12-3  | B                  | 140                 | 30       | 12,7             | 131              | 3        | 133        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 215,4    | 735,9     | 2962       | 3322        | 2892        | 1446        |                |
| SFB-140-30-12-4  | B                  | 140                 | 30       | 12,7             | 131              | 4        | 163        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 276,7    | 988,3     | 2962       | 4374        | 3814        | 1907        |                |
| SFB-140-30-12-5  | B                  | 140                 | 30       | 12,7             | 131              | 5        | 208        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 336,1    | 1244,2    | 2962       | 5416        | 4729        | 2365        |                |
| SFB-140-30-12-6  | B                  | 140                 | 30       | 12,7             | 131              | 6        | 238        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 394,2    | 1503,4    | 2962       | 6449        | 5636        | 2818        |                |
| SFB-140-30-12-7  | B                  | 140                 | 30       | 12,7             | 131              | 7        | 268        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 451,2    | 1765,8    | 2962       | 7477        | 6540        | 3270        |                |
| SFB-140-30-12-8  | B                  | 140                 | 30       | 12,7             | 131              | 8        | 298        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 516      | 2077,4    | 2962       | 8713        | 7602        | 3801        |                |
| SFB-140-30-12-9  | B                  | 140                 | 30       | 12,7             | 131              | 9        | 343        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 560,1    | 2270,3    | 2962       | 9501        | 8322        | 4161        |                |
| SFB-140-30-12-10 | B                  | 140                 | 30       | 12,7             | 131              | 10       | 371        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 625,1    | 2596,7    | 2962       | 10778       | 9416        | 4708        |                |
| SFB-140-30-12-11 | B                  | 140                 | 30       | 12,7             | 131              | 11       | 401        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 678,5    | 2856,4    | 2962       | 11803       | 10317       | 5159        |                |
| SFB-140-30-12-12 | B                  | 140                 | 30       | 12,7             | 131              | 12       | 431        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 731,3    | 3116,1    | 2962       | 12825       | 11216       | 5608        |                |
| SFB-140-30-12-13 | B                  | 140                 | 30       | 12,7             | 131              | 13       | 476        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 783,4    | 3375,7    | 2962       | 13841       | 12110       | 6055        |                |
| SFB-140-30-15-7  | B                  | 140                 | 30       | 15,875           | 127              | 7        | 274        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 635,6    | 2590,3    | 2820       | 7931        | 7036        | 3518        |                |
| SFB-140-30-15-8  | B                  | 140                 | 30       | 15,875           | 127              | 8        | 304        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 730,4    | 3069,9    | 2820       | 9303        | 8229        | 4115        |                |
| SFB-140-30-15-9  | B                  | 140                 | 30       | 15,875           | 127              | 9        | 349        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 788,9    | 3330,3    | 2820       | 10078       | 8953        | 4477        |                |
| SFB-140-30-15-10 | B                  | 140                 | 30       | 15,875           | 127              | 10       | 377        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 884,9    | 3837,4    | 2820       | 11509       | 10192       | 5096        |                |
| SFB-140-30-15-11 | B                  | 140                 | 30       | 15,875           | 127              | 11       | 407        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 960,5    | 4221,2    | 2820       | 12603       | 11167       | 5584        |                |
| SFB-140-30-15-12 | B                  | 14                  |          |                  |                  |          |            |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-140-30-19-11 | B                  | 140                 | 30       | 19,05            | 124,1            | 11       | 413        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1210,7   | 4906,8    | 2723       | 12663       | 11297       | 5649        |                |
| SFB-140-30-19-12 | B                  | 140                 | 30       | 19,05            | 124,1            | 12       | 443        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1304,8   | 5352,9    | 2723       | 13759       | 12280       | 6140        |                |
| SFB-140-30-19-13 | B                  | 140                 | 30       | 19,05            | 124,1            | 13       | 473        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1397,7   | 5798,9    | 2723       | 14849       | 13258       | 6629        |                |
| SFB-140-40-12-2  | B                  | 140                 | 40       | 12,7             | 131              | 2        | 123        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 151,2    | 486,1     | 2962       | 2247        | 2019        | 1010        |                |
| SFB-140-40-12-3  | B                  | 140                 | 40       | 12,7             | 131              | 3        | 163        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 214,9    | 734,7     | 2962       | 3310        | 2979        | 1490        |                |
| SFB-140-40-12-4  | B                  | 140                 | 40       | 12,7             | 131              | 4        | 203        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 276,1    | 986,7     | 2962       | 4359        | 3928        | 1964        |                |
| SFB-140-40-12-5  | B                  | 140                 | 40       | 12,7             | 131              | 5        | 263        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 335,4    | 1242,1    | 2962       | 5397        | 4868        | 2434        |                |
| SFB-140-40-12-6  | B                  | 140                 | 40       | 12,7             | 131              | 6        | 303        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 713,9    | 3001,6    | 2962       | 7839        | 6928        | 3464        |                |
| SFB-140-40-12-7  | B                  | 140                 | 40       | 12,7             | 131              | 7        | 343        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 817,1    | 3525,5    | 2962       | 9087        | 8037        | 4019        |                |
| SFB-140-40-12-8  | B                  | 140                 | 40       | 12,7             | 131              | 8        | 381        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 514,8    | 2073,8    | 2962       | 8682        | 7827        | 3914        |                |
| SFB-140-40-12-9  | B                  | 140                 | 40       | 12,7             | 131              | 9        | 441        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 558,8    | 2266,4    | 2962       | 9466        | 8560        | 4280        |                |
| SFB-140-40-12-10 | B                  | 140                 | 40       | 12,7             | 131              | 10       | 481        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 623,8    | 2592,3    | 2962       | 10740       | 9692        | 4846        |                |
| SFB-140-40-15-2  | B                  | 140                 | 40       | 15,875           | 127              | 2        | 129        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 212,4    | 714,2     | 2820       | 2381        | 2164        | 1082        |                |
| SFB-140-40-15-3  | B                  | 140                 | 40       | 15,875           | 127              | 3        | 169        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 343,3    | 1104,1    | 2820       | 3845        | 3471        | 1736        |                |
| SFB-140-40-15-4  | B                  | 140                 | 40       | 15,875           | 127              | 4        | 209        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 388,3    | 1448,5    | 2820       | 4621        | 4212        | 2106        |                |
| SFB-140-40-15-5  | B                  | 140                 | 40       | 15,875           | 127              | 5        | 269        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 471,9    | 1823      | 2820       | 5722        | 5219        | 2610        |                |
| SFB-140-40-15-6  | B                  | 140                 | 40       | 15,875           | 127              | 6        | 309        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 553,8    | 2202,1    | 2820       | 6816        | 6221        | 3111        |                |
| SFB-140-40-15-7  | B                  | 140                 | 40       | 15,875           | 127              | 7        | 349        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 634,1    | 2585,8    | 2820       | 7902        | 7216        | 3608        |                |
| SFB-140-40-15-8  | B                  | 140                 | 40       | 15,875           | 127              | 8        | 387        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 728,8    | 3064,7    | 2820       | 9270        | 8446        | 4223        |                |
| SFB-140-40-15-9  | B                  | 140                 | 40       | 15,875           | 127              | 9        | 447        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 787,1    | 3324,6    | 2820       | 10041       | 9179        | 4590        |                |
| SFB-140-40-15-10 | B                  | 140                 | 40       | 15,875           | 127              | 10       | 487        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 882,9    | 3830,8    | 2820       | 11467       | 10457       | 5229        |                |
| SFB-140-40-19-2  | B                  | 140                 | 40       | 19,05            | 124,1            | 2        | 135        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 266,7    | 827,5     | 2723       | 2377        | 2174        | 1087        |                |
| SFB-140-40-19-3  | B                  | 140                 | 40       | 19,05            | 124,1            | 3        | 175        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 390,5    | 1305,6    | 2723       | 3642        | 3325        | 1663        |                |
| SFB-140-40-19-4  | B                  | 140                 | 40       | 19,05            | 124,1            | 4        | 215        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 501,7    | 1751      | 2723       | 4796        | 4382        | 2191        |                |
| SFB-140-40-19-5  | B                  | 140                 | 40       | 19,05            | 124,1            | 5        | 255        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 609,7    | 2201,5    | 2723       | 5939        | 5431        | 2716        |                |
| SFB-140-40-19-6  | B                  | 140                 | 40       | 19,05            | 124,1            | 6        | 315        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 715,2    | 2656,9    | 2723       | 7073        | 6472        | 3236        |                |
| SFB-140-40-19-7  | B                  | 140                 | 40       | 19,05            | 124,1            | 7        | 355        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 818,9    | 3117,2    | 2723       | 8201        | 7508        | 3754        |                |
| SFB-140-40-19-8  | B                  | 140                 | 40       | 19,05            | 124,1            | 8        | 393        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 918,6    | 3562,5    | 2723       | 9314        | 8532        | 4266        |                |
| SFB-140-40-19-9  | B                  | 140                 | 40       | 19,05            | 124,1            | 9        | 433        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1016,5   | 4007,8    | 2723       | 10421       | 9550        | 4775        |                |
| SFB-140-40-19-10 | B                  | 140                 | 40       | 19,05            | 124,1            | 10       | 473        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 1112,9   | 4453,1    | 2723       | 11522       | 10563       | 5282        |                |
| SFB-140-50-12-2  | B                  | 140                 | 50       | 12,7             | 131              | 2        | 143        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 150,8    | 485,1     | 2962       | 2237        | 2053        | 1027        |                |
| SFB-140-50-12-3  | B                  | 140                 | 50       | 12,7             | 131              | 3        | 193        | 195      | 221      | 247      | 17,5       | 40       | 40       | 200      | 223,5              | 214,3    | 733,1     | 2962       | 3295        | 3028        | 1514        |                |
| SFB-140-50-12-4  | B                  | 140                 | 50       | 12,7             | 131              | 4        | 243</td    |          |          |          |            |          |          |          |                    |          |           |            |             |             |             |                |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits   | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |           |            |             |             |             |                |  |
|------------------|--------------------|---------------------|----------|------------------|------------------|------------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|-----------|------------|-------------|-------------|-------------|----------------|--|
|                  | S/U/B<br>Ref       | do<br>mm            | Ph<br>mm | Dw<br>mm         | d3<br>mm         | i<br>units | Ln<br>mm   | D1<br>mm | D4<br>mm | D6<br>mm | D5<br>mm   | L7<br>mm | L1<br>mm | L8<br>mm | L9<br>mm           | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |  |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i          | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam       | Coam       | Rsm         | Rbt         | Rnu         | Rnu.ar         |  |
|                  | Tipo               | mm                  | mm       | mm               | mm               | units      | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN        | KN         | N/µm        | N/µm        | N/µm        | N/µm           |  |
| SFB-140-50-15-8  | B                  | 140                 | 50       | 15,875           | 127              | 8          | 472        | 210      | 236      | 262      | 17,5       | 30       | 40       | 215      | 238,5              | 726,7     | 3057,9     | 2820        | 9227        | 8562        | 4281           |  |
| SFB-140-50-19-2  | B                  | 140                 | 50       | 19,05            | 124,1            | 2          | 155        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 265,9     | 825,7      | 2723        | 2365        | 2201        | 1101           |  |
| SFB-140-50-19-3  | B                  | 140                 | 50       | 19,05            | 124,1            | 3          | 205        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 389,4     | 1302,7     | 2723        | 3626        | 3370        | 1685           |  |
| SFB-140-50-19-4  | B                  | 140                 | 50       | 19,05            | 124,1            | 4          | 255        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 500,3     | 1747,2     | 2723        | 4775        | 4441        | 2221           |  |
| SFB-140-50-19-5  | B                  | 140                 | 50       | 19,05            | 124,1            | 5          | 330        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 607,9     | 2196,7     | 2723        | 5912        | 5502        | 2751           |  |
| SFB-140-50-19-6  | B                  | 140                 | 50       | 19,05            | 124,1            | 6          | 378        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 713,2     | 2651,1     | 2723        | 7041        | 6556        | 3278           |  |
| SFB-140-50-19-7  | B                  | 140                 | 50       | 19,05            | 124,1            | 7          | 428        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 816,6     | 3110,3     | 2723        | 8163        | 7604        | 3802           |  |
| SFB-140-50-19-8  | B                  | 140                 | 50       | 19,05            | 124,1            | 8          | 478        | 220      | 246      | 272      | 17,5       | 40       | 40       | 225      | 248,5              | 916       | 3554,7     | 2723        | 9272        | 8641        | 4321           |  |
| SFB-160-20-15-2  | B                  | 160                 | 20       | 15,875           | 147              | 2          | 89         | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 227       | 826,4      | 3748        | 2684        | 2157        | 1079           |  |
| SFB-160-20-15-3  | B                  | 160                 | 20       | 15,875           | 147              | 3          | 109        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 322,7     | 1248,4     | 3748        | 3954        | 3189        | 1595           |  |
| SFB-160-20-15-4  | B                  | 160                 | 20       | 15,875           | 147              | 4          | 139        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 414,7     | 1676       | 3748        | 5207        | 4209        | 2105           |  |
| SFB-160-20-15-5  | B                  | 160                 | 20       | 15,875           | 147              | 5          | 159        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 504       | 2109,1     | 3748        | 6448        | 5222        | 2611           |  |
| SFB-160-20-15-6  | B                  | 160                 | 20       | 15,875           | 147              | 6          | 179        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 591,3     | 2547,6     | 3748        | 7679        | 6228        | 3114           |  |
| SFB-160-20-15-7  | B                  | 160                 | 20       | 15,875           | 147              | 7          | 209        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 677       | 2991,4     | 3748        | 8903        | 7229        | 3615           |  |
| SFB-160-20-15-8  | B                  | 160                 | 20       | 15,875           | 147              | 8          | 229        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 759,4     | 3418,7     | 3748        | 10112       | 8220        | 4110           |  |
| SFB-160-20-15-9  | B                  | 160                 | 20       | 15,875           | 147              | 9          | 249        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 840,3     | 3846       | 3748        | 11313       | 9206        | 4603           |  |
| SFB-160-20-15-10 | B                  | 160                 | 20       | 15,875           | 147              | 10         | 279        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 920       | 4273,4     | 3748        | 12509       | 10188       | 5094           |  |
| SFB-160-20-15-11 | B                  | 160                 | 20       | 15,875           | 147              | 11         | 299        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 998,6     | 4700,7     | 3748        | 13699       | 11166       | 5583           |  |
| SFB-160-20-15-12 | B                  | 160                 | 20       | 15,875           | 147              | 12         | 319        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1076,2    | 5128,1     | 3748        | 14883       | 12141       | 6071           |  |
| SFB-160-20-15-13 | B                  | 160                 | 20       | 15,875           | 147              | 13         | 349        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1152,9    | 5555,4     | 3748        | 16064       | 13113       | 6557           |  |
| SFB-160-20-15-14 | B                  | 160                 | 20       | 15,875           | 147              | 14         | 369        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1228,8    | 5982,7     | 3748        | 17240       | 14082       | 7041           |  |
| SFB-160-20-15-15 | B                  | 160                 | 20       | 15,875           | 147              | 15         | 387        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1303,9    | 6410,1     | 3748        | 18411       | 15047       | 7524           |  |
| SFB-160-20-15-16 | B                  | 160                 | 20       | 15,875           | 147              | 16         | 417        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 1378,3    | 6837,4     | 3748        | 19580       | 16011       | 8006           |  |
| SFB-160-25-15-2  | B                  | 160                 | 25       | 15,875           | 147              | 2          | 99         | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 226,8     | 826,1      | 3748        | 2681        | 2243        | 1122           |  |
| SFB-160-25-15-3  | B                  | 160                 | 25       | 15,875           | 147              | 3          | 124        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 322,6     | 1247,8     | 3748        | 3950        | 3315        | 1658           |  |
| SFB-160-25-15-4  | B                  | 160                 | 25       | 15,875           | 147              | 4          | 162        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 414,5     | 1675,3     | 3748        | 5203        | 4374        | 2187           |  |
| SFB-160-25-15-5  | B                  | 160                 | 25       | 15,875           | 147              | 5          | 187        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 503,7     | 2108,2     | 3748        | 6442        | 5424        | 2712           |  |
| SFB-160-25-15-6  | B                  | 160                 | 25       | 15,875           | 147              | 6          | 212        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 590,9     | 2546,5     | 3748        | 7672        | 6467        | 3234           |  |
| SFB-160-25-15-7  | B                  | 160                 | 25       | 15,875           | 147              | 7          | 249        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 676,6     | 2990,1     | 3748        | 8895        | 7506        | 3753           |  |
| SFB-160-25-15-8  | B                  | 160                 | 25       | 15,875           | 147              | 8          | 274        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 759       | 3417,3     | 3748        | 10103       | 8533        | 4267           |  |
| SFB-160-25-15-9  | B                  | 160                 | 25       | 15,875           | 147              | 9          | 299        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 839,9     | 3844,4     | 3748        | 11304       | 9556        | 4778           |  |
| SFB-160-25-15-10 | B                  | 160                 | 25       | 15,875           | 147              | 10         | 337        | 230      | 256      | 282      | 17,5       | 40       | 40       | 235      | 258,5              | 919,5     | 4271,6     | 3748        | 12498       | 10573       | 5287           |  |
| SFB-160-25-15-11 | B                  | 160                 | 25       | 15,875           | 147              | 11         |            |          |          |          |            |          |          |          |                    |           |            |             |             |             |                |  |

**IPIRANGA**  
**TMBS**  
**SINGLE NUT**

| Reference        | Recircu-<br>lation | Nominal<br>diameter | Lead     | Ball<br>diameter | Root<br>diameter | Circuits | Dimensions |          |          |          | Dimensions |          |          |          | Loads and rigidity |          |           |            |             |             |             |                |
|------------------|--------------------|---------------------|----------|------------------|------------------|----------|------------|----------|----------|----------|------------|----------|----------|----------|--------------------|----------|-----------|------------|-------------|-------------|-------------|----------------|
|                  | S/U/B<br>Ref       | Tipo                | do<br>mm | Ph<br>mm         | Dw<br>mm         | d3<br>mm | i<br>units | Ln<br>mm | D1<br>mm | D4<br>mm | D6<br>mm   | D5<br>mm | L7<br>mm | L1<br>mm | L8<br>mm           | L9<br>mm | Cam<br>KN | Coam<br>KN | Rsm<br>N/µm | Rbt<br>N/µm | Rnu<br>N/µm | Rnu.ar<br>N/µm |
| SINGLE NUT       | S/U/B              | do                  | Ph       | Dw               | d3               | i        | Ln         | D1       | D4       | D6       | D5         | L7       | L1       | L8       | L9                 | Cam      | Coam      | Rsm        | Rbt         | Rnu         | Rnu.ar      |                |
|                  | Ref                | Tip                 | mm       | mm               | mm               | units    | mm         | mm       | mm       | mm       | mm         | mm       | mm       | mm       | mm                 | KN       | KN        | N/µm       | N/µm        | N/µm        | N/µm        |                |
| SFB-160-25-19-4  | B                  | 160                 | 25       | 19,05            | 144,1            | 4        | 155        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 531,6    | 1995,9    | 3637       | 5331        | 4515        | 2258        |                |
| SFB-160-25-19-5  | B                  | 160                 | 25       | 19,05            | 144,1            | 5        | 193        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 645,9    | 2509,3    | 3637       | 6601        | 5599        | 2800        |                |
| SFB-160-25-19-6  | B                  | 160                 | 25       | 19,05            | 144,1            | 6        | 218        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 757,6    | 3028,2    | 3637       | 7861        | 6675        | 3338        |                |
| SFB-160-25-19-7  | B                  | 160                 | 25       | 19,05            | 144,1            | 7        | 243        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 867,3    | 3552,5    | 3637       | 9114        | 7746        | 3873        |                |
| SFB-160-25-19-8  | B                  | 160                 | 25       | 19,05            | 144,1            | 8        | 268        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 972,9    | 4060      | 3637       | 10351       | 8805        | 4403        |                |
| SFB-160-25-19-9  | B                  | 160                 | 25       | 19,05            | 144,1            | 9        | 305        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1076,6   | 4567,5    | 3637       | 11581       | 9860        | 4930        |                |
| SFB-160-25-19-10 | B                  | 160                 | 25       | 19,05            | 144,1            | 10       | 330        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1178,7   | 5075      | 3637       | 12805       | 10910       | 5455        |                |
| SFB-160-25-19-11 | B                  | 160                 | 25       | 19,05            | 144,1            | 11       | 355        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1279,4   | 5582,5    | 3637       | 14023       | 11955       | 5978        |                |
| SFB-160-25-19-12 | B                  | 160                 | 25       | 19,05            | 144,1            | 12       | 378        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1378,8   | 6090      | 3637       | 15235       | 12996       | 6498        |                |
| SFB-160-25-19-13 | B                  | 160                 | 25       | 19,05            | 144,1            | 13       | 416        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1477,1   | 6597,5    | 3637       | 16444       | 14035       | 7018        |                |
| SFB-160-25-19-14 | B                  | 160                 | 25       | 19,05            | 144,1            | 14       | 441        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1574,3   | 7105      | 3637       | 17647       | 15070       | 7535        |                |
| SFB-160-25-19-15 | B                  | 160                 | 25       | 19,05            | 144,1            | 15       | 466        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1670,5   | 7612,5    | 3637       | 18847       | 16102       | 8051        |                |
| SFB-160-25-19-16 | B                  | 160                 | 25       | 19,05            | 144,1            | 16       | 491        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1765,8   | 8120      | 3637       | 20043       | 17131       | 8566        |                |
| SFB-160-25-19-17 | B                  | 160                 | 25       | 19,05            | 144,1            | 17       | 528        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1860,3   | 8627,5    | 3637       | 21235       | 18158       | 9079        |                |
| SFB-160-25-19-18 | B                  | 160                 | 25       | 19,05            | 144,1            | 18       | 553        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1954,1   | 9135      | 3637       | 22425       | 19182       | 9591        |                |
| SFB-160-30-19-3  | B                  | 160                 | 30       | 19,05            | 144,1            | 3        | 145        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 413,6    | 1487,4    | 3637       | 4044        | 3510        | 1755        |                |
| SFB-160-30-19-4  | B                  | 160                 | 30       | 19,05            | 144,1            | 4        | 175        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 531,2    | 1994,9    | 3637       | 5325        | 4629        | 2315        |                |
| SFB-160-30-19-5  | B                  | 160                 | 30       | 19,05            | 144,1            | 5        | 220        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 645,5    | 2508      | 3637       | 6594        | 5739        | 2870        |                |
| SFB-160-30-19-6  | B                  | 160                 | 30       | 19,05            | 144,1            | 6        | 250        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 757,1    | 3026,6    | 3637       | 7853        | 6841        | 3421        |                |
| SFB-160-30-19-7  | B                  | 160                 | 30       | 19,05            | 144,1            | 7        | 280        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 866,8    | 3550,7    | 3637       | 9104        | 7937        | 3969        |                |
| SFB-160-30-19-8  | B                  | 160                 | 30       | 19,05            | 144,1            | 8        | 310        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 972,2    | 4057,9    | 3637       | 10340       | 9022        | 4511        |                |
| SFB-160-30-19-9  | B                  | 160                 | 30       | 19,05            | 144,1            | 9        | 355        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1075,9   | 4565,1    | 3637       | 11569       | 10101       | 5051        |                |
| SFB-160-30-19-10 | B                  | 160                 | 30       | 19,05            | 144,1            | 10       | 383        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1177,9   | 5072,4    | 3637       | 12791       | 11175       | 5588        |                |
| SFB-160-30-19-11 | B                  | 160                 | 30       | 19,05            | 144,1            | 11       | 413        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1278,5   | 5579,6    | 3637       | 14007       | 12244       | 6122        |                |
| SFB-160-30-19-12 | B                  | 160                 | 30       | 19,05            | 144,1            | 12       | 443        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1377,9   | 6086,8    | 3637       | 15219       | 13310       | 6655        |                |
| SFB-160-30-19-13 | B                  | 160                 | 30       | 19,05            | 144,1            | 13       | 488        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 1476,1   | 6594,1    | 3637       | 16426       | 14373       | 7187        |                |
| SFB-160-40-19-2  | B                  | 160                 | 40       | 19,05            | 144,1            | 2        | 135        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 331,2    | 1010,6    | 3637       | 3045        | 2697        | 1349        |                |
| SFB-160-40-19-3  | B                  | 160                 | 40       | 19,05            | 144,1            | 3        | 175        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 412,9    | 1485,4    | 3637       | 4033        | 3621        | 1811        |                |
| SFB-160-40-19-4  | B                  | 160                 | 40       | 19,05            | 144,1            | 4        | 215        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 530,3    | 1992,2    | 3637       | 5311        | 4774        | 2387        |                |
| SFB-160-40-19-5  | B                  | 160                 | 40       | 19,05            | 144,1            | 5        | 275        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 644,4    | 2504,6    | 3637       | 6576        | 5917        | 2959        |                |
| SFB-160-40-19-6  | B                  | 160                 | 40       | 19,05            | 144,1            | 6        | 315        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 755,8    | 3022,6    | 3637       | 7831        | 7051        | 3526        |                |
| SFB-160-40-19-7  | B                  | 160                 | 40       | 19,05            | 144,1            | 7        | 355        | 240      | 266      | 292      | 17,5       | 40       | 40       | 245      | 268,5              | 865,3    | 3546      | 3637       | 9079        | 8180        |             |                |

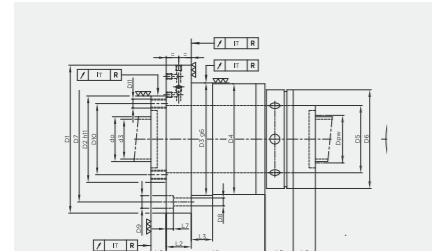
# IPIRANGA DEBS DEMANDING ENVIRON- MENTS

## ACCOMPANYING OUR CUSTOMERS EVEN IN THE MOST SEVERE

**Ipiranga DEBS Demanding Environments Ball Screws** perform at harshest conditions.

Ipiranga DEBS provide reliable solutions & best-in-class manufacturing capabilities to achieve true high performing results.

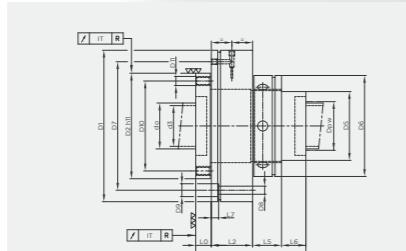
### NUT CONFIGURATIONS



#### ROTATING DOUBLE NUT

##### ROLLER BEARING

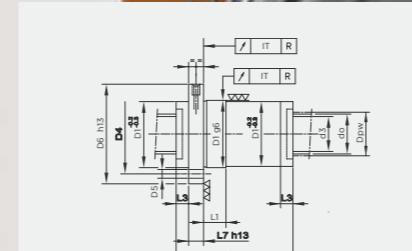
When the **operational speeds and lengths** of the ball screw does not allow high Rpm, the Rotating Double Nuts of Ipiranga satisfy the feed rates and ensures **high rigidity and accuracy**.



#### ROTATING SINGLE NUT

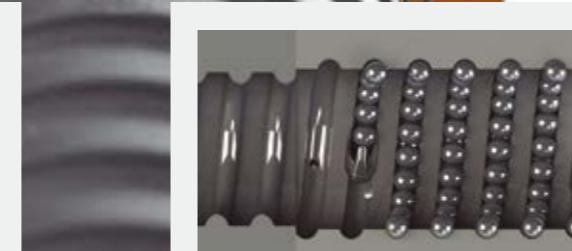
##### COMPACT BEARING

When the **operational speeds and lengths** of the ball screw does not allow high Rpm, the Rotating Single Nuts of Ipiranga satisfy the feed rates and guarantee a **smooth drive**.



#### COOLING SINGLE NUT

When a heating is produced in the ball screw assembly, the accuracy and the life time of the ball screws are affected due to the deformations. Keeping an **equilibrate temperature** of the ball screw assembly we reduce such risks.



#### SAFETY NUT CONFIGURATION

**Safety requirements** are becoming more important, implementing Ipiranga embedded or integrated Safety nuts guarantee the load will be transferred from the ball nut to the safety nut in the event of failure of the system.



### Engineering and manufacturing applied to harsh environmental requirements.

Improved materials technology and quality assurance results.

### FEATURES & BENEFITS

#### OPERATING CONDITIONS & APPLICATION ENVIRONMENTS

- Rust, wear and corrosion protection.
- Temperature prevention and reduction.
- Operating silence.

#### MANUFACTURING PROCESSES AVAILABLE

- According to DIN 69051 and ISO 3408 standards
- ISO 9001 and ISO 14001 certified
- Ground
- Rolled

#### SPECIALTIES

- Materials technologies.
- Specialty alloys as nickel-molybdenum.
- Special surface treatments as magnesium phosphate surface treatments.
- Most advanced technologies for soft machining, rolling and grinding.

#### INSPECTION

- Quality guarantee and assurance in every step of the manufacturing process.
- Testing processes done by our professionals or on behalf of third parties.

#### PRODUCT FAMILIES

- DEBS ROTATING DOUBLE NUT ROLLER BEARING
- DEBS ROTATING SINGLE NUT COMPACT BEARING
- DEBS COOLING SINGLE NUT

### MotionFit SOLUTIONS

#### FRAMEWORK

Multiple working conditions

- Protect
- Temp
- Low noise

#### INNOVATION

- Tailored engineering
- Custom manufacturing
- Design eco

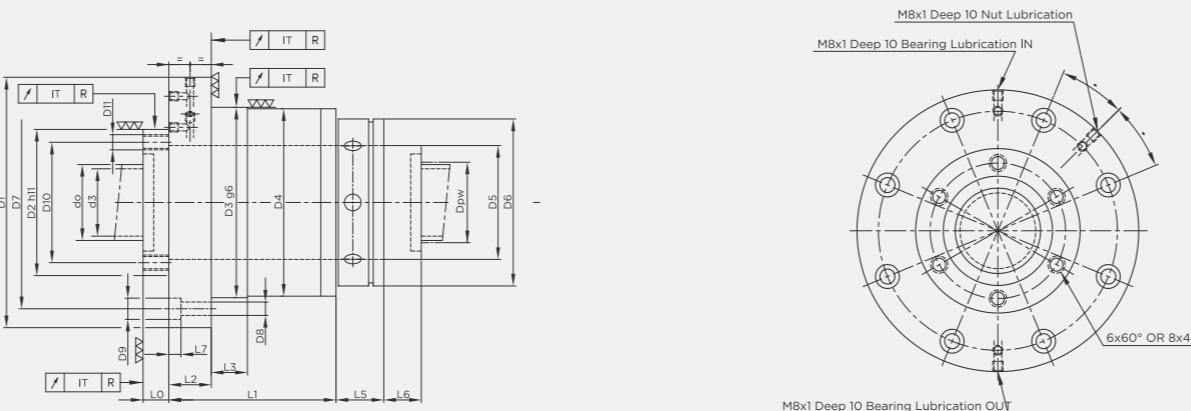
#### TECHNOLOGY

- Accuracy
- Speed
- Loads
- Transport
- Rolled



# IPIRANGA DEBS ROTATING DOUBLE NUT

**Roller Bearing**



| Reference          | Recirculation | Nominal diameter | Lead | Ball diameter | Bottom diameter | Circuits | Dimensions |     |     |       |     |     |     |      |    |     |     |    | Dimensions |    |    |    |    |    |       |       | Ball screw loads and rigidity |      |      |        |           |            |           |            | Bearing loads and speed |            |    |     |        |  |  |  |
|--------------------|---------------|------------------|------|---------------|-----------------|----------|------------|-----|-----|-------|-----|-----|-----|------|----|-----|-----|----|------------|----|----|----|----|----|-------|-------|-------------------------------|------|------|--------|-----------|------------|-----------|------------|-------------------------|------------|----|-----|--------|--|--|--|
|                    | S/U/B         | do               | Ph   | Dw            | d2              | i        | D1         | D2  | D3  | D4    | D5  | D6  | D7  | D8   | D9 | D10 | D11 | L0 | L1         | L2 | L3 | L5 | L6 | L7 | Cam   | Coam  | Rsm                           | Rbt  | Rnu  | Rnu.ar | Cam Axial | Coam Axial | Rpm Axial | Cam radial | Coam Radial             | Rpm Radial |    |     |        |  |  |  |
| Ref                | Tipo          | mm               | mm   | mm            | mm              | units    | mm         | mm  | mm  | mm    | mm  | mm  | mm  | mm   | mm | mm  | mm  | mm | mm         | mm | mm | mm | mm | KN | KN    | N/µm  | N/µm                          | N/µm | N/µm | KN     | KN        | Rpm        | Axial     | KN         | Rpm                     | Axial      | KN | Rpm | Radial |  |  |  |
| DOUBLE NUT         |               |                  |      |               |                 |          |            |     |     |       |     |     |     |      |    |     |     |    |            |    |    |    |    |    |       |       |                               |      |      |        |           |            |           |            |                         |            |    |     |        |  |  |  |
| DFB-63-10-6-3-RB-0 | U             | 63               | 10   | 6,35          | 57,5            | 3        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 54    | 159,3 | 575                           | 2524 | 2186 | 1093   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-10-6-4-RB-0 | U             | 63               | 10   | 6,35          | 57,5            | 4        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 69,6  | 215,3 | 575                           | 3327 | 2886 | 1443   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-10-6-5-RB-0 | U             | 63               | 10   | 6,35          | 57,5            | 5        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 86,6  | 281,8 | 575                           | 4244 | 3671 | 1836   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-10-6-6-RB-0 | U             | 63               | 10   | 6,35          | 57,5            | 6        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 101,9 | 342,6 | 575                           | 5060 | 4381 | 2191   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-16-8-3-RB-0 | U             | 63               | 16   | 7,938         | 56,3            | 3        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 79,9  | 201,5 | 560                           | 2683 | 2450 | 1225   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-16-8-4-RB-0 | U             | 63               | 16   | 7,938         | 56,3            | 4        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 102,8 | 271,6 | 560                           | 3535 | 3232 | 1616   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-16-8-5-RB-0 | U             | 63               | 16   | 7,938         | 56,3            | 5        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 128,6 | 357,4 | 560                           | 4542 | 4142 | 2071   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-16-8-6-RB-1 | U             | 63               | 16   | 7,938         | 56,3            | 6        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 267        | 40 | 40 | 37 | 0  | 13 | 151   | 433,3 | 560                           | 5411 | 4938 | 2469   | 313       | 1160       | 2000      | 224        | 580                     | 2500       |    |     |        |  |  |  |
| DFB-63-20-9-3-RB-0 | U             | 63               | 20   | 9,525         | 55,2            | 3        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 101,5 | 236,7 | 546                           | 2748 | 2578 | 1289   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-20-9-4-RB-1 | U             | 63               | 20   | 9,525         | 55,2            | 4        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 267        | 40 | 40 | 37 | 0  | 13 | 134,9 | 334,7 | 546                           | 3780 | 3538 | 1769   | 313       | 1160       | 2000      | 224        | 580                     | 2500       |    |     |        |  |  |  |
| DFB-63-20-9-5-RB-0 | U             | 63               | 20   | 9,525         | 55,2            | 5        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 267        | 40 | 40 | 37 | 0  | 13 | 164,2 | 422,4 | 546                           | 4684 | 4387 | 2194   | 313       | 1160       | 2000      | 224        | 580                     | 2500       |    |     |        |  |  |  |
| DFB-63-20-9-6-RB-1 | U             | 63               | 20   | 9,525         | 55,2            | 6        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 267        | 40 | 40 | 37 | 18 | 13 | 192,9 | 511,7 | 546                           | 5581 | 5229 | 2615   | 313       | 1160       | 2000      | 224        | 580                     | 2500       |    |     |        |  |  |  |
| DFB-63-30-9-3-RB-0 | U             | 63               | 30   | 9,525         | 55,2            | 3        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 9  | 13 | 100,7 | 235,3 | 546                           | 2714 | 2601 | 1301   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-30-9-4-RB-1 | U             | 63               | 30   | 9,525         | 55,2            | 4        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 267        | 40 | 40 | 37 | 5  | 13 | 133,9 | 332,7 | 546                           | 3734 | 3573 | 1787   | 313       | 1160       | 2000      | 224        | 580                     | 2500       |    |     |        |  |  |  |
| DFB-63-30-9-5-RB-1 | U             | 63               | 30   | 9,525         | 55,2            | 5        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 267        | 40 | 40 | 37 | 65 | 13 | 162,9 | 419,9 | 546                           | 4626 | 4429 | 2215   | 313       | 1160       | 2000      | 224        | 580                     | 2500       |    |     |        |  |  |  |
| DFB-63-40-9-2-RB-0 | B             | 63               | 40   | 9,525         | 55,2            | 2        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 0  | 13 | 70    | 154   | 546                           | 1810 | 1747 | 874    | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-40-9-3-RB-0 | U             | 63               | 40   | 9,525         | 55,2            | 3        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 203        | 40 | 40 | 37 | 55 | 13 | 99,6  | 233,4 | 546                           | 2667 | 2584 | 1292   | 149       | 617        | 2000      | 120        | 363                     | 2500       |    |     |        |  |  |  |
| DFB-63-40-9-4-RB-1 | U             | 63               | 40   | 9,525         | 55,2            | 4        | 262        | 140 | 210 | 209,7 | 105 | 155 | 236 | 13,5 | 20 | 120 | M8  | 10 | 267        | 40 | 40 | 37 | 71 | 13 | 132,5 | 330   | 546                           | 3671 | 3553 | 1777   | 313       | 1160       | 2000      | 224        | 580                     | 2500       |    |     |        |  |  |  |
| DFB-80-10-6-3-RB-0 | U             | 80               | 10   | 6,35          |                 |          |            |     |     |       |     |     |     |      |    |     |     |    |            |    |    |    |    |    |       |       |                               |      |      |        |           |            |           |            |                         |            |    |     |        |  |  |  |

**IPIRANGA**  
**DEBS**  
**ROTATING DOUBLE NUT**  
**Roller Bearing**

| Reference           | Recirculation | Nominal diameter | Lead | Ball diameter | Root diameter | Circuits | Dimensions |     |     |       |     |     |     |      |    |     |     |    | Dimensions |    |    |    |     |    |       | Ball screw loads and rigidity |      |      |      |        |           |            | Bearing loads and speed |            |             |            |     |  |  |
|---------------------|---------------|------------------|------|---------------|---------------|----------|------------|-----|-----|-------|-----|-----|-----|------|----|-----|-----|----|------------|----|----|----|-----|----|-------|-------------------------------|------|------|------|--------|-----------|------------|-------------------------|------------|-------------|------------|-----|--|--|
|                     | S/U/B         | do               | Ph   | Dw            | d3            | i        | D1         | D2  | D3  | D4    | D5  | D6  | D7  | D8   | D9 | D10 | D11 | L0 | L1         | L2 | L3 | L5 | L6  | L7 | Cam   | Coam                          | Rsm  | Rbt  | Rnu  | Rnu.ar | Cam Axial | Coam Axial | Rpm Axial               | Cam radial | Coam Radial | Rpm Radial |     |  |  |
| Ref                 | Tipo          | mm               | mm   | mm            | units         | mm       | mm         | mm  | mm  | mm    | mm  | mm  | mm  | mm   | mm | mm  | mm  | mm | mm         | mm | mm | mm | mm  | mm | KN    | KN                            | N/μm | N/μm | N/μm | N/μm   | KN        | KN         | Rpm                     | Rpm        | KN          | KN         | Rpm |  |  |
| DFB-100-10-6-3-RB-0 | U             | 100              | 10   | 6,35          | 94,5          | 3        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 0   | 17 | 64,7  | 252,7                         | 1521 | 3621 | 2924 | 1462   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-16-8-3-RB-0 | U             | 100              | 16   | 7,938         | 93,3          | 3        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 0   | 17 | 96,7  | 324,2                         | 1497 | 3897 | 3458 | 1729   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-16-8-4-RB-0 | U             | 100              | 16   | 7,938         | 93,3          | 4        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 0   | 17 | 124,3 | 437                           | 1497 | 5133 | 4561 | 2281   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-20-9-3-RB-0 | B             | 100              | 20   | 9,525         | 92,2          | 3        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 0   | 17 | 124,9 | 386,6                         | 1473 | 4048 | 3577 | 1789   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-20-9-3-RB-0 | U             | 100              | 20   | 9,525         | 92,2          | 3        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 0   | 17 | 124,9 | 386,6                         | 1473 | 4048 | 3649 | 1825   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-20-9-4-RB-0 | U             | 100              | 20   | 9,525         | 92,2          | 4        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 0   | 17 | 160,6 | 520,4                         | 1473 | 5333 | 4813 | 2407   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-20-9-4-RB-0 | B             | 100              | 20   | 9,525         | 92,2          | 4        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 0   | 17 | 160,6 | 520,4                         | 1473 | 5333 | 4719 | 2360   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-20-9-5-RB-1 | U             | 100              | 20   | 9,525         | 92,2          | 5        | 325        | 190 | 260 | 259,7 | 150 | 215 | 290 | 17,5 | 26 | 165 | M8  | 10 | 292        | 60 | 60 | 41 | 0   | 17 | 199,3 | 677,2                         | 1473 | 6787 | 6114 | 3057   | 406       | 1730       | 1500                    | 249        | 726         | 1800       |     |  |  |
| DFB-100-20-9-5-RB-1 | B             | 100              | 20   | 9,525         | 92,2          | 5        | 325        | 190 | 260 | 259,7 | 150 | 215 | 290 | 17,5 | 26 | 165 | M8  | 10 | 292        | 60 | 60 | 41 | 0   | 17 | 195,3 | 656,7                         | 1473 | 6605 | 5851 | 2926   | 406       | 1730       | 1500                    | 249        | 726         | 1800       |     |  |  |
| DFB-100-20-9-6-RB-1 | B             | 100              | 20   | 9,525         | 92,2          | 6        | 328        | 190 | 260 | 259,7 | 150 | 215 | 290 | 17,5 | 26 | 165 | M8  | 10 | 292        | 60 | 60 | 41 | 0   | 17 | 229,2 | 795,2                         | 1473 | 7867 | 6975 | 3488   | 406       | 1730       | 1500                    | 249        | 726         | 1800       |     |  |  |
| DFB-100-30-9-3-RB-0 | U             | 100              | 30   | 9,525         | 92,2          | 3        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 0   | 17 | 124,5 | 385,6                         | 1473 | 4028 | 3756 | 1878   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-30-9-4-RB-0 | U             | 100              | 30   | 9,525         | 92,2          | 4        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 1   | 17 | 160,1 | 519,2                         | 1473 | 5306 | 4951 | 2476   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-30-9-5-RB-1 | U             | 100              | 30   | 9,525         | 92,2          | 5        | 325        | 190 | 260 | 259,7 | 150 | 215 | 290 | 17,5 | 26 | 165 | M8  | 10 | 292        | 60 | 60 | 41 | 31  | 17 | 198,7 | 675,6                         | 1473 | 6753 | 6294 | 3147   | 406       | 1730       | 1500                    | 249        | 726         | 1800       |     |  |  |
| DFB-100-40-9-3-RB-0 | U             | 100              | 40   | 9,525         | 92,2          | 3        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 12  | 17 | 123,9 | 384,3                         | 1473 | 3999 | 3794 | 1897   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-40-9-4-RB-0 | U             | 100              | 40   | 9,525         | 92,2          | 4        | 315        | 180 | 245 | 244,7 | 150 | 205 | 275 | 17,5 | 26 | 165 | M8  | 10 | 262        | 60 | 60 | 41 | 92  | 17 | 159,4 | 517,4                         | 1473 | 5268 | 5001 | 2501   | 189       | 855        | 1700                    | 218        | 602         | 1900       |     |  |  |
| DFB-100-40-9-5-RB-1 | U             | 100              | 40   | 9,525         | 92,2          | 5        | 325        | 190 | 260 | 259,7 | 150 | 215 | 290 | 17,5 | 26 | 165 | M8  | 10 | 292        | 60 | 60 | 41 | 142 | 17 | 197,8 | 673,3                         | 1473 | 6705 | 6360 | 3180   | 406       | 1730       | 1500                    | 249        | 726         | 1800       |     |  |  |

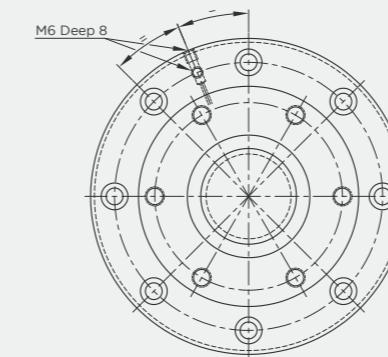
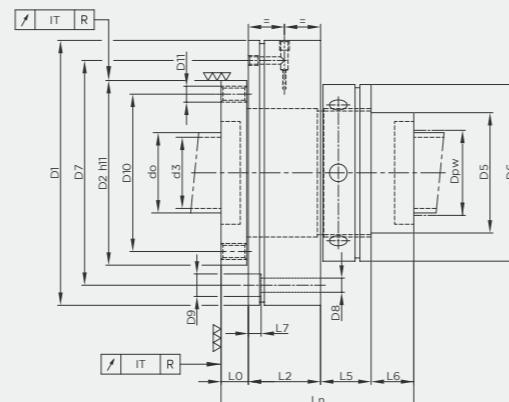


**IPIRANGA**

# DEBS

# ROTATING SINGLE NU

## Compact Bearing



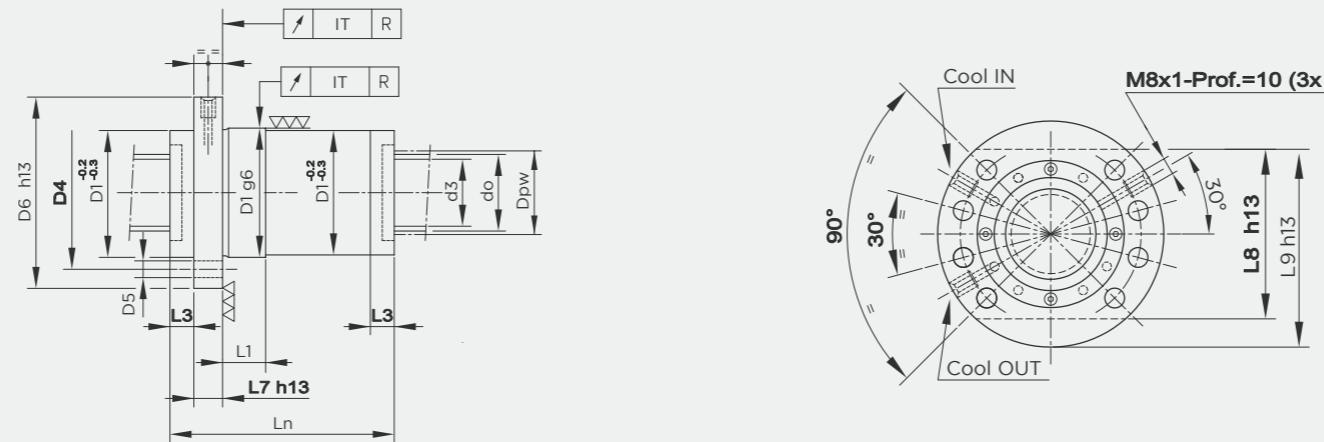
| Reference        | Recircula-tion      | Nominal diameter | Lead  | Ball diameter | Root diameter | Circuits | Dimensions |       |       |       |        |       |       | Dimensions |       |       |       |       |       |       | Loads and rigidity |       |        |         |          |          | Bearing loads and speed |             |        |         |         |
|------------------|---------------------|------------------|-------|---------------|---------------|----------|------------|-------|-------|-------|--------|-------|-------|------------|-------|-------|-------|-------|-------|-------|--------------------|-------|--------|---------|----------|----------|-------------------------|-------------|--------|---------|---------|
|                  | S/U/B<br>Referencia | Tipo             | do mm | Pho mm        | Dw mm         | d3 mm    | i units    | D1 mm | D7 mm | D2 mm | D10 mm | D5 mm | D6 mm | D11 mm     | D9 mm | D8 mm | Ln mm | L0 mm | L2 mm | L5 mm | L7 mm              | L6 mm | Cam KN | Coam KN | Rsm N/μm | Rbt N/μm | Rnu N/μm                | Rnu.ar N/μm | Cam KN | Coam KN | Rpm Rpm |
| SFB-32-10-6-3-CB | S                   | 32               | 10    | 6,35          | 27,35         | 3        | 115        | 94    | 80    | 65    | 48     | 70    |       | 6xM8       |       | 6x8,8 | 76    | 11    | 34    | 25    |                    | 6     | 38,9   | 68,5    | 137      | 768      | 700                     | 350         | 46,5   | 126     | 3000    |
| SFB-32-10-6-3-CB | U                   | 32               | 10    | 6,35          | 27,35         | 3        | 145        | 120   | 80    | 65    | 56     | 84    |       | 6xM8       | 15    | 8x8,8 | 97    | 11    | 45    | 26    | 11                 | 15    | 38,6   | 76,8    | 130      | 841      | 780                     | 390         | 84     | 214     | 3000    |
| SFB-32-15-6-3-CB | S                   | 32               | 15    | 6,35          | 27,35         | 3        | 115        | 94    | 80    | 65    | 48     | 70    |       | 6xM8       |       | 6x8,8 | 103   | 11    | 34    | 25    |                    | 33    | 36,6   | 62,9    | 137      | 707      | 677                     | 339         | 46,5   | 126     | 3000    |
| SFB-32-20-5-3-CB | U                   | 32               | 20    | 4,762         | 28,56         | 3        | 145        | 120   | 80    | 65    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 97    | 11    | 45    | 26    | 11                 | 15    | 29     | 59,9    | 147      | 855      | 823                     | 412         | 84     | 214     | 3000    |
| SFB-32-25-5-2-CB | U                   | 32               | 25    | 4,762         | 28,56         | 2        | 145        | 120   | 80    | 65    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 93    | 11    | 45    | 26    | 11                 | 11    | 19,4   | 36,9    | 147      | 544      | 529                     | 265         | 84     | 214     | 3000    |
| SFB-40-10-6-3-CB | S                   | 40               | 10    | 6,35          | 35,35         | 3        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 83    | 12    | 45    | 26    | 11                 | 0     | 44,7   | 90,8    | 224      | 964      | 870                     | 435         | 84     | 214     | 3000    |
| SFB-40-10-6-4-CB | S                   | 40               | 10    | 6,35          | 35,35         | 4        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 92    | 12    | 45    | 26    | 11                 | 9     | 57,6   | 122,7   | 224      | 1271     | 1148                    | 574         | 84     | 214     | 3000    |
| SFB-40-10-6-5-CB | S                   | 40               | 10    | 6,35          | 35,35         | 5        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 103   | 12    | 45    | 26    | 11                 | 20    | 70,1   | 155,4   | 224      | 1575     | 1424                    | 712         | 84     | 214     | 3000    |
| SFB-40-12-6-3-CB | S                   | 40               | 12    | 6,35          | 35,35         | 3        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 91    | 12    | 45    | 26    | 11                 | 8     | 44,6   | 90,7    | 224      | 962      | 883                     | 442         | 84     | 214     | 3000    |
| SFB-40-12-6-4-CB | S                   | 40               | 12    | 6,35          | 35,35         | 4        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 104   | 12    | 45    | 26    | 11                 | 21    | 57,5   | 122,6   | 224      | 1268     | 1164                    | 582         | 84     | 214     | 3000    |
| SFB-40-12-6-5-CB | S                   | 40               | 12    | 6,35          | 35,35         | 5        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 117   | 12    | 45    | 26    | 11                 | 34    | 70     | 155,2   | 224      | 1571     | 1444                    | 722         | 84     | 214     | 3000    |
| SFB-40-15-6-3-CB | S                   | 40               | 15    | 6,35          | 35,35         | 3        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 109   | 12    | 45    | 26    | 11                 | 26    | 42,7   | 85,2    | 224      | 907      | 850                     | 425         | 84     | 214     | 3000    |
| SFB-40-15-6-4-CB | S                   | 40               | 15    | 6,35          | 35,35         | 4        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 128   | 12    | 45    | 26    | 11                 | 45    | 55     | 115,1   | 224      | 1195     | 1120                    | 560         | 84     | 214     | 3000    |
| SFB-40-20-6-3-CB | S                   | 40               | 20    | 6,35          | 35,35         | 3        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 126   | 12    | 45    | 26    | 11                 | 43    | 40,6   | 79,5    | 224      | 847      | 809                     | 405         | 84     | 214     | 3000    |
| SFB-40-20-6-3-CB | U                   | 40               | 20    | 6,35          | 35,35         | 3        | 155        | 130   | 93    | 80    | 68     | 95    |       | 6xM8       | 15    | 8x8,8 | 92    | 18    | 45    | 28    | 11                 | 1     | 43,2   | 97,9    | 214      | 1010     | 961                     | 481         | 88     | 241     | 2800    |
| SFB-40-20-6-4-CB | S                   | 40               | 20    | 6,35          | 35,35         | 4        | 145        | 120   | 93    | 80    | 58     | 84    |       | 6xM8       | 15    | 8x8,8 | 148   | 12    | 45    | 26    | 11                 | 65    | 52,4   | 107,4   | 224      | 1117     | 1067                    | 534         | 84     | 214     | 3000    |
| SFB-40-25-6-2-CB | U                   | 40               | 25    | 6,35          | 35,35         | 2        | 155        | 130   | 93    | 80    | 68     | 95    |       | 6xM8       | 15    | 8x8,8 | 91    | 12    | 45    | 28    | 11                 | 6     | 30     | 63,9    | 214      | 676      | 650                     | 325         | 88     | 241     | 2800    |
| SFB-40-25-6-3-CB | U                   | 40               | 25    | 6,35          | 35,35         | 3        | 155        | 130   | 93    | 80    | 68     | 95    |       | 6xM8       | 15    | 8x8,8 | 116   | 12    | 45    | 28    | 11                 | 31    | 42,8   | 97,3    | 214      | 996      | 958                     | 479         | 88     | 241     | 2800    |
| SFB-40-30-6-2-CB | U                   | 40               | 30    | 6,35          | 35,35         | 2        | 155        | 130   | 93    | 80    | 68     | 95    |       | 6xM8       | 15    | 8x8,8 | 100   | 12    | 45    | 28    | 11                 | 15    | 29,7   | 63,4    | 214      | 664      | 645                     | 323         | 88     | 241     | 2800    |
| SFB-40-30-6-3-CB | U                   | 40               | 30    | 6,35          | 35,35         | 3        | 155        | 130   | 93    | 80    | 68     | 95    |       | 6xM8       | 15    | 8x8,8 | 130   | 12    | 45    | 28    | 11                 | 45    | 42,4   | 96,5    | 214      | 980      | 953                     | 477         | 88     | 241     | 2800    |
| SFB-40-40-6-2-CB | U                   | 40               | 40    | 6,35          | 35,35         | 2        | 155        | 130   | 93    | 80    | 68     | 95    |       | 6xM8       | 15    | 8x8,8 | 120   | 12    | 45    | 28    | 11                 | 35    | 28,9   | 62,1    | 214      | 637      | 624                     | 312         | 88     | 241     | 2800    |
| SFB-50-10-7-3-CB | S                   | 50               | 10    | 7,144         | 44,74         | 3        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 90    | 13    | 45    | 32    | 11                 | 0     | 57,9   | 127,7   | 355      | 1179     | 1030                    | 515         | 91     | 265     | 2700    |
| SFB-50-10-7-4-CB | S                   | 50               | 10    | 7,144         | 44,74         | 4        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 94    | 13    | 45    | 32    | 11                 | 4     | 74,6   | 172,4   | 355      | 1554     | 1359                    | 680         | 91     | 265     | 2700    |
| SFB-50-10-7-5-CB | S                   | 50               | 10    | 7,144         | 44,74         | 5        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 105   | 13    | 45    | 32    | 11                 | 15    | 90,8   | 218     | 355      | 1926     | 1686                    | 843         | 91     | 265     | 2700    |
| SFB-50-10-7-6-CB | S                   | 50               | 10    | 7,144         | 44,74         | 6        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 116   | 13    | 45    | 32    | 11                 | 26    | 106,8  | 264,6   | 355      | 2295     | 2011                    | 1006        | 91     | 265     | 2700    |
| SFB-50-12-8-3-CB | S                   | 50               | 12    | 7,938         | 44,22         | 3        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 103   | 13    | 45    | 32    | 11                 | 13    | 66,1   | 138,9   | 350      | 1183     | 1050                    | 525         | 91     | 265     | 2700    |
| SFB-50-12-8-4-CB | S                   | 50               | 12    | 7,938         | 44,22         | 4        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 116   | 13    | 45    | 32    | 11                 | 26    | 85,1   | 187,3   | 350      | 1559     | 1385                    | 693         | 91     | 265     | 2700    |
| SFB-50-12-8-5-CB | S                   | 50               | 12    | 7,938         | 44,22         | 5        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 128   | 13    | 45    | 32    | 11                 | 38    | 103,6  | 236,7   | 350      | 1932     | 1718                    | 859         | 91     | 265     | 2700    |
| SFB-50-15-8-3-CB | S                   | 50               | 15    | 7,938         | 44,22         | 3        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 115   | 13    | 45    | 32    | 11                 | 25    | 63,3   | 130,5   | 350      | 1118     | 1020                    | 510         | 91     | 265     | 2700    |
| SFB-50-15-8-4-CB | S                   | 50               | 15    | 7,938         | 44,22         | 4        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 131   | 13    | 45    | 32    | 11                 | 41    | 81,5   | 176     | 350      | 1473     | 1345                    | 673         | 91     | 265     | 2700    |
| SFB-50-15-8-5-CB | S                   | 50               | 15    | 7,938         | 44,22         | 5        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 147   | 13    | 45    | 32    | 11                 | 57    | 99,3   | 222,5   | 350      | 1825     | 1668                    | 834         | 91     | 265     | 2700    |
| SFB-50-16-8-3-CB | S                   | 50               | 16    | 7,938         | 44,22         | 3        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 115   | 13    | 45    | 32    | 11                 | 25    | 63,3   | 130,4   | 350      | 1116     | 1024                    | 512         | 91     | 265     | 2700    |
| SFB-50-16-8-4-CB | S                   | 50               | 16    | 7,938         | 44,22         | 4        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 132   | 13    | 45    | 32    | 11                 | 42    | 81,5   | 175,9   | 350      | 1471     | 1351                    | 676         | 91     | 265     | 2700    |
| SFB-50-16-8-5-CB | S                   | 50               | 16    | 7,938         | 44,22         | 5        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 149   | 13    | 45    | 32    | 11                 | 59    | 99,2   | 222,3   | 350      | 1823     | 1675                    | 838         | 91     | 265     | 2700    |
| SFB-50-20-8-3-CB | S                   | 50               | 20    | 7,938         | 44,22         | 3        | 165        | 140   | 105   | 90    | 77     | 110   |       | 6xM8       | 15    | 8x8,8 | 133   | 13    | 45    | 32    | 11                 | 43    | 63,    |         |          |          |                         |             |        |         |         |

**IPIRANGA**  
**DEBS**  
**ROTATING SINGLE NUT**  
Compact Bearing

| Reference        | Recircula-tion | Nominal diameter | Lead | Ball diameter | Root diameter | Circuits | Dimensions |     |     |     |    |     |       |    | Dimensions |     |    |    |    |      |    |       | Loads and rigidity |      |        |      |        |     | Bearing loads and speed |      |  |  |
|------------------|----------------|------------------|------|---------------|---------------|----------|------------|-----|-----|-----|----|-----|-------|----|------------|-----|----|----|----|------|----|-------|--------------------|------|--------|------|--------|-----|-------------------------|------|--|--|
|                  |                |                  |      |               |               |          | D1         | D7  | D2  | D10 | D5 | D6  | D11   | D9 | D8         | Ln  | L0 | L2 | L5 | L7   | L6 | Cam   | Coam               | Rsm  | Rbt    | Rnu  | Rnu.ar | Cam | Coam                    | Rpm  |  |  |
| Ref              | S/U/B          | do               | Pho  | Dw            | d3            | i        | mm         | mm  | mm  | mm  | mm | mm  | mm    | mm | mm         | mm  | mm | mm | mm | mm   | mm | KN    | KN                 | N/μm | N/μm   | N/μm | N/μm   | KN  | KN                      | Rpm  |  |  |
| Referencia       | Tipo           | mm               | mm   | mm            | mm            | units    | mm         | mm  | mm  | mm  | mm | mm  | mm    | mm | mm         | mm  | mm | mm | mm | mm   | mm | KN    | KN                 | N/μm | N/μm   | N/μm | N/μm   | KN  | KN                      | Rpm  |  |  |
| SFB-50-20-8-5-CB | S              | 50               | 20   | 7,938         | 44,22         | 5        | 165        | 140 | 105 | 90  | 77 | 110 | 6xM10 | 15 | 8x8,8      | 176 | 13 | 45 | 32 | 11   | 86 | 98,9  | 221,7              | 350  | 1813   | 1694 | 847    | 91  | 265                     | 2700 |  |  |
| SFB-50-25-8-3-CB | U              | 50               | 25   | 7,938         | 44,22         | 3        | 190        | 165 | 105 | 90  | 87 | 120 | 6xM10 | 18 | 8x11       | 111 | 13 | 55 | 32 | 13,5 | 11 | 71,2  | 156,5              | 338  | 1296   | 1232 | 616    | 135 | 395                     | 2300 |  |  |
| SFB-50-25-8-4-CB | U              | 50               | 25   | 7,938         | 44,22         | 4        | 190        | 165 | 105 | 90  | 87 | 120 | 6xM10 | 18 | 8x11       | 136 | 13 | 55 | 32 | 13,5 | 36 | 94,8  | 222,1              | 338  | 1788   | 1697 | 849    | 135 | 395                     | 2300 |  |  |
| SFB-50-30-8-2-CB | U              | 50               | 30   | 7,938         | 44,22         | 2        | 190        | 165 | 105 | 90  | 87 | 120 | 6xM10 | 18 | 8x11       | 103 | 13 | 55 | 32 | 13,5 | 3  | 49,6  | 102,6              | 338  | 870    | 834  | 417    | 135 | 395                     | 2300 |  |  |
| SFB-50-30-8-2-CB | U              | 50               | 30   | 7,938         | 44,22         | 2        | 190        | 165 | 105 | 90  | 87 | 120 | 6xM10 | 18 | 8x11       | 103 | 13 | 55 | 32 | 13,5 | 33 | 70,7  | 155,7              | 338  | 1282   | 1230 | 615    | 135 | 395                     | 2300 |  |  |
| SFB-50-30-8-3-CB | U              | 50               | 30   | 7,938         | 44,22         | 3        | 190        | 165 | 105 | 90  | 87 | 120 | 6xM10 | 18 | 8x11       | 133 | 13 | 55 | 32 | 13,5 | 33 | 70,7  | 155,7              | 338  | 1282   | 1230 | 615    | 135 | 395                     | 2300 |  |  |
| SFB-50-40-8-2-CB | U              | 50               | 40   | 7,938         | 44,22         | 2        | 190        | 165 | 105 | 90  | 87 | 120 | 6xM10 | 18 | 8x11       | 119 | 13 | 55 | 32 | 13,5 | 19 | 48,8  | 101,3              | 338  | 847    | 823  | 412    | 135 | 395                     | 2300 |  |  |
| SFB-50-40-8-3-CB | U              | 50               | 40   | 7,938         | 44,22         | 3        | 190        | 165 | 105 | 90  | 87 | 120 | 6xM10 | 18 | 8x11       | 159 | 13 | 55 | 32 | 13,5 | 59 | 69,5  | 153,7              | 338  | 1248   | 1213 | 607    | 135 | 395                     | 2300 |  |  |
| SFB-50-50-8-2-CB | U              | 50               | 50   | 7,938         | 44,22         | 2        | 190        | 165 | 105 | 90  | 87 | 120 | 6xM10 | 18 | 8x11       | 143 | 13 | 55 | 32 | 13,5 | 43 | 47,8  | 99,7               | 338  | 819    | 801  | 401    | 135 | 395                     | 2300 |  |  |
| SFB-63-10-7-3-CB | S              | 63               | 10   | 7,144         | 54,74         | 3        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 107 | 20 | 55 | 32 | 13,5 | 0  | 66    | 169,7              | 582  | 1481   | 1240 | 620    | 135 | 395                     | 2300 |  |  |
| SFB-63-10-7-4-CB | S              | 63               | 10   | 7,144         | 54,74         | 4        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 107 | 20 | 55 | 32 | 13,5 | 0  | 84,9  | 229                | 582  | 1951   | 1637 | 819    | 135 | 395                     | 2300 |  |  |
| SFB-63-10-7-5-CB | S              | 63               | 10   | 7,144         | 54,74         | 5        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 107 | 20 | 55 | 32 | 13,5 | 0  | 103,4 | 289,5              | 582  | 2418   | 2031 | 1016   | 135 | 395                     | 2300 |  |  |
| SFB-63-10-7-6-CB | S              | 63               | 10   | 7,144         | 54,74         | 6        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 118 | 20 | 55 | 32 | 13,5 | 11 | 121,5 | 351,3              | 582  | 2881   | 2423 | 1212   | 135 | 395                     | 2300 |  |  |
| SFB-63-12-8-4-CB | S              | 63               | 12   | 7,938         | 57,22         | 4        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 117 | 20 | 55 | 32 | 13,5 | 10 | 96,2  | 245,1              | 576  | 1933   | 1695 | 848    | 135 | 395                     | 2300 |  |  |
| SFB-63-12-8-5-CB | S              | 63               | 12   | 7,938         | 57,22         | 5        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 130 | 20 | 55 | 32 | 13,5 | 23 | 117,1 | 309,7              | 576  | 2394   | 2101 | 1051   | 135 | 395                     | 2300 |  |  |
| SFB-63-12-8-6-CB | S              | 63               | 12   | 7,938         | 57,22         | 6        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 143 | 20 | 55 | 32 | 13,5 | 36 | 137,5 | 375,5              | 576  | 2852   | 2505 | 1253   | 135 | 395                     | 2300 |  |  |
| SFB-63-15-8-4-CB | S              | 63               | 15   | 7,938         | 57,22         | 4        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 131 | 20 | 55 | 32 | 13,5 | 24 | 93,1  | 233,7              | 576  | 1850   | 1670 | 835    | 135 | 395                     | 2300 |  |  |
| SFB-63-15-8-5-CB | S              | 63               | 15   | 7,938         | 57,22         | 5        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 147 | 20 | 55 | 32 | 13,5 | 40 | 113,4 | 295,3              | 576  | 2293   | 2072 | 1036   | 135 | 395                     | 2300 |  |  |
| SFB-63-15-8-6-CB | S              | 63               | 15   | 7,938         | 57,22         | 6        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 163 | 20 | 55 | 32 | 13,5 | 56 | 133,2 | 358,1              | 576  | 2732   | 2470 | 1235   | 135 | 395                     | 2300 |  |  |
| SFB-63-16-8-4-CB | S              | 63               | 16   | 7,938         | 57,22         | 4        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 138 | 20 | 55 | 32 | 13,5 | 31 | 93,1  | 233,6              | 576  | 1849   | 1680 | 840    | 135 | 395                     | 2300 |  |  |
| SFB-63-16-8-5-CB | S              | 63               | 16   | 7,938         | 57,22         | 5        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 154 | 20 | 55 | 32 | 13,5 | 47 | 113,3 | 295,2              | 576  | 2291   | 2083 | 1042   | 135 | 395                     | 2300 |  |  |
| SFB-63-16-8-6-CB | S              | 63               | 16   | 7,938         | 57,22         | 6        | 190        | 165 | 130 | 110 | 87 | 120 | 6xM10 | 18 | 8x11       | 170 | 20 | 55 | 32 | 13,5 | 63 | 133,1 | 358                | 576  | 2729   | 2482 | 1241   | 135 | 395                     | 2300 |  |  |
| SFB-63-20-9-3-CB | S              | 63               | 20   | 9,525         | 56,02         | 3        | 200        | 175 | 130 | 110 | 97 | 130 | 6xM10 | 18 | 8x11       | 140 | 20 | 55 | 32 | 13,5 | 33 | 90    | 197,3              | 559  | 1389</ |      |        |     |                         |      |  |  |

**IPIRANGA**  
**DEBS**  
**COOLING**  
**SINGLE NUT**

Start Deviation Preload



| Reference           | Recirculation | Nominal diameter | Lead | Ball diameter | Root diameter | Circuits | Dimensions |     |       |     | Dimensions |      |    |    | Loads and rigidity |       |       |       |     |      |      |      |     |     |        |
|---------------------|---------------|------------------|------|---------------|---------------|----------|------------|-----|-------|-----|------------|------|----|----|--------------------|-------|-------|-------|-----|------|------|------|-----|-----|--------|
|                     |               |                  |      |               |               |          | Dw         | d3  | i     | L3  | Ln         | D1   | D4 | D6 | D5                 | L7    | L1    | L8    | L9  | Cam  | Coam | Rsm  | Rbt | Rnu | Rnu.ar |
| SINGLE NUT<br>Ref   | S/U/B         | do               | Ph   | Dw            | do            | i        | mm         | mm  | units | L3  | Ln         | D1   | D4 | D6 | D5                 | L7    | L1    | L8    | L9  | Cam  | Coam | Rsm  | Rbt | Rnu | Rnu.ar |
|                     | Tipo          | mm               | mm   | mm            | mm            | units    |            |     |       |     |            |      |    |    |                    |       |       |       |     |      |      |      |     |     |        |
| SFB-40-20-8-3-SD-CL | B             | 40               | 20   | 7,938         | 33,3          | 3        | 7,5        | 120 | 85    | 105 | 125        | 13,5 | 20 | 25 | 95                 | 110   | 66,1  | 130,2 | 205 | 1894 | 1813 | 907  |     |     |        |
| SFB-40-25-8-3-SD-CL | B             | 40               | 25   | 7,938         | 33,3          | 3        | 7,5        | 135 | 85    | 105 | 125        | 13,5 | 20 | 25 | 95                 | 110   | 65,6  | 129,3 | 205 | 1869 | 1806 | 903  |     |     |        |
| SFB-40-30-8-3-SD-CL | B             | 40               | 30   | 7,938         | 33,3          | 3        | 7,5        | 150 | 85    | 105 | 125        | 13,5 | 20 | 25 | 95                 | 110   | 64,9  | 128,3 | 205 | 1839 | 1793 | 897  |     |     |        |
| SFB-50-20-8-3-SD-CL | B             | 50               | 20   | 7,938         | 43,3          | 3        | 7,5        | 120 | 95    | 115 | 135        | 13,5 | 20 | 25 | 100                | 117,5 | 71,5  | 157,2 | 338 | 2196 | 2082 | 1041 |     |     |        |
| SFB-50-25-8-3-SD-CL | B             | 50               | 25   | 7,938         | 43,3          | 3        | 7,5        | 135 | 95    | 115 | 135        | 13,5 | 20 | 25 | 100                | 117,5 | 71,2  | 156,5 | 338 | 2177 | 2086 | 1043 |     |     |        |
| SFB-50-30-8-3-SD-CL | B             | 50               | 30   | 7,938         | 43,3          | 3        | 7,5        | 150 | 95    | 115 | 135        | 13,5 | 20 | 25 | 100                | 117,5 | 70,7  | 155,7 | 338 | 2154 | 2080 | 1040 |     |     |        |
| SFB-63-20-8-3-SD-CL | B             | 63               | 20   | 7,938         | 56,3          | 3        | 7,5        | 120 | 110   | 130 | 150        | 13,5 | 20 | 25 | 115                | 132,5 | 79,7  | 201,1 | 560 | 2673 | 2485 | 1243 |     |     |        |
| SFB-63-25-8-3-SD-CL | B             | 63               | 25   | 7,938         | 56,3          | 3        | 7,5        | 135 | 110   | 130 | 150        | 13,5 | 20 | 25 | 115                | 132,5 | 79,4  | 200,6 | 560 | 2658 | 2507 | 1254 |     |     |        |
| SFB-63-30-8-3-SD-CL | B             | 63               | 30   | 7,938         | 56,3          | 3        | 7,5        | 150 | 110   | 130 | 150        | 13,5 | 20 | 25 | 115                | 132,5 | 79,1  | 199,9 | 560 | 2640 | 2515 | 1258 |     |     |        |
| SFB-63-40-9-3-SD-CL | B             | 63               | 40   | 9,525         | 55,2          | 3        | 7,5        | 185 | 115   | 135 | 155        | 13,5 | 20 | 25 | 120                | 137,5 | 99,6  | 233,4 | 546 | 2667 | 2576 | 1288 |     |     |        |
| SFB-80-40-9-3-SD-CL | B             | 80               | 40   | 9,525         | 72,2          | 3        | 7,5        | 190 | 135   | 155 | 175        | 13,5 | 25 | 25 | 140                | 157,5 | 113,5 | 308,6 | 916 | 3358 | 3218 | 1609 |     |     |        |



# IPIRANGA DEBS EXTRA PERFORMANCE

## SAFETY NUT CONFIGURATIONS

**Ipiranga safety nuts can be installed on all types of ball screws, including ground and rolled types.**

They can be embedded to the ball nuts or they can be integrated in the same piece of steel.

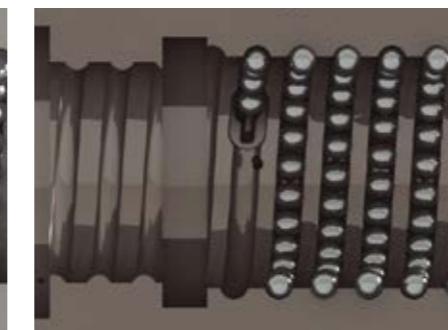
They contain a positive thread with clearance to ensure no contact with the thread. Their main objective is to prevent the potential uncontrolled descent of the ball nut along the shaft.



**EMBEDDED SAFETY NUT**



**INTEGRATED SAFETY NUT**



## MATERIALS & COATINGS

### MAGNESIUM PHOSPHATE.

Ipiranga ball screws are prove to our extensive experience in nuclear, port and airport sectors, where have become global models.

Ipiranga Magnesium Phosphate ball screws contain a Nickel-Molybdenum alloy. This, together with our Magnesium Phosphate based surface treatment, guarantees reliable protection in damp and /or saline environments.



### ARMOLOY.

Armoloy is a thin dense chromium coating with a hardness 75-78 HRC. This coating ensures reliable protection against corrosion and weariness in damp and/or saline environments

Armoloy coating may be brought into direct contact with food in accordance with EU Regulation No. 1935/2004.



### STAINLESS STEEL.

Ipiranga is able to manufacture a 100% Stainless Steel Ball Screw for Medical, Food or Aerospace sectors where this kind of requirements are needed.

### CERAMIC BALLS - SILICON NITRIDE.

Ipiranga is able to manufacture Ball Screws with Ceramic balls -Silicon Nitride - for extreme precision, Medical, Food or Aerospace sectors where this kind of requirements are needed.


**IPIRANGA**  
**DEBS**  
**EXTRA**  
**PERFORMANCE**

## WIPER CONFIGURATIONS

**Ball screws working in tough environments require an extra protection.**

The standard wipers we use start from PTFE, additionally, we can also offer technical solutions as Triple wiper, Polyamide or encapsulated felt, fitted to customers requirements.



### ENCAPSULATED FELT WIPER.

Felt wipers are an excellent solution for ball screws operated in an environment with abrasive or otherwise troublesome dirt as in grinding machines. The felt wiper seals the nut effectively, even from fine particles, and also stores some lubricant.



### PTFE/POLYAMIDE WIPER.

PTFE wiper is the standard protection for the most ball screws, it adequately protects against most dirt.



### TRIPLE WIPER.

Triple wipers are felt wiper with 2 additional plastic wipers, plough type one and a narrow PTFE wiper. This combination of wiper ensures a good protection against all dirt types, and achieves that the lubrication is maintained over time.



### PLough WIPER.

Plough wiper is a modification of the PTFE wiper that helps removing the dirt from the ball track. The plough effect is achieved by the spring located in the groove.



# IPIRANGA RLD ROLLED ROLLING OUR CUSTOMERS' EFFICIENCY

**Ipiranga RLD Rolled Ball Screws** are optimal for linear translation applications.

**IPIRANGA RLD** are unbeatable when the precision and the rigidity of a ground ball screw is not required.



## NUT CONFIGURATIONS

| Series | Nut                             | Return |
|--------|---------------------------------|--------|
| 10     | Standard cylindrical nut        | S      |
| 12     | Standard flange nut             | S      |
| 14     | Standard multi-starts nut       | E      |
| 16     | Standard multistarts flange nut | E      |
| 18     | DIN Flange nut                  | S      |
| 20     | DIN cylindrical nut             | S      |
| 22     | DIN Flange nut                  | B      |
| 24     | DIN cylindrical nut             | B      |

### SINGLE NUT CONFIGURATION

Single nut without preload for multipurpose translation applications.

| Series | Nut                             | Return |
|--------|---------------------------------|--------|
| 10     | Standard cylindrical nut        | S      |
| 12     | Standard flange nut             | S      |
| 14     | Standard multi-starts nut       | E      |
| 16     | Standard multistarts flange nut | E      |
| 18     | DIN Flange nut                  | S      |
| 20     | DIN cylindrical nut             | S      |
| 22     | DIN Flange nut                  | B      |
| 24     | DIN cylindrical nut             | B      |

## EXTRA PERFORMANCE & EQUIPMENT ALWAYS AT HAND

**MotionFit ROTATING**  
When the **operational speeds and lengths** of the ball screw does not allow high Rpm, the Rotary Nuts of Ipiranga satisfy the feed rates making the nut turning and getting the screw static.

**MotionFit COOLING**  
When a heating is produced in the ball screw assembly, the accuracy and the life time of the ball screws are affected due to the deformations. Keeping an **equilibrate temperature** of the ball screw assembly we reduce such risks.

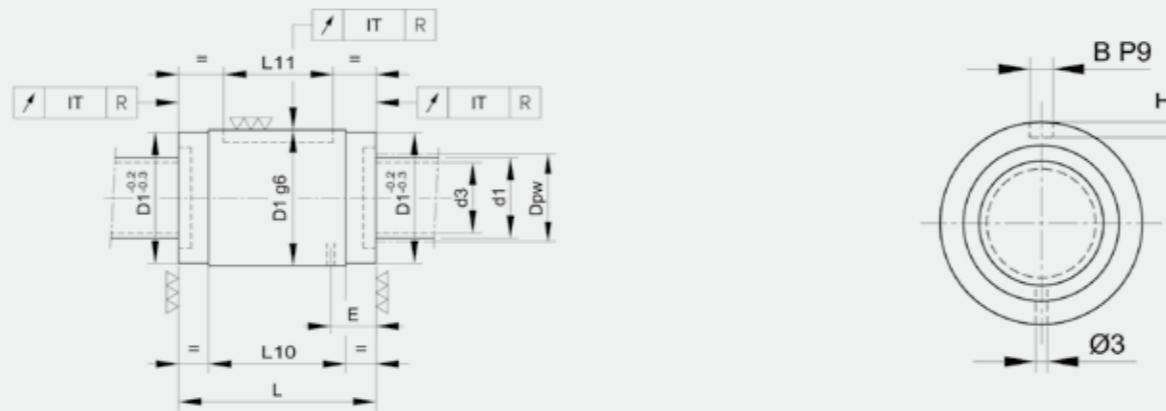
**MotionFit SAFETY**  
**Safety requirements** are becoming more important, implementing Ipiranga embedded or integrated Safety nuts guarantee the load will be transferred from the ball nut to the safety nut in the event of failure of the system.

### WIPER CONFIGURATION

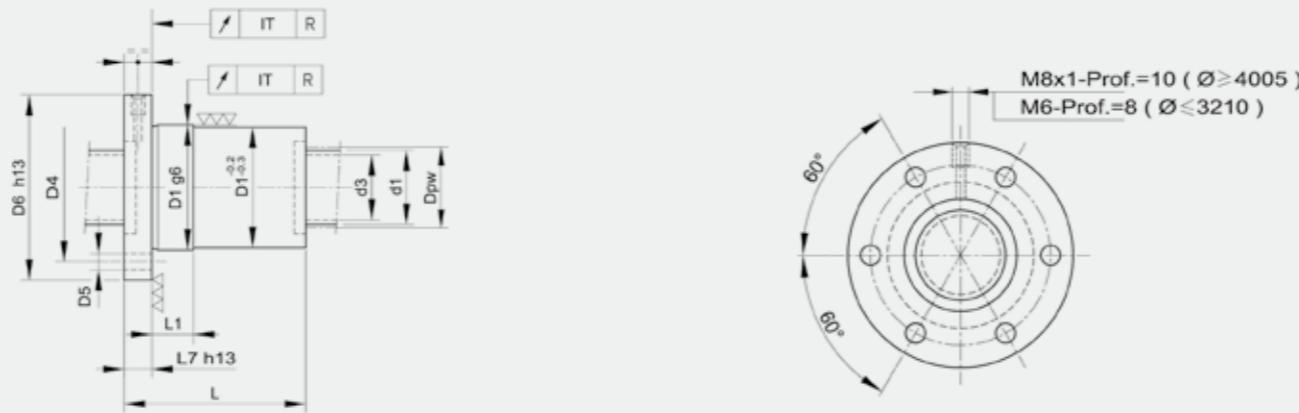
- PTFE wiper
- Polyamide wiper

### MATERIALS & COATINGS

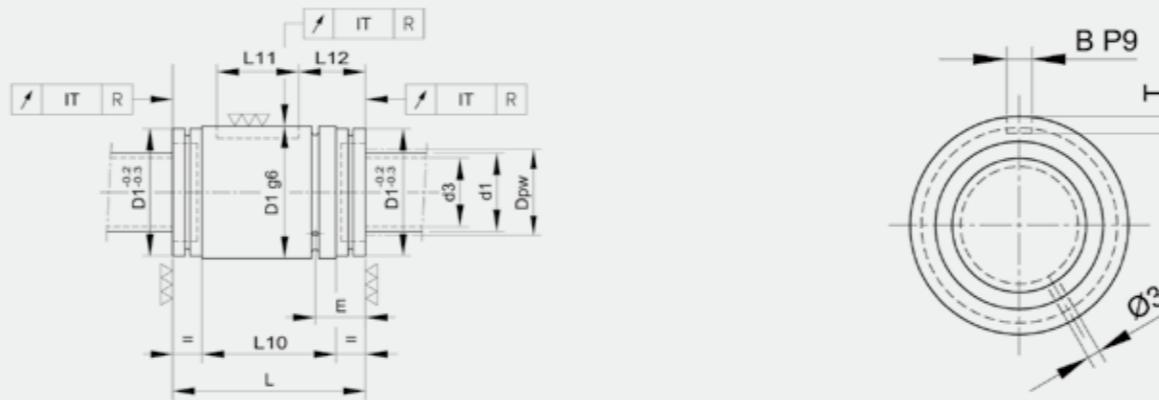
- Magnesium Phosphate
- Armoloy
- Stainless steel
- Ceramic balls


**IPIRANGA**  
**RLD**  
**SINGLE NUT**  
**SERIES 10**


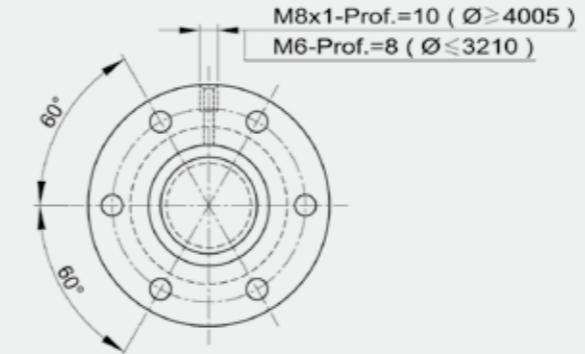
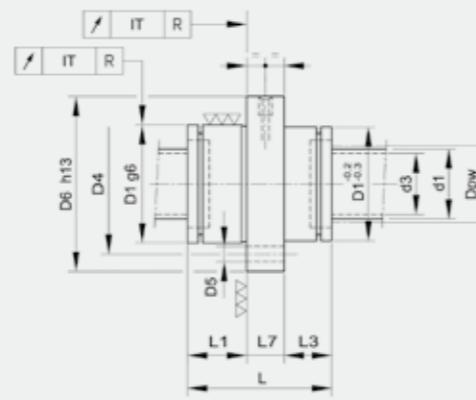
| <b>Reference</b> | <b>Nominal diameter</b> | <b>Root diameter</b> | <b>Lead</b> | <b>Starts</b> | <b>Circuits</b> | <b>Ball diameter</b> | <b>Dimensions</b> |              |         |           |           |           |         |           | <b>Loads, backlash and rigidity</b> |                  |             |                |  |  |
|------------------|-------------------------|----------------------|-------------|---------------|-----------------|----------------------|-------------------|--------------|---------|-----------|-----------|-----------|---------|-----------|-------------------------------------|------------------|-------------|----------------|--|--|
|                  | d1<br>mm                | d3<br>mm             | Pho<br>mm   | e<br>units    | i<br>units      | Dw<br>mm             | D1<br>mm          | D1 min<br>mm | L<br>mm | L10<br>mm | L11<br>mm | BxT<br>mm | E<br>mm | Cam<br>KN | Coam<br>KN                          | Backlash<br>N/µm | Rsm<br>N/µm | Rnu.ar<br>N/µm |  |  |
| 10.1605.3        | 15,4                    | 12,7                 | 5           | 1             | 3               | 3,5                  | 28                | 28           | 40      | 25        | 20        | 5x2       | 10      | 10,5      | 14,9                                | 0,08             | 33          | 93             |  |  |
| 10.2005.3        | 19,4                    | 16,7                 | 5           | 1             | 3               | 3,5                  | 32                | 32           | 40      | 25        | 20        | 5x2       | 10      | 12        | 19,3                                | 0,08             | 55          | 114            |  |  |
| 10.2005.4        | 19,4                    | 16,7                 | 5           | 1             | 4               | 3,5                  | 32                | 32           | 46      | 31        | 20        | 5x2       | 10      | 15,3      | 25,7                                | 0,08             | 55          | 150            |  |  |
| 10.2505.3        | 24,4                    | 21,7                 | 5           | 1             | 3               | 3,5                  | 38                | 38           | 40      | 25        | 20        | 5x2       | 10      | 14,2      | 26,6                                | 0,08             | 89          | 144            |  |  |
| 10.2505.4        | 24,4                    | 21,7                 | 5           | 1             | 4               | 3,5                  | 38                | 38           | 46      | 31        | 20        | 5x2       | 10      | 18,1      | 35,4                                | 0,08             | 89          | 190            |  |  |
| 10.3205.4        | 31,4                    | 28,7                 | 5           | 1             | 4               | 3,5                  | 45                | 45           | 46      | 31        | 25        | 6x2,5     | 10      | 20,6      | 47,2                                | 0,08             | 150         | 234            |  |  |
| 10.3205.5        | 31,4                    | 28,7                 | 5           | 1             | 5               | 3,5                  | 45                | 45           | 51      | 36        | 25        | 6x2,5     | 10      | 25        | 58,9                                | 0,08             | 150         | 289            |  |  |
| 10.3210.3        | 32,1                    | 27,5                 | 10          | 1             | 3               | 6,35                 | 53                | 53           | 68      | 48        | 30        | 6x2,5     | 13,5    | 35,4      | 63                                  | 0,12             | 143         | 218            |  |  |
| 10.3210.4        | 32,1                    | 27,5                 | 10          | 1             | 4               | 6,35                 | 53                | 53           | 78      | 58        | 30        | 6x2,5     | 13,5    | 45,5      | 84                                  | 0,12             | 143         | 288            |  |  |
| 10.4005.4        | 39,3                    | 36,7                 | 5           | 1             | 4               | 3,5                  | 53                | 53           | 46      | 31        | 25        | 6x2,5     | 10      | 23        | 60,8                                | 0,08             | 239         | 282            |  |  |
| 10.4005.5        | 39,3                    | 36,7                 | 5           | 1             | 5               | 3,5                  | 53                | 53           | 51      | 36        | 30        | 6x2,5     | 10      | 27,9      | 76,1                                | 0,08             | 239         | 349            |  |  |
| 10.4010.3        | 39,3                    | 34,1                 | 10          | 1             | 3               | 7,144                | 63                | 63           | 68      | 48        | 30        | 6x2,5     | 13,5    | 43,4      | 80,3                                | 0,14             | 217         | 244            |  |  |
| 10.4010.4        | 39,3                    | 34,1                 | 10          | 1             | 4               | 7,144                | 63                | 63           | 78      | 58        | 30        | 6x2,5     | 13,5    | 55,6      | 107,1                               | 0,14             | 217         | 321            |  |  |
| 10.5010.4        | 49,2                    | 44                   | 10          | 1             | 4               | 7,144                | 72                | 72           | 78      | 57        | 40        | 6x2,5     | 14,5    | 65,6      | 147,4                               | 0,14             | 352         | 406            |  |  |
| 10.5010.5        | 49,2                    | 44                   | 10          | 1             | 5               | 7,144                | 72                | 72           | 90      | 69        | 40        | 6x2,5     | 14,5    | 79,6      | 184,3                               | 0,14             | 352         | 503            |  |  |
| 10.5010.6        | 49,2                    | 44                   | 10          | 1             | 6               | 7,144                | 72                | 72           | 100     | 79        | 40        | 6x2,5     | 14,5    | 93,1      | 221,1                               | 0,14             | 352         | 599            |  |  |
| 10.6310.4        | 62,2                    | 57                   | 10          | 1             | 4               | 7,144                | 85                | 85           | 78      | 57        | 40        | 6x2,5     | 14,5    | 73,1      | 188,3                               | 0,14             | 578         | 480            |  |  |
| 10.6310.5        | 62,2                    | 57                   | 10          | 1             | 5               | 7,144                | 85                | 85           | 90      | 69        | 40        | 6x2,5     | 14,5    | 88,6      | 235,5                               | 0,14             | 578         | 594            |  |  |
| 10.6310.6        | 62,2                    | 57                   | 10          | 1             | 6               | 7,144                | 85                | 85           | 100     | 79        | 40        | 6x2,5     | 14,5    | 106,3     | 282,5                               | 0,14             | 578         | 707            |  |  |


**IPIRANGA**  
**RLD**  
**SINGLE NUT**  
**SERIES 12**


| <b>Reference</b> | <b>Nominal diameter</b> | <b>Root diameter</b> | <b>Lead</b> | <b>Starts</b> | <b>Circuits</b> | <b>Ball diameter</b> | <b>Dimensions</b> |              |          |          |          |         |          |          |           |            | <b>Loads, backlash and rigidity</b> |             |                |  |  |  |
|------------------|-------------------------|----------------------|-------------|---------------|-----------------|----------------------|-------------------|--------------|----------|----------|----------|---------|----------|----------|-----------|------------|-------------------------------------|-------------|----------------|--|--|--|
|                  | d1<br>mm                | d3<br>mm             | Pho<br>mm   | e<br>units    | i<br>units      | Dw<br>mm             | D1<br>mm          | D1 min<br>mm | D6<br>mm | D4<br>mm | D5<br>mm | L<br>mm | L7<br>mm | L1<br>mm | Cam<br>KN | Coam<br>KN | Backlash<br>N/µm                    | Rsm<br>N/µm | Rnu.ar<br>N/µm |  |  |  |
| 12.1605.3        | 15,4                    | 12,7                 | 5           | 1             | 3               | 3,5                  | 28                | 28           | 48       | 38       | 5,5      | 46      | 12       | 10       | 10,5      | 14,9       | 0,08                                | 33          | 93             |  |  |  |
| 12.2005.3        | 19,4                    | 16,7                 | 5           | 1             | 3               | 3,5                  | 32                | 32           | 55       | 45       | 7        | 46      | 12       | 10       | 12        | 19,3       | 0,08                                | 55          | 113            |  |  |  |
| 12.2005.4        | 19,4                    | 16,7                 | 5           | 1             | 4               | 3,5                  | 32                | 32           | 55       | 45       | 7        | 51      | 12       | 10       | 15,3      | 25,7       | 0,08                                | 55          | 148            |  |  |  |
| 12.2505.3        | 24,4                    | 21,7                 | 5           | 1             | 3               | 3,5                  | 38                | 38           | 62       | 50       | 7        | 48      | 14       | 10       | 14,2      | 26,6       | 0,08                                | 89          | 143            |  |  |  |
| 12.2505.4        | 24,4                    | 21,7                 | 5           | 1             | 4               | 3,5                  | 38                | 38           | 62       | 50       | 7        | 53      | 14       | 10       | 18,1      | 35,4       | 0,08                                | 89          | 188            |  |  |  |
| 12.3205.4        | 31,4                    | 28,7                 | 5           | 1             | 4               | 3,5                  | 45                | 45           | 70       | 58       | 7        | 55      | 16       | 10       | 20,6      | 47,2       | 0,08                                | 150         | 228            |  |  |  |
| 12.3205.5        | 31,4                    | 28,7                 | 5           | 1             | 5               | 3,5                  | 45                | 45           | 70       | 58       | 7        | 61      | 16       | 10       | 25        | 58,9       | 0,08                                | 150         | 282            |  |  |  |
| 12.3210.3        | 32,1                    | 27,5                 | 10          | 1             | 3               | 6,35                 | 53                | 53           | 80       | 68       | 7        | 75      | 16       | 16       | 35,4      | 63         | 0,12                                | 143         | 220            |  |  |  |
| 12.3210.4        | 32,1                    | 27,5                 | 10          | 1             | 4               | 6,35                 | 53                | 53           | 80       | 68       | 7        | 85      | 16       | 16       | 45,5      | 84         | 0,12                                | 143         | 290            |  |  |  |
| 12.4005.4        | 39,3                    | 36,7                 | 5           | 1             | 4               | 3,5                  | 53                | 53           | 80       | 68       | 7        | 55      | 16       | 10       | 23        | 60,8       | 0,08                                | 239         | 267            |  |  |  |
| 12.4005.5        | 39,3                    | 36,7                 | 5           | 1             | 5               | 3,5                  | 53                | 53           | 80       | 68       | 7        | 60      | 16       | 10       | 27,9      | 76,1       | 0,08                                | 239         | 330            |  |  |  |
| 12.4010.3        | 39,3                    | 34,1                 | 10          | 1             | 3               | 7,144                | 63                | 63           | 95       | 78       | 9        | 75      | 16       | 16       | 43,4      | 80,3       | 0,14                                | 217         | 244            |  |  |  |
| 12.4010.4        | 39,3                    | 34,1                 | 10          | 1             | 4               | 7,144                | 63                | 63           | 95       | 78       | 9        | 85      | 16       | 16       | 55,6      | 107,1      | 0,14                                | 217         | 321            |  |  |  |
| 12.5010.4        | 49,2                    | 44                   | 10          | 1             | 4               | 7,144                | 72                | 72           | 110      | 90       | 11       | 88      | 18       | 16       | 65,6      | 147,4      | 0,14                                | 352         | 402            |  |  |  |
| 12.5010.5        | 49,2                    | 44                   | 10          | 1             | 5               | 7,144                | 72                | 72           | 110      | 90       | 11       | 99      | 18       | 16       | 79,6      | 184,3      | 0,14                                | 352         | 498            |  |  |  |
| 12.5010.6        | 49,2                    | 44                   | 10          | 1             | 6               | 7,144                | 72                | 72           | 110      | 90       | 11       | 109     | 18       | 16       | 93,1      | 221,1      | 0,14                                | 352         | 592            |  |  |  |
| 12.6310.4        | 62,2                    | 57                   | 10          | 1             | 4               | 7,144                | 85                | 85           | 125      | 105      | 11       | 90      | 20       | 16       | 73,1      | 188,3      | 0,14                                | 578         | 469            |  |  |  |
| 12.6310.5        | 62,2                    | 57                   | 10          | 1             | 5               | 7,144                | 85                | 85           | 125      | 105      | 11       | 101     | 20       | 16       | 88,6      | 235,5      | 0,14                                | 578         | 580            |  |  |  |
| 12.6310.6        | 62,2                    | 57                   | 10          | 1             | 6               | 7,144                | 85                | 85           | 125      | 105      | 11       | 111     | 20       | 16       | 106,3     | 282,5      | 0,14                                | 578         | 697            |  |  |  |

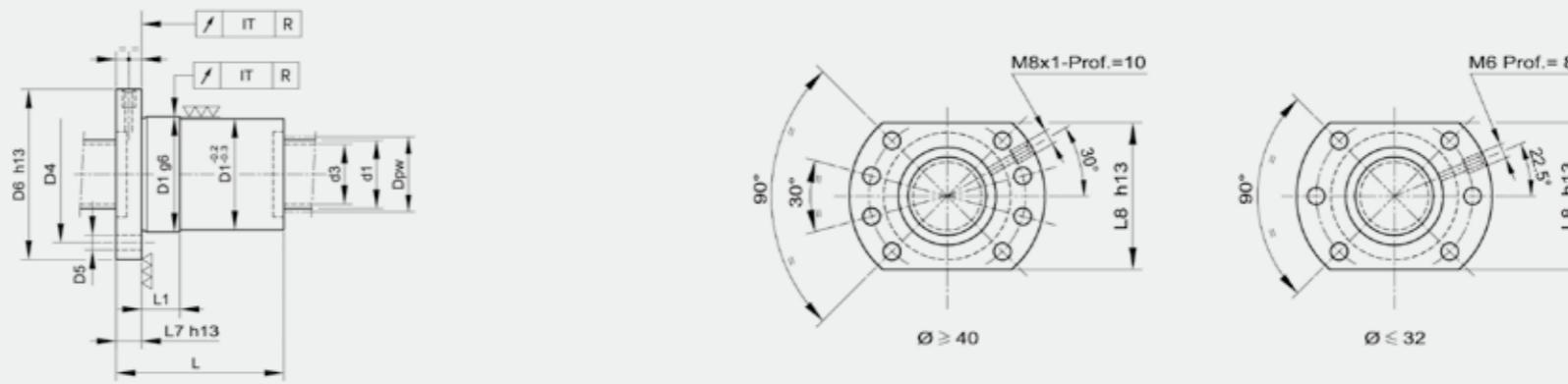

**IPIRANGA**  
**RLD**  
**SINGLE NUT**  
**SERIES 14**


| <b>Reference</b> | <b>Nominal diameter</b> | <b>Root diameter</b> | <b>Lead</b> | <b>Starts</b> | <b>Circuits</b> | <b>Ball diameter</b> | <b>Dimensions</b> |         |           |           |           |           |         |           | <b>Loads, backlash and rigidity</b> |                  |             |                |  |  |
|------------------|-------------------------|----------------------|-------------|---------------|-----------------|----------------------|-------------------|---------|-----------|-----------|-----------|-----------|---------|-----------|-------------------------------------|------------------|-------------|----------------|--|--|
|                  | d1<br>mm                | d3<br>mm             | Pho<br>mm   | e<br>units    | i<br>units      | Dw<br>mm             | D1<br>mm          | L<br>mm | L10<br>mm | L11<br>mm | L12<br>mm | BxT<br>mm | E<br>mm | Cam<br>KN | Coam<br>KN                          | Backlash<br>N/µm | Rsm<br>N/µm | Rnu.ar<br>N/µm |  |  |
| 14.2510.4        | 24,4                    | 21,9                 | 10          | 2             | 4               | 3,5                  | 45                | 36      | 20        | 12,5      | 14,5      | 5x2       | 11,5    | 16,3      | 37,1                                | 0,08             | 89          | 190            |  |  |
| 14.2525.5        | 24,4                    | 21,9                 | 25          | 5             | 5               | 3,5                  | 45                | 40      | 23        | 16        | 14        | 5x2       | 10,5    | 20,7      | 42,4                                | 0,08             | 89          | 227            |  |  |
| 14.3220.8        | 31,4                    | 28,7                 | 20          | 4             | 8               | 3,5                  | 53                | 55      | 37        | 20        | 17,5      | 6x2,5     | 11      | 32,9      | 96,4                                | 0,08             | 150         | 454            |  |  |
| 14.3240.4        | 31,4                    | 28,7                 | 40          | 8             | 4               | 3,5                  | 53                | 50      | 32        | 20        | 15        | 6x2,5     | 11      | 17,8      | 40,5                                | 0,08             | 150         | 204            |  |  |
| 14.4040.4        | 39,4                    | 34,3                 | 40          | 4             | 4               | 7,144                | 72                | 57      | 37        | 20        | 18,5      | 6x2,5     | 15      | 52,6      | 102,8                               | 0,14             | 218         | 310            |  |  |
| 14.5020.4        | 49,4                    | 44                   | 20          | 2             | 4               | 7,144                | 85                | 65      | 45        | 30        | 24        | 6x2,5     | 20      | 59        | 154,3                               | 0,14             | 355         | 410            |  |  |
| 14.5050.5        | 49,4                    | 44,2                 | 50          | 5             | 5               | 7,144                | 85                | 66      | 46        | 30        | 18        | 6x2,5     | 14,5    | 75,1      | 176,5                               | 0,14             | 355         | 496            |  |  |
| 14.6320.4        | 62,4                    | 57                   | 20          | 2             | 4               | 7,144                | 105               | 65      | 47        | 30        | 24        | 6x2,5     | 20      | 65,3      | 195,5                               | 0,14             | 581         | 488            |  |  |


**IPIRANGA**  
**RLD**  
**SINGLE NUT**  
**SERIES 16**


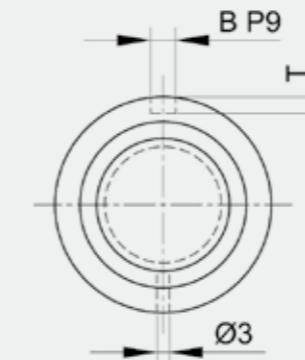
| <b>Reference</b> | <b>Nominal diameter</b> | <b>Root diameter</b> | <b>Lead</b> | <b>Starts</b> | <b>Circuits</b> | <b>Ball diameter</b> | <b>Dimensions</b> |          |          |          |         |          |          |          |           |            | <b>Loads, backlash and rigidity</b> |             |                |  |  |  |  |
|------------------|-------------------------|----------------------|-------------|---------------|-----------------|----------------------|-------------------|----------|----------|----------|---------|----------|----------|----------|-----------|------------|-------------------------------------|-------------|----------------|--|--|--|--|
|                  | d1<br>mm                | d3<br>mm             | Pho<br>mm   | e<br>units    | i<br>units      | Dw<br>mm             | D1<br>mm          | D6<br>mm | D4<br>mm | D5<br>mm | L<br>mm | L7<br>mm | L1<br>mm | L3<br>mm | Cam<br>KN | Coam<br>KN | Backlash<br>N/µm                    | Rsm<br>N/µm | Rnu.ar<br>N/µm |  |  |  |  |
| Ref              |                         |                      |             |               |                 |                      |                   |          |          |          |         |          |          |          |           |            |                                     |             |                |  |  |  |  |
| 16.2510.4        | 24,4                    | 21,9                 | 10          | 2             | 4               | 3,5                  | 45                | 70       | 57       | 7        | 36      | 14       | 11       | 11       | 16,3      | 37,1       | 0,08                                | 89          | 190            |  |  |  |  |
| 16.2525.5        | 24,4                    | 21,9                 | 25          | 5             | 5               | 3,5                  | 45                | 70       | 57       | 7        | 40      | 14       | 14,5     | 11,5     | 20,7      | 42,4       | 0,08                                | 89          | 227            |  |  |  |  |
| 16.3220.8        | 31,4                    | 28,7                 | 20          | 4             | 8               | 3,5                  | 53                | 80       | 68       | 7        | 55      | 16       | 26       | 13       | 32,9      | 96,4       | 0,08                                | 150         | 454            |  |  |  |  |
| 16.3240.4        | 31,4                    | 28,7                 | 40          | 8             | 4               | 3,5                  | 53                | 80       | 68       | 7        | 50      | 16       | 21       | 13       | 17,8      | 40,5       | 0,08                                | 150         | 204            |  |  |  |  |
| 16.4040.4        | 39,4                    | 34,3                 | 40          | 4             | 4               | 7,144                | 72                | 104      | 87       | 9        | 57      | 16       | 24       | 17       | 52,6      | 102,8      | 0,14                                | 218         | 310            |  |  |  |  |
| 16.5020.4        | 49,4                    | 44                   | 20          | 2             | 4               | 7,144                | 85                | 125      | 105      | 11       | 65      | 18       | 27       | 20       | 59        | 154,3      | 0,14                                | 355         | 410            |  |  |  |  |
| 16.5050.5        | 49,4                    | 44,2                 | 50          | 5             | 5               | 7,144                | 85                | 125      | 105      | 11       | 66      | 18       | 31       | 17       | 75,1      | 176,5      | 0,14                                | 355         | 496            |  |  |  |  |
| 16.6320.4        | 62,4                    | 57                   | 20          | 2             | 4               | 7,144                | 105               | 145      | 125      | 11       | 65      | 20       | 27       | 18       | 65,3      | 195,5      | 0,14                                | 581         | 488            |  |  |  |  |

**IPIRANGA**  
**RLD**  
**SINGLE NUT**  
**SERIES 18**



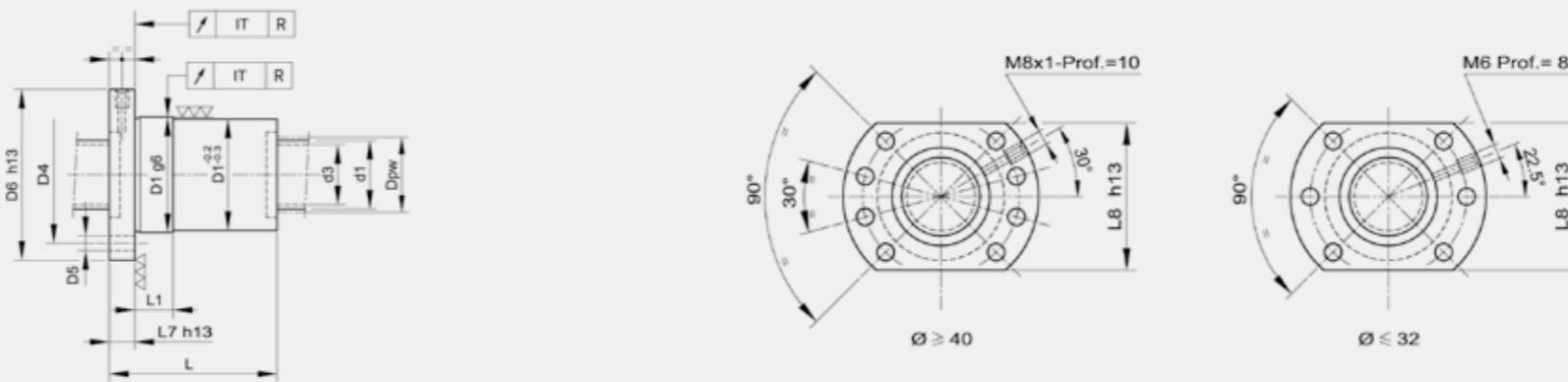
| Reference | Nominal diameter | Root diameter | Lead      | Starts     | Circuits   | Ball diameter | Dimensions |              |          |          |          |         |          |          |          |           | Loads, backlash and rigidity |                  |             |                |  |  |
|-----------|------------------|---------------|-----------|------------|------------|---------------|------------|--------------|----------|----------|----------|---------|----------|----------|----------|-----------|------------------------------|------------------|-------------|----------------|--|--|
|           | d1<br>mm         | d3<br>mm      | Pho<br>mm | e<br>units | i<br>units | Dw<br>mm      | D1<br>mm   | D1 min<br>mm | D6<br>mm | D4<br>mm | D5<br>mm | L<br>mm | L7<br>mm | L1<br>mm | L8<br>mm | Cam<br>KN | Coam<br>KN                   | Backlash<br>N/µm | Rsm<br>N/µm | Rnu.ar<br>N/µm |  |  |
| Ref       |                  |               |           |            |            |               |            |              |          |          |          |         |          |          |          |           |                              |                  |             |                |  |  |
| 18.1605.3 | 15,4             | 12,7          | 5         | 1          | 3          | 3,5           | 28         | 28           | 48       | 38       | 5,5      | 44      | 10       | 10       | 40       | 10,5      | 14,9                         | 0,08             | 33          | 93             |  |  |
| 18.2005.3 | 19,4             | 16,7          | 5         | 1          | 3          | 3,5           | 36         | 32           | 58       | 47       | 6,6      | 44      | 10       | 10       | 44       | 12        | 19,3                         | 0,08             | 55          | 114            |  |  |
| 18.2005.4 | 19,4             | 16,7          | 5         | 1          | 4          | 3,5           | 36         | 32           | 58       | 47       | 6,6      | 49      | 10       | 10       | 44       | 15,3      | 25,7                         | 0,08             | 55          | 150            |  |  |
| 18.2505.3 | 24,4             | 21,7          | 5         | 1          | 3          | 3,5           | 40         | 38           | 62       | 51       | 6,6      | 44      | 10       | 10       | 48       | 14,2      | 26,6                         | 0,08             | 89          | 144            |  |  |
| 18.2505.4 | 24,4             | 21,7          | 5         | 1          | 4          | 3,5           | 40         | 38           | 62       | 51       | 6,6      | 49      | 10       | 10       | 48       | 18,1      | 35,4                         | 0,08             | 89          | 190            |  |  |
| 18.3205.4 | 31,4             | 28,7          | 5         | 1          | 4          | 3,5           | 50         | 45           | 80       | 65       | 9        | 52      | 12       | 10       | 62       | 20,6      | 47,2                         | 0,08             | 150         | 234            |  |  |
| 18.3205.5 | 31,4             | 28,7          | 5         | 1          | 5          | 3,5           | 50         | 45           | 80       | 65       | 9        | 57      | 12       | 10       | 62       | 25        | 58,9                         | 0,08             | 150         | 289            |  |  |
| 18.3210.3 | 32,1             | 27,5          | 10        | 1          | 3          | 6,35          | 50         | 50           | 80       | 65       | 9        | 71      | 12       | 10       | 62       | 35,4      | 63                           | 0,12             | 143         | 218            |  |  |
| 18.3210.4 | 32,1             | 27,5          | 10        | 1          | 4          | 6,35          | 50         | 50           | 80       | 65       | 9        | 81      | 12       | 10       | 62       | 45,5      | 84                           | 0,12             | 143         | 288            |  |  |
| 18.4005.4 | 39,3             | 36,7          | 5         | 1          | 4          | 3,5           | 63         | 53           | 93       | 78       | 9        | 53      | 14       | 10       | 70       | 23        | 60,8                         | 0,08             | 239         | 282            |  |  |
| 18.4005.5 | 39,3             | 36,7          | 5         | 1          | 5          | 3,5           | 63         | 53           | 93       | 78       | 9        | 58      | 14       | 10       | 70       | 27,9      | 76,1                         | 0,08             | 239         | 349            |  |  |
| 18.4010.3 | 39,3             | 34,1          | 10        | 1          | 3          | 7,144         | 63         | 63           | 93       | 78       | 9        | 72      | 14       | 20       | 70       | 43,4      | 80,3                         | 0,14             | 217         | 244            |  |  |
| 18.4010.4 | 39,3             | 34,1          | 10        | 1          | 4          | 7,144         | 63         | 63           | 93       | 78       | 9        | 90      | 14       | 20       | 70       | 55,6      | 107,1                        | 0,14             | 217         | 321            |  |  |
| 18.5010.4 | 49,2             | 44            | 10        | 1          | 4          | 7,144         | 75         | 72           | 110      | 93       | 11       | 85      | 16       | 20       | 85       | 65,6      | 147,4                        | 0,14             | 352         | 406            |  |  |
| 18.5010.5 | 49,2             | 44            | 10        | 1          | 5          | 7,144         | 75         | 72           | 110      | 93       | 11       | 97      | 16       | 20       | 85       | 79,6      | 184,3                        | 0,14             | 352         | 503            |  |  |
| 18.5010.6 | 49,2             | 44            | 10        | 1          | 6          | 7,144         | 75         | 72           | 110      | 93       | 11       | 107     | 16       | 20       | 85       | 93,1      | 221,1                        | 0,14             | 352         | 599            |  |  |
| 18.6310.4 | 62,2             | 57            | 10        | 1          | 4          | 7,144         | 90         | 85           | 125      | 108      | 11       | 87      | 18       | 20       | 95       | 73,1      | 188,3                        | 0,14             | 578         | 480            |  |  |
| 18.6310.5 | 62,2             | 57            | 10        | 1          | 5          | 7,144         | 90         | 85           | 125      | 108      | 11       | 99      | 18       | 20       | 95       | 88,6      | 235,5                        | 0,14             | 578         | 594            |  |  |
| 18.6310.6 | 62,2             | 57            | 10        | 1          | 6          | 7,144         | 90         | 85           | 125      | 108      | 11       | 111     | 18       | 20       | 95       | 106,3     | 282,5                        | 0,14             | 578         | 707            |  |  |

**IPIRANGA**  
**RLD**  
**SINGLE NUT**  
**SERIES 20**

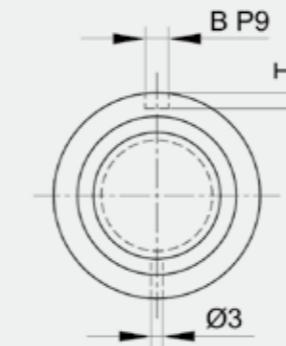
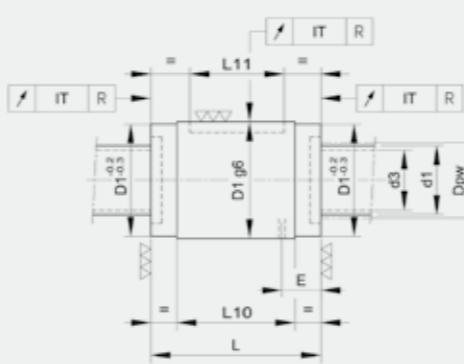


| Reference | Nominal diameter | Root diameter | Lead      | Starts     | Circuits   | Ball diameter | Dimensions |              |         |           |           |           |         |           | Loads, backlash and rigidity |                  |             |                |  |  |
|-----------|------------------|---------------|-----------|------------|------------|---------------|------------|--------------|---------|-----------|-----------|-----------|---------|-----------|------------------------------|------------------|-------------|----------------|--|--|
|           | d1<br>mm         | d3<br>mm      | Pho<br>mm | e<br>units | i<br>units | Dw<br>mm      | D1<br>mm   | D1 min<br>mm | L<br>mm | L10<br>mm | L11<br>mm | BxT<br>mm | E<br>mm | Cam<br>KN | Coam<br>KN                   | Backlash<br>N/µm | Rsm<br>N/µm | Rnu.ar<br>N/µm |  |  |
| 20.1605.3 | 15,4             | 12,7          | 5         | 1          | 3          | 3,5           | 28         | 28           | 40      | 25        | 20        | 5x2       | 10      | 10,5      | 14,9                         | 0,08             | 33          | 93             |  |  |
| 20.2005.3 | 19,4             | 16,7          | 5         | 1          | 3          | 3,5           | 36         | 32           | 40      | 25        | 20        | 5x2       | 10      | 12        | 19,3                         | 0,08             | 55          | 114            |  |  |
| 20.2005.4 | 19,4             | 16,7          | 5         | 1          | 4          | 3,5           | 36         | 32           | 46      | 31        | 20        | 5x2       | 10      | 15,3      | 25,7                         | 0,08             | 55          | 150            |  |  |
| 20.2505.3 | 24,4             | 21,7          | 5         | 1          | 3          | 3,5           | 40         | 38           | 40      | 25        | 20        | 5x2       | 10      | 14,2      | 26,6                         | 0,08             | 89          | 144            |  |  |
| 20.2505.4 | 24,4             | 21,7          | 5         | 1          | 4          | 3,5           | 40         | 38           | 46      | 31        | 20        | 5x2       | 10      | 18,1      | 35,4                         | 0,08             | 89          | 190            |  |  |
| 20.3205.4 | 31,4             | 28,7          | 5         | 1          | 4          | 3,5           | 50         | 45           | 46      | 31        | 25        | 6x2,5     | 10      | 20,6      | 47,2                         | 0,08             | 150         | 234            |  |  |
| 20.3205.5 | 31,4             | 28,7          | 5         | 1          | 5          | 3,5           | 50         | 45           | 51      | 36        | 25        | 6x2,5     | 10      | 25        | 58,9                         | 0,08             | 150         | 289            |  |  |
| 20.3210.3 | 32,1             | 27,5          | 10        | 1          | 3          | 6,35          | 50         | 53           | 68      | 48        | 30        | 6x2,5     | 13,5    | 35,4      | 63                           | 0,12             | 143         | 218            |  |  |
| 20.3210.4 | 32,1             | 27,5          | 10        | 1          | 4          | 6,35          | 50         | 53           | 78      | 58        | 30        | 6x2,5     | 13,5    | 45,5      | 84                           | 0,12             | 143         | 288            |  |  |
| 20.4005.4 | 39,3             | 36,7          | 5         | 1          | 4          | 3,5           | 63         | 53           | 46      | 31        | 25        | 6x2,5     | 10      | 23        | 60,8                         | 0,08             | 239         | 282            |  |  |
| 20.4005.5 | 39,3             | 36,7          | 5         | 1          | 5          | 3,5           | 63         | 53           | 51      | 36        | 30        | 6x2,5     | 10      | 27,9      | 76,1                         | 0,08             | 239         | 349            |  |  |
| 20.4010.3 | 39,3             | 34,1          | 10        | 1          | 3          | 7,144         | 63         | 63           | 68      | 48        | 30        | 6x2,5     | 13,5    | 43,4      | 80,3                         | 0,14             | 217         | 244            |  |  |
| 20.4010.4 | 39,3             | 34,1          | 10        | 1          | 4          | 7,144         | 63         | 63           | 78      | 58        | 30        | 6x2,5     | 13,5    | 55,6      | 107,1                        | 0,14             | 217         | 321            |  |  |
| 20.5010.4 | 49,2             | 44            | 10        | 1          | 4          | 7,144         | 75         | 72           | 78      | 57        | 40        | 6x2,5     | 14,5    | 65,6      | 147,4                        | 0,14             | 352         | 406            |  |  |
| 20.5010.5 | 49,2             | 44            | 10        | 1          | 5          | 7,144         | 75         | 72           | 90      | 69        | 40        | 6x2,5     | 14,5    | 79,6      | 184,3                        | 0,14             | 352         | 503            |  |  |
| 20.5010.6 | 49,2             | 44            | 10        | 1          | 6          | 7,144         | 75         | 72           | 100     | 79        | 40        | 6x2,5     | 14,5    | 93,1      | 221,1                        | 0,14             | 352         | 599            |  |  |
| 20.6310.4 | 62,2             | 57            | 10        | 1          | 4          | 7,144         | 90         | 85           | 78      | 69        | 40        | 6x2,5     | 14,5    | 73,1      | 188,3                        | 0,14             | 578         | 480            |  |  |
| 20.6310.5 | 62,2             | 57            | 10        | 1          | 5          | 7,144         | 90         | 85           | 90      | 69        | 40        | 6x2,5     | 14,5    | 88,6      | 235,5                        | 0,14             | 578         | 594            |  |  |
| 20.6310.6 | 62,2             | 57            | 10        | 1          | 6          | 7,144         | 90         | 85           | 100     | 79        | 40        | 6x2,5     | 14,5    | 106,3     | 282,5                        | 0,14             | 578         | 707            |  |  |

**IPIRANGA**  
**RLD**  
**SINGLE NUT**  
**SERIES 22**



| Reference  | Nominal diameter | Root diameter | Lead | Starts | Circuits | Ball diameter | Dimensions |        |     |     |      |     |    |    |    |     |       |       | Loads, backlash and rigidity |      |        |  |  |  |  |
|------------|------------------|---------------|------|--------|----------|---------------|------------|--------|-----|-----|------|-----|----|----|----|-----|-------|-------|------------------------------|------|--------|--|--|--|--|
|            | d1               | d3            | Pho  | e      | i        | Dw            | D1         | D1 min | D6  | D4  | D5   | L   | L7 | L1 | L3 | L8  | Cam   | Coam  | Holgura                      | Rsm  | Rnu.ar |  |  |  |  |
| Ref        | mm               | mm            | mm   | units  | units    | mm            | mm         | mm     | mm  | mm  | mm   | mm  | mm | mm | mm | mm  | KN    | KN    | N/µm                         | N/µm | N/µm   |  |  |  |  |
| 22.2510.4  | 24,4             | 21,9          | 10   | 2      | 4        | 3,5           | 40         | 40     | 62  | 51  | 6,6  | 42  | 10 | 10 | 0  | 48  | 17,1  | 39,9  | 0,08                         | 89   | 200    |  |  |  |  |
| 22.2510.6  | 24,4             | 21,9          | 10   | 2      | 6        | 3,5           | 40         | 40     | 62  | 51  | 6,6  | 52  | 10 | 10 | 0  | 48  | 22,8  | 61,2  | 0,08                         | 89   | 282    |  |  |  |  |
| 22.2525.5  | 24,4             | 21,9          | 25   | 5      | 5        | 3,5           | 40         | 40     | 62  | 51  | 6,6  | 52  | 10 | 10 | 0  | 48  | 21,4  | 44,6  | 0,08                         | 89   | 237    |  |  |  |  |
| 22.2525.10 | 24,4             | 21,9          | 25   | 5      | 10       | 3,5           | 40         | 40     | 62  | 51  | 6,6  | 77  | 10 | 10 | 0  | 48  | 35,7  | 95,8  | 0,08                         | 89   | 461    |  |  |  |  |
| 22.3220.4  | 31,4             | 28,7          | 20   | 4      | 4        | 3,5           | 56         | 50     | 86  | 71  | 9    | 52  | 14 | 20 | 0  | 65  | 21,2  | 50    | 0,08                         | 150  | 259    |  |  |  |  |
| 22.3220.8  | 31,4             | 28,7          | 20   | 4      | 8        | 3,5           | 56         | 50     | 86  | 71  | 9    | 72  | 14 | 20 | 0  | 65  | 34,5  | 103,8 | 0,08                         | 150  | 485    |  |  |  |  |
| 22.3220.12 | 31,4             | 28,7          | 20   | 4      | 12       | 3,5           | 56         | 50     | 86  | 71  | 9    | 92  | 14 | 20 | 0  | 65  | 45,6  | 157,6 | 0,08                         | 150  | 691    |  |  |  |  |
| 22.3240.4  | 31,4             | 28,7          | 40   | 4      | 4        | 3,5           | 56         | 50     | 86  | 71  | 9    | 62  | 14 | 20 | 0  | 65  | 18,9  | 44    | 0,08                         | 150  | 220    |  |  |  |  |
| 22.3240.8  | 31,4             | 28,7          | 40   | 4      | 8        | 3,5           | 56         | 50     | 86  | 71  | 9    | 102 | 14 | 20 | 0  | 65  | 31,5  | 95    | 0,08                         | 150  | 430    |  |  |  |  |
| 22.4040.2  | 39,4             | 34,3          | 40   | 2      | 2        | 7,144         | 70         | 70     | 100 | 85  | 9    | 73  | 14 | 20 | 0  | 75  | 33    | 62,3  | 0,14                         | 218  | 190    |  |  |  |  |
| 22.4040.4  | 39,4             | 34,3          | 40   | 4      | 4        | 7,144         | 70         | 70     | 100 | 85  | 9    | 79  | 14 | 20 | 0  | 75  | 59,9  | 124,6 | 0,14                         | 218  | 368    |  |  |  |  |
| 22.4040.8  | 39,4             | 34,3          | 40   | 4      | 8        | 7,144         | 70         | 70     | 100 | 85  | 9    | 119 | 14 | 20 | 0  | 75  | 96,9  | 256,6 | 0,14                         | 218  | 688    |  |  |  |  |
| 22.5020.4  | 49,4             | 44            | 20   | 2      | 4        | 7,144         | 82         | 80     | 118 | 100 | 11   | 72  | 16 | 25 | 0  | 92  | 62,9  | 169,7 | 0,14                         | 355  | 442    |  |  |  |  |
| 22.5020.6  | 49,4             | 44            | 20   | 2      | 6        | 7,144         | 82         | 80     | 118 | 100 | 11   | 92  | 16 | 25 | 0  | 92  | 82,4  | 254,6 | 0,14                         | 355  | 612    |  |  |  |  |
| 22.5020.8  | 49,4             | 44            | 20   | 2      | 8        | 7,144         | 82         | 80     | 118 | 100 | 11   | 112 | 16 | 25 | 0  | 92  | 100,5 | 343,3 | 0,14                         | 355  | 772    |  |  |  |  |
| 22.5020.10 | 49,4             | 44            | 20   | 2      | 10       | 7,144         | 82         | 80     | 118 | 100 | 11   | 132 | 16 | 25 | 0  | 92  | 116,5 | 428,1 | 0,14                         | 355  | 912    |  |  |  |  |
| 22.5050.5  | 49,4             | 44,2          | 50   | 5      | 5        | 7,144         | 82         | 80     | 118 | 100 | 11   | 90  | 16 | 25 | 0  | 92  | 80,3  | 194,9 | 0,14                         | 355  | 540    |  |  |  |  |
| 22.5050.10 | 49,4             | 44,2          | 50   | 5      | 10       | 7,144         | 82         | 80     | 118 | 100 | 11   | 140 | 16 | 25 | 0  | 92  | 129,5 | 399,1 | 0,14                         | 355  | 1008   |  |  |  |  |
| 22.6320.4  | 62,4             | 57            | 20   | 2      | 4        | 7,144         | 95         | 92     | 135 | 115 | 13,5 | 72  | 20 | 25 | 0  | 100 | 69,7  | 215   | 0,14                         | 581  | 518    |  |  |  |  |
| 22.6320.6  | 62,4             | 57            | 20   | 2      | 6        | 7,144         | 95         | 92     | 135 | 115 | 13,5 | 92  | 16 | 25 | 0  | 100 | 91,7  | 324,5 | 0,14                         | 581  | 713    |  |  |  |  |
| 22.6320.8  | 62,4             | 57            | 20   | 2      | 8        | 7,144         | 95         | 92     | 135 | 115 | 13,5 | 112 | 16 | 25 | 0  | 100 | 111,9 | 437,9 | 0,14                         | 581  | 890    |  |  |  |  |
| 22.6320.10 | 62,4             | 57            | 20   | 2      | 10       | 7,144         | 95         | 92     | 135 | 115 | 13,5 | 132 | 16 | 25 | 0  | 100 | 129,8 | 547,4 | 0,14                         | 581  | 1044   |  |  |  |  |


**IPIRANGA**  
**RLD**  
**SINGLE NUT**  
**SERIES 24**


| <b>Reference</b> | <b>Nominal diameter</b> | <b>Root diameter</b> | <b>Lead</b> | <b>Starts</b> | <b>Circuits</b> | <b>Ball diameter</b> | <b>Dimensions</b> |              |         |           |           |           |         |           | <b>Loads, backlash and rigidity</b> |                  |             |                |  |  |
|------------------|-------------------------|----------------------|-------------|---------------|-----------------|----------------------|-------------------|--------------|---------|-----------|-----------|-----------|---------|-----------|-------------------------------------|------------------|-------------|----------------|--|--|
|                  | d1<br>mm                | d3<br>mm             | Pho<br>mm   | e<br>units    | i<br>units      | Dw<br>mm             | D1<br>mm          | D1 min<br>mm | L<br>mm | L10<br>mm | L11<br>mm | BxT<br>mm | E<br>mm | Cam<br>KN | Coam<br>KN                          | Backlash<br>N/µm | Rsm<br>N/µm | Rnu.ar<br>N/µm |  |  |
| 24.2510.4        | 24,4                    | 21,9                 | 10          | 2             | 4               | 3,5                  | 40                | 40           | 42      | 27        | 20        | 5x2,5     | 10      | 17,1      | 39,9                                | 0,08             | 89          | 200            |  |  |
| 24.2510.6        | 24,4                    | 21,9                 | 10          | 2             | 6               | 3,5                  | 40                | 40           | 52      | 37        | 20        | 5x2,5     | 10      | 22,8      | 61,2                                | 0,08             | 89          | 282            |  |  |
| 24.2525.5        | 24,4                    | 21,9                 | 25          | 5             | 5               | 3,5                  | 40                | 40           | 48      | 33        | 20        | 5x2,5     | 10      | 21,4      | 44,6                                | 0,08             | 89          | 237            |  |  |
| 24.2525.10       | 24,4                    | 21,9                 | 25          | 5             | 10              | 3,5                  | 40                | 40           | 73      | 58        | 20        | 5x2,5     | 10      | 35,7      | 95,8                                | 0,08             | 89          | 461            |  |  |
| 24.3220.4        | 31,4                    | 28,7                 | 20          | 4             | 4               | 3,5                  | 56                | 50           | 43      | 28        | 25        | 6x2,5     | 10      | 21,2      | 50                                  | 0,08             | 150         | 259            |  |  |
| 24.3220.8        | 31,4                    | 28,7                 | 20          | 4             | 8               | 3,5                  | 56                | 50           | 63      | 48        | 25        | 6x2,5     | 10      | 34,5      | 103,8                               | 0,08             | 150         | 485            |  |  |
| 24.3220.12       | 31,4                    | 28,7                 | 20          | 4             | 12              | 3,5                  | 56                | 50           | 83      | 68        | 25        | 6x2,5     | 10      | 45,6      | 157,6                               | 0,08             | 150         | 691            |  |  |
| 24.3240.4        | 31,4                    | 28,7                 | 40          | 4             | 4               | 3,5                  | 56                | 50           | 62      | 47        | 25        | 6x2,5     | 12      | 18,9      | 44                                  | 0,08             | 150         | 220            |  |  |
| 24.3240.8        | 31,4                    | 28,7                 | 40          | 4             | 8               | 3,5                  | 56                | 50           | 102     | 87        | 25        | 6x2,5     | 12      | 31,5      | 95                                  | 0,08             | 150         | 430            |  |  |
| 24.4040.2        | 39,4                    | 34,3                 | 40          | 2             | 2               | 7,144                | 70                | 70           | 72      | 52        | 30        | 6x2,5     | 12      | 33        | 62,3                                | 0,12             | 218         | 190            |  |  |
| 24.4040.4        | 39,4                    | 34,3                 | 40          | 4             | 4               | 7,144                | 70                | 70           | 72      | 52        | 30        | 6x2,5     | 12      | 59,9      | 124,6                               | 0,12             | 218         | 368            |  |  |
| 24.4040.8        | 39,4                    | 34,3                 | 40          | 4             | 8               | 7,144                | 70                | 70           | 112     | 92        | 30        | 6x2,5     | 12      | 96,9      | 256,6                               | 0,12             | 218         | 688            |  |  |
| 24.5020.4        | 49,4                    | 44                   | 20          | 2             | 4               | 7,144                | 82                | 80           | 72      | 51        | 40        | 6x2,5     | 12      | 62,9      | 169,7                               | 0,08             | 355         | 442            |  |  |
| 24.5020.6        | 49,4                    | 44                   | 20          | 2             | 6               | 7,144                | 82                | 80           | 92      | 71        | 40        | 6x2,5     | 12      | 82,4      | 254,6                               | 0,08             | 355         | 612            |  |  |
| 24.5020.8        | 49,4                    | 44                   | 20          | 2             | 8               | 7,144                | 82                | 80           | 112     | 91        | 40        | 6x2,5     | 12      | 100,5     | 343,3                               | 0,08             | 355         | 772            |  |  |
| 24.5020.10       | 49,4                    | 44                   | 20          | 2             | 10              | 7,144                | 82                | 80           | 132     | 111       | 40        | 6x2,5     | 12      | 116,5     | 428,1                               | 0,08             | 355         | 912            |  |  |
| 24.5050.5        | 49,4                    | 44,2                 | 50          | 5             | 5               | 7,144                | 82                | 80           | 82      | 61        | 40        | 6x2,5     | 12      | 80,3      | 194,9                               | 0,14             | 355         | 540            |  |  |
| 24.5050.10       | 49,4                    | 44,2                 | 50          | 5             | 10              | 7,144                | 82                | 80           | 132     | 111       | 40        | 6x2,5     | 12      | 129,5     | 399,1                               | 0,14             | 355         | 1008           |  |  |
| 24.6320.4        | 62,4                    | 57                   | 20          | 2             | 4               | 7,144                | 95                | 92           | 72      | 51        | 40        | 6x2,5     | 16      | 69,7      | 215                                 | 0,14             | 581         | 518            |  |  |
| 24.6320.6        | 62,4                    | 57                   | 20          | 2             | 6               | 7,144                | 95                | 92           | 92      | 71        | 40        | 6x2,5     | 16      | 91,7      | 324,5                               | 0,14             | 581         | 713            |  |  |
| 24.6320.8        | 62,4                    | 57                   | 20          | 2             | 8               | 7,144                | 95                | 92           | 112     | 91        | 40        | 6x2,5     | 16      | 111,9     | 437,9                               | 0,14             | 581         | 890            |  |  |
| 24.6320.10       | 62,4                    | 57                   | 20          | 2             | 10              | 7,144                | 95                | 92           | 132     | 111       | 40        | 6x2,5     | 16      | 129,8     | 547,4                               | 0,14             | 581         | 1044           |  |  |

# OUTSTANDING PERFORMANCE

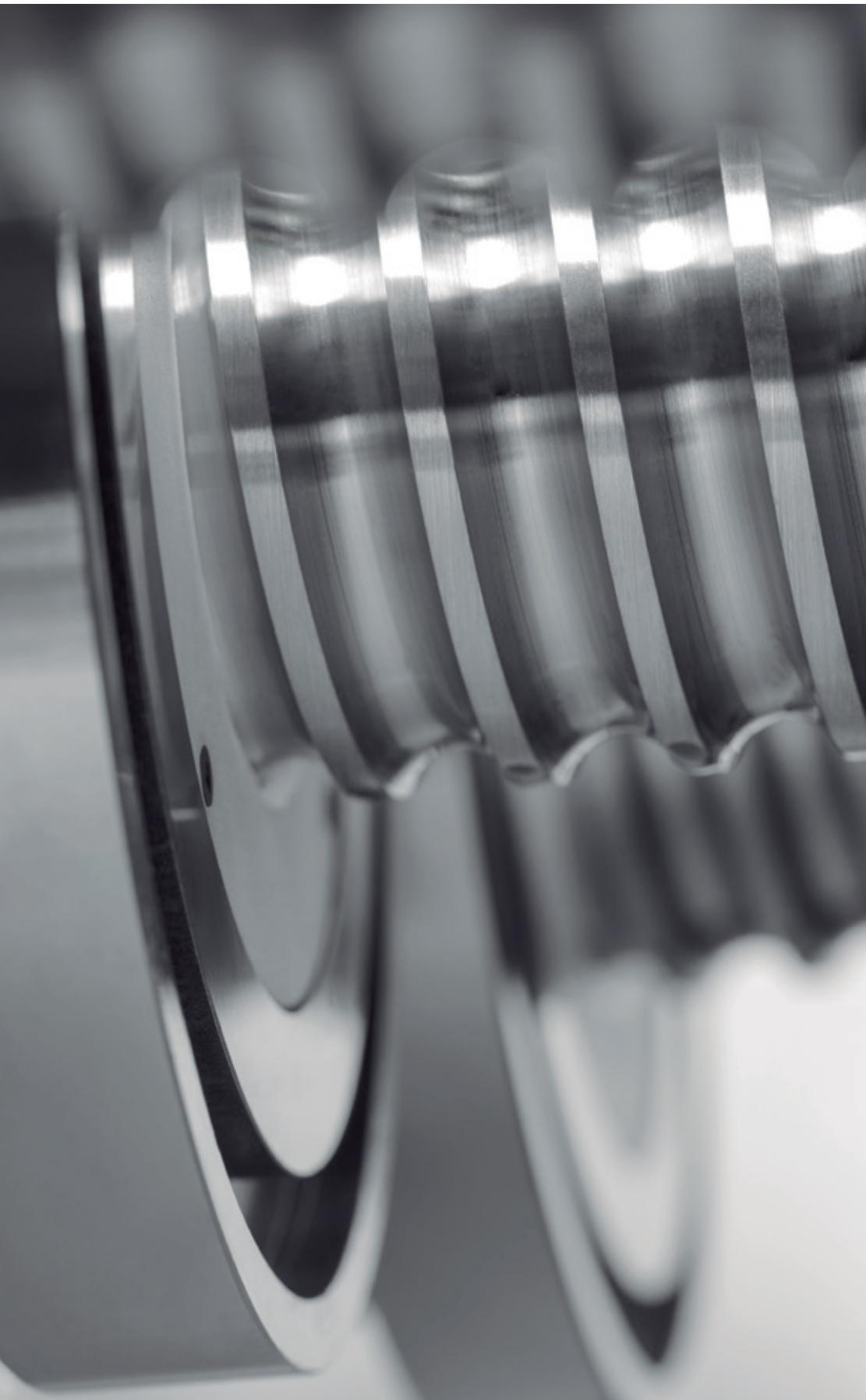
**Together, we create extraordinary motion solutions to make the world better for everyone. This is our purpose.**

The reason why we come to work.

The reason why we are a skilled and multidisciplinary workforce. The reason why we reach excellence on an everyday basis.

And we are always meeting our purpose: outstanding performance.





**DOWNLOAD  
FULL BROCHURE**



**IPIRANGA**  
Polígono Industrial Erratzu  
Parcela G3. Pabellón 221 - Apdo.65  
E-20130 Urnieta. Gipuzkoa  
SPAIN

+34 943 336 370  
[info@pirangahusillos.com](mailto:info@pirangahusillos.com)  
[pirangahusillos.com](http://pirangahusillos.com)

**NADELLA**  
[nadella.com](http://nadella.com)

**DURBAL**  
[durbal.de](http://durbal.de)

**CHIAVETTE UNIFLATE**  
[chiavette.com](http://chiavette.com)

**IPIRANGA**  
[pirangahusillos.com](http://pirangahusillos.com)

**SHUTON**  
[shuton.com](http://shuton.com)